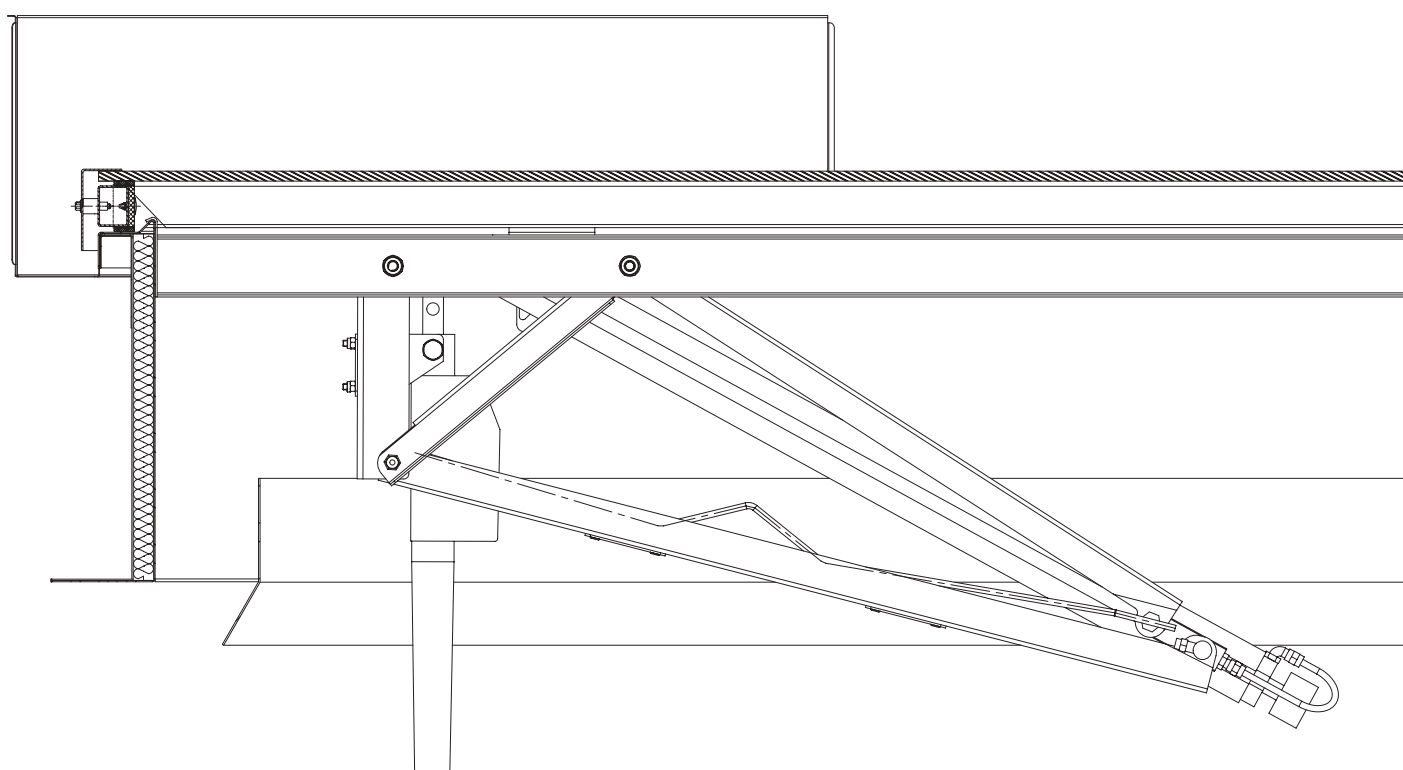


Technical catalogue



mcr PROLIGHT

SMOKE VENTS, FIXED SKYLIGHTS,
ROOF HATCHES, VENTILATION VENTS,
CONTINUOUS ROOFLIGHTS WITH SMOKE VENTS



Smoke exhaust, heat removal and skylight systems
Technical Catalogue 09/2025

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Technical catalogue 2025

Dear Clients,

We are pleased to present to you our technical catalogue for smoke exhaust, heat removal and skylight systems. This publication presents in detail Mercor Light&Vent sp. z o.o. products, starting from smoke vents and skylights, through smoke curtains, new generation roof hatches, all the way to the comprehensive review of our control systems. We believe the form in which we present our offer facilitates finding all the necessary information on the individual product series, their components, as well as detailed specifications for the elements of each product offered.

Every merchandise delivered from Mercor Light&Vent sp. z o.o. to the Client is meticulously controlled in accordance with the highest quality assurance standards, and undergoes a number of approval tests. We take pride in providing safety through our business.

We invite you to see the full extent of our offer.

Mercor Light&Vent sp. z o.o. – Export Department

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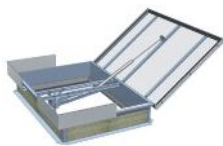
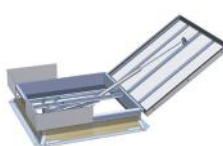
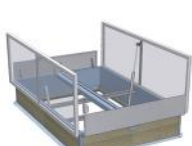
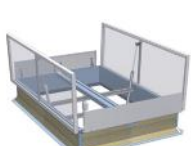


1. | Smoke vents mcr PROLIGHT

Smoke vents are the main element of any natural smoke exhaust system; their purpose is to extract smoke, fire fumes and heat energy from enclosed areas to the outside of the building.

They allow to:

- » maintain emergency routes in a state of moderate smoke level, permitting effective evacuation,
- » carry out rescue operations by locating fire,
- » reduce the risk of damaging or destroying the building structure by a sudden decrease in temperature.

Parameters		Smoke vent (single-leaf)	Smoke vent (single-leaf)	Smoke vent (double-leaf)	Smoke vent (double-leaf)
					
Type	mcr PROLIGHT	C/E	NG-A	DVP	DVPS
Product classification	Certificate of Conformity 1396-CPR-0040 as per EN 12101-2 » Re 1000, Re300 or Re50 – operational reliability during 1000/300/50 cycles of opening and closing to smoke exhaust position, and 10 000 cycles to ventilation position (double function vent), » WL 2000, WL1500 or WL750 – operational certainty of vents under wind stress equivalent to 2000 Pa, 1500 Pa or 750 Pa (depending on type, size and accessories), » T(-25) or T(00) – resistance of vents to low temperature of -25°C or 0°C, » B300 or B600 – resistance of vents to high temperature of 300°C or 600°C (depending on type and accessories), » SL: 250, 550, 750, 950, 1300, 1600, 2000 – operational certainty of vents under snow load N/m²				
Control	Pneumatic (smoke exhaust)	•	•	•	•
	Electric 230 V~ (ventilation)	•	•	•	•
	Electric 24 V- (smoke exhaust + daily ventilation)	•	•	•	•
	Pneumatic (gas springs) (smoke exhaust and/or ventilation)	•	•	-	-
Glazing	multi-chamber polycarbonate panel	•	•	•	•
	acrylic dome (*)	•	•	-	-
	solid polycarbonate dome (*)	•	•	-	-
	ALu sandwich panel (**)	•	•	-	-
	classification B _{ROOF(t)} (***)	•	•	•	•
	multi-chamber polycarbonate panel and envelope cover(*)	•	•	•	•
	multi-chamber polycarbonate panel and single or double-layer acrylic dome or solid polycarbonate dome(*)	•	•	-	-



(*) – For selected configurations according to the Certificate of Constancy of Performance 1488-CPR-0141/W.

(*) Applies to selected vent sizes.

(**) ALU sandwich panel: aluminium – thermal insulation – aluminium.

(***) B_{ROOF(t)} glazing (multi-chamber polycarbonate of thickness ≥ 10 mm and polyester panel).

1.1 | Single-leaf smoke vents with straight base – type C/E

1.1.1 | Technical description of standard

- » Conformity in accordance with EN 12101-2 (CE Certificate),
- » smoke vents type C smoke vents (square) and type E (rectangular) designed for flat and pitched roofs max. 15°*, covered with roofing paper or PVC membrane,
- » **dimensional range of smoke vents:**
 - C type (squared): 1000 x 1000 mm ÷ 2000 x 2000 mm,
 - E type (rectangular): 1000 x 500 mm ÷ 2000 x 2500 mm,
- » straight base of height 300 mm or 500 mm made of galvanized steel sheet of 1.25 mm thickness,
- » bottom part of the base has a circumferential flange of width 100 mm**, through which the base is fitted to the roof structure,
- » upper part of base has shape enabling water runoff,
- » **base standard:** thermal insulation of base made of made of thickness 30 mm thick PIR insulation board or mineral wool of thickness 20 mm,
- » circumferential strip in the upper part of base, made of galvanized steel sheet, used for fixing flashings,
- » **leaf glazing:** multi-chamber polycarbonate panel, acrylic dome, solid polycarbonate dome, sandwich panel, multi-chamber polycarbonate panel and single or double-layer acrylic dome or solid polycarbonate dome, multi-chamber polycarbonate panel with aluminium envelope cover and glazing of B_{ROOF}(t1) class (details in section 4 – page 63),
- » leaf opening angle ≥ 140°,
- » hinges fixing the leaf to base installed at lengthwise side of vent,
- » **smoke exhaust control:** [1] pneumatic, [2] electric 24 V- (48 V- for Actulux actuators, more on page 21), [3] mechanic
- » **ventilation control:** [1] electric 230 V~ – for the pneumatic control [2] 24 V- for the electric control (48 V- for Actulux actuators, more on page 21) – for the electric smoke exhaust control,
- » optional increased active smoke exhaust area (A_a) through the use of wind deflectors and/or inlet deflector.

(*) For angles between 15° and 30°, check the type selection with documentation – **contact Mercor Light&Vent sp. z o.o. sales department.**

(**) Possibility of making other flange widths – **contact Mercor Light&Vent sp. z o.o. sales department.**

1.1.2 | Smoke vent design

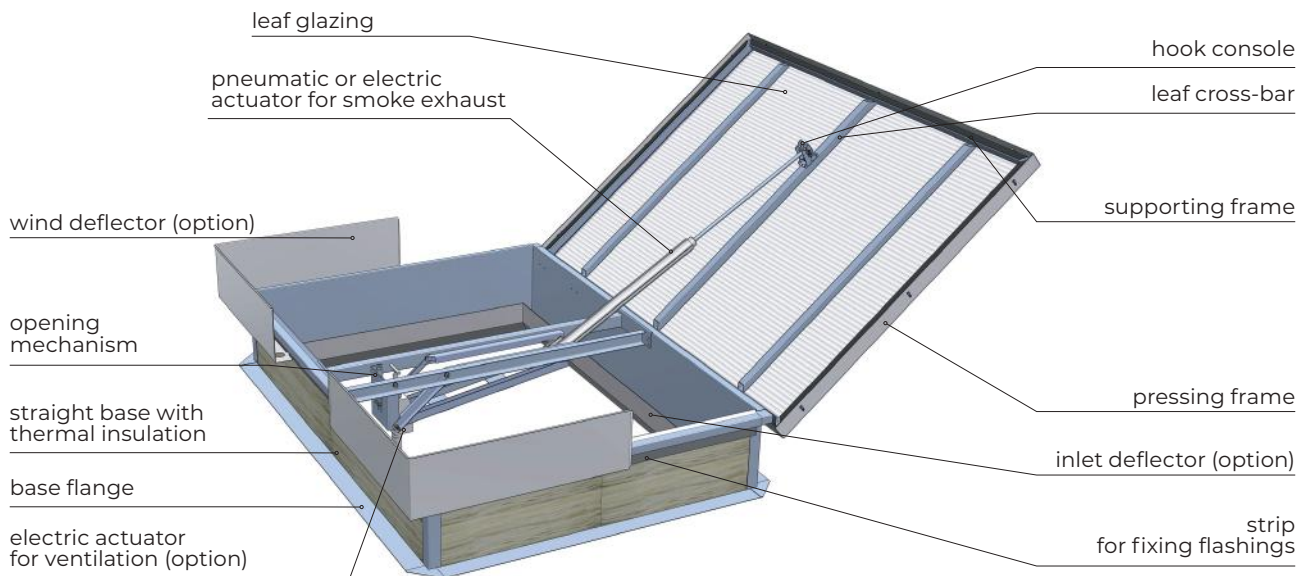


Fig. 1 Design of mcr PROLIGHT E smoke vent equipped with wind deflectors and inlet deflector, with pneumatic actuator for smoke exhaust and electric actuator for ventilation

1.1.3 | Non-standard options

- » vent elements painted to any RAL color – applies to envelope cover, pressing frame, wind deflectors, inlet deflector and base,
- » base made of aluminium sheet,
- » custom dimensions of clear opening of vent base,
- » custom base height within 200 mm(*) ÷ 700 mm,
- » custom width of circumferential flange of base,
- » circumferential strip for fixing roof flashings made of PVC coated metal sheet,
- » base, inlet deflector and opening mechanism made of stainless steel,
- » broad range of optional accessories,
- » roof access option available – for selected sizes.

(*) Base height below 300 mm available only if a plinth is designed for the vent, ensuring total height (vent+plinth) of min. 300 mm.

1.1.4 | Technical drawings

» Smoke vent with wind deflector and inlet deflector, with pneumatic control for smoke exhaust and electric actuator for ventilation

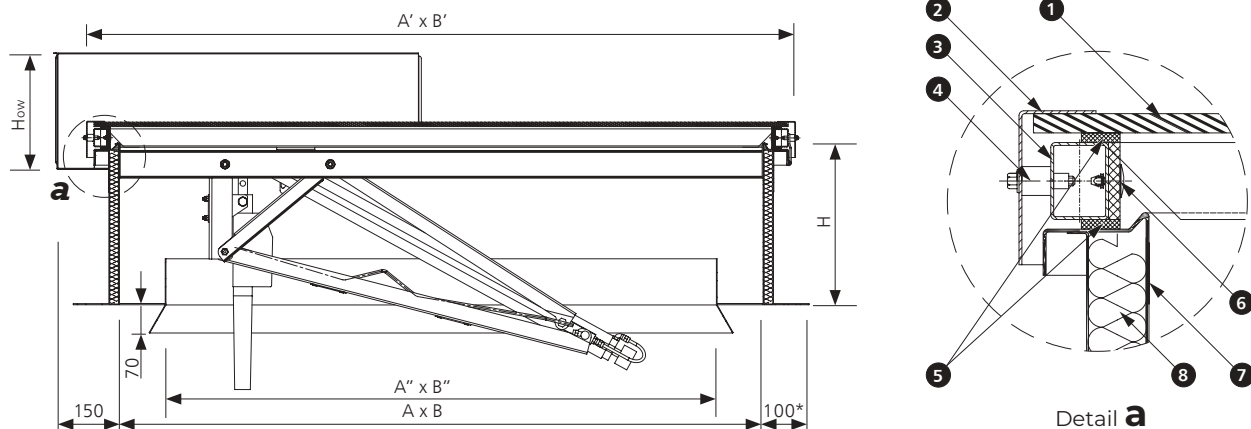


Fig. 2 Section **B-B** of mcr PROLIGHT C or E smoke vent in closed position, dimensions in mm

(*) Possibility of making other flange widths – contact Mercor Light&Vent sp. z o.o. sales department. (**) Available with a 30 mm thick PIR insulated base.	1. leaf glazing 2. pressing frame 3. supporting frame 4. spacer 5. gasket 6. thermal insulation tape for the supporting frame** 7. vent base 8. base thermal isolation
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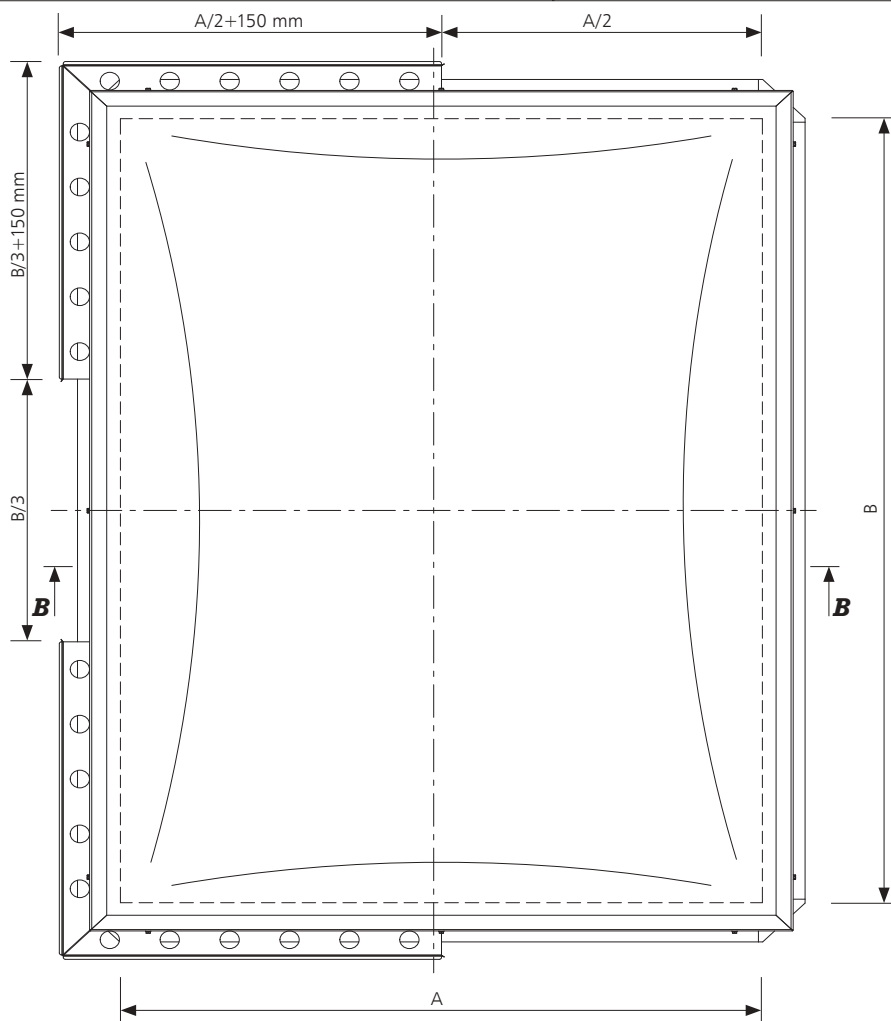


Fig. 3 Top view of mcr PROLIGHT C or E smoke vent in closed position, dimensions in mm

A, B – nominal dimensions [mm], clear opening of smoke vent
A', B' – total dimensions of smoke vent leaf $A' = A + 135$ mm, $B' = B + 135$ mm
A'', B'' – clear opening of inlet deflector $A'' = A - 200$ mm, $B'' = B - 200$ mm
H – smoke vent base height [mm]
 H_{ow} – wind deflector height $100 \text{ mm} \leq H_{ow} \leq 450 \text{ mm}$

1.1.5 | Technical details

VENT TYPE	NOMINAL DIMENSIONS (*)	BASE OF MIN. H=500 mm			BASE OF MIN. H=300 mm			ESTIMATED MASS (**)
		ACTIVE AREA A _a [m ²]			ACTIVE AREA A _a [m ²]			
	A x B	STANDARD	WITH WIND DEFLECTORS	WITH WIND DEFLECTORS AND INLET DEFLECTOR	STANDARD	WITH WIND DEFLEC-TORS	WITH WIND DEFLECTORS AND INLET DEFLECTOR	
	[mm]	WITHOUT WIND DEFLECTORS AND INLET DEFLECTOR			WITHOUT WIND DEFLECTORS AND INLET DEFLECTOR			[kg]
C 100	1000 x 1000	0.72	0.71	0.79	0.64	0.67	0.75	76
C 110	1100 x 1100	0.85	0.85	0.96	0.74	0.80	0.92	82
C 115	1150 x 1150	0.91	0.93	1.04	0.80	0.87	1.01	85
C 120	1200 x 1200	0.98	1.01	1.14	0.85	0.95	1.09	88
C 125	1250 x 1250	1.05	1.09	1.25	0.91	1.03	1.19	91
C 130	1300 x 1300	1.13	1.17	1.35	0.97	1.12	1.28	94
C 135	1350 x 1350	1.20	1.26	1.46	1.03	1.20	1.40	102
C 140	1400 x 1400	1.28	1.35	1.57	1.09	1.27	1.51	105
C 150	1500 x 1500	1.44	1.55	1.80	1.22	1.46	1.73	117
C 155	1550 x 1550	1.52	1.63	1.92	1.29	1.56	1.85	120
C 160	1600 x 1600	1.60	1.74	2.05	1.36	1.66	1.97	124
C 170	1700 x 1700	1.77	1.97	2.34	1.50	1.88	2.23	140
C 180	1800 x 1800	1.95	2.20	2.62	1.64	2.11	2.49	147
C 190	1900 x 1900	2.14	2.45	2.92	1.79	2.35	2.82	154
C 195	1950 x 1950	2.24	2.55	3.08	1.87	2.43	2.97	157
C 200	2000 x 2000	2.34	2.68	3.24	1.95	2.56	3.12	161
E 100/50	1000 x 500	0.20	-	-	0.20	-	-	53
E 100/110	1000 x 1100	0.79	0.78	0.87	0.69	0.73	0.83	79
E 100/120	1000 x 1200	0.85	0.84	0.95	0.75	0.79	0.91	82
E 100/130	1000 x 1300	0.92	0.91	1.03	0.80	0.86	0.99	85
E 100/140	1000 x 1400	0.98	0.98	1.11	0.85	0.92	1.06	88
E 100/150	1000 x 1500	1.04	1.05	1.19	0.90	0.99	1.14	95
E 100/160	1000 x 1600	1.10	1.12	1.26	0.94	1.06	1.22	98
E 100/180	1000 x 1800	1.22	1.24	1.44	1.03	1.19	1.37	104
E 100/190	1000 x 1900	1.28	1.31	1.52	1.07	1.25	1.44	107
E 100/200	1000 x 2000	1.34	1.38	1.60	1.11	1.32	1.54	110
E 100/210	1000 x 2100	1.40	1.45	1.68	1.15	1.39	1.62	113
E 100/220	1000 x 2200	1.45	1.52	1.76	1.19	1.45	1.69	116
E 100/230	1000 x 2300	1.51	1.59	1.84	1.23	1.50	1.77	119
E 100/240	1000 x 2400	1.56	1.66	1.92	1.26	1.56	1.85	122
E 100/250	1000 x 2500	1.61	1.73	2.00	1.29	1.63	1.93	125
E 110/200	1100 x 2000	1.45	1.52	1.76	1.21	1.43	1.69	114
E 115/200	1150 x 2000	1.50	1.59	1.84	1.25	1.50	1.77	116
E 120/140	1200 x 1400	1.13	1.16	1.34	0.97	1.11	1.28	94
E 120/150	1200 x 1500	1.21	1.24	1.44	1.03	1.19	1.39	102
E 120/170	1200 x 1700	1.35	1.41	1.63	1.14	1.33	1.57	108
E 120/180	1200 x 1800	1.42	1.49	1.73	1.19	1.40	1.66	111
E 120/200	1200 x 2000	1.56	1.66	1.92	1.30	1.56	1.85	117
E 120/210	1200 x 2100	1.63	1.71	2.02	1.34	1.64	1.94	120
E 120/220	1200 x 2200	1.69	1.80	2.11	1.39	1.72	2.03	123
E 120/240	1200 x 2400	1.82	1.96	2.30	1.48	1.87	2.22	130
E 120/250	1200 x 2500	1.88	2.04	2.40	1.52	1.95	2.31	133
E 125/250	1250 x 2500	1.95	2.13	2.50	1.58	2.03	2.41	134

(*) Intermediate smoke vent dimensions between the values specified in the table are possible. The size of active smoke exhaust area for those dimensions is determined through linear interpolation method

(**) Estimated weight specified for smoke vent of base height 500 mm, of standard configuration with multi-chamber polycarbonate panel glazing of 16 mm thickness, with pneumatic control.

1.1.5 | Technical details

VENT TYPE	NOMINAL DIMENSIONS (*)	BASE OF MIN. H=500 mm			BASE OF MIN. H=300 mm			ESTIMATED MASS (**)
		ACTIVE AREA A _a [m²]			ACTIVE AREA A _a [m²]			
	A x B	STANDARD	WITH WIND DEFLECTORS	WITH WIND DEFLECTORS AND INLET DEFLECTOR	STANDARD	WITH WIND DEFLEC-TORS	WITH WIND DEFLECTORS AND INLET DEFLECTOR	
	[mm]	WITHOUT WIND DEFLECTORS AND INLET DEFLECTOR			WITHOUT WIND DEFLECTORS AND INLET DEFLECTOR			
E 130/150	1300 x 1500	1.28	1.35	1.56	1.10	1.27	1.50	105
E 130/160	1300 x 1600	1.36	1.44	1.66	1.16	1.35	1.60	108
E 130/180	1300 x 1800	1.51	1.61	1.87	1.27	1.52	1.80	180
E 130/190	1300 x 1900	1.59	1.68	1.98	1.33	1.61	1.90	117
E 130/200	1300 x 2000	1.66	1.77	2.08	1.38	1.69	2.00	121
E 130/220	1300 x 2200	1.80	1.94	2.29	1.48	1.86	2.20	127
E 130/230	1300 x 2300	1.88	2.03	2.39	1.53	1.94	2.30	130
E 130/250	1300 x 2500	2.02	2.21	2.60	1.63	2.11	2.50	136
E 140/150	1400 x 1500	1.36	1.45	1.68	1.16	1.37	1.62	114
E 140/180	1400 x 1800	1.61	1.71	2.02	1.35	1.64	1.94	123
E 140/200	1400 x 2000	1.76	1.90	2.24	1.47	1.82	2.16	130
E 140/250	1400 x 2500	2.14	2.38	2.80	1.73	2.28	2.70	145
E 150/160	1500 x 1600	1.52	1.63	1.92	1.29	1.56	1.85	120
E 150/180	1500 x 1800	1.70	1.84	2.16	1.43	1.76	2.08	126
E 150/200	1500 x 2000	1.86	2.04	2.43	1.55	1.95	2.31	133
E 150/210	1500 x 2100	1.95	2.14	2.55	1.61	2.05	2.43	136
E 150/240	1500 x 2400	2.19	2.45	2.88	1.79	2.34	2.77	146
E 150/250	1500 x 2500	2.27	2.55	3.00	1.84	2.44	2.89	149
E 160/180	1600 x 1800	1.78	1.96	2.33	1.50	1.87	2.22	130
E 160/190	1600 x 1900	1.87	2.07	2.46	1.57	1.98	2.34	133
E 160/200	1600 x 2000	1.96	2.18	2.59	1.63	2.08	2.46	137
E 160/220	1600 x 2200	2.13	2.39	2.85	1.76	2.29	2.75	143
E 160/230	1600 x 2300	2.22	2.50	2.98	1.82	2.39	2.87	146
E 160/240	1600 x 2400	2.30	2.61	3.11	1.88	2.50	3.00	149
E 180/200	1800 x 2000	2.15	2.45	2.92	1.79	2.34	2.81	154
E 180/220	1800 x 2200	2.34	2.65	3.21	1.94	2.53	3.09	160
E 180/240	1800 x 2400	2.53	2.89	3.50	2.07	2.76	3.37	167
E 180/250	1800 x 2500	2.62	3.02	3.65	2.14	2.88	3.51	170
E 190/200	1900 x 2000	2.24	2.55	3.08	1.87	2.43	2.96	158
E 195/200	1950 x 2000	2.29	2.61	3.16	1.91	2.50	3.04	159
E 195/220	1950 x 2200	2.50	2.87	3.47	2.07	2.75	3.35	166
E 195/250	1950 x 2500	2.80	3.27	3.95	2.29	3.12	3.80	176
E 200/250	2000 x 2500	2.86	3.35	4.05	2.34	3.20	3.90	177

(*) Intermediate smoke vent dimensions between the values specified in the table are possible. The size of active smoke exhaust area for those dimensions is determined through linear interpolation method

(**) Estimated weight specified for smoke vent of base height 500 mm, of standard configuration with multi-chamber polycarbonate panel glazing of 16 mm thickness, with pneumatic control.

1.1.6 | Smoke vents control

For correct operation, smoke vents as well as smoke exhaust & ventilation vents require connecting to devices controlling their opening and closing. A set of such devices constitutes a system for smoke exhaust control or smoke exhaust and ventilation control.

Depending on the type of devices used, it may be designed as a:

- » **pneumatic** smoke exhaust control system,
- » **24 V-/48 V- electric** smoke exhaust control system with ventilation function, 48 V- or Actulux control (more on page 21),
- » **pneumatic and electric control system:** the pneumatic part is responsible for smoke exhaust, while the 230 V~ electric part – for ventilation.

Smoke exhaust control systems are activated as follows:

1. **automatic** – through a thermo switch installed in the vent (pneumatic system), or by optical smoke sensors (electric system),
2. **manual** – by a release of CO₂ cartridges in alarm box (pneumatic system), or by operation of RPO-1 emergency pushbutton (electric system),
3. **FAS signal** – by external impulse from fire alarm system (FAS) sent to an electromagnet installed in the alarm box (pneumatic system), or directly to smoke exhaust control unit (electric system).

1.1.7 | Technical Data

VENT TYPE	PNEUMATIC CONTROL (*)			ELECTRIC CONTROL (**), (***)	
	PNEUMATIC ACTUATOR		MIN. CO ₂ CARTRIDGE CAPACITY – SL 950	POWER CONSUMPTION [A] BY ELECTRIC ACTUATOR FOR CLASS	
	STROKE	DIAMETER			
	[mm]	[mm]		SL 250	SL 550
C 100	550	50	24	1.6	2.6
C 110	550	50	24	1.6	2.6
C 115	550	50	24	1.6	4.0
C 120	550	50	40	2.0	4.0
C 125	550	50	40	2.0	4.0
C 130	550	50	40	2.6	4.0
C 135	750	50	40	2.6	6.0
C 140	750	50	55	2.6	6.0
C 150	750	50	55	4.0	6.0
C 155	750	50	80	4.0	6.0
C 160	750	50	80	6.0	-
C 170	1050	63	80	6.0	-
C 180	1050	63	120	6.0	-
C 190	1050	63	120	8.0	-
C 195	1050	63	120	8.0	-
C 200	1050	63	120	8.0	-
E 100/120	550	50	24	1.6	2.6
E 100/130	550	50	24	1.6	2.6
E 100/140	550	50	24	1.6	2.6
E 100/150	550	50	24	1.6	4.0
E 100/160	550	50	24	2.0	4.0
E 100/180	550	50	40	2.0	4.0
E 100/190	550	50	40	2.0	4.0
E 100/200	550	50	40	2.0	4.0
E 100/210	550	50	40	2.6	4.0
E 100/220	550	50	40	2.6	4.0
E 100/230	550	50	40	2.6	6.0
E 100/240	550	50	40	2.6	6.0
E 100/250	550	50	40	2.6	6.0

(*) Pneumatic control available in classes: SL 250, SL 550, SL 750, SL 1300, SL 1600 and SL 2000 at special request (applies to selected vent sizes).

(**) Electric control available in classes: SL 750, SL 950, SL 1300 and SL 1600 at special request (applies to selected vent sizes).

Power consumption specified in the table applies to smoke vent with multi-chamber polycarbonate glazing.

(***) Option to use ACTULUX control, more on page 21.

1.1.7 | Technical Data

VENT TYPE	PNEUMATIC CONTROL (*)			ELECTRIC CONTROL (**), (***)	
	PNEUMATIC ACTUATOR		MIN. CO ₂ CARTRIDGE CAPACITY – SL 950	POWER CONSUMPTION [A] BY ELECTRIC ACTUATOR FOR CLASS	
	STROKE	DIAMETER			
	[mm]	[mm]		[g]	SL 250
E 120/140	550	50	40	2.0	4.0
E 120/150	550	50	40	2.6	4.0
E 120/170	550	50	40	2.6	6.0
E 120/180	550	50	40	2.6	6.0
E 120/200	550	50	40	2.6	6.0
E 120/210	550	50	55	4.0	6.0
E 120/220	550	50	55	4.0	6.0
E 120/240	550	50	55	4.0	6.0
E 120/250	550	50	55	4.0	6.0
E 125/250	550	50	55	4.0	8.0
E 130/150	550	50	40	2.6	6.0
E 130/160	550	50	40	2.6	6.0
E 130/180	550	50	55	4.0	6.0
E 130/190	550	50	55	4.0	6.0
E 130/200	550	50	55	4.0	6.0
E 130/220	550	50	55	4.0	6.0
E 130/230	550	50	55	4.0	8.0
E 130/250	550	50	80	4.0	8.0
E 140/150	750	50	55	2.6	6.0
E 140/180	750	50	55	4.0	6.0
E 140/200	750	50	80	4.0	8.0
E 140/250	750	50	80	6.0	8.0
E 150/160	750	50	80	4.0	8.0
E 150/180	750	50	80	4.0	8.0
E 150/200	750	50	80	6.0	8.0
E 150/210	750	50	80	6.0	8.0
E 150/240	750	50	80	6.0	8.0
E 150/250	750	50	120	6.0	-
E 160/180	750	50	80	6.0	-
E 160/190	750	50	80	6.0	-
E 160/200	750	50	80	6.0	-
E 160/220	750	50	120	6.0	-
E 160/230	750	50	120	6.0	-
E 160/240	750	50	120	6.0	-
E 180/200	1050	63	120	6.0	-
E 180/220	1050	63	120	8.0	-
E 180/240	1050	63	120	8.0	-
E 180/250	1050	63	120	8.0	-
E 190/200	1050	63	120	8.0	-
E 195/200	1050	63	120	8.0	-
E 195/220	1050	63	120	8.0	-
E 195/250	1050	63	120	-	-
E 200/250	1050	63	120	-	-

(*) Pneumatic control available in classes: SL 250, SL 550, SL 750, SL 1300, SL 1600 and SL 2000 at special request (applies to selected vent sizes).

(**) Electric control available in classes: SL 750, SL 950, SL 1300 and SL 1600 at special request (applies to selected vent sizes).

Power consumption specified in the table applies to smoke vent with multi-chamber polycarbonate glazing.

(***) Option to use ACTULUX control, more on page 21.

1.2 | Single-leaf smoke vents with skew base – type NG-A

1.2.1 | Technical description of standard

- » classification as per Certificate of Conformity in accordance with EN 12101-2 (CE Certificate),
- » smoke vents type NG-A (square and rectangular) designed for flat and pitched roofs up to 15°, covered with roofing paper or PVC membrane,
- » **dimensional range of smoke vents:** 1000 x 1000 mm ÷ 2000 x 3000 mm,
- » skew base of height 300 mm or 500 mm made of galvanized steel sheet of 1.25 mm thickness,
- » bottom part of the base has a circumferential flange of width 100 mm*, through which the base is fitted to the roof structure,
- » upper part of base has shape enabling water runoff,
- » **base standard:** thermal insulation of base made of thickness 30 mm thick PIR insulation board or mineral wool of thickness 20 mm,
- » circumferential strip in the upper part of base, made of galvanized steel sheet, used for fixing flashings,
- » **leaf glazing:** multi-chamber polycarbonate panel, acrylic dome, solid polycarbonate dome, sandwich panel, multi-chamber polycarbonate panel and single or double-layer acrylic dome or solid polycarbonate dome, multi-chamber polycarbonate panel, envelope cover and glazing of B_{ROOF}(t1) class (details in section 4 – page 63),
- » leaf opening angle ≥ 140°,
- » hinges fixing the leaf to base installed at lengthwise side of vent,
- » **smoke exhaust control:** [1] pneumatic, [2] electric 24 V- (48 V- for Actulux actuators, more on page 21),
- » **ventilation control:** [1] electric 230 V~ – for the pneumatic control [2] 24 V- for the electric control (48 V- for Actulux actuators, more on page 21) – for the electric smoke exhaust control,
- » **all single-leaf NG-A type vents come with deflectors as standard.**

(*) Possibility of making other flange widths – **contact Mercor Light&Vent sp. z o.o. sales department.**

1.2.2 | Smoke vent design

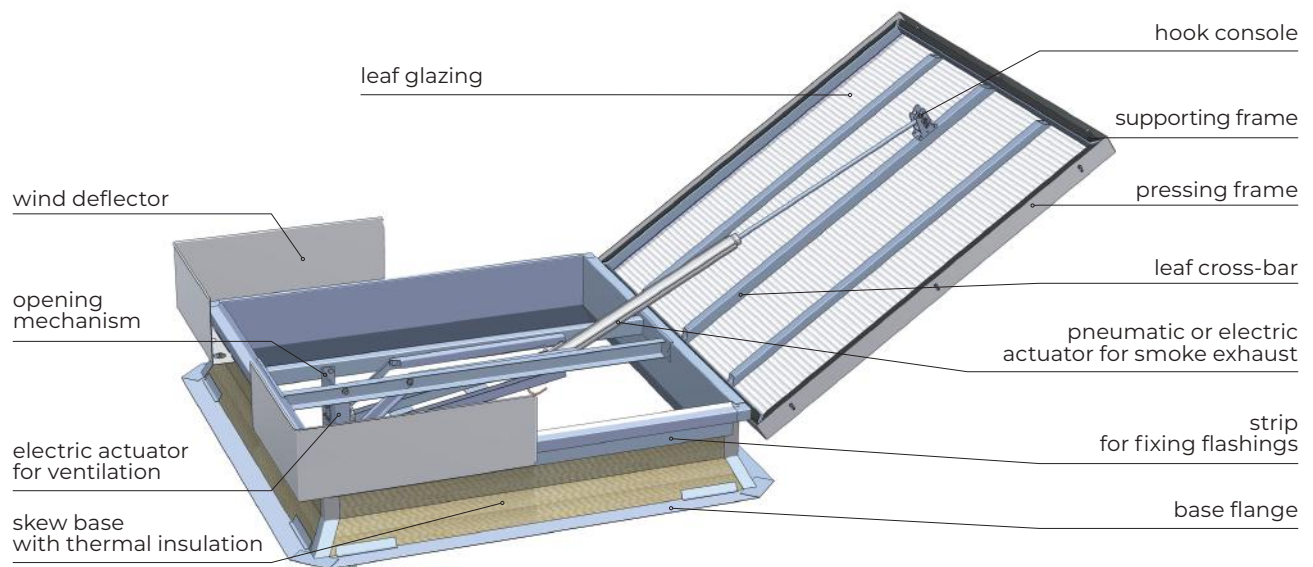


Fig. 4 Design of mcr PROLIGHT NG-A smoke vent equipped with wind deflectors, with pneumatic actuator for smoke exhaust and electric actuator for ventilation

1.2.3 | Non-standard options

- » vent elements painted to any RAL color – applies to pressing frame, base and wind deflectors,
- » base made of aluminium sheet,
- » custom dimensions of clear opening of vent base,
- » custom base height within 300 mm ÷ 700 mm,
- » custom width of circumferential flange of base,
- » circumferential strip for fixing roof flashings made of PVC coated metal sheet,
- » base and opening mechanism in stainless steel (on request),
- » broad range of optional accessories.

1.2.4 | Technical drawings

» Smoke vent with wind deflectors, with pneumatic control for smoke exhaust and electric actuator for ventilation

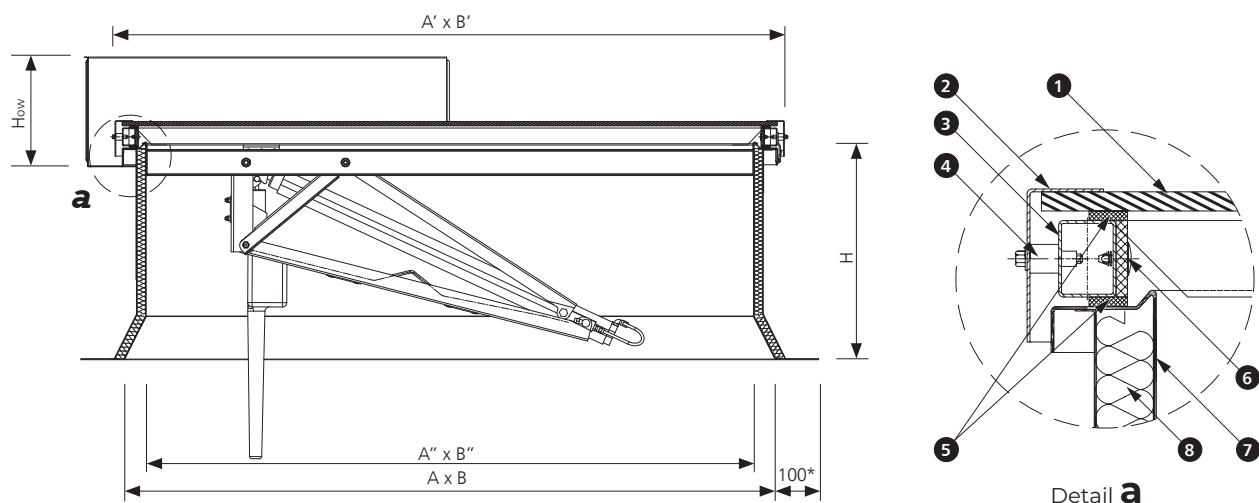


Fig. 5 Section **B-B** of mcr PROLIGHT NG-A smoke vent in closed position, dimensions in mm

(*) Possibility of making other flange widths
– contact Mercor Light&Vent sp. z o.o. sales department.

(**) Available with a 30 mm thick PIR insulated base.

1. leaf glazing
2. pressing frame
3. supporting frame
4. spacer
5. gasket

6. thermal insulation tape for the supporting frame**
7. vent base
8. base thermal isolation

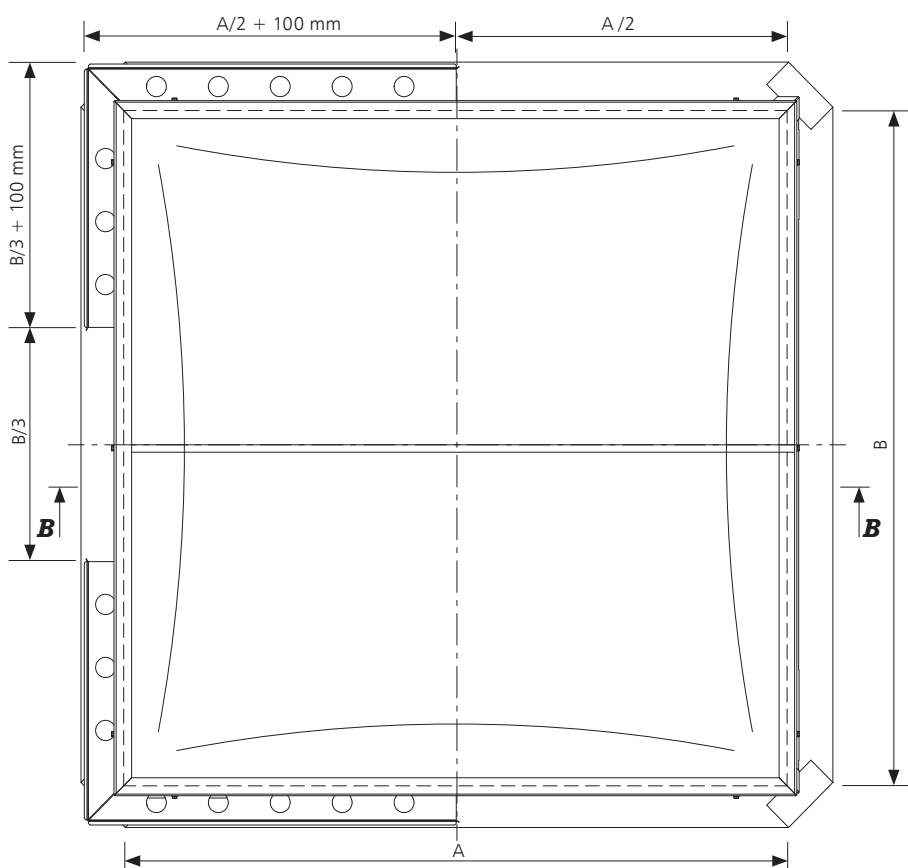


Fig. 6 Top view of mcr PROLIGHT NG-A smoke vent in closed position, dimensions in mm

A, B – nominal dimensions [mm], clear opening of smoke vent

A', B' – total dimensions of smoke vent leaf $A' = A + 35$ mm, $B' = B + 35$ mm

A'', B'' – clear dimensions of smoke vent upper opening $A'' = A - 100$ mm, $B'' = B - 100$ mm

H – smoke vent base height [mm]

H_{ow} – wind deflector height 230 mm $\leq H_{ow} \leq 530$ mm

1.2.5 | Technical details

VENT TYPE	NOMINAL DIMENSIONS (*)	BASE OF MIN. H=500 mm	BASE OF MIN. H=300 mm	ESTIMATED MASS (**)
	A x B	ACTIVE AREA A _a WIND DEFLECTOR	ACTIVE AREA A _a WIND DEFLECTOR	
	[mm]	[m ²]	[m ²]	
NG-A 100/100	1000 x 1000	0.66	0.66	78
NG-A 100/110	1000 x 1100	0.74	0.73	81
NG-A 100/120	1000 x 1200	0.82	0.79	84
NG-A 100/130	1000 x 1300	0.88	0.87	87
NG-A 100/140	1000 x 1400	0.97	0.94	90
NG-A 100/150	1000 x 1500	1.04	1.01	96
NG-A 100/160	1000 x 1600	1.10	1.09	100
NG-A 100/170	1000 x 1700	1.17	1.16	103
NG-A 100/180	1000 x 1800	1.26	1.22	106
NG-A 100/190	1000 x 1900	1.33	1.29	110
NG-A 100/200	1000 x 2000	1.40	1.36	113
NG-A 100/210	1000 x 2100	1.47	1.45	116
NG-A 100/220	1000 x 2200	1.56	1.52	119
NG-A 100/230	1000 x 2300	1.63	1.59	122
NG-A 100/240	1000 x 2400	1.70	1.66	125
NG-A 100/250	1000 x 2500	1.78	1.73	129
NG-A 120/120	1200 x 1200	0.99	0.96	91
NG-A 120/130	1200 x 1300	1.08	1.06	94
NG-A 120/140	1200 x 1400	1.18	1.14	97
NG-A 120/150	1200 x 1500	1.26	1.22	104
NG-A 120/170	1200 x 1700	1.45	1.41	110
NG-A 120/180	1200 x 1800	1.53	1.49	114
NG-A 120/190	1200 x 1900	1.62	1.57	117
NG-A 120/200	1200 x 2000	1.73	1.66	120
NG-A 120/210	1200 x 2100	1.81	1.74	124
NG-A 120/220	1200 x 2200	1.90	1.85	127
NG-A 120/230	1200 x 2300	1.99	1.93	130
NG-A 120/240	1200 x 2400	2.07	2.02	133
NG-A 120/250	1200 x 2500	2.16	2.10	137
NG-A 125/125	1250 x 1250	1.08	1.06	94
NG-A 130/130	1300 x 1300	1.18	1.15	97
NG-A 130/140	1300 x 1400	1.27	1.24	100
NG-A 130/150	1300 x 1500	1.38	1.35	108
NG-A 130/160	1300 x 1600	1.48	1.44	111
NG-A 130/170	1300 x 1700	1.57	1.52	114
NG-A 130/180	1300 x 1800	1.68	1.61	118
NG-A 130/190	1300 x 1900	1.78	1.73	121
NG-A 130/200	1300 x 2000	1.87	1.82	124
NG-A 130/210	1300 x 2100	1.97	1.91	128
NG-A 130/220	1300 x 2200	2.06	2.00	131
NG-A 130/230	1300 x 2300	2.18	2.09	134
NG-A 130/240	1300 x 2400	2.28	2.18	138
NG-A 130/250	1300 x 2500	2.37	2.28	141

(*) Intermediate smoke vent dimensions between the values specified in the table are possible. The size of active smoke exhaust area for those dimensions is determined through linear interpolation method.

(**) Estimated weight specified for smoke vent of base height 500 mm with wind deflectors, of standard configuration with multi-chamber polycarbonate panel glazing of 16 mm thickness, with pneumatic control.

1.2.5 | Technical details

VENT TYPE	NOMINAL DIMENSIONS (*)	BASE OF MIN. H=500 mm	BASE OF MIN. H=300 mm	ESTIMATED MASS (**)
	A x B	ACTIVE AREA A _a WIND DEFLECTOR	ACTIVE AREA A _a WIND DEFLECTOR	
	[mm]	[m ²]	[m ²]	
NG-A 140/140	1400 x 1400	1.39	1.35	104
NG-A 140/150	1400 x 1500	1.49	1.45	111
NG-A 140/160	1400 x 1600	1.59	1.55	115
NG-A 140/170	1400 x 1700	1.71	1.67	118
NG-A 140/180	1400 x 1800	1.81	1.76	122
NG-A 140/190	1400 x 1900	1.92	1.86	125
NG-A 140/200	1400 x 2000	2.02	1.96	128
NG-A 140/210	1400 x 2100	2.15	2.06	132
NG-A 140/220	1400 x 2200	2.25	2.16	135
NG-A 140/230	1400 x 2300	2.35	2.25	138
NG-A 140/240	1400 x 2400	2.45	2.39	142
NG-A 140/250	1400 x 2500	2.56	2.49	145
NG-A 150/150	1500 x 1500	1.62	1.55	120
NG-A 150/160	1500 x 1600	1.73	1.68	124
NG-A 150/170	1500 x 1700	1.84	1.79	127
NG-A 150/180	1500 x 1800	1.94	1.89	130
NG-A 150/190	1500 x 1900	2.08	2.00	134
NG-A 150/200	1500 x 2000	2.19	2.10	137
NG-A 150/210	1500 x 2100	2.30	2.21	141
NG-A 150/220	1500 x 2200	2.41	2.34	144
NG-A 150/230	1500 x 2300	2.52	2.45	148
NG-A 150/240	1500 x 2400	2.66	2.56	151
NG-A 150/250	1500 x 2500	2.78	2.66	154
NG-A 160/160	1600 x 1600	1.84	1.79	128
NG-A 160/170	1600 x 1700	1.96	1.90	131
NG-A 160/180	1600 x 1800	2.10	2.02	134
NG-A 160/190	1600 x 1900	2.22	2.13	138
NG-A 160/200	1600 x 2000	2.34	2.27	141
NG-A 160/210	1600 x 2100	2.45	2.39	145
NG-A 160/220	1600 x 2200	2.60	2.50	148
NG-A 160/230	1600 x 2300	2.72	2.61	151
NG-A 160/240	1600 x 2400	2.84	2.73	154
NG-A 160/250	1600 x 2500	2.96	2.84	158
NG-A 170/170	1700 x 1700	2.11	2.02	135
NG-A 170/180	1700 x 1800	2.23	2.14	138
NG-A 170/190	1700 x 1900	2.36	2.29	142
NG-A 170/200	1700 x 2000	2.48	2.41	145
NG-A 170/210	1700 x 2100	2.64	2.53	149
NG-A 170/220	1700 x 2200	2.77	2.66	152
NG-A 170/230	1700 x 2300	2.89	2.78	155
NG-A 170/240	1700 x 2400	3.02	2.90	159
NG-A 170/250	1700 x 2500	3.15	3.02	162

(*) Intermediate smoke vent dimensions between the values specified in the table are possible. The size of active smoke exhaust area for those dimensions is determined through linear interpolation method.

(**) Estimated weight specified for smoke vent of base height 500 mm with wind deflectors, of standard configuration with multi-chamber polycarbonate panel glazing of 16 mm thickness, with pneumatic control.

1.2.5 | Technical details

VENT TYPE	NOMINAL DIMENSIONS (*)	BASE OF MIN. H=500 mm	BASE OF MIN. H=300 mm	ESTIMATED MASS (**)
	A x B	ACTIVE AREA A _a WIND DEFLECTOR	ACTIVE AREA A _a WIND DEFLECTOR	
	[mm]	[m ²]	[m ²]	
NG-A 180/180	1800 x 1800	2.37	2.30	152
NG-A 180/190	1800 x 1900	2.53	2.43	156
NG-A 180/200	1800 x 2000	2.66	2.56	159
NG-A 180/210	1800 x 2100	2.80	2.68	163
NG-A 180/220	1800 x 2200	2.93	2.81	166
NG-A 180/230	1800 x 2300	3.06	2.94	170
NG-A 180/240	1800 x 2400	3.20	3.07	173
NG-A 180/250	1800 x 2500	3.38	3.24	176
NG-A 180/260	1800 x 2600	3.51	3.37	180
NG-A 180/270	1800 x 2700	3.65	3.50	183
NG-A 180/280	1800 x 2800	3.78	3.63	186
NG-A 180/290	1800 x 2900	3.92	3.76	189
NG-A 180/300	1800 x 3000	4.05	3.89	193
NG-A 190/190	1900 x 1900	2.67	2.56	160
NG-A 190/200	1900 x 2000	2.81	2.70	163
NG-A 190/210	1900 x 2100	2.95	2.83	167
NG-A 190/220	1900 x 2200	3.09	2.97	170
NG-A 190/230	1900 x 2300	3.28	3.15	174
NG-A 190/240	1900 x 2400	3.42	3.28	177
NG-A 190/250	1900 x 2500	3.56	3.42	180
NG-A 190/260	1900 x 2600	3.71	3.56	184
NG-A 190/270	1900 x 2700	3.85	3.69	187
NG-A 190/280	1900 x 2800	3.99	3.83	191
NG-A 190/290	1900 x 2900	4.13	3.97	194
NG-A 190/300	1900 x 3000	4.28	4.10	197
NG-A 200/200	2000 x 2000	2.96	2.84	167
NG-A 200/210	2000 x 2100	3.11	2.98	171
NG-A 200/220	2000 x 2200	3.30	3.17	174
NG-A 200/230	2000 x 2300	3.45	3.31	178
NG-A 200/240	2000 x 2400	3.60	3.46	181
NG-A 200/250	2000 x 2500	3.75	3.60	185
NG-A 200/260	2000 x 2600	3.90	3.74	188
NG-A 200/270	2000 x 2700	4.05	3.89	191
NG-A 200/280	2000 x 2800	4.20	4.03	195
NG-A 200/290	2000 x 2900	4.35	4.18	198
NG-A 200/300	2000 x 3000	4.56	4.32	202
NG-A 210/210	2100 x 2100	3.31	3.18	175

(*) Intermediate smoke vent dimensions between the values specified in the table are possible. The size of active smoke exhaust area for those dimensions is determined through linear interpolation method.

(**) Estimated weight specified for smoke vent of base height 500 mm with wind deflectors, of standard configuration with multi-chamber polycarbonate panel glazing of 16 mm thickness, with pneumatic control.

1.2.6 | Smoke vents control

For correct operation, smoke vents as well as smoke exhaust & ventilation vents require connecting to devices controlling their opening and closing. A set of such devices constitutes a system for smoke exhaust control or smoke exhaust and ventilation control.

Depending on the type of devices used, it may be designed as a:

- » **pneumatic** smoke exhaust control system,
- » **24 V-/48 V- electric** smoke exhaust control system with ventilation function, 48 V- or Actulux control (more on page 21),
- » **pneumatic and electric control system:** the pneumatic part is responsible for smoke exhaust, while the 230 V~ electric part – for ventilation.

Smoke exhaust control systems are activated as follows:

1. **automatic** – through a thermo switch installed in the vent (pneumatic system), or by optical smoke sensors (electric system),
2. **manual** – by a release of CO₂ cartridges in alarm box (pneumatic system), or by operation of RPO-1 emergency pushbutton (electric system),
3. **FAS signal** – by external impulse from fire alarm system (FAS) sent to an electromagnet installed in the alarm box (pneumatic system), or directly to smoke exhaust control unit (electric system).

1.2.7 | Technical details

VENT TYPE	PNEUMATIC CONTROL (*)			ELECTRIC CONTROL (**), (***)	
	PNEUMATIC ACTUATOR		MIN. CO ₂ CARTRIDGE CAPACITY – SL 950	POWER CONSUMPTION [A] BY ELECTRIC ACTUATOR FOR CLASS	
	STROKE	DIAMETER			
	[mm]	[mm]		SL 250	SL 550
NG-A 100/100	550	50	24	-	-
NG-A 100/110	550	50	24	-	-
NG-A 100/120	550	50	24	-	-
NG-A 100/130	550	50	24	-	-
NG-A 100/140	550	50	24	-	-
NG-A 100/150	550	50	24	-	-
NG-A 100/160	550	50	24	-	-
NG-A 100/170	550	50	40	-	-
NG-A 100/180	550	50	40	-	-
NG-A 100/190	550	50	40	-	-
NG-A 100/200	550	50	40	-	-
NG-A 100/210	550	50	40	-	-
NG-A 100/220	550	50	40	-	-
NG-A 100/230	550	50	40	-	-
NG-A 100/240	550	50	40	-	-
NG-A 100/250	550	50	40	-	-
NG-A 120/120	550	50	24	1.6	2.6
NG-A 120/130	550	50	40	1.6	2.6
NG-A 120/140	550	50	40	1.6	2.6
NG-A 120/150	550	50	40	1.6	4.0
NG-A 120/170	550	50	40	2.0	4.0
NG-A 120/180	550	50	40	2.6	4.0
NG-A 120/190	550	50	40	2.6	6.0
NG-A 120/200	550	50	40	2.6	6.0
NG-A 120/210	550	50	40	2.6	6.0
NG-A 120/220	550	50	55	4.0	6.0
NG-A 120/230	550	50	55	4.0	6.0
NG-A 120/240	550	50	55	4.0	6.0
NG-A 120/250	550	50	55	4.0	6.0
NG-A 125/125	550	50	24	1.6	4.0

(*) Pneumatic control available in classes: SL 250, SL 550, SL 750, SL 950, SL 1300, SL 1600 and SL 2000 at special request (applies to selected vent sizes).

(**) Electric control available in classes: SL 750, SL 950, SL 1300 and SL 1600 at special request (applies to selected vent sizes).

Power consumption specified in the table applies to smoke vent with multi-chamber polycarbonate glazing.

(***) Option to use ACTULUX control, more on page 21.

(****) SL 900.

1.2.7 | Technical details

VENT TYPE	PNEUMATIC CONTROL (*)			ELECTRIC CONTROL (**), (***)	
	PNEUMATIC ACTUATOR		MIN. CO ₂ CARTRIDGE CAPACITY – SL 950	POWER CONSUMPTION [A] BY ELECTRIC ACTUATOR FOR CLASS	
	STROKE	DIAMETER			
	[mm]	[mm]		SL 250	SL 550
NG-A 130/140	550	50	40	2.0	4.0
NG-A 130/150	550	50	40	2.0	4.0
NG-A 130/160	550	50	40	2.6	4.0
NG-A 130/170	550	50	40	2.6	6.0
NG-A 130/180	550	50	40	2.6	6.0
NG-A 130/190	550	50	40	2.6	6.0
NG-A 130/200	550	50	40	2.6	6.0
NG-A 130/210	550	50	40	2.6	6.0
NG-A 130/220	550	50	55	4.0	6.0
NG-A 130/230	550	50	55	4.0	6.0
NG-A 130/240	550	50	55	4.0	6.0
NG-A 130/250	550	50	55	4.0	6.0
NG-A 140/140	550	50	40	2.6	4.0
NG-A 140/150	550	50	40	2.6	6.0
NG-A 140/160	550	50	40	2.6	6.0
NG-A 140/170	550	50	40	2.6	6.0
NG-A 140/180	550	50	55	4.0	6.0
NG-A 140/190	550	50	55	4.0	6.0
NG-A 140/200	550	50	55	4.0	6.0
NG-A 140/210	550	50	55	4.0	6.0
NG-A 140/220	550	50	55	4.0	6.0
NG-A 140/230	550	50	55	4.0	6.0
NG-A 140/240	550	50	55	4.0	8.0
NG-A 140/250	550	50	80	4.0	8.0
NG-A 150/150	750	50	55	2.6	6.0
NG-A 150/160	750	50	55	2.6	6.0
NG-A 150/170	750	50	55	4.0	6.0
NG-A 150/180	750	50	55	4.0	6.0
NG-A 150/190	750	50	55	4.0	8.0
NG-A 150/200	750	50	55	4.0	8.0
NG-A 150/210	750	50	80	4.0	8.0
NG-A 150/220	750	50	80	4.0	8.0
NG-A 150/230	750	50	80	4.0	8.0
NG-A 150/240	750	50	80	4.0	8.0
NG-A 150/250	750	50	80	6.0	8.0
NG-A 160/160	750	50	55	4.0	6.0
NG-A 160/170	750	50	80	4.0	8.0
NG-A 160/180	750	50	55	4.0	8.0
NG-A 160/190	750	50	80	4.0	8.0
NG-A 160/200	750	50	80	6.0	8.0
NG-A 160/210	750	50	80	6.0	8.0
NG-A 160/220	750	50	80	6.0	8.0
NG-A 160/230	750	50	80	6.0	8.0
NG-A 160/240	750	50	80	6.0	8.0
NG-A 160/250	750	50	80	6.0	8.0

(*) Pneumatic control available in classes: SL 250, SL 550, SL 750, SL 950, SL 1300, SL 1600 and SL 2000 at special request (applies to selected vent sizes).

(**) Electric control available in classes: SL 750, SL 950, SL 1300 and SL 1600 at special request (applies to selected vent sizes).

Power consumption specified in the table applies to smoke vent with multi-chamber polycarbonate glazing.

(***) Option to use ACTULUX control, more on page 21.

(****) SL 900.

1.2.7 | Technical details

VENT TYPE	PNEUMATIC CONTROL (*)			ELECTRIC CONTROL (**), (***)	
	PNEUMATIC ACTUATOR		MIN. CO ₂ CARTRIDGE CAPACITY – SL 950	POWER CONSUMPTION [A] BY ELECTRIC ACTUATOR FOR CLASS	
	STROKE	DIAMETER			
	[mm]	[mm]	[g]	SL 250	SL 550
NG-A 170/170	750	50	80	6.0	-
NG-A 170/180	750	50	80	6.0	-
NG-A 170/190	750	50	80	6.0	-
NG-A 170/200	750	50	80	6.0	-
NG-A 170/210	750	50	80	6.0	-
NG-A 170/220	750	50	80	6.0	-
NG-A 170/230	750	50	120	6.0	-
NG-A 170/240	750	50	120	6.0	-
NG-A 170/250	750	50	120	6.0	-
NG-A 180/180	1050	63	80	6.0	-
NG-A 180/190	1050	63	120	6.0	-
NG-A 180/200	1050	63	120	8.0	-
NG-A 180/210	1050	63	120	8.0	-
NG-A 180/220	1050	63	120	8.0	-
NG-A 180/230	1050	63	120	8.0	-
NG-A 180/240	1050	63	120	8.0	-
NG-A 180/250	1050	63	120	8.0	-
NG-A 180/260	1050	63	120	8.0	-
NG-A 180/270	1050	63	120	-	-
NG-A 180/280	1050	63	120	-	-
NG-A 180/290	1050	63	120	-	-
NG-A 180/300	1050	63	120	-	-
NG-A 190/190	1050	63	120	6.0	-
NG-A 190/200	1050	63	120	6.0	-
NG-A 190/210	1050	63	120	6.0	-
NG-A 190/220	1050	63	120	8.0	-
NG-A 190/230	1050	63	120	8.0	-
NG-A 190/240	1050	63	120	8.0	-
NG-A 190/250	1050	63	120	8.0	-
NG-A 190/260	1050	63	120	8.0	-
NG-A 190/270	1050	63	120	-	-
NG-A 190/280	1050	63	120	-	-
NG-A 190/290	1050	63	120	-	-
NG-A 190/300	1050	63	120	-	-
NG-A 200/200	1050	63	120	8.0	-
NG-A 200/210	1050	63	120	8.0	-
NG-A 200/220	1050	63	120	8.0	-
NG-A 200/230	1050	63	120	8.0	-
NG-A 200/240	1050	63	120	-	-
NG-A 200/250	1050	63	120	-	-
NG-A 200/260	1050	63	120	-	-
NG-A 200/270	1050	63	120	-	-
NG-A 200/280	1050	63	120	-	-
NG-A 200/290	1050	63	120	-	-
NG-A 200/300	1050	63	120****	-	-
NG-A 210/210	1050	63	120	8.0	-
NG-A 220/220	1050	63	120	-	-

(*) Pneumatic control available in classes: SL 250, SL 550, SL 750, SL 950, SL 1300, SL 1600 and SL 2000 at special request (applies to selected vent sizes).

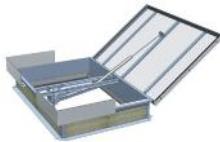
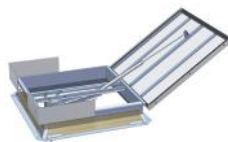
(**) Electric control available in classes: SL 750, SL 950, SL 1300 and SL 1600 at special request (applies to selected vent sizes).

Power consumption specified in the table applies to smoke vent with multi-chamber polycarbonate glazing.

(***) Option to use ACTULUX control, more on page 21.

(****) SL 900.

1.3 | ACTULUX controls for mcr PROLIGHT single leaf smoke vents

Parameters		Smoke vent C/E (with straight base)	Smoke vent NG-A (with skew base)
			
Dimensions	nominal min.	90 x 90 cm	
	nominal max.	170 x 250 cm	180 x 260 cm
Base execution variants		made of galvanized or aluminium sheet with a height of:	
		from 200 to 700 mm	from 300 to 700 mm
Product classification	Certyficate FIRES-CR-076-23-NURE2 (as per EN 12101-2)	» Re1000 – reliability of operation during 1000 cycles of opening and closing to the smoke extraction position, and 10,000 cycles to the ventilation position (dual-function vent), » WL 750 or WL 1500 – operational certainty of vents under wind stress equivalent to 1500 Pa or 750 Pa (depending on type, size and accessories), » T(-15) – resistance of vents to low temperature of -15°C, » B300 or B600 – resistance of vents to high temperatures of 300°C or 600°C (depending on type and equipment), » SL 250, 550, 750, 800 – certainty of vent operation under snow load N/m², » <60 s – maximum opening time of the vent to the smoke extraction position, » E or NPD – fire reaction class of the weakest element.	
Opening angle		140° ÷ 150°	
Controls		singular opening system „Power single TA opening system” with an electric actuator powered by 24 V- or 48 V- voltage	
Glazing	Standard	» multi-chamber polycarbonate panel of thickness: 10, 16, 20 or 25 mm	
	for chosen dimensions	» multi-chamber polycarbonate panel of thickness: 10, 16, 20 or 25 mm + single dome made of solid polycarbonate or acrylic, » multi-chamber panel ALU (thermal isolation of thickness 20 or 40 mm – aluminium).	
Base's isolation material		» mineral wool of thickness 20 mm, » PIR (polyisocyanurate) type polyurethane foam of thickness 30 mm.	
The active area is identical to that of the standard single-leaf smoke vent mcr PROLIGHT in a given size and with a given aerodynamic configuration.			
Deflectors are a mandatory feature for NG-A type vents.			

1.3.1 | Non-standard options

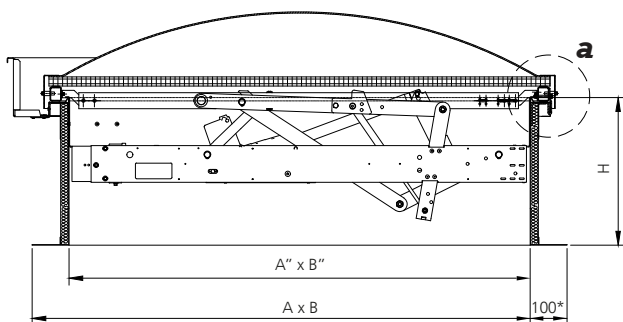
- » roof access function (offset opening system) for sizes with declared effective area (CE mark):
100 x 100 cm, 105 x 105 cm, 110 x 110 cm, 115 x 115 cm, 120 x 120 cm, 125 x 125 cm.

1.3.2 | Optional equipment elements

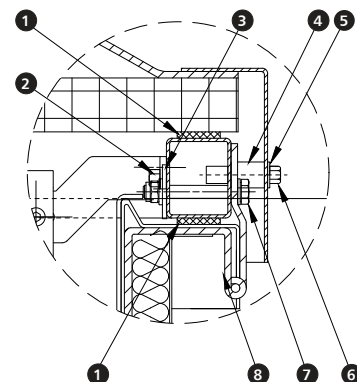
- » additional thermal insulation of the wing's load-bearing frame,
- » deflectors or deflectors + inlet deflector for vents with a straight base of type C/E,
- » a net that protects against impact by a large soft body with an impact energy of 1200 J,
- » anti-burglar grid.

1.3.3 | Technical drawings of smoke vent mcr PROLIGHT with ACTULUX controls

» A smoke vent equipped with deflectors and a inlet deflector, with pneumatic control for smoke exhaust and an electric actuator for ventilation



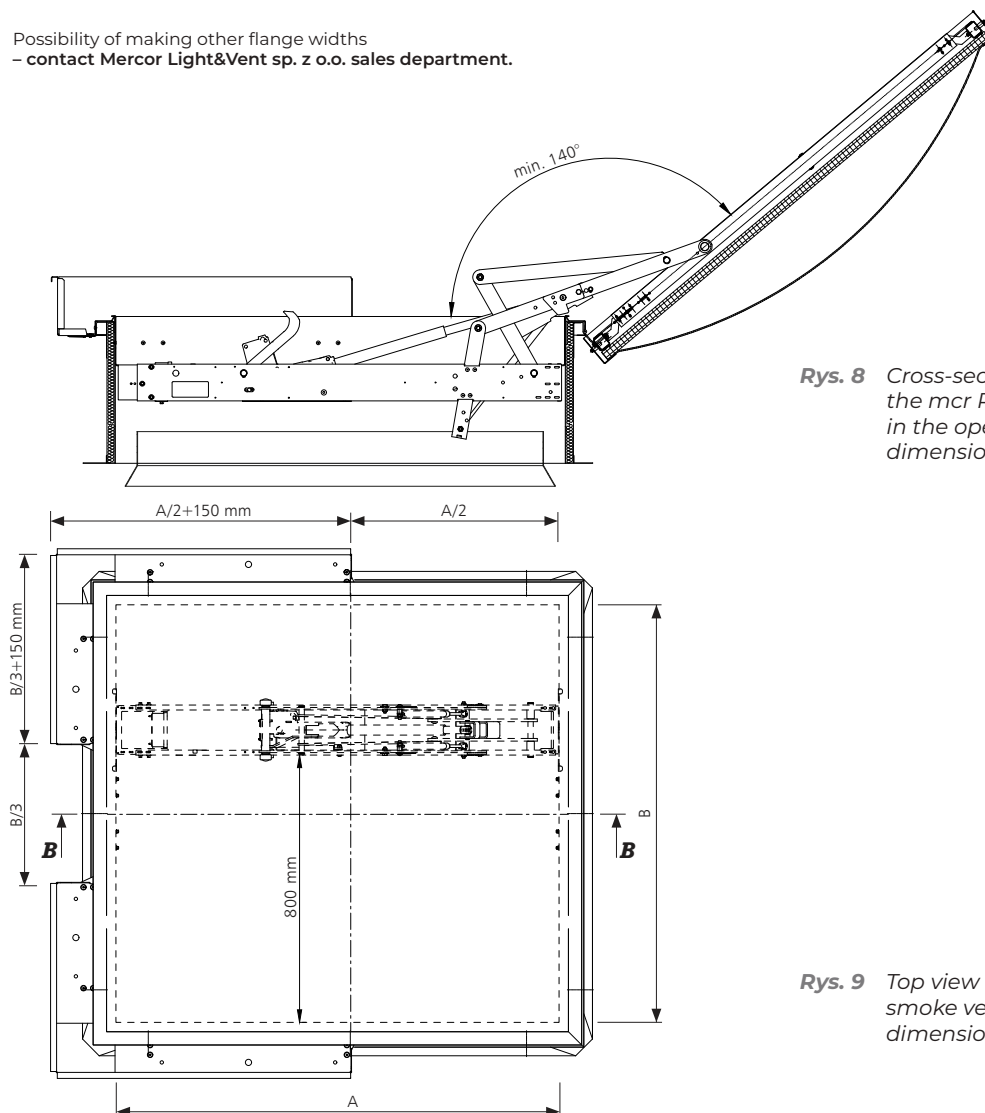
Rys. 7 Cross-section **B-B** through the mcr PROLIGHT C smoke vent in the closed position, dimensions in mm



Detail **a**

- | | |
|--|-----------------------------|
| 1. PES foam tape | 5. aluminium washer |
| 2. self-drilling screw | 6. screw |
| 3. rectangular washer: 2 mm galvanized steel | 7. screw + self-locking nut |
| 4. polyamide sleeve | 8. hinge |

(*) Possibility of making other flange widths
– contact Mercor Light&Vent sp. z o.o. sales department.



Rys. 8 Cross-section **B-B** through the mcr PROLIGHT C smoke vent in the opened position, dimensions in mm

Rys. 9 Top view of the mcr PROLIGHT C smoke vent in the closed position, dimensions in mm

A, B – nominal dimensions [mm], clear opening of smoke vent
A', B' – total dimensions of smoke vent leaf $A' = A + 135$ mm, $B' = B + 135$ mm
A'', B'' – clear opening of inlet deflector $A'' = A - 200$ mm, $B'' = B - 200$ mm

1.3.4 | Range of ACTULUX controllers for mcr PROLIGHT smoke vents

NOMINAL DIMENSION OF VENT'S BASE [A x B]				POWER CONSUMPTION [A] DEPENDING ON SNOW LOAD CLASS [SL] AND SUPPLY VOLTAGE [U]							
C/E		NG-A		SL 250		SL 550		SL 750		SL 800	
A	B	A	B								
[mm]	[mm]	[mm]	[mm]	U = 24 V-	U = 48 V-	U = 24 V-	U = 48 V-	U = 24 V-	U = 48 V-	U = 24 V-	U = 48 V-
900	900	1000	1000	3.0	1.5	3.0	1.5	3.0	1.5	3.0	1.5
900	1000	1000	1100	3.0	1.5	3.0	1.5	3.0	1.5	3.0	1.5
900	1100	1000	1200	3.0	1.5	3.0	1.5	3.0	1.5	3.0	1.5
900	1200	1000	1300	3.0	1.5	3.0	1.5	3.0	1.5	3.0	1.5
900	1300	1000	1400	3.0	1.5	3.0	1.5	3.0	1.5	3.0	1.5
900	1400	1000	1500	3.0	1.5	3.0	1.5	3.0	1.5	3.0	1.5
900	1500	1000	1600	3.0	1.5	3.0	1.5	3.0	1.5	3.0	1.5
900	1600	1000	1700	3.0	1.5	3.0	1.5	3.0	1.5	3.0	1.5
900	1700	1000	1800	3.0	1.5	3.0	1.5	3.0	1.5	3.0	1.5
900	1800	1000	1900	3.0	1.5	3.0	1.5	3.0	1.5	3.0	1.5
900	1900	1000	2000	3.0	1.5	3.0	1.5	3.0	1.5	3.0	1.5
900	2000	1000	2100	3.0	1.5	3.0	1.5	3.0	1.5	3.0	1.5
900	2100	1000	2200	3.0	1.5	3.0	1.5	3.0	1.5	3.0	1.5
900	2200	1000	2300	3.0	1.5	3.0	1.5	3.0	1.5	3.0	1.5
900	2300	1000	2400	3.0	1.5	3.0	1.5	3.0	1.5	3.0	1.5
900	2400	1000	2500	3.0	1.5	3.0	1.5	3.0	1.5	3.0	1.5
1000	1000	1100	1100	3.0	1.5	3.0	1.5	3.0	1.5	3.0	1.5
1000	1100	1100	1200	3.0	1.5	3.0	1.5	3.0	1.5	3.0	1.5
1000	1200	1100	1300	3.0	1.5	3.0	1.5	3.0	1.5	3.0	1.5
1000	1300	1100	1400	3.0	1.5	3.0	1.5	3.0	1.5	3.0	1.5
1000	1400	1100	1500	3.0	1.5	3.0	1.5	3.0	1.5	3.0	1.5
1000	1500	1100	1600	3.0	1.5	3.0	1.5	3.0	1.5	3.0	1.5
1000	1600	1100	1700	3.0	1.5	3.0	1.5	3.0	1.5	3.0	1.5
1000	1700	1100	1800	3.0	1.5	3.0	1.5	3.0	1.5	3.0	1.5
1000	1800	1100	1900	3.0	1.5	3.0	1.5	3.0	1.5	3.0	1.5
1000	1900	1100	2000	3.0	1.5	3.0	1.5	3.0	1.5	3.0	1.5
1000	2000	1100	2100	3.0	1.5	3.0	1.5	3.0	1.5	3.0	1.5
1000	2100	1100	2200	3.0	1.5	3.0	1.5	3.0	1.5	3.0	1.5
1000	2200	1100	2300	3.0	1.5	3.0	1.5	3.0	1.5	3.0	1.5
1000	2300	1100	2400	3.0	1.5	3.0	1.5	3.0	1.5	3.0	1.5
1000	2400	1100	2500	3.0	1.5	3.0	1.5	3.0	1.5	3.0	1.5
1000	2500	1100	2600	3.0	1.5	3.0	1.5	3.0	1.5	4.0	2.0
1050	1050	1150	1150	3.0	1.5	3.0	1.5	3.0	1.5	3.0	1.5
1100	1100	1200	1200	3.0	1.5	3.0	1.5	3.0	1.5	3.0	1.5
1100	1200	1200	1300	3.0	1.5	3.0	1.5	3.0	1.5	3.0	1.5
1100	1300	1200	1400	3.0	1.5	3.0	1.5	3.0	1.5	3.0	1.5
1100	1400	1200	1500	3.0	1.5	3.0	1.5	3.0	1.5	3.0	1.5
1100	1500	1200	1600	3.0	1.5	3.0	1.5	3.0	1.5	3.0	1.5
1100	1600	1200	1700	3.0	1.5	3.0	1.5	3.0	1.5	3.0	1.5
1100	1700	1200	1800	3.0	1.5	3.0	1.5	3.0	1.5	3.0	1.5
1100	1800	1200	1900	3.0	1.5	3.0	1.5	3.0	1.5	3.0	1.5
1100	1900	1200	2000	3.0	1.5	3.0	1.5	3.0	1.5	3.0	1.5
1100	2000	1200	2100	3.0	1.5	3.0	1.5	3.0	1.5	4.0	2.0
1100	2100	1200	2200	3.0	1.5	3.0	1.5	4.0	2.0	4.0	2.0
1100	2200	1200	2300	3.0	1.5	3.0	1.5	4.0	2.0	4.0	2.0
1100	2300	1200	2400	3.0	1.5	3.0	1.5	4.0	2.0	4.0	2.0
1100	2400	1200	2500	3.0	1.5	3.0	1.5	4.0	2.0	5.0	2.5
1100	2500	1200	2600	3.0	1.5	3.0	1.5	5.0	2.5	5.0	2.5
1150	1150	1250	1250	3.0	1.5	3.0	1.5	3.0	1.5	3.0	1.5

1.3.4 | Range of ACTULUX controllers for mcr PROLIGHT smoke vents

NOMINAL DIMENSION OF VENT'S BASE [A x B]				POWER CONSUMPTION [A] DEPENDING ON SNOW LOAD CLASS [SL] AND SUPPLY VOLTAGE [U]							
C/E		NG-A		SL 250		SL 550		SL 750		SL 800	
A	B	A	B								
[mm]	[mm]	[mm]	[mm]	U = 24 V-	U = 48 V-	U = 24 V-	U = 48 V-	U = 24 V-	U = 48 V-	U = 24 V-	U = 48 V-
1200	1200	1300	1300	3.0	1.5	3.0	1.5	3.0	1.5	3.0	1.5
1200	1300	1300	1400	3.0	1.5	3.0	1.5	3.0	1.5	3.0	1.5
1200	1400	1300	1500	3.0	1.5	3.0	1.5	3.0	1.5	3.0	1.5
1200	1500	1300	1600	3.0	1.5	3.0	1.5	3.0	1.5	3.0	1.5
1200	1600	1300	1700	3.0	1.5	3.0	1.5	3.0	1.5	4.0	2.0
1200	1700	1300	1800	3.0	1.5	3.0	1.5	4.0	2.0	4.0	2.0
1200	1800	1300	1900	3.0	1.5	3.0	1.5	4.0	2.0	4.0	2.0
1200	1900	1300	2000	3.0	1.5	3.0	1.5	4.0	2.0	4.0	2.0
1200	2000	1300	2100	3.0	1.5	3.0	1.5	4.0	2.0	5.0	2.5
1200	2100	1300	2200	3.0	1.5	3.0	1.5	4.0	2.0	5.0	2.5
1200	2200	1300	2300	3.0	1.5	4.0	2.0	5.0	2.5	5.0	2.5
1200	2300	1300	2400	3.0	1.5	4.0	2.0	5.0	2.5	6.0	3.0
1200	2400	1300	2500	3.0	1.5	4.0	2.0	6.0	3.0	6.0	3.0
1200	2500	1300	2600	3.0	1.5	4.0	2.0	6.0	3.0	-	-
1250	1250	1350	1350	4.0	2.0	4.0	2.0	4.0	2.0	4.0	2.0
1300	1300	1400	1400	4.0	2.0	4.0	2.0	4.0	2.0	4.0	2.0
1300	1400	1400	1500	4.0	2.0	4.0	2.0	4.0	2.0	4.0	2.0
1300	1500	1400	1600	4.0	2.0	4.0	2.0	4.0	2.0	5.0	2.5
1300	1600	1400	1700	4.0	2.0	4.0	2.0	5.0	2.5	5.0	2.5
1300	1700	1400	1800	4.0	2.0	4.0	2.0	5.0	2.5	5.0	2.5
1300	1800	1400	1900	4.0	2.0	4.0	2.0	5.0	2.5	6.0	3.0
1300	1900	1400	2000	4.0	2.0	4.0	2.0	6.0	3.0	6.0	3.0
1300	2000	1400	2100	4.0	2.0	4.0	2.0	6.0	3.0	6.0	3.0
1300	2100	1400	2200	4.0	2.0	4.0	2.0	6.0	3.0	-	-
1300	2200	1400	2300	4.0	2.0	4.0	2.0	-	-	-	-
1300	2300	1400	2400	4.0	2.0	5.0	2.5	-	-	-	-
1300	2400	1400	2500	4.0	2.0	5.0	2.5	-	-	-	-
1300	2500	1400	2600	4.0	2.0	5.0	2.5	-	-	-	-
1400	1400	1500	1500	4.0	2.0	4.0	2.0	5.0	2.5	4.0	2.0
1400	1500	1500	1600	4.0	2.0	4.0	2.0	5.0	2.5	5.0	2.5
1400	1600	1500	1700	4.0	2.0	4.0	2.0	6.0	3.0	6.0	3.0
1400	1700	1500	1800	4.0	2.0	4.0	2.0	6.0	3.0	6.0	3.0
1400	1800	1500	1900	4.0	2.0	4.0	2.0	6.0	3.0	6.0	3.0
1400	1900	1500	2000	4.0	2.0	5.0	2.5	6.0	3.0	6.0	3.0
1400	2000	1500	2100	4.0	2.0	5.0	2.5	-	-	-	-
1400	2100	1500	2200	4.0	2.0	5.0	2.5	-	-	-	-
1400	2200	1500	2300	4.0	2.0	5.0	2.5	-	-	-	-
1400	2300	1500	2400	4.0	2.0	6.0	3.0	-	-	-	-
1400	2400	1500	2500	4.0	2.0	6.0	3.0	-	-	-	-
1400	2500	1500	2600	4.0	2.0	6.0	3.0	-	-	-	-
1500	1500	1600	1600	4.0	2.0	4.0	2.0	6.0	3.0	6.0	3.0
1500	1600	1600	1700	4.0	2.0	4.0	2.0	6.0	3.0	6.0	3.0
1500	1700	1600	1800	4.0	2.0	4.0	2.0	6.0	3.0	-	-
1500	1800	1600	1900	4.0	2.0	4.0	2.0	-	-	-	-
1500	1900	1600	2000	4.0	2.0	5.0	5.0	-	-	-	-
1500	2000	1600	2100	4.0	2.0	5.0	5.0	-	-	-	-
1500	2100	1600	2200	4.0	2.0	5.0	5.0	-	-	-	-
1500	2200	1600	2300	4.0	2.0	6.0	3.0	-	-	-	-
1500	2300	1600	2400	4.0	2.0	6.0	3.0	-	-	-	-

1.3.4 | Range of ACTULUX controllers for mcr PROLIGHT smoke vents

NOMINAL DIMENSION OF VENT'S BASE [A x B]				POWER CONSUMPTION [A] DEPENDING ON SNOW LOAD CLASS [SL] AND SUPPLY VOLTAGE [U]							
C/E		NG-A		SL 250		SL 550		SL 750		SL 800	
A	B	A	B								
[mm]	[mm]	[mm]	[mm]	U = 24 V-	U = 48 V-	U = 24 V-	U = 48 V-	U = 24 V-	U = 48 V-	U = 24 V-	U = 48 V-
1500	2400	1600	2500	4.0	2.0	6.0	3.0	-	-	-	-
1500	2500	1600	2600	4.0	2.0	6.0	3.0	-	-	-	-
1600	1600	1700	1700	4.0	2.0	5.0	2.5	-	-	-	-
1600	1700	1700	1800	4.0	2.0	5.0	2.5	-	-	-	-
1600	1800	1700	1900	4.0	2.0	6.0	3.0	-	-	-	-
1600	1900	1700	2000	4.0	2.0	6.0	3.0	-	-	-	-
1600	2000	1700	2100	4.0	2.0	6.0	3.0	-	-	-	-
1600	2100	1700	2200	4.0	2.0	6.0	3.0	-	-	-	-
1600	2200	1700	2300	4.0	2.0	-	-	-	-	-	-
1600	2300	1700	2400	4.0	2.0	-	-	-	-	-	-
1600	2400	1700	2500	4.0	2.0	-	-	-	-	-	-
1600	2500	1700	2600	4.0	2.0	-	-	-	-	-	-
1700	1700	1800	1800	4.0	2.0	-	-	-	-	-	-
1700	1800	1800	1900	4.0	2.0	-	-	-	-	-	-
1700	1900	1800	2000	4.0	2.0	-	-	-	-	-	-
1700	2000	1800	2100	4.0	2.0	-	-	-	-	-	-
1700	2100	1800	2200	4.0	2.0	-	-	-	-	-	-
1700	2200	1800	2300	4.0	2.0	-	-	-	-	-	-
1700	2300	1800	2400	4.0	2.0	-	-	-	-	-	-
1700	2400	1800	2500	4.0	2.0	-	-	-	-	-	-
1700	2500	1800	2600	4.0	2.0	-	-	-	-	-	-
1800	1800	1900	1900	5.0	2.5	-	-	-	-	-	-
2000	2000	2100	2100	6.0	3.0	-	-	-	-	-	-

1.4 | Double-leaf smoke vents with straight base – type DVP

1.4.1 | Technical description of standard

- » classification as per Certificate of Conformity in accordance with EN 12101-2 (CE Certificate),
- » smoke vents type DVP (double-leaf) designed for flat and pitched roofs up to 30°, covered with roofing paper or PVC membrane,
- » **dimensional range of smoke vents:** 1200 x 2500 mm ÷ 3000 x 3000 mm,
- » straight base of height 300 mm or 500 mm made of galvanized steel sheet of 1.25 mm thickness,
- » bottom part of the base has a circumferential flange of width 100 mm*, through which the base is fitted to the roof structure,
- » upper part of base has shape enabling water runoff,
- » **base standard:** thermal insulation of base and water trough made of thickness 30 mm thick PIR insulation board or mineral wool of thickness 20 mm,
- » circumferential strip in the upper part of base, made of galvanized steel sheet, used for fixing roof work,
- » **leaf glazing:** multi-chamber polycarbonate panel, sandwich panel, multi-chamber polycarbonate panel with aluminium envelope cover and glazing with B_{ROOF}(t1) classification (details in section 4 – page 63),
- » leaf opening angle ≥ 90°,
- » hinges fixing the leaf to base installed at lengthwise side of vent,
- » **smoke exhaust control:** pneumatic, electric 24 V-, oleopneumatic,
- » **ventilation control:** electric 230 V~ (only one leaf),
- » optional increased active smoke exhaust area (A_a) through the use of wind deflectors and/or inlet deflector.

(*) Possibility of making other flange widths – **contact Mercor Light&Vent sp. z o.o. sales department.**

1.4.2 | Smoke vent design

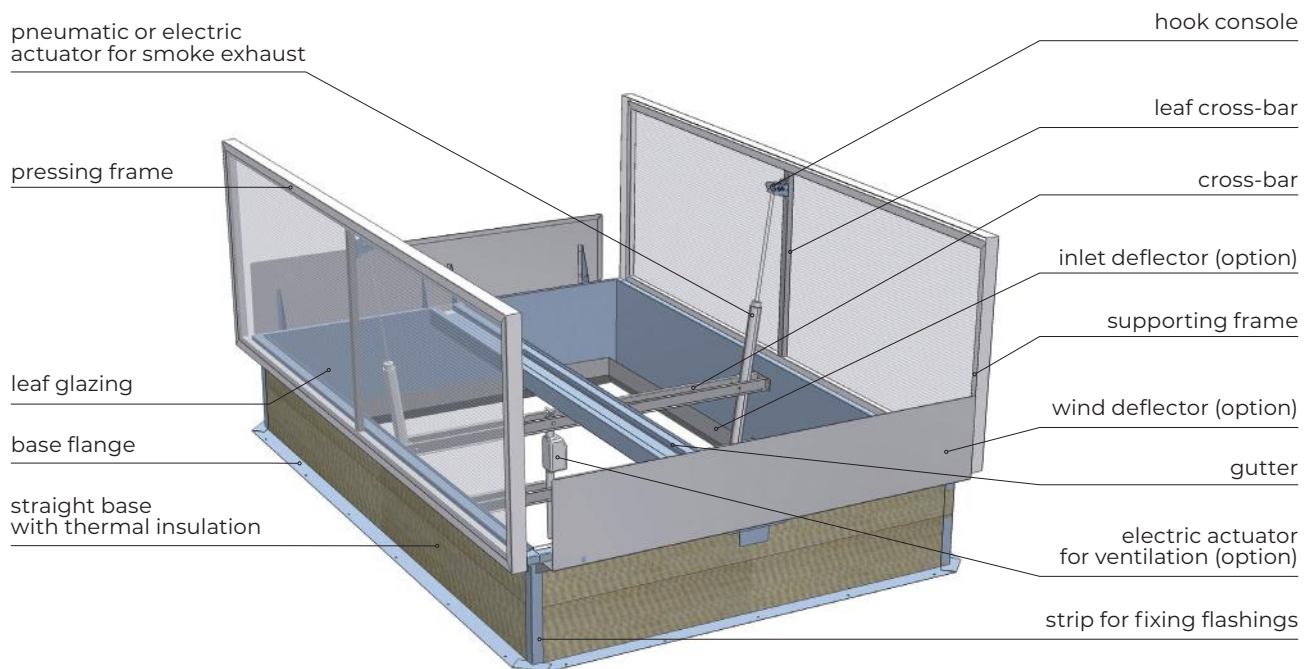


Fig. 10 Design of mcr PROLIGHT DVP smoke vent equipped with wind deflectors and inlet deflector, with pneumatic actuators for smoke exhaust and electric actuator for ventilation.

1.4.3 | Non-standard options

- » vent elements painted to any RAL color – applies to pressing frame, wind deflectors, inlet deflector and base – powder coating up to 1800 x 3000 mm dimensions,
- » base made of aluminium sheet,
- » custom dimensions of clear opening of vent base,
- » custom base height within 200 mm(*) ÷ 700 mm,
- » custom width of circumferential flange of base,
- » circumferential strip for fixing roof flashings made of PVC coated metal sheet,
- » base, inlet deflector and cross-bar in stainless steel,
- » broad range of optional accessories.

(*) Base height below 300 mm available only if a plinth is designed for the vent, ensuring total height (vent+plinth) of min. 300 mm.

1.4.4 | Technical drawings

» Smoke vent with wind deflectors and inlet deflector, with pneumatic control for smoke exhaust and electric actuator for ventilation

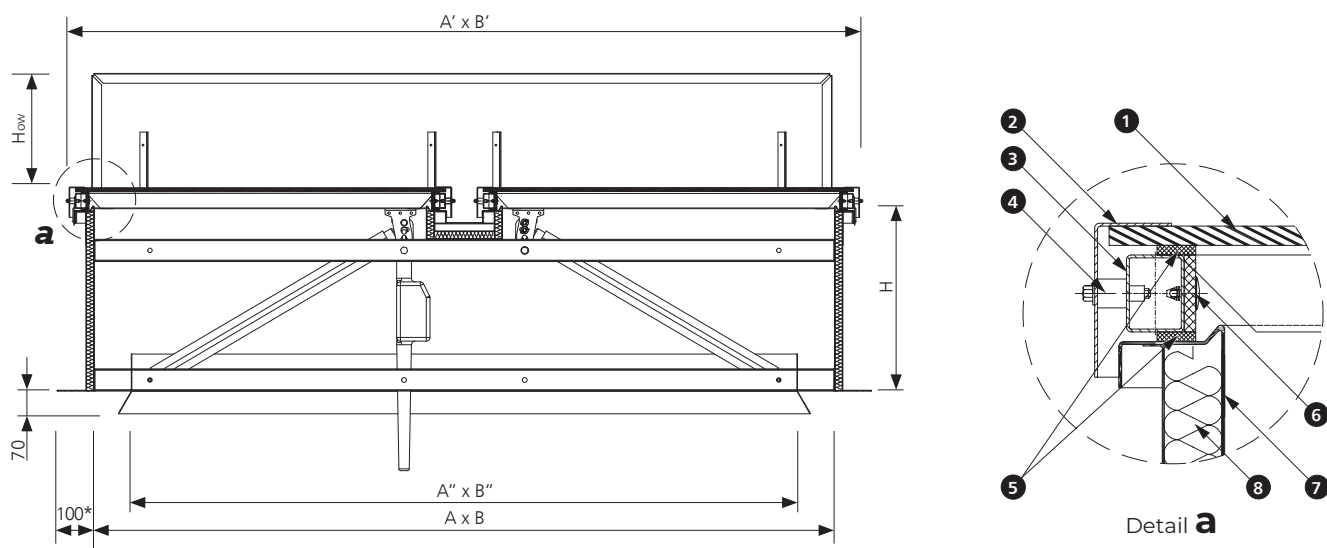


Fig. 11 Section **B-B** of mcr PROLIGHT DVP smoke vent in closed position, dimensions in mm

(*) Possibility of making other flange widths
– contact Mercor Light&Vent sp. z o.o. sales department.

(**) Available with a 30 mm thick PIR insulated base.

1. leaf glazing
2. pressing frame
3. supporting frame
4. spacer
5. gasket

6. thermal insulation tape for the supporting frame**
7. vent base
8. base thermal isolation

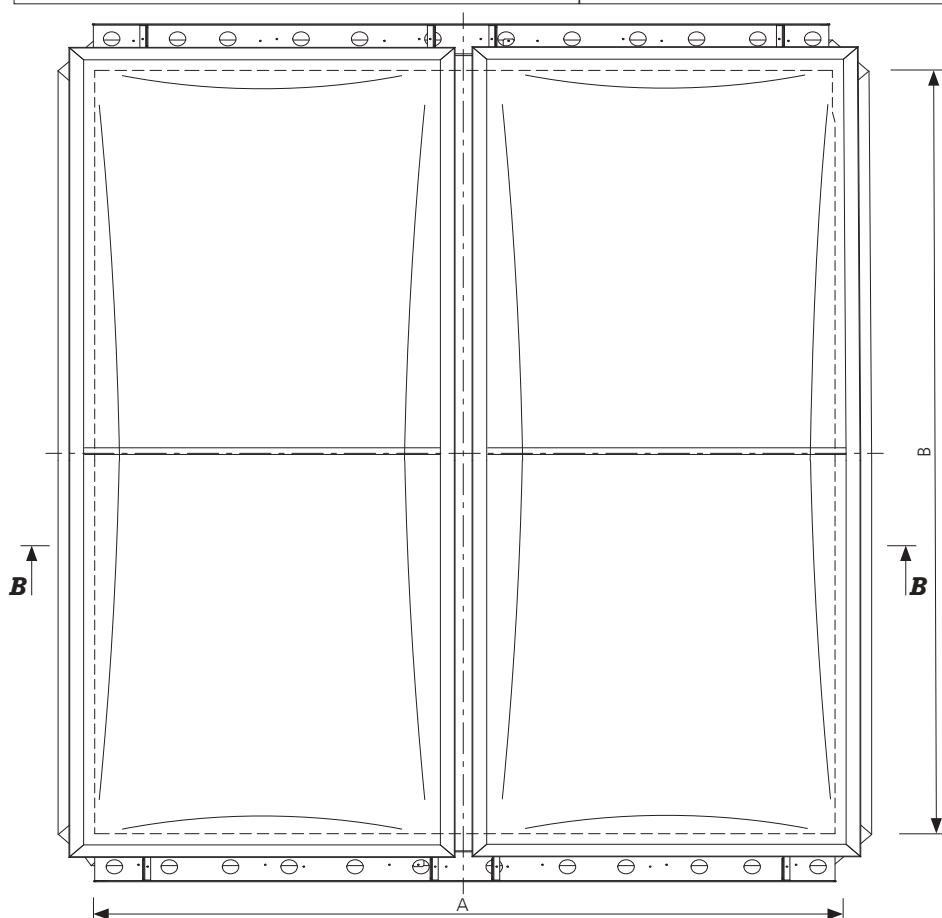


Fig. 12 Top view of mcr PROLIGHT DVP smoke vent in closed position, dimensions in mm

A, B – nominal dimensions [mm], clear opening of smoke vent
 A', B' – total dimensions of smoke vent leaf $A' = A + 135$ mm, $B' = B + 135$ mm
 A'', B'' – clear opening of inlet deflector $A'' = A - 100$ mm, $B'' = B - 100$ mm
 H – smoke vent base height [mm]
 H_{ow} – wind deflector height $100 \text{ mm} \leq H_{ow} \leq 390 \text{ mm}$

1.4.5 | Technical details

VENT TYPE	NOMINAL DIMENSIONS (*)	BASE OF MIN. H=500 mm			BASE OF MIN. H=300 mm			ESTIMATED MASS (**)
		ACTIVE AREA A _a [m²]			ACTIVE AREA A _a [m²]			
	A x B	STANDARD	WITH WIND DEFLECTORS	WITH WIND DEFLECTORS AND INLET DEFLECTOR	STANDARD	WITH WIND DEFLEC-TORS	WITH WIND DEFLECTORS AND INLET DEFLECTOR	
	[mm]	WITHOUT WIND DEFLECTORS AND INLET DEFLECTOR			WITHOUT WIND DEFLECTORS AND INLET DEFLECTOR			[kg]
DVP 120/250	1200 x 2500	1.89	1.89	2.04	1.62	1.83	2.07	159
DVP 120/300	1200 x 3000	2.30	2.30	2.45	1.98	2.20	2.48	181
DVP 150/250	1500 x 2500	2.21	2.44	2.63	1.84	2.33	2.63	170
DVP 150/300	1500 x 3000	2.66	2.93	3.15	2.25	2.79	3.15	193
DVP 160/160	1600 x 1600	1.51	1.61	1.74	1.28	1.56	1.74	135
DVP 160/250	1600 x 2500	2.28	2.60	2.80	1.92	2.48	2.80	176
DVP 160/280	1600 x 2800	2.55	2.91	3.14	2.15	2.82	3.14	189
DVP 160/300	1600 x 3000	2.74	3.17	3.41	2.30	3.02	3.41	198
DVP 180/160	1800 x 1600	1.64	1.84	1.96	1.38	1.76	1.99	144
DVP 180/180	1800 x 1800	1.85	2.07	2.24	1.52	2.01	2.24	153
DVP 180/250	1800 x 2500	2.48	2.97	3.20	2.07	2.84	3.20	185
DVP 180/280	1800 x 2800	2.77	3.33	3.58	2.32	3.18	3.58	199
DVP 180/300	1800 x 3000	2.97	3.56	3.83	2.48	3.40	3.83	208
DVP 200/200	2000 x 2000	2.16	2.60	2.80	1.80	2.48	2.80	169
DVP 200/240	2000 x 2400	2.59	3.17	3.41	2.16	3.02	3.41	188
DVP 200/250	2000 x 2500	2.70	3.30	3.55	2.25	3.15	3.55	193
DVP 200/280	2000 x 2800	3.02	3.70	4.03	2.52	3.53	3.98	207
DVP 200/300	2000 x 3000	3.18	3.96	4.32	2.70	3.78	4.32	216
DVP 220/220	2200 x 2200	2.57	3.19	3.44	2.13	3.05	3.44	189
DVP 220/240	2200 x 2400	2.75	3.48	3.80	2.32	3.33	3.75	199
DVP 220/250	2200 x 2500	2.86	3.63	3.96	2.37	3.47	3.91	203
DVP 240/240	2400 x 2400	2.94	3.80	4.15	2.42	3.63	4.15	206
DVP 240/250	2400 x 2500	3.06	4.02	4.32	2.52	3.84	4.32	211
DVP 250/250	2500 x 2500	3.19	4.19	4.50	2.63	4.00	4.50	217
DVP 250/300	2500 x 3000	3.75	5.03	5.48	3.15	4.80	5.40	240
DVP 300/300	3000 x 3000	4.32	6.12	6.66	3.60	5.85	6.57	264

(*) Intermediate smoke vent dimensions between the values specified in the table are possible. The size of active smoke exhaust area for those dimensions is determined through linear interpolation method.

(**) Estimated weight specified for smoke vent of base height 500 mm, of standard configuration with multi-chamber polycarbonate panel glazing of 16 mm thickness, with pneumatic control.

1.4.6 | Smoke vents control

For correct operation, smoke vents as well as smoke exhaust & ventilation vents require connecting to devices controlling their opening and closing. A set of such devices constitutes a system for smoke exhaust control or smoke exhaust and ventilation control.

Depending on the type of devices used, it may be designed as a:

- » **pneumatic** smoke exhaust control system,
- » **24 V- electric** smoke exhaust control system with ventilation function,
- » **pneumatic and electric control system:** the pneumatic part is responsible for smoke exhaust, while the 230 V~ electric part – for ventilation.

Smoke exhaust control systems are activated as follows:

1. **automatic** – through a Thermo switch installed in the vent (pneumatic system), or by optical smoke sensors (electric system),
2. **manual** – by a release of CO₂ cartridges in alarm box (pneumatic system), or by operation of RPO-1 emergency pushbutton (electric system),
3. **FAS signal** – by external impulse from fire alarm system (FAS) sent to an electromagnet installed in the alarm box (pneumatic system), or directly to smoke exhaust control unit (electric system).

1.4.7 | Technical details

VENT TYPE	PNEUMATIC CONTROL (*)			ELECTRIC CONTROL (**)	
	PNEUMATIC ACTUATOR		MIN. CO ₂ CARTRIDGE CAPACITY – SL 950	POWER CONSUMPTION [A] BY ELECTRIC ACTUATOR FOR CLASS	
	STROKE	DIAMETER			
	[mm]	[mm]	[g]	SL 250	SL 550
DVP 120/250	350	40	40	2 x 0.8	2 x 1.3
DVP 120/300	350	40	40	2 x 1.0	2 x 1.6
DVP 150/250	350	40	55	2 x 1.0	2 x 2.0
DVP 150/300	350	40	55	2 x 1.3	2 x 2.0
DVP 160/160	400	40	40	2 x 1.0	2 x 1.6
DVP 160/250	400	40	55	2 x 1.3	2 x 2.6
DVP 160/280	400	50/40	80	2 x 1.3	2 x 2.6
DVP 160/300	400	50/40	80	2 x 1.3	2 x 2.6
DVP 180/160	400	40	55	2 x 1.6	2 x 2.0
DVP 180/180	400	40	55	2 x 1.6	2 x 2.0
DVP 180/250	400	50/40	80	2 x 1.6	2 x 2.6
DVP 180/280	400	50/40	80	2 x 1.6	2 x 2.6
DVP 180/300	400	50	80	2 x 1.6	2 x 4.0
DVP 200/200	500	40	80	2 x 1.6	2 x 2.6
DVP 200/240	500	50/40	80	2 x 1.6	2 x 4.0
DVP 200/250	500	50/40	80	2 x 2.0	2 x 4.0
DVP 200/280	500	50/40	80	2 x 2.0	2 x 4.0
DVP 200/300	500	50/40	120	2 x 2.0	2 x 4.0
DVP 220/220	500	50	80	2 x 2.0	2 x 4.0
DVP 220/240	500	50	80	2 x 2.0	2 x 6.0
DVP 220/250	500	50	80	2 x 2.0	2 x 6.0
DVP 240/240	600	50	120	2 x 2.6	2 x 6.0
DVP 240/250	600	50	120	2 x 2.6	2 x 6.0
DVP 250/250	600	50	120	2 x 4.0	2 x 6.0
DVP 250/300	600	50	150	2 x 4.0	2 x 8.0
DVP 300/300	750	63/50	150	2 x 6.0	2 x 8.0

(*) Pneumatic control available in classes: SL 250, SL 550, SL 750, SL 950 and SL 1300 at special request (applies to selected vent sizes).

(**) Electric control available in classes: SL 750, SL 950, SL 1300, SL 1600 and SL 2000 at special request (applies to selected vent sizes).
Power consumption specified in the table applies to smoke vent with multi-chamber polycarbonate glazing.

1.5 | Double-leaf smoke vents with skew base – type DVPS

1.5.1 | Technical description of standard

- » classification as per Certificate of Conformity in accordance with EN 12101-2 (CE Certificate),
- » smoke vents type DVPS (double-leaf) designed for flat and pitched roofs up to 30°, covered with roofing paper or PVC membrane,
- » **dimensional range of smoke vents:** 1200 x 2500 ÷ 3000 x 3000 mm,
- » skew base of height 300 mm or 500 mm made of galvanized steel sheet of 1.25 mm thickness,
- » bottom part of the base has a circumferential flange of width 100 mm*, through which the base is fitted to the roof structure,
- » upper part of base has shape enabling water runoff,
- » **base standard:** thermal insulation of base made of thickness 30 mm thick PIR insulation board or mineral wool of thickness 20 mm,
- » circumferential strip of galvanized steel sheet for fixing roof flashing,
- » wind deflectors made of aluminium or galvanized steel sheet,
- » **leaf glazing:** multi-chamber polycarbonate panel, sandwich panel, multi-chamber polycarbonate panel with aluminium envelope cover and glazing with B_{ROOF}(t1) classification (details in section 4 – page 63),
- » leaf opening angle ≥ 90°,
- » hinges fixing the leaf to base installed at lengthwise side of vent,
- » **smoke exhaust control:** pneumatic, electric 24 V-,
- » **ventilation control:** electric 230 V~,
- » **all double-leaf DVPS type vents come with deflectors as standard.**

(*) Possibility of making other flange widths – **contact Mercor Light&Vent sp. z o.o. sales department.**

1.5.2 | Smoke vent design

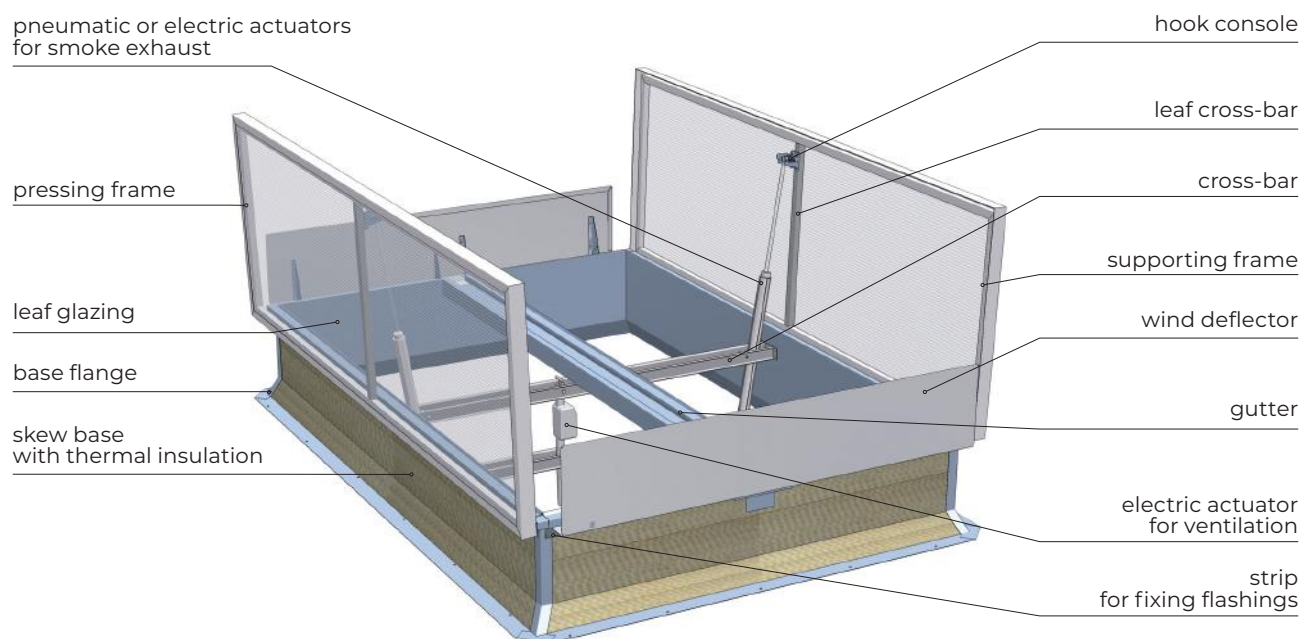


Fig. 13 Design of mcr PROLIGHT DVPS smoke vent equipped with wind deflectors, with pneumatic actuators for smoke exhaust and electric actuator for ventilation

1.5.3 | Non-standard options

- » vent elements painting to any RAL color – applies to pressing frame,
- » wind deflectors and base – powder coating up to 1800 x 3000 mm dimensions,
- » base made of aluminium sheet,
- » custom dimensions of clear opening of vent base,
- » custom base height within 300 mm ÷ 700 mm,
- » custom width of circumferential flange of base,
- » circumferential strip for fixing roof flashings made of PVC coated metal sheet,
- » base and cross-bar in stainless steel,
- » broad range of optional accessories.

1.5.4 | Technical drawings

» Smoke vent with wind deflectors, with pneumatic control for smoke exhaust and electric actuator for ventilation

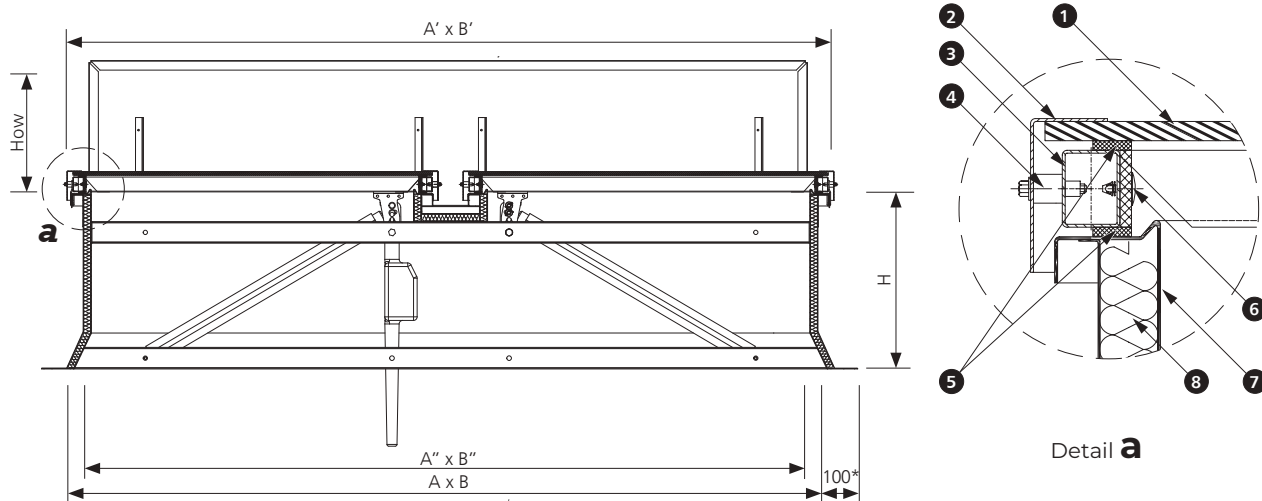


Fig. 14 Section **B-B** of mcr PROLIGHT DVPS smoke vent in closed position, dimensions in mm

(*) Possibility of making other flange widths – contact Mercor Light&Vent sp. z o.o. sales department. (**) Available with a 30 mm thick PIR insulated base.	1. leaf glazing 2. pressing frame 3. supporting frame 4. spacer 5. gasket	6. thermal insulation tape for the supporting frame** 7. vent base 8. base thermal isolation
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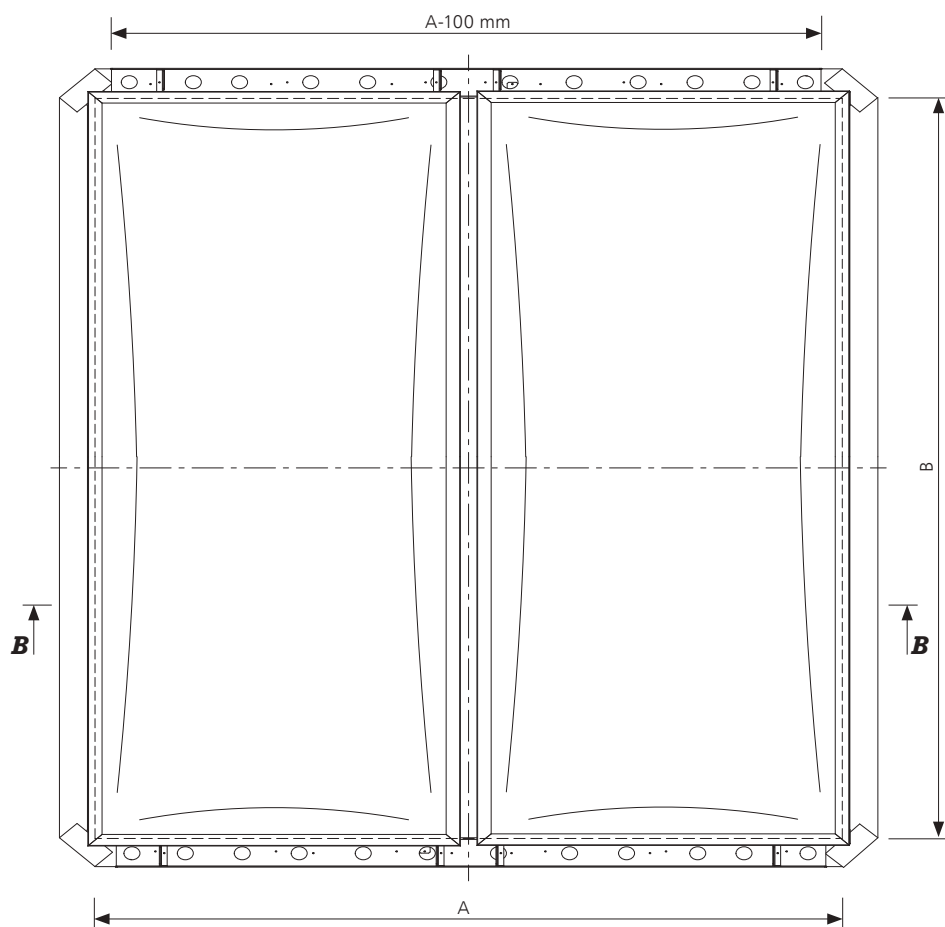


Fig. 15 Top view of mcr PROLIGHT DVPS smoke vent in closed position, dimensions in mm

A, B – nominal dimensions [mm], clear opening of smoke vent
A', B' – total dimensions of smoke vent leaf $A' = A + 35$ mm, $B' = B + 35$ mm
A'', B'' – clear dimensions of smoke vent upper opening $A'' = A - 100$ mm, $B'' = B - 100$ mm
H – smoke vent base height [mm]
 H_{ow} – wind deflector height $100 \text{ mm} \leq H_{ow} \leq 390 \text{ mm}$

1.5.5 | Technical details

VENT TYPE	NOMINAL DIMENSIONS (*)	BASE OF MIN. H=500 mm	BASE OF MIN. H=300 mm	ESTIMATED MASS (**)
	A x B	ACTIVE AREA A _a	ACTIVE AREA A _a	
	[mm]	[m ²]	[m ²]	
DVPS 120/250	1200 x 2500	1.80	1.83	160
DVPS 120/300	1200 x 3000	2.20	2.20	183
DVPS 150/250	1500 x 2500	2.36	2.36	172
DVPS 150/300	1500 x 3000	2.93	2.84	195
DVPS 160/160	1600 x 1600	1.54	1.56	138
DVPS 160/250	1600 x 2500	2.56	2.52	178
DVPS 160/280	1600 x 2800	2.91	2.87	192
DVPS 160/300	1600 x 3000	3.12	3.07	201
DVPS 180/160	1800 x 1600	1.76	1.76	147
DVPS 180/180	1800 x 1800	2.04	2.01	156
DVPS 180/250	1800 x 2500	2.97	2.88	189
DVPS 180/280	1800 x 2800	3.33	3.23	203
DVPS 180/300	1800 x 3000	3.62	3.51	212
DVPS 200/200	2000 x 2000	2.60	2.52	173
DVPS 200/240	2000 x 2400	3.17	3.07	192
DVPS 200/250	2000 x 2500	3.35	3.25	197
DVPS 200/280	2000 x 2800	3.75	3.64	211
DVPS 200/300	2000 x 3000	4.08	3.90	221
DVPS 220/220	2200 x 2200	3.19	3.15	194
DVPS 220/240	2200 x 2400	3.54	3.43	204
DVPS 220/250	2200 x 2500	3.69	3.58	208
DVPS 240/240	2400 x 2400	3.92	3.74	212
DVPS 240/250	2400 x 2500	4.08	3.96	216
DVPS 250/250	2500 x 2500	4.31	4.13	223
DVPS 250/300	2500 x 3000	5.25	5.03	247
DVPS 300/300	3000 x 3000	6.39	6.03	272

(*) Intermediate smoke vent dimensions between the values specified in the table are possible. The size of active smoke exhaust area for those dimensions is determined through linear interpolation method.

(**) Estimated weight specified for smoke vent of base height 500 mm with wind deflectors, of standard configuration with multi-chamber polycarbonate panel glazing of 16 mm thickness, with pneumatic control.

1.5.6 | Smoke vents control

For correct operation, smoke vents as well as smoke exhaust & ventilation vents require connecting to devices controlling their opening and closing. A set of such devices constitutes a system for smoke exhaust control or smoke exhaust and ventilation control.

Depending on the type of devices used, it may be designed as a:

- » **pneumatic** smoke exhaust control system,
- » **24 V- electric** smoke exhaust control system with ventilation function,
- » **pneumatic and electric control system:** the pneumatic part is responsible for smoke exhaust, while the 230 V~ electric part – for ventilation.

Smoke exhaust control systems are activated as follows:

1. **automatic** – through a thermo switch installed in the vent (pneumatic system), or by optical smoke sensors (electric system),
2. **manual** – by a release of CO₂ cartridges in alarm box (pneumatic system), or by operation of RPO-1 emergency pushbutton (electric system),
3. **FAS signal** – by external impulse from fire alarm system (FAS) sent to an electromagnet installed in the alarm box (pneumatic system), or directly to smoke exhaust control unit (electric system).

1.5.7 | Technical details

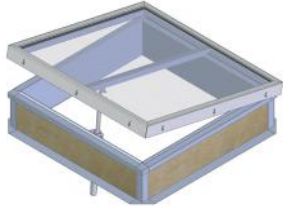
VENT TYPE	PNEUMATIC CONTROL (*)			ELECTRIC CONTROL (**)	
	PNEUMATIC ACTUATOR		MIN. CO ₂ CARTRIDGE CAPACITY – SL 950	POWER CONSUMPTION [A] BY ELECTRIC ACTUATOR FOR CLASS	
	STROKE	DIAMETER			
	[mm]	[mm]	[g]	SL 250	SL 550
DVPS 120/250	350	40	24	2 x 0.8	2 x 1.3
DVPS 120/300	350	40	40	2 x 1.0	2 x 1.6
DVPS 150/250	350	40	40	2 x 1.0	2 x 2.0
DVPS 150/300	350	40	55	2 x 1.3	2 x 2.6
DVPS 160/160	350	40	40	2 x 0.8	2 x 1.3
DVPS 160/250	350	40	55	2 x 1.0	2 x 2.0
DVPS 160/280	350	40	55	2 x 1.0	2 x 2.0
DVPS 160/300	350	40	55	2 x 1.3	2 x 2.0
DVPS 180/160	400	40	40	2 x 1.0	2 x 2.0
DVPS 180/180	400	40	40	2 x 1.0	2 x 2.0
DVPS 180/250	400	50/40	55	2 x 1.3	2 x 2.6
DVPS 180/280	400	50/40	80	2 x 1.3	2 x 2.6
DVPS 180/300	400	50	80	2 x 1.6	2 x 2.6
DVPS 200/200	500	40	55	2 x 1.6	2 x 2.6
DVPS 200/240	500	50/40	80	2 x 1.6	2 x 4.0
DVPS 200/250	500	50/40	80	2 x 2.0	2 x 4.0
DVPS 200/280	500	50/40	80	2 x 2.0	2 x 4.0
DVPS 200/300	500	50/40	80	2 x 2.0	2 x 4.0
DVPS 220/220	500	50	80	2 x 2.0	2 x 4.0
DVPS 220/240	500	50	80	2 x 2.0	2 x 6.0
DVPS 220/250	500	50	80	2 x 2.0	2 x 6.0
DVPS 240/240	600	50	120	2 x 2.6	2 x 6.0
DVPS 240/250	600	50	120	2 x 2.6	2 x 6.0
DVPS 250/250	600	50	120	2 x 2.6	2 x 6.0
DVPS 250/300	600	50	120	2 x 2.6	2 x 6.0
DVPS 300/300	750	63/50	150	2 x 6.0	2 x 8.0

(*) Pneumatic control available in classes: SL 250, SL 550, SL 750 and SL 1300 at special request (applies to selected vent sizes).

(**) Electric control available in classes: SL 750, SL 950, SL 1300, SL 1600 and SL 2000 at special request (applies to selected vent sizes).
Power consumption specified in the table applies to smoke vent with multi-chamber polycarbonate glazing.

2. | Fixed skylights, roof hatches, ventilation vents

The equipment series that includes mcr PROLIGHT fixed skylights, roof hatches and ventilation vents complements Mercor Light&Vent sp. z o.o. natural smoke exhaust selection. Depending on the device chosen, they may serve the purpose of natural lighting, ventilating or increasing roof accessibility.

Parameters		Fixed skylights (non-openable skylights)	Roof hatches (openable skylights)	Ventilation vents (openable skylights)
				
Typ	mcr PROLIGHT	C/E, NG-A	C/E, NG-A	C/E, NG-A
Product classification	CE Declaration of Conformity (as per EN 1873) (****) » Fire performance of available glazing: – B-s1-d0 – B-s2-d0 – E – NPD, » Fire reaction classification for the device: – E – NPD » Resistance to effect of external fire: – B_{ROOF}(t1) – F_{ROOF} » Resistance to impact by a soft body with energy: – SB1200 » Heat transfer coefficient for entire device $1.1 \text{ W/m}^2\text{K} \leq U \leq 3.8 \text{ W/m}^2\text{K}$ (*), dependent on: – type of glazing (see details in section 4 – page 63) – type of device – dimensions of device – thermal insulation thickness of the base and height » Direct acoustic resistance: – R_w = 18÷22 dB for multi-chamber polycarbonates – R_w = 20 dB for double-layer domes – R_w = 22 dB for double-layer domes			
Control	Pneumatic (ventilation)	-	-	•
	Electric 230 V~ (ventilation)	-	-	•
	Mechanic (gas springs)	-	•	-
Glazing	multi-chamber polycarbonate panel	•	•	•
	acrylic dome (****)	•	•	•
	solid polycarbonate dome (****)	•	•	•
	ALU sandwich panel (**), (****)	-	•	•
	classification B _{ROOF} (t1) (***)	•	•	•
	multi-chamber polycarbonate panel and envelope cover	-	•	•
	multi-chamber polycarbonate panel and single or double-layer acrylic dome or solid polycarbonate dome (****)	•	•	•

(*) U heat transfer coefficient (thermal transmittance) available at client's request.

(**) ALU sandwich panel (aluminium-thermal insulation-aluminium).

(****) B_{ROOF}(t1) glazing (multi-chamber polycarbonate of thickness ≥ 10 mm and polyester panel).

(*****) Selected sizes.

(*****) Only for units with translucent glazing.

2.1 | Fixed skylights with straight base – type C/E

2.1.1 | Technical description of standard

- » classification in accordance with EN 1873+A1 (ref. to units with translucent glazing),
- » C type (square) and type E (rectangular) fixed skylights for flat and pitched roofs covered with roofing paper or PVC membrane,
- » **dimensional range of fixed skylights:**
 - C type fixed skylights (squared): 800 x 800 mm ÷ 1980 x 1980 mm,
 - E type fixed skylights (rectangular): 800 x 900 mm ÷ 1980 x 3000 mm,
- » straight base of height 300 mm or 500 mm made of galvanized steel sheet of 1.25 mm thickness,
- » bottom part of the base has a circumferential flange of width 100 mm*, through which the base is fitted to the roof structure,
- » upper part of base has shape enabling water runoff,
- » **base standard:** thermal insulation of base made of thickness 30 mm thick PIR insulation board or mineral wool of thickness 20 mm,
- » circumferential strip in the upper part of base, made of galvanized steel sheet, used for fixing roof work,
- » **leaf glazing:** multi-chamber polycarbonate panel, acrylic dome, solid polycarbonate dome, multi-chamber polycarbonate panel and single or double-layer acrylic dome or solid polycarbonate dome, glazing of B_{ROOF}(t1) classification (see details in section 4 – page 63).

(*) Possibility of making other flange widths – **contact Mercor Light&Vent sp. z o.o. sales department.**

2.1.2 | Fixed skylight design

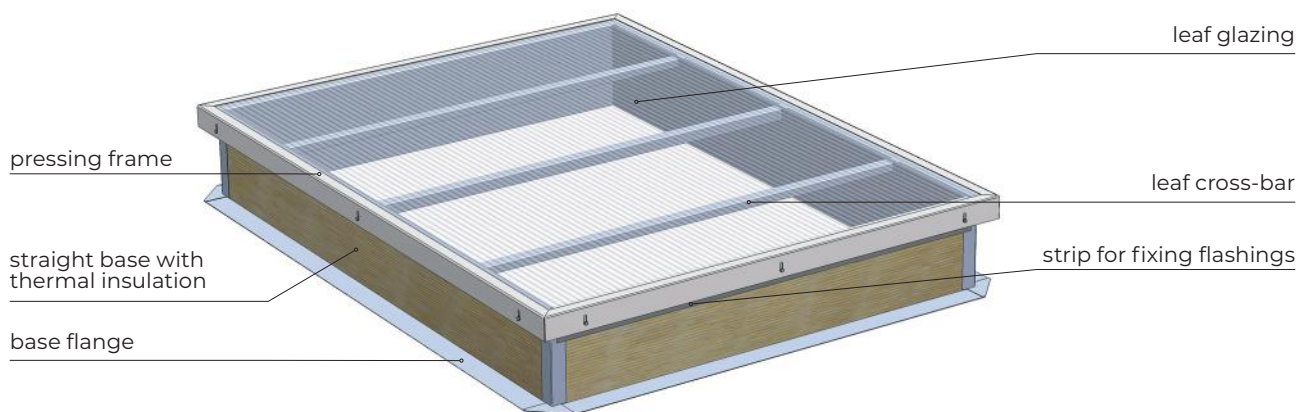


Fig. 16 mcr PROLIGHT E fixed skylight design

2.1.3 | Non-standard options

- » skylight elements painted to any RAL color,
- » custom base height 160 mm ÷ 750 mm,
- » non-standard dimensions of the skylight base opening,
- » custom width of circumferential flange of base,
- » base made of aluminium sheet,
- » installation of additional protective elements in the form of anti-burglar grid or safety net 1200 J,
- » available in configuration with soft body impact resistance up to 1200 J (SB1200),
- » for roofs with roof membrane, optional PVC coated sheet strip for easier installation.

2.1.4 | Technical drawings

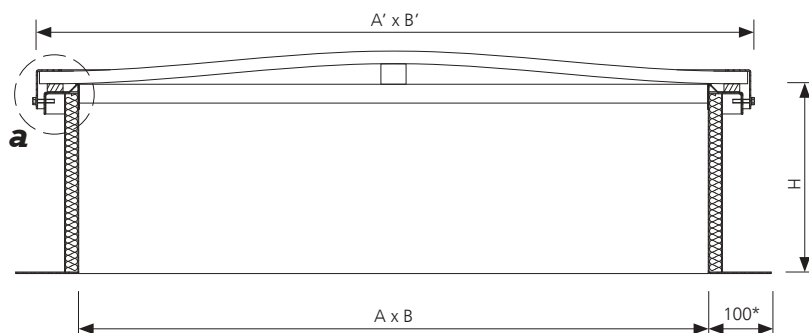
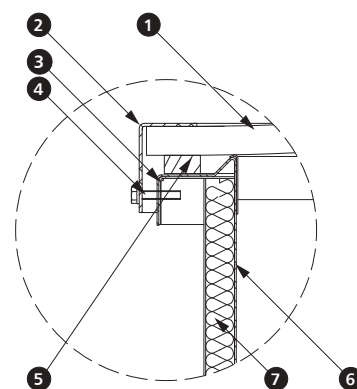


Fig. 17 Section **B-B** of mcr PROLIGHT C or E fixed skylight, dimensions in mm



Detail **a**

(*) Possibility of making other flange widths – contact Mercor Light&Vent sp. z o.o. sales department.	1. leaf glazing 2. pressing frame 3. supporting frame	4. spacer 5. gasket 6. skylight base	7. base thermal isolation
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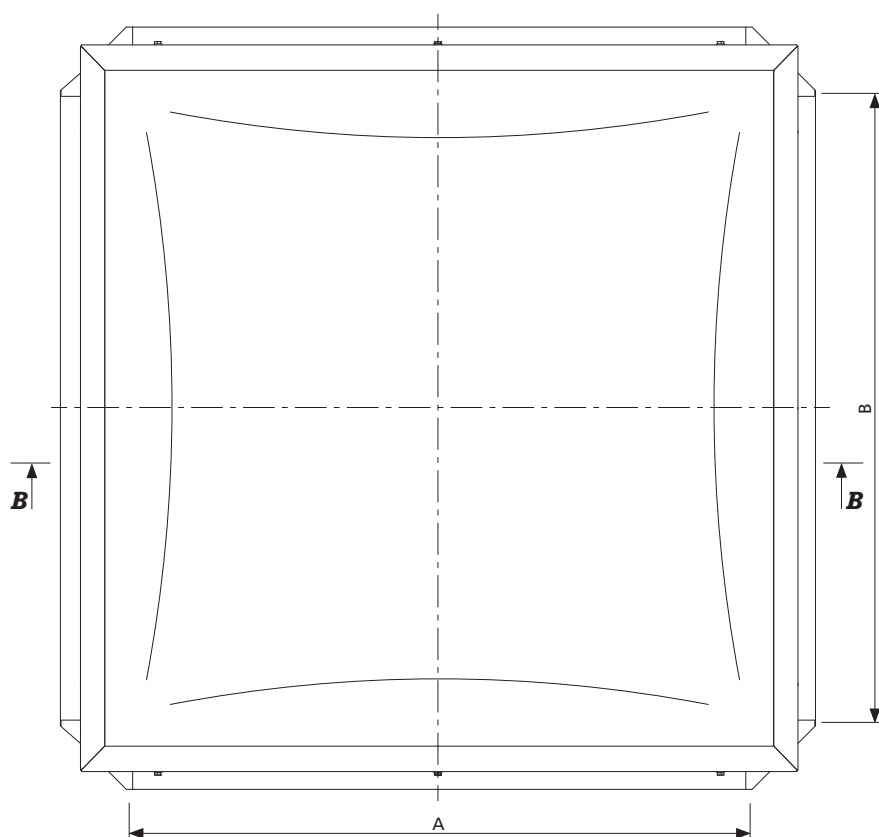


Fig. 18 Top view of mcr PROLIGHT C or E fixed skylight, dimensions in mm

A, B – nominal dimensions [mm] of fixed skylight
A', B' – total dimensions of fixed skylight leaf A'=A+135 mm, B'=B+135 mm
H – fixed skylight base height [mm]

2.1.5 | Technical details

SKYLIGHT TYPE	NOMINAL DIMENSIONS (*)	ESTIMATED MASS (**)
	A x B [mm]	[kg]
C 80	800 x 800	49
C 90	900 x 900	55
C 100	1000 x 1000	61
C 110	1100 x 1100	67
C 115	1150 x 1150	70
C 120	1200 x 1200	73
C 125	1250 x 1250	76
C 130	1300 x 1300	79
C 135	1350 x 1350	82
C 140	1400 x 1400	85
C 150	1500 x 1500	97
C 155	1550 x 1550	100
C 160	1600 x 1600	104
C 170	1700 x 1700	110
C 180	1800 x 1800	117
C 190	1900 x 1900	124
C 195	1950 x 1950	127
C 200	2000 x 2000	131
E 100/120	1000 x 1200	67
E 100/130	1000 x 1300	70
E 100/140	1000 x 1400	73
E 100/150	1000 x 1500	80
E 100/160	1000 x 1600	83
E 100/180	1000 x 1800	89
E 100/190	1000 x 1900	92
E 100/200	1000 x 2000	95
E 100/210	1000 x 2100	98
E 100/220	1000 x 2200	101
E 100/230	1000 x 2300	104
E 100/240	1000 x 2400	107
E 100/250	1000 x 2500	110
E 110/200	1100 x 2000	99
E 115/200	1150 x 2000	101
E 120/140	1200 x 1400	79
E 120/150	1200 x 1500	87
E 120/170	1200 x 1700	93
E 140/150	1400 x 1500	94
E 140/180	1400 x 1800	103
E 140/200	1400 x 2000	141
E 140/250	1400 x 2500	125
E 150/160	1500 x 1600	100
E 150/180	1500 x 1800	106
E 150/200	1500 x 2000	113
E 150/210	1500 x 2100	116
E 150/240	1500 x 2400	126
E 150/250	1500 x 2500	129

(*) Intermediate fixed skylight dimensions between the values specified in the table are possible.

(**) Estimated weight specified for fixed skylight of base height 500 mm, of standard configuration with multi-chamber polycarbonate panel glazing of 16 mm thickness.

2.1.5 | Technical details

SKYLIGHT TYPE	NOMINAL DIMENSIONS (*)	ESTIMATED MASS (**)
	A x B [mm]	[kg]
E 160/180	1600 x 1800	110
E 160/190	1600 x 1900	113
E 160/200	1600 x 2000	117
E 160/220	1600 x 2200	123
E 160/230	1600 x 2300	126
E 160/240	1600 x 2400	129
E 180/200	1800 x 2000	124
E 180/220	1800 x 2200	130
E 180/240	1800 x 2400	137
E 180/250	1800 x 2500	140
E 190/200	1900 x 2000	128
E 195/300	1950 x 3000	148

(*) Intermediate fixed skylight dimensions between the values specified in the table are possible.

(**) Estimated weight specified for fixed skylight of base height 500 mm, of standard configuration with multi-chamber polycarbonate panel glazing of 16 mm thickness.

2.2 | Fixed skylights with skew base – type NG-A

2.2.1 | Technical description of standard

- » classification in accordance with EN 1873+1 (ref. to units with translucent glazing),
- » NG-A type fixed skylights (square and rectangular) smoke vents for flat and pitched roofs covered with roofing paper or PVC membrane,
- » **dimensional range of fixed skylights:** 1000 x 1000 mm ÷ 2000 x 3000 mm,
- » skew base of height 300 mm or 500 mm made of galvanized steel sheet of 1.25 mm thickness,
- » bottom part of the base has a circumferential flange of width 100 mm*, through which the base is fitted to the roof structure,
- » upper part of base has shape enabling water runoff,
- » **base standard:** thermal insulation of base made of thickness 30 mm thick PIR insulation board or mineral wool of thickness 20 mm,
- » circumferential strip in the upper part of base, made of galvanized steel sheet, used for fixing roof work,
- » **leaf glazing:** multi-chamber polycarbonate panel, acrylic dome, solid polycarbonate dome, multi-chamber polycarbonate panel and single or double-layer acrylic dome or solid polycarbonate dome, glazing of B_{ROOF}(t1) classification (see details in section 4 – page 63).

(*) Possibility of making other flange widths – **contact Mercor Light&Vent sp. z o.o. sales department.**

2.2.2 | Fixed skylight design

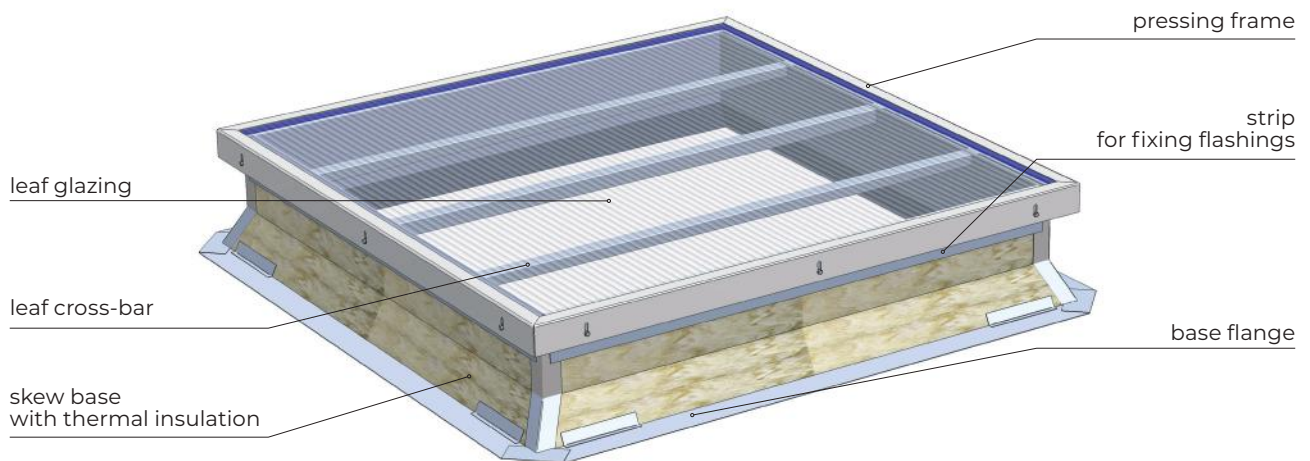


Fig. 19 mcr PROLIGHT NG-A fixed skylight design

2.2.3 | Non-standard options

- » skylight elements painted to any RAL color,
- » custom base height 300 mm ÷ 750 mm,
- » on-standard dimensions of the skylight base opening,
- » custom width of circumferential flange of base,
- » base made of aluminium sheet,
- » installation of additional protective elements in the form of anti-burglar grid or safety net 1200 J,
- » available in configuration with soft body impact resistance up to 1200 J (SB1200),
- » circumferential strip for fixing roof flashings made of PVC coated metal sheet.

2.2.4 | Technical drawings

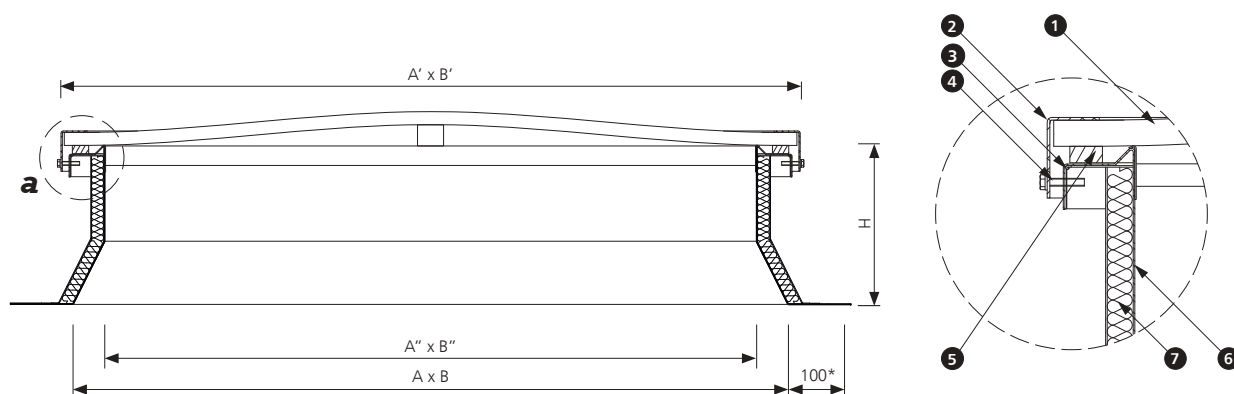


Fig. 20 Section **B-B** of mcr PROLIGHT NG-A fixed skylight, dimensions in mm

Detail **a**

(*) Possibility of making other flange widths – contact Mercor Light&Vent sp. z o.o. sales department.	1. leaf glazing 2. pressing frame 3. supporting frame	4. spacer 5. gasket 6. skylight base	7. base thermal isolation
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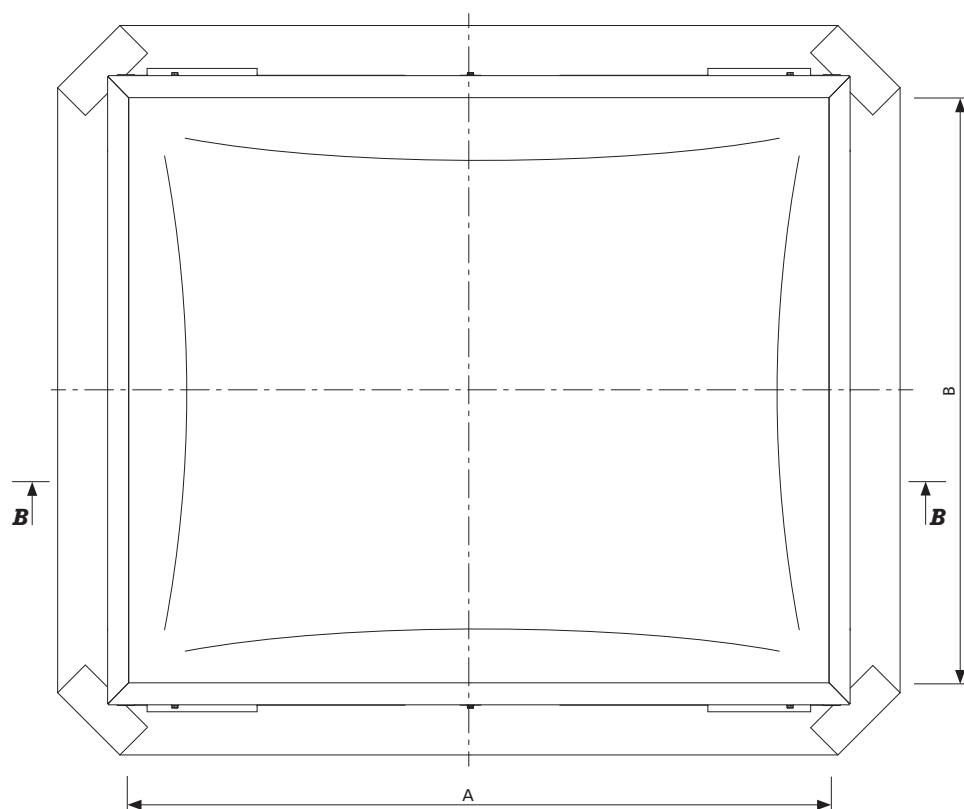


Fig. 21 Top view of mcr PROLIGHT NG-A fixed skylight, dimensions in mm

A, B – nominal dimensions [mm] of fixed skylight
 A' , B' – total dimensions of fixed skylight leaf $A'=A+35$ mm, $B'=B+135$ mm
 A'' , B'' – clear dimensions of fixed skylight upper opening [mm], $A''=A-100$ mm, $B''=B-100$ mm
 H – fixed skylight base height [mm]

2.2.5 | Technical details

SKYLIGHT TYPE	NOMINAL DIMENSIONS (*)	ESTIMATED MASS (**)
	A x B [mm]	[kg]
NG-A 100/100	1000 x 1000	63
NG-A 100/110	1000 x 1100	66
NG-A 100/120	1000 x 1200	69
NG-A 100/130	1000 x 1300	72
NG-A 100/140	1000 x 1400	75
NG-A 100/150	1000 x 1500	81
NG-A 100/160	1000 x 1600	85
NG-A 100/170	1000 x 1700	88
NG-A 100/180	1000 x 1800	91
NG-A 100/190	1000 x 1900	95
NG-A 100/200	1000 x 2000	98
NG-A 100/210	1000 x 2100	101
NG-A 100/220	1000 x 2200	104
NG-A 100/230	1000 x 2300	107
NG-A 100/240	1000 x 2400	110
NG-A 100/250	1000 x 2500	114
NG-A 120/120	1200 x 1200	76
NG-A 120/130	1200 x 1300	79
NG-A 120/140	1200 x 1400	82
NG-A 120/150	1200 x 1500	89
NG-A 120/170	1200 x 1700	95
NG-A 120/180	1200 x 1800	99
NG-A 120/190	1200 x 1900	102
NG-A 120/200	1200 x 2000	105
NG-A 120/210	1200 x 2100	109
NG-A 120/220	1200 x 2200	112
NG-A 120/230	1200 x 2300	115
NG-A 120/240	1200 x 2400	118
NG-A 120/250	1200 x 2500	122
NG-A 125/125	1250 x 1250	79
NG-A 130/130	1300 x 1300	82
NG-A 130/140	1300 x 1400	85
NG-A 130/150	1300 x 1500	93
NG-A 130/160	1300 x 1600	96
NG-A 130/170	1300 x 1700	99
NG-A 130/180	1300 x 1800	103
NG-A 130/190	1300 x 1900	106
NG-A 130/200	1300 x 2000	109
NG-A 130/210	1300 x 2100	113
NG-A 130/220	1300 x 2200	116
NG-A 130/230	1300 x 2300	119
NG-A 130/240	1300 x 2400	123
NG-A 130/250	1300 x 2500	126
NG-A 140/140	1400 x 1400	89
NG-A 140/150	1400 x 1500	96
NG-A 140/160	1400 x 1600	100
NG-A 140/170	1400 x 1700	103
NG-A 140/180	1400 x 1800	107
NG-A 140/190	1400 x 1900	110
NG-A 140/200	1400 x 2000	113

(*) Intermediate fixed skylight dimensions between the values specified in the table are possible.

(**) Estimated weight specified for fixed skylight of base height 500 mm, of standard configuration with multi-chamber polycarbonate panel glazing of 16 mm thickness.

2.2.5 | Technical details

SKYLIGHT TYPE	NOMINAL DIMENSIONS (*)	ESTIMATED MASS (**)
	A x B [mm]	[kg]
NG-A 140/210	1400 x 2100	117
NG-A 140/220	1400 x 2200	120
NG-A 140/230	1400 x 2300	123
NG-A 140/240	1400 x 2400	127
NG-A 140/250	1400 x 2500	130
NG-A 150/150	1500 x 1500	100
NG-A 150/160	1500 x 1600	104
NG-A 150/170	1500 x 1700	107
NG-A 150/180	1500 x 1800	110
NG-A 150/190	1500 x 1900	114
NG-A 150/200	1500 x 2000	117
NG-A 150/210	1500 x 2100	121
NG-A 150/220	1500 x 2200	124
NG-A 150/230	1500 x 2300	128
NG-A 150/240	1500 x 2400	131
NG-A 150/250	1500 x 2500	134
NG-A 160/160	1600 x 1600	108
NG-A 160/170	1600 x 1700	111
NG-A 160/180	1600 x 1800	114
NG-A 160/190	1600 x 1900	118
NG-A 160/200	1600 x 2000	121
NG-A 160/210	1600 x 2100	125
NG-A 160/220	1600 x 2200	128
NG-A 160/230	1600 x 2300	131
NG-A 160/240	1600 x 2400	134
NG-A 160/250	1600 x 2500	138
NG-A 170/170	1700 x 1700	115
NG-A 170/180	1700 x 1800	118
NG-A 170/190	1700 x 1900	122
NG-A 170/200	1700 x 2000	125
NG-A 170/210	1700 x 2100	129
NG-A 170/220	1700 x 2200	132
NG-A 170/230	1700 x 2300	135
NG-A 170/240	1700 x 2400	139
NG-A 170/250	1700 x 2500	142
NG-A 180/180	1800 x 1800	122
NG-A 180/190	1800 x 1900	126
NG-A 180/200	1800 x 2000	129
NG-A 180/210	1800 x 2100	133
NG-A 180/220	1800 x 2200	136
NG-A 180/230	1800 x 2300	140
NG-A 180/240	1800 x 2400	143
NG-A 180/250	1800 x 2500	146
NG-A 180/260	1800 x 2600	150
NG-A 180/270	1800 x 2700	153
NG-A 180/280	1800 x 2800	156
NG-A 180/290	1800 x 2900	159
NG-A 180/300	1800 x 3000	163
NG-A 190/190	1900 x 1900	130
NG-A 190/200	1900 x 2000	133

(*) Intermediate fixed skylight dimensions between the values specified in the table are possible.

(**) Estimated weight specified for fixed skylight of base height 500 mm, of standard configuration with multi-chamber polycarbonate panel glazing of 16 mm thickness.

2.2.5 | Technical details

SKYLIGHT TYPE	NOMINAL DIMENSIONS (*)	ESTIMATED MASS (**)
	A x B [mm]	[kg]
NG-A 190/210	1900 x 2100	137
NG-A 190/220	1900 x 2200	140
NG-A 190/230	1900 x 2300	144
NG-A 190/240	1900 x 2400	147
NG-A 190/250	1900 x 2500	150
NG-A 190/260	1900 x 2600	154
NG-A 190/270	1900 x 2700	157
NG-A 190/280	1900 x 2800	161
NG-A 190/290	1900 x 2900	164
NG-A 190/300	1900 x 3000	167
NG-A 200/200	2000 x 2000	137
NG-A 200/210	2000 x 2100	141
NG-A 200/220	2000 x 2200	144
NG-A 200/230	2000 x 2300	148
NG-A 200/240	2000 x 2400	151
NG-A 200/250	2000 x 2500	155
NG-A 200/260	2000 x 2600	158
NG-A 200/270	2000 x 2700	161
NG-A 200/280	2000 x 2800	165
NG-A 200/290	2000 x 2900	168
NG-A 200/300	2000 x 3000	172
NG-A 210/210	2100 x 2100	145

(*) Intermediate fixed skylight dimensions between the values specified in the table are possible.

(**) Estimated weight specified for fixed skylight of base height 500 mm, of standard configuration with multi-chamber polycarbonate panel glazing of 16 mm thickness.

2.3 | Roof hatches with straight – type C/E

2.3.1 | Technical description of standard

- » classification in accordance with EN 1873+A1 (ref. to units with translucent glazing),
- » C type roof hatches (square) and E type (rectangular) for flat and pitched roofs covered with roofing paper or PVC membrane,
- » **dimensional range for roof hatches:**
 - C type (square): 800 x 800 mm ÷ 1400 x 1400 mm,
 - E type (rectangular): 800 x 900 mm ÷ 1400 x 1500 mm,
- » straight base of height 300 mm or 500 mm made of galvanized steel sheet of 1.25 mm thickness,
- » bottom part of base has a circumferential flange of width 100 mm*, through which the base is fitted to the roof structure,
- » upper part of base profiled to allow water run-off,
- » **base standard:** thermal insulation of base made of thickness 30 mm thick PIR insulation board or mineral wool of thickness 20 mm,
- » galvanized steel sheet circumferential strip in upper part of base allows fixing of roof flashing,
- » **leaf glazing:** multi-chamber polycarbonate panel, acrylic dome, solid polycarbonate dome, multi-chamber polycarbonate panel and single or double-layer acrylic dome or solid polycarbonate dome, glazing of B_{ROOF}(t1) classification (see details in section 4 – page 63),
- » hatch equipped in two gas springs for easy opening to 90° open position,
- » internal handle with keylock.

(*) Possibility of making other flange widths – **contact Mercor Light&Vent sp. z o.o. sales department.**

2.3.2 | Roof hatch design

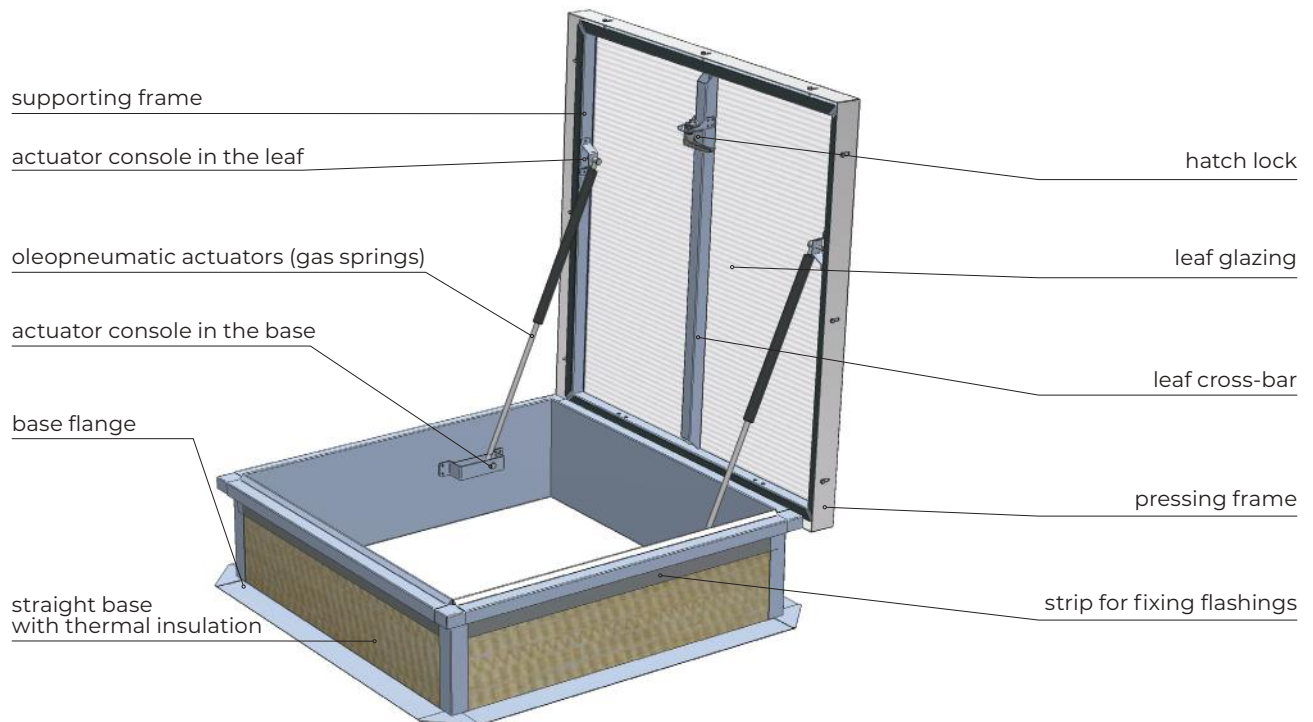


Fig. 22 mcr PROLIGHT C roof hatch design

2.3.3 | Non-standard options

- » hatch elements painted to any RAL color,
- » custom base height 250 mm ÷ 750 mm,
- » base made of aluminium sheet,
- » installation of additional protective element in the form of anti-burglar grid,
- » circumferential strip for fixing roof flashings made of PVC coated metal sheet.

2.3.4 | Technical drawings

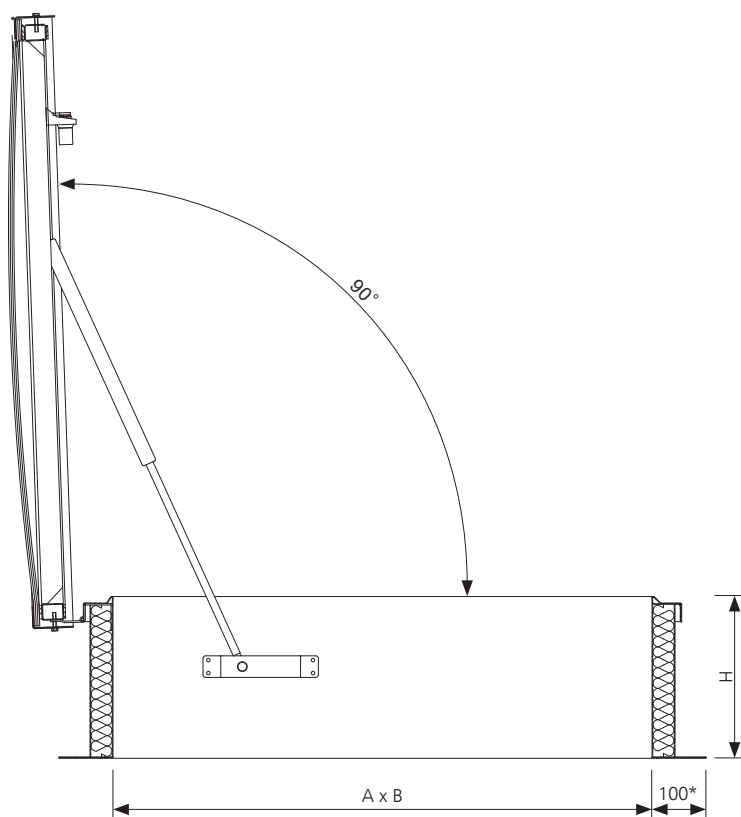


Fig. 23 Section **B-B** of mcr PROLIGHT C roof hatch in open position, dimensions in mm

(*) Possibility of making other flange widths – contact Mercor Light&Vent sp. z o.o. sales department.

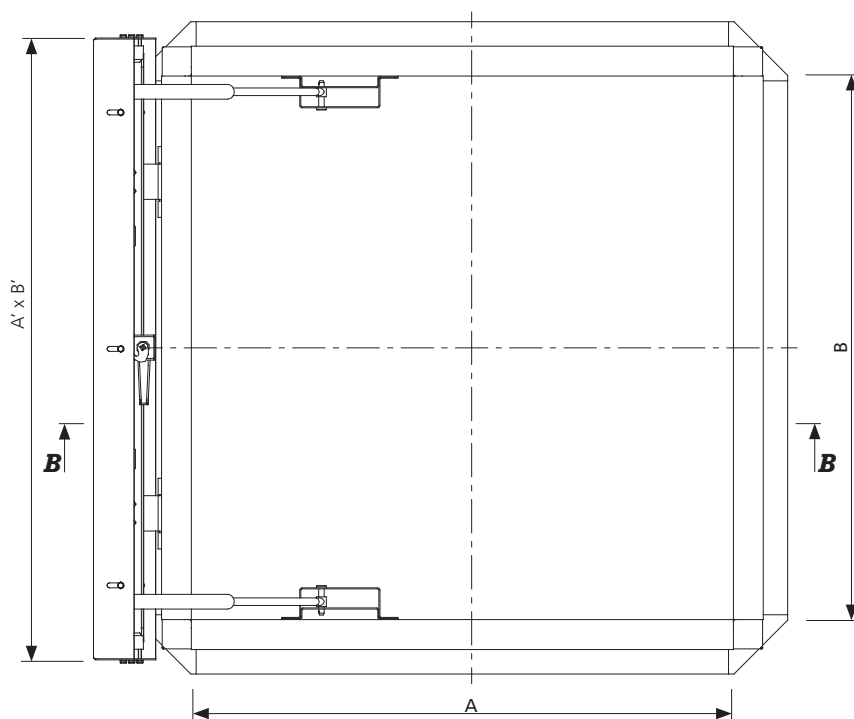


Fig. 24 Top view of mcr PROLIGHT C roof hatch in open position, dimensions in mm

A, B – nominal dimensions [mm], clear opening of roof hatch
 A', B' – total dimensions of roof hatch leaf [mm], A'=A+135 mm, B'=B+135 mm
 H – roof hatch base height [mm]

2.3.5 | Technical details

ROOF HATCHES TYPE	NOMINAL DIMENSIONS (*)	ESTIMATED MASS (**)
	A x B [mm]	[kg]
C 80	800 x 800	51
C 90	900 x 900	57
C 100	1000 x 1000	63
C 110	1100 x 1100	69
C 120	1200 x 1200	72
C 125	1250 x 1250	75
C 130	1300 x 1300	81
C 135	1350 x 1350	84
C 140	1400 x 1400	87
E 80/90	800 x 900	54
E 80/100	800 x 1000	57
E 80/110	800 x 1100	59
E 80/120	800 x 1200	62
E 80/130	800 x 1300	64
E 80/140	800 x 1400	66
E 80/150	800 x 1500	69
E 90/100	900 x 1000	60
E 90/110	900 x 1100	63
E 90/120	900 x 1200	65
E 90/130	900 x 1300	68
E 90/140	900 x 1400	71
E 90/150	900 x 1500	73
E 100/110	1000 x 1100	66
E 100/120	1000 x 1200	69
E 100/130	1000 x 1300	72
E 100/140	1000 x 1400	75
E 100/150	1000 x 1500	82
E 110/120	1100 x 1200	72
E 110/130	1100 x 1300	75
E 110/140	1100 x 1400	78
E 110/150	1100 x 1500	81
E 120/130	1200 x 1300	79
E 120/140	1200 x 1400	81
E 120/150	1200 x 1500	89
E 130/140	1300 x 1400	84
E 130/150	1300 x 1500	92
E 140/150	1400 x 1500	95

(*) Intermediate roof hatch dimensions between the values specified in the table are possible.

(**) Estimated weight specified for roof hatch of base height 500 mm, of standard configuration with multi-chamber polycarbonate panel glazing of 16 mm thickness.

2.4 | Roof hatches with skew base – type NG-A

2.4.1 | Technical description of standard

- » classification in accordance with EN 1873+A1 (ref. to units with translucent glazing),
- » NG-A type roof hatches (squared and rectangular) smoke vents for flat and pitched roofs covered with roofing paper or PVC membrane,
- » **dimensional range for roof hatches:** 900 x 900 mm do 1500 x 1500 mm,
- » skew base of height 300 mm or 500 mm made of galvanized steel sheet of 1.25 mm thickness,
- » bottom part of base has a circumferential flange of width 100 mm*, through which the base is fitted to the roof structure,
- » upper part of base profiled to allow water run-off,
- » **base standard:** thermal insulation of base made of thickness 30 mm thick PIR insulation board or mineral wool of thickness 20 mm,
- » galvanized steel sheet circumferential strip in upper part of base allows fixing of roof flashing,
- » **leaf glazing:** multi-chamber polycarbonate panel, acrylic dome, solid polycarbonate dome, sandwich panel, multi-chamber polycarbonate panel and single or double-layer acrylic dome or solid polycarbonate dome, multi-chamber polycarbonate panel with aluminium envelope cover and glazing of B_{ROOF}(t1) class (see details in section 4 – page 63),
- » hatch equipped in two gas springs for easy opening to 90° open position.

(*) Possibility of making other flange widths – **contact Mercor Light&Vent sp. z o.o. sales department.**

2.4.2 | Roof hatch design

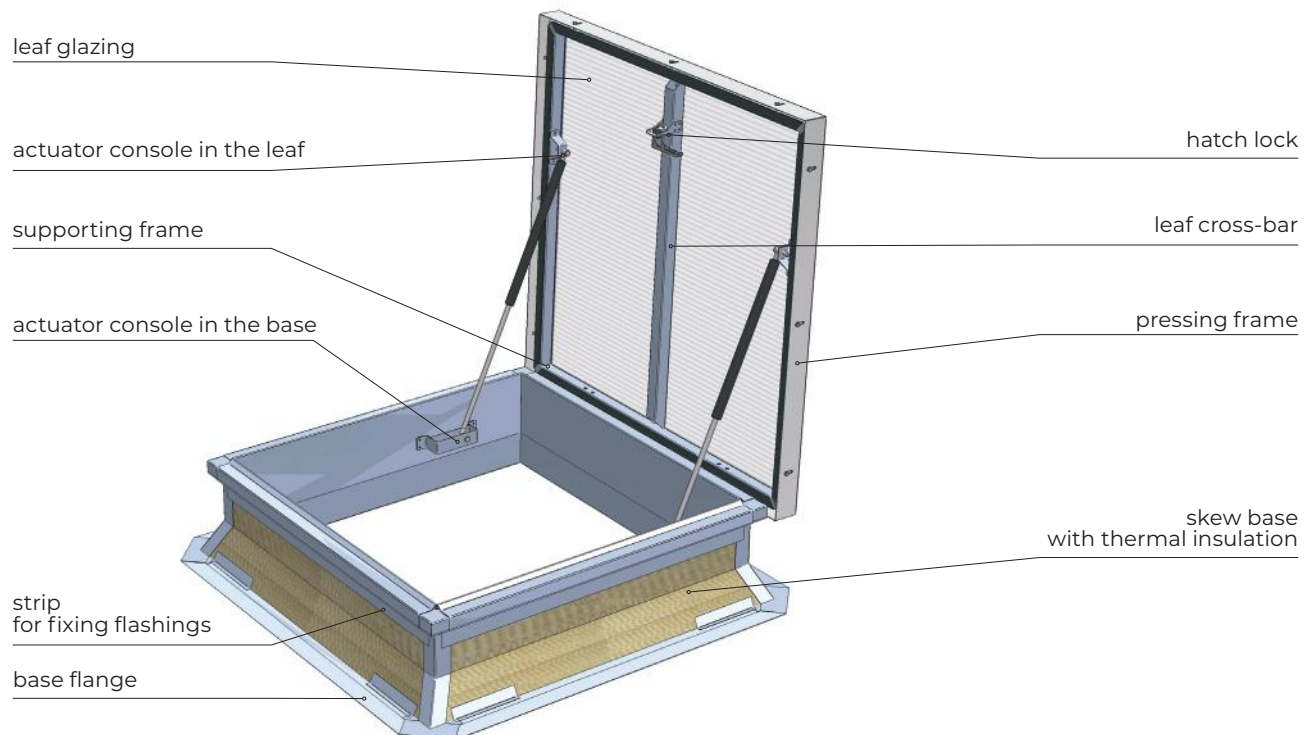


Fig. 25 mcr PROLIGHT NG-A roof hatch design

2.4.3 | Non-standard options

- » hatch elements painted to any RAL color,
- » custom base height 350 ÷ 750 mm,
- » base made of aluminium sheet,
- » installation of additional protective element in the form of anti-burglar grid,
- » circumferential strip for fixing roof flashings made of PVC coated metal sheet.

2.4.4 | Technical drawings

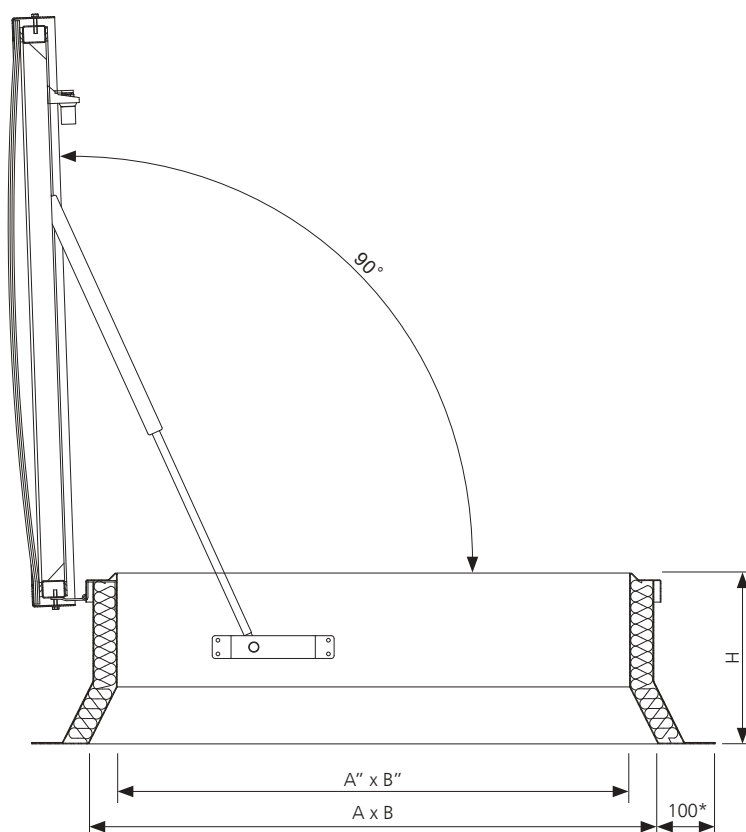


Fig. 26 Section **B-B** of mcr PROLIGHT NG-A roof hatch in open position, dimensions in mm

(*) Possibility of making other flange widths – **contact Mercor Light&Vent sp. z o.o. sales department.**

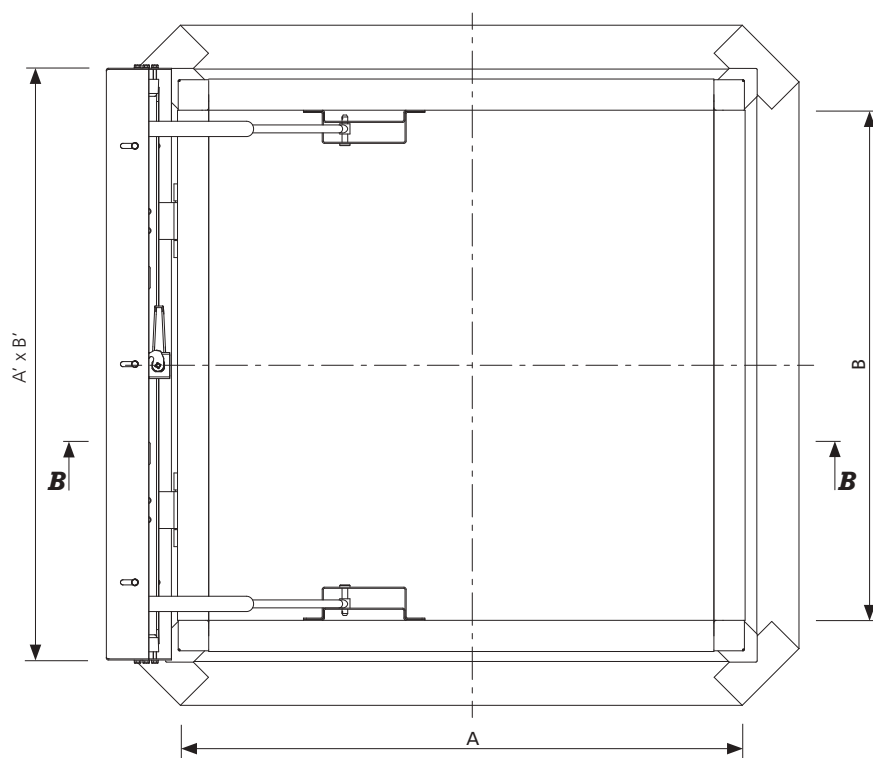


Fig. 27 Top view of mcr PROLIGHT NG-A roof hatch in open position, dimensions in mm

A, B – nominal dimensions [mm], clear opening of roof hatch
 A', B' – total dimensions of roof hatch leaf [mm], $A'=A+35$ mm, $B'=B+35$ mm
 A'', B'' – clear dimensions of roof hatch upper opening [mm], $A''=A-100$ mm, $B''=B-100$ mm
 H – roof hatch base height [mm]

2.4.5 | Technical details

ROOF HATCHES TYPE	NOMINAL DIMENSIONS (*)	ESTIMATED MASS (**)
	A x B [mm]	[kg]
NG-A 90/90	900 x 900	51
NG-A 100/100	1000 x 1000	66
NG-A 100/110	1000 x 1100	69
NG-A 100/120	1000 x 1200	72
NG-A 100/130	1000 x 1300	75
NG-A 100/140	1000 x 1400	78
NG-A 100/150	1000 x 1500	84
NG-A 120/120	1200 x 1200	79
NG-A 120/130	1200 x 1300	82
NG-A 120/140	1200 x 1400	85
NG-A 120/150	1200 x 1500	92
NG-A 125/125	1250 x 1250	82
NG-A 130/130	1300 x 1300	85
NG-A 130/140	1300 x 1400	88
NG-A 130/150	1300 x 1500	96
NG-A 140/140	1400 x 1400	92
NG-A 140/150	1400 x 1500	99
NGA 150/150	1500 x 1500	108

(*) Intermediate roof hatch dimensions between the values specified in the table are possible.

(**) Estimated weight specified for roof hatch of base height 500 mm, of standard configuration with multi-chamber polycarbonate panel glazing of 16 mm thickness.

2.5 | Ventilation vents with straight base – type C/E

2.5.1 | Technical description of standard

- » classification in accordance with EN 1873+A1 (ref. to units with translucent glazing),
- » C type ventilation vents (square) and E type (rectangular) for flat and pitched roofs covered with roofing paper or PVC membrane,
- » **dimensional range for ventilation vents:**
 - C type (square): 800 x 800 mm ÷ 2000 x 2000 mm,
 - E type (rectangular): 1000 x 1200 mm ÷ 1950 x 2500 mm,
- » straight base of height 300 mm or 500 mm made of galvanized steel sheet of 1.25 mm thickness
- » bottom part of base has a circumferential flange of width 100 mm*, through which the base is fitted to the roof structure,
- » upper part of base profiled to allow water run-off,
- » **base standard:** thermal insulation of base made of thickness 30 mm thick PIR insulation board or mineral wool of thickness 20 mm,
- » galvanized steel sheet circumferential strip in upper part of base allows fixing of roof flashing,
- » **leaf glazing:** multi-chamber polycarbonate panel, acrylic dome, solid polycarbonate dome, sandwich panel, multi-chamber polycarbonate panel and single or double-layer acrylic dome or solid polycarbonate dome, multi-chamber polycarbonate panel with aluminium envelope cover and glazing of B_{ROOF(tl)} class (see details in section 4 – page 63),
- » **ventilation control:** pneumatic or electric 230 V~.

(*) Possibility of making other flange widths – **contact Mercor Light&Vent sp. z o.o. sales department.**

2.5.2 | Ventilation vent design

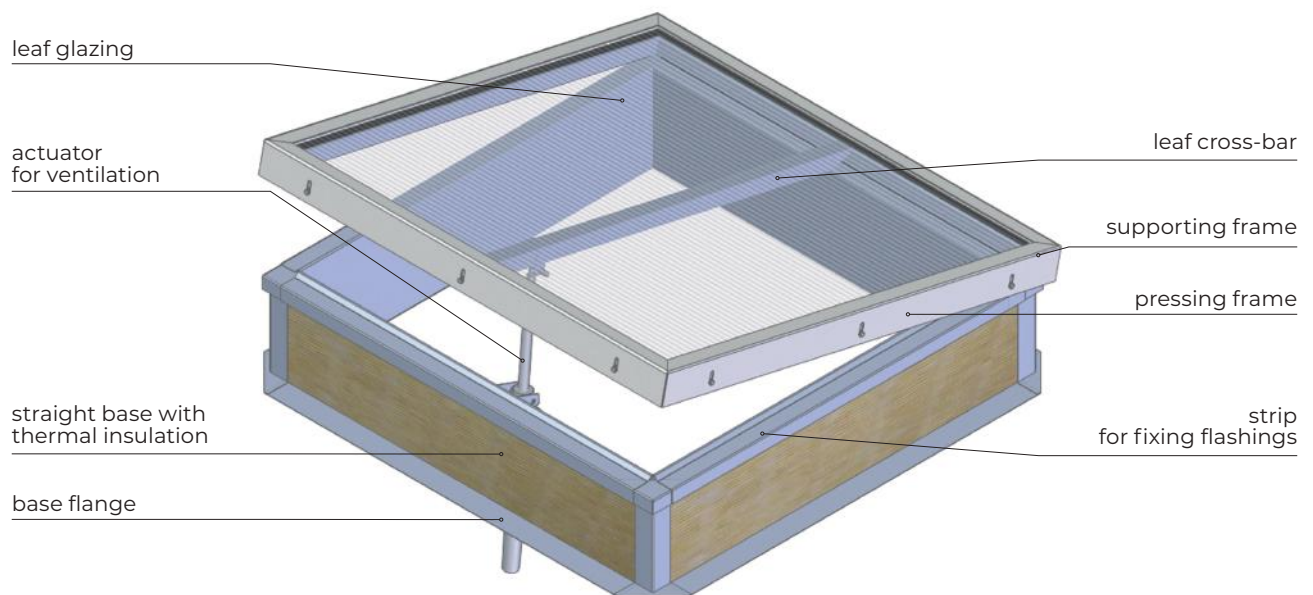


Fig. 28 mcr PROLIGHT C ventilation vent design with electric actuator for ventilation

2.5.3 | Non-standard options

- » vent elements painted to any RAL color,
- » custom base height within 200 mm ÷ 700 mm,
- » custom dimensions of clear opening of vent base,
- » custom width of circumferential flange of base,
- » base made of aluminium sheet,
- » installation of additional protective elements in the form of anti-burglar grid or safety net 1200 J,
- » available in configuration with soft body impact resistance up to 1200 J,
- » circumferential strip for fixing roof flashings made of PVC coated metal sheet.

2.5.4 | Technical drawings

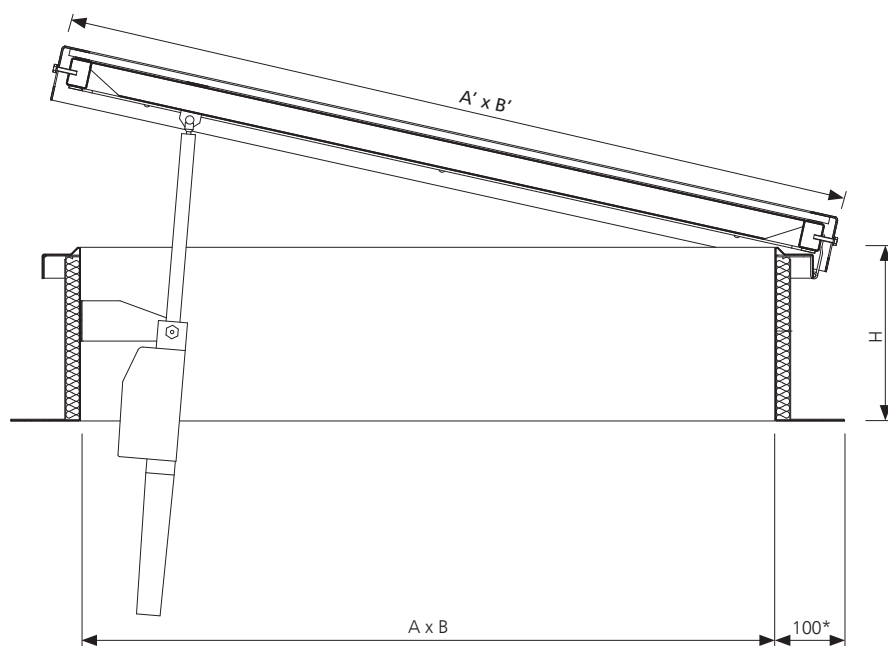


Fig. 29 Section **B-B** of mcr PROLIGHT E ventilation vent in open position, dimensions in mm

(*) Possibility of making other flange widths – contact Mercor Light&Vent sp. z o.o. sales department.

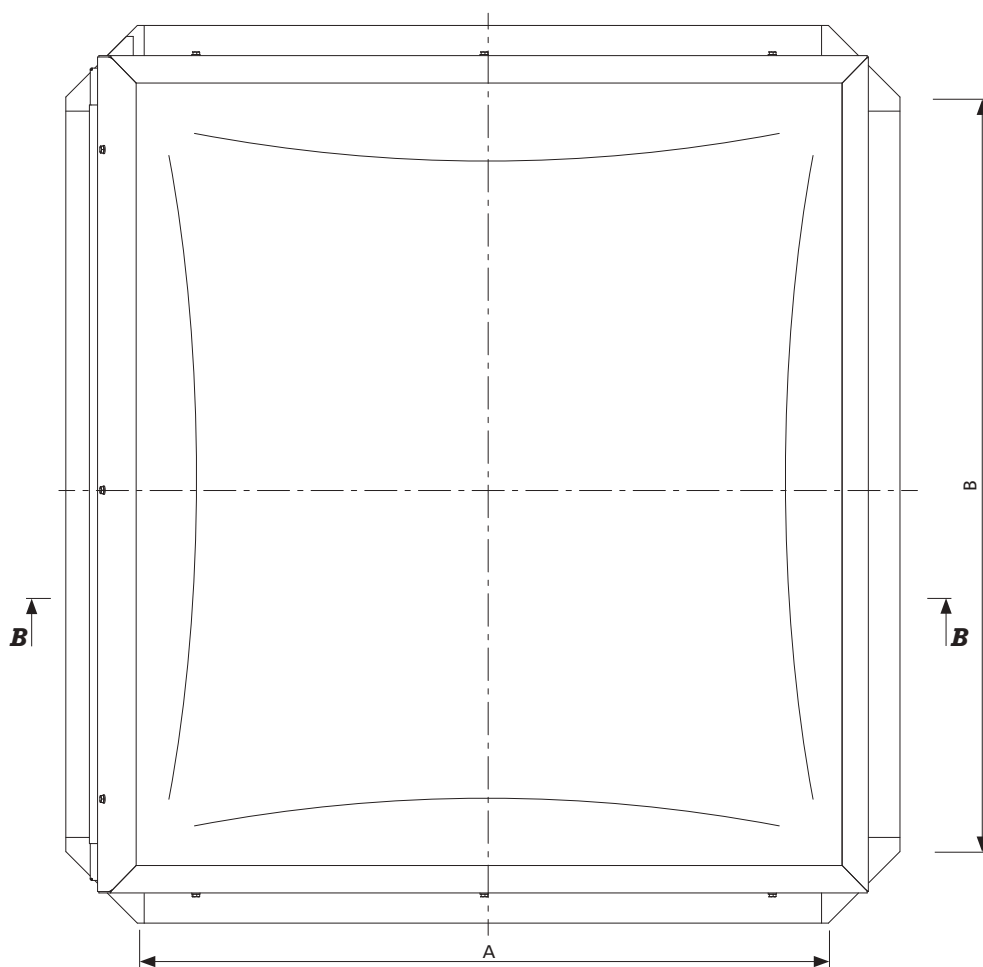


Fig. 30 Top view of mcr PROLIGHT E ventilation vent in open position, dimensions in mm

A, B – nominal dimensions [mm] of ventilation vent
 A', B' – total dimensions of ventilation vent $A'=A+135$ mm, $B'=B+135$ mm
 H – ventilation vent base height [mm]

2.5.5 | Technical details

VENT TYPE	NOMINAL DIMENSIONS (*)	GEOMETRIC SURFACE	ESTIMATED MASS (**)
	A x B [mm]	[m ²]	[kg]
C 80	800 x 800	0.64	49
C 90	900 x 900	0.81	54
C 100	1000 x 1000	1.00	60
C 110	1100 x 1100	1.21	70
C 115	1150 x 1150	1.32	73
C 120	1200 x 1200	1.44	76
C 125	1250 x 1250	1.56	79
C 130	1300 x 1300	1.69	82
C 135	1350 x 1350	1.82	85
C 140	1400 x 1400	1.96	88
C 150	1500 x 1500	2.25	103
C 155	1550 x 1550	2.40	106
C 160	1600 x 1600	2.56	110
C 170	1700 x 1700	2.89	116
C 180	1800 x 1800	3.24	123
C 190	1900 x 1900	3.61	130
C 195	1950 x 1950	3.80	133
C 200	2000 x 2000	4.00	137
E 100/120	1000 x 1200	1.20	70
E 100/130	1000 x 1300	1.30	73
E 100/140	1000 x 1400	1.40	76
E 100/150	1000 x 1500	1.50	83
E 100/160	1000 x 1600	1.60	86
E 100/180	1000 x 1800	1.80	92
E 100/190	1000 x 1900	1.90	95
E 100/200	1000 x 2000	2.00	101
E 100/210	1000 x 2100	2.10	104
E 100/220	1000 x 2200	2.20	107
E 100/230	1000 x 2300	2.30	110
E 100/240	1000 x 2400	2.40	113
E 100/250	1000 x 2500	2.50	116
E 110/200	1100 x 2000	2.20	105
E 115/200	1150 x 2000	2.30	107
E 120/140	1200 x 1400	1.68	82
E 120/150	1200 x 1500	1.80	90
E 120/170	1200 x 1700	2.04	99
E 140/150	1400 x 1500	2.10	100
E 140/180	1400 x 1800	2.52	109
E 140/200	1400 x 2000	2.80	116
E 140/250	1400 x 2500	3.50	131
E 150/160	1500 x 1600	2.40	106
E 150/180	1500 x 1800	2.70	112
E 150/200	1500 x 2000	3.00	119
E 150/210	1500 x 2100	3.15	122
E 150/240	1500 x 2400	3.60	132
E 150/250	1500 x 2500	3.75	135
E 160/180	1600 x 1800	2.88	116
E 160/190	1600 x 1900	3.04	119

(*) Intermediate ventilation vent dimensions between the values specified in the table are possible.

(**) Estimated weight specified for ventilation vent of base height 500 mm, of standard configuration with multi-chamber polycarbonate panel glazing of 16 mm thickness, with electric control.

2.5.5 | Technical details

VENT TYPE	NOMINAL DIMENSIONS (*)	GEOMETRIC SURFACE	ESTIMATED MASS (**)
	A x B [mm]	[m ²]	[kg]
E 160/200	1600 x 2000	3.20	123
E 160/220	1600 x 2200	3.52	129
E 160/230	1600 x 2300	3.68	132
E 160/240	1600 x 2400	3.84	135
E 180/200	1800 x 2000	3.60	130
E 180/220	1800 x 2200	3.96	136
E 180/240	1800 x 2400	4.32	143
E 180/250	1800 x 2500	4.50	146
E 190/200	1900 x 2000	3.80	134
E 195/250	1950 x 2500	5.85	155

(*) Intermediate ventilation vent dimensions between the values specified in the table are possible.

(**) Estimated weight specified for ventilation vent of base height 500 mm, of standard configuration with multi-chamber polycarbonate panel glazing of 16 mm thickness, with electric control.

2.6 | Ventilation vents with skew base – type NG-A

2.6.1 | Technical description of standard

- » classification in accordance with EN 1873+A1 (ref. to units with translucent glazing),
- » NG-A type (squared and rectangular) ventilation vents for flat and pitched roofs covered with roofing paper or PVC membrane,
- » **dimensional range for NG-A type ventilation vents:** 800 x 800 mm ÷ 2000 x 3000 mm,
- » skew base of height 300 mm or 500 mm made of galvanized steel sheet of 1.25 mm thickness,
- » bottom part of base has a circumferential flange of width 100 mm*, through which the base is fitted to the roof structure,
- » upper part of base profiled to allow water run-off,
- » **base standard:** thermal insulation of base made of thickness 30 mm thick PIR insulation board or mineral wool of thickness 20 mm,
- » galvanized steel sheet circumferential strip in upper part of base allows fixing of roof flashing,
- » **leaf glazing:** multi-chamber polycarbonate panel, acrylic dome, solid polycarbonate dome, sandwich panel, multi-chamber polycarbonate panel and single or double-layer acrylic dome or solid polycarbonate dome, multi-chamber polycarbonate panel with aluminium envelope cover and glazing of B_{ROOF}(t1) class (see details in section 4 – page 63),
- » **ventilation control:** pneumatic or electric 230 V~ (range of actuator stroke 300–700 mm).

(*) Possibility of making other flange widths – contact Mercor Light&Vent sp. z o.o. sales department.

2.6.2 | Ventilation vent design

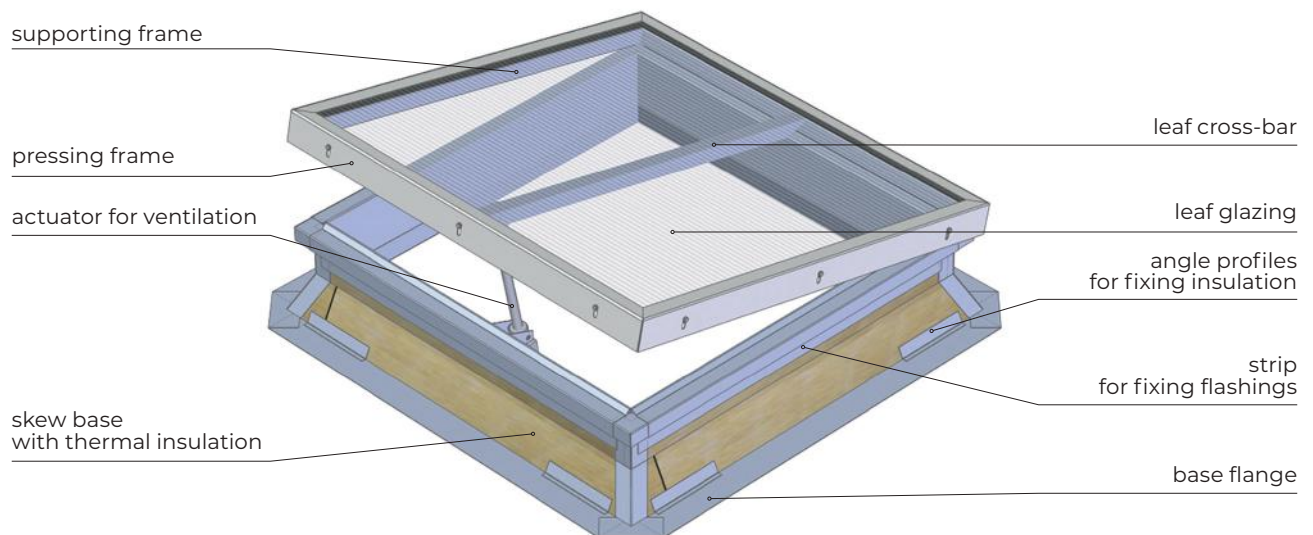


Fig. 31 mcr PROLIGHT C ventilation vent design with electric actuator for ventilation

2.6.3 | Non-standard options

- » vent elements painted to any RAL color,
- » custom base height 300 ÷ 750 mm,
- » custom dimensions of clear opening of vent base,
- » custom width of circumferential flange of base,
- » base made of aluminium sheet,
- » installation of additional protective elements in the form of anti-burglar grid or safety net 1200 J,
- » available in configuration with soft body impact resistance up to 1200 J,
- » circumferential strip for fixing roof flashings made of PVC coated metal sheet.

2.6.4 | Technical drawings

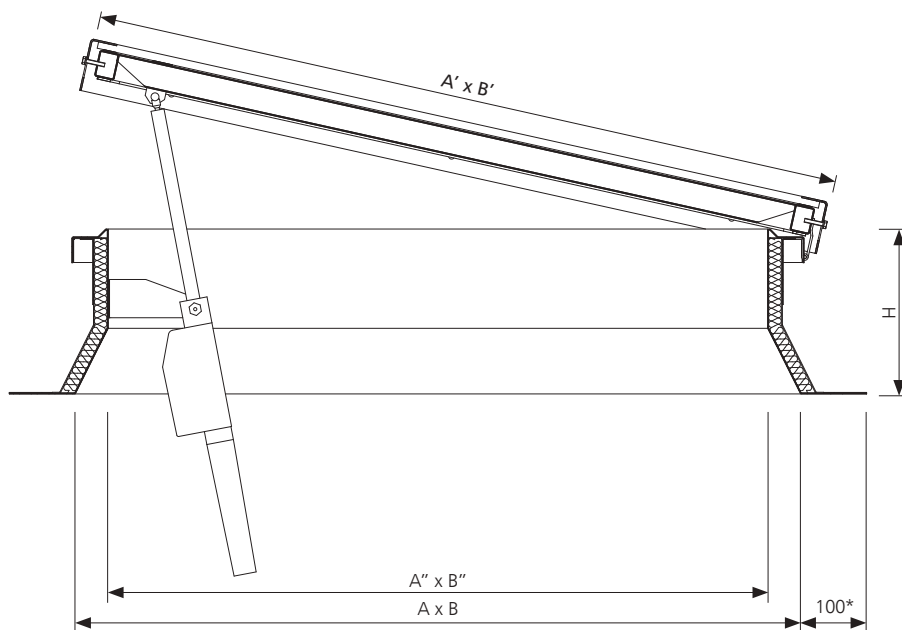


Fig. 32 Section **B-B** of mcr PROLIGHT NG-A ventilation vent with skew base in open position, dimensions in mm

(*) Possibility of making other flange widths – contact Mercor Light&Vent sp. z o.o. sales department.

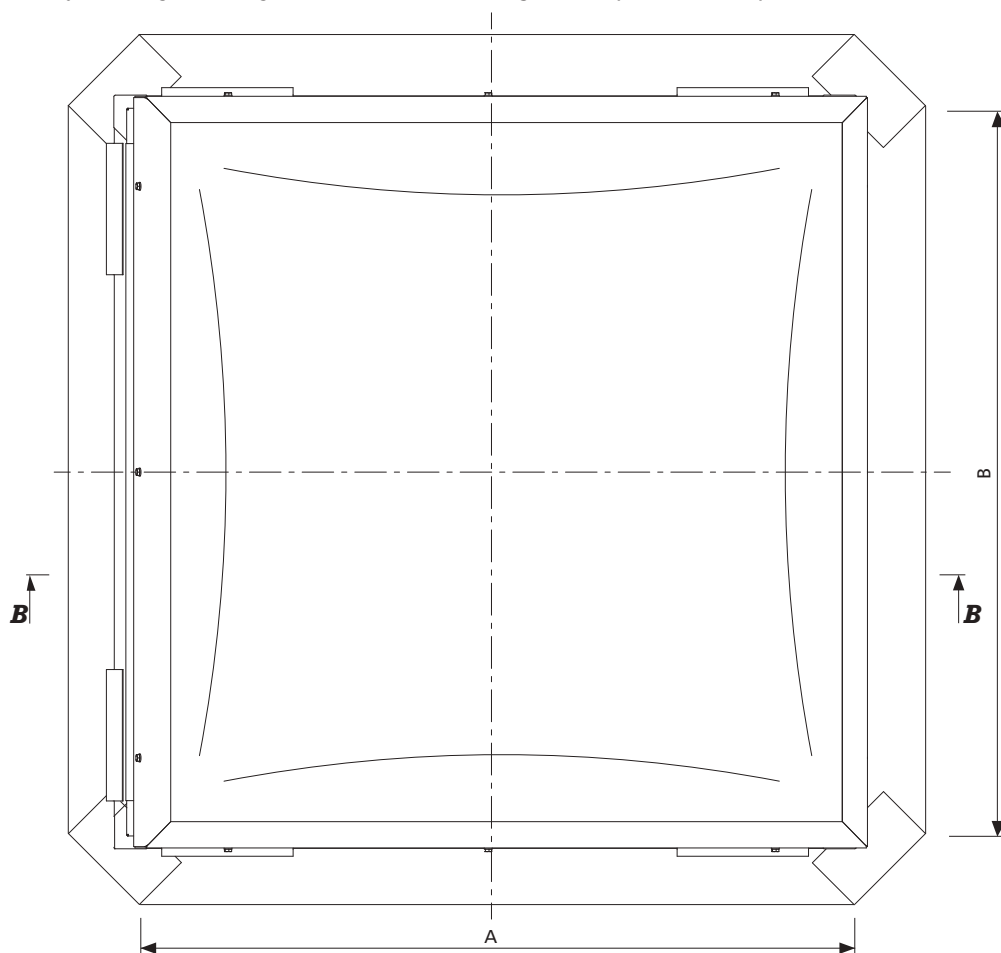


Fig. 33 Top view of mcr PROLIGHT NG-A ventilation vent with skew base in open position, dimensions in mm

- A, B – nominal dimensions [mm] of ventilation vent
- A', B' – total dimensions of ventilation vent $A'=A+35$ mm, $B'=B+35$ mm
- A'', B'' – clear dimensions of ventilation vent upper opening $A''=A-100$ mm, $B''=B-100$ mm
- H – ventilation vent base height [mm]

2.6.5 | Technical details

VENT TYPE	NOMINAL DIMENSIONS (*)	GEOMETRIC SURFACE	ESTIMATED MASS (**)
	A x B [mm]	[m ²]	[kg]
NG-A 80/80	800 x 800	0.49	60
NG-A 90/90	900 x 900	0.64	63
NG-A 100/100	1000 x 1000	0.81	66
NG-A 100/110	1000 x 1100	0.90	69
NG-A 100/120	1000 x 1200	0.99	72
NG-A 100/130	1000 x 1300	1.08	75
NG-A 100/140	1000 x 1400	1.17	78
NG-A 100/150	1000 x 1500	1.26	84
NG-A 100/160	1000 x 1600	1.35	88
NG-A 100/170	1000 x 1700	1.44	91
NG-A 100/180	1000 x 1800	1.53	94
NG-A 100/190	1000 x 1900	1.62	98
NG-A 100/200	1000 x 2000	1.71	101
NG-A 100/210	1000 x 2100	1.80	104
NG-A 100/220	1000 x 2200	1.89	107
NG-A 100/230	1000 x 2300	1.98	110
NG-A 100/240	1000 x 2400	2.07	116
NG-A 100/250	1000 x 2500	2.16	120
NG-A 120/120	1200 x 1200	1.21	79
NG-A 120/130	1200 x 1300	1.32	82
NG-A 120/140	1200 x 1500	1.43	85
NG-A 120/150	1200 x 1600	1.54	92
NG-A 120/170	1200 x 1700	1.76	98
NG-A 120/180	1200 x 1800	1.87	102
NG-A 120/190	1200 x 1900	1.98	105
NG-A 120/200	1200 x 2000	2.09	111
NG-A 120/210	1200 x 2100	2.20	115
NG-A 120/220	1200 x 2200	2.31	118
NG-A 120/230	1200 x 2300	2.42	121
NG-A 120/240	1200 x 2400	2.53	124
NG-A 120/250	1200 x 2500	2.64	128
NG-A 125/125	1250 x 1250	1.32	82
NG-A 130/130	1300 x 1300	1.44	85
NG-A 130/140	1300 x 1400	1.56	88
NG-A 130/150	1300 x 1500	1.68	96
NG-A 130/160	1300 x 1600	1.80	99
NG-A 130/170	1300 x 1700	1.92	102
NG-A 130/180	1300 x 1800	2.04	109
NG-A 130/190	1300 x 1900	2.16	112
NG-A 130/200	1300 x 2000	2.28	115
NG-A 130/210	1300 x 2100	2.40	119
NG-A 130/220	1300 x 2200	2.52	122
NG-A 130/230	1300 x 2300	2.64	125
NG-A 130/240	1300 x 2400	2.76	129
NG-A 130/250	1300 x 2500	2.88	132

(*) Intermediate ventilation vent dimensions between the values specified in the table are possible.

(**) Estimated weight specified for ventilation vent of base height 500 mm, of standard configuration with multi-chamber polycarbonate panel glazing of 16 mm thickness, with electric control.

2.6.5 | Technical details

VENT TYPE	NOMINAL DIMENSIONS (*)	GEOMETRIC SURFACE	ESTIMATED MASS (**)
	A x B [mm]	[m ²]	[kg]
NG-A 140/140	1400 x 1400	1.69	92
NG-A 140/150	1400 x 1500	1.82	99
NG-A 140/160	1400 x 1600	1.95	103
NG-A 140/170	1400 x 1700	2.08	109
NG-A 140/180	1400 x 1800	2.21	113
NG-A 140/190	1400 x 1900	2.34	116
NG-A 140/200	1400 x 2000	2.47	119
NG-A 140/210	1400 x 2100	2.60	123
NG-A 140/220	1400 x 2200	2.73	126
NG-A 140/230	1400 x 2300	2.86	129
NG-A 140/240	1400 x 2400	2.99	133
NG-A 140/250	1400 x 2500	3.12	136
NG-A 150/150	1500 x 1500	1.96	103
NG-A 150/160	1500 x 1600	2.10	110
NG-A 150/170	1500 x 1700	2.24	113
NG-A 150/180	1500 x 1800	2.38	116
NG-A 150/190	1500 x 1900	2.52	120
NG-A 150/200	1500 x 2000	2.66	123
NG-A 150/210	1500 x 2100	2.80	127
NG-A 150/220	1500 x 2200	2.94	130
NG-A 150/230	1500 x 2300	3.08	134
NG-A 150/240	1500 x 2400	3.22	137
NG-A 150/250	1500 x 2500	3.36	140
NG-A 160/160	1600 x 1600	2.25	114
NG-A 160/170	1600 x 1700	2.40	117
NG-A 160/180	1600 x 1800	2.55	120
NG-A 160/190	1600 x 1900	2.70	124
NG-A 160/200	1600 x 2000	2.85	127
NG-A 160/210	1600 x 2100	3.00	131
NG-A 160/220	1600 x 2200	3.15	134
NG-A 160/230	1600 x 2300	3.30	137
NG-A 160/240	1600 x 2400	3.45	140
NG-A 160/250	1600 x 2500	3.60	144
NG-A 170/170	1700 x 1700	2.56	121
NG-A 170/180	1700 x 1800	2.72	124
NG-A 170/190	1700 x 1900	2.88	128
NG-A 170/200	1700 x 2000	3.04	131
NG-A 170/210	1700 x 2100	3.20	135
NG-A 170/220	1700 x 2200	3.36	138
NG-A 170/230	1700 x 2300	3.52	141
NG-A 170/240	1700 x 2400	3.68	145
NG-A 170/250	1700 x 2500	3.84	148

(*) Intermediate ventilation vent dimensions between the values specified in the table are possible.

(**) Estimated weight specified for ventilation vent of base height 500 mm, of standard configuration with multi-chamber polycarbonate panel glazing of 16 mm thickness, with electric control.

2.6.5 | Technical details

VENT TYPE	NOMINAL DIMENSIONS (*)	GEOMETRIC SURFACE	ESTIMATED MASS (**)
	A x B [mm]	[m²]	[kg]
NG-A 180/180	1800 x 1800	2.89	128
NG-A 180/190	1800 x 1900	3.06	132
NG-A 180/200	1800 x 2000	3.23	135
NG-A 180/210	1800 x 2100	3.23	139
NG-A 180/220	1800 x 2200	3.57	142
NG-A 180/230	1800 x 2300	3.74	146
NG-A 180/240	1800 x 2400	3.91	149
NG-A 180/250	1800 x 2500	4.08	152
NG-A 180/260	1800 x 2600	4.25	156
NG-A 180/270	1800 x 2700	4.42	159
NG-A 180/280	1800 x 2800	4.59	162
NG-A 180/290	1800 x 2900	4.76	165
NG-A 180/300	1800 x 3000	4.93	169
NG-A 190/190	1900 x 1900	3.24	136
NG-A 190/200	1900 x 2000	3.42	139
NG-A 190/210	1900 x 2100	3.60	143
NG-A 190/220	1900 x 2200	3.78	146
NG-A 190/230	1900 x 2300	3.96	150
NG-A 190/240	1900 x 2400	4.14	153
NG-A 190/250	1900 x 2500	4.32	156
NG-A 190/260	1900 x 2600	4.50	160
NG-A 190/270	1900 x 2700	4.68	163
NG-A 190/280	1900 x 2800	4.86	167
NG-A 190/290	1900 x 2900	5.04	170
NG-A 190/300	1900 x 3000	5.22	173
NG-A 200/200	2000 x 2000	3.61	143
NG-A 200/210	2000 x 2100	3.80	147
NG-A 200/220	2000 x 2200	3.99	150
NG-A 200/230	2000 x 2300	4.18	154
NG-A 200/240	2000 x 2400	4.37	157
NG-A 200/250	2000 x 2500	4.56	161
NG-A 200/260	2000 x 2600	4.75	164
NG-A 200/270	2000 x 2700	4.94	167
NG-A 200/280	2000 x 2800	5.13	171
NG-A 200/290	2000 x 2900	5.32	174
NG-A 200/300	2000 x 3000	5.51	178
NG-A 210/210	2100 x 2100	4.00	151

(*) Intermediate ventilation vent dimensions between the values specified in the table are possible.

(**) Estimated weight specified for ventilation vent of base height 500 mm, of standard configuration with multi-chamber polycarbonate panel glazing of 16 mm thickness, with electric control.

2.6.6 | Ventilation vents control

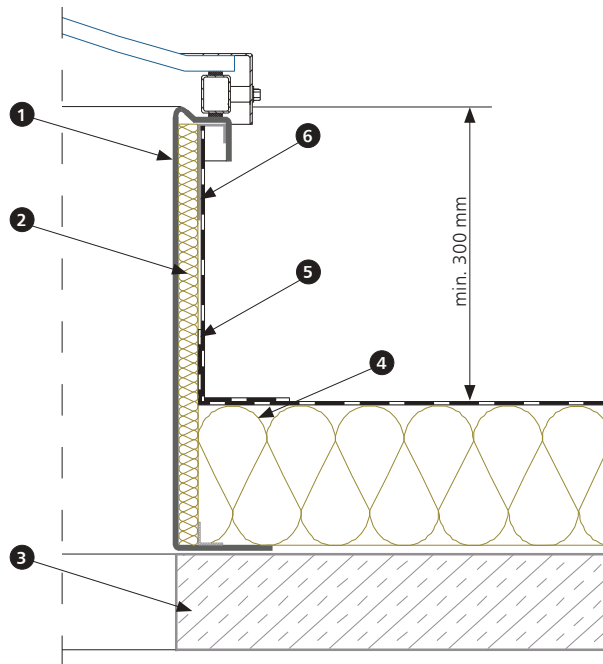
For correct operation, ventilation vents require connecting to devices controlling their opening and closing. A set of such devices constitutes a complete ventilation control system.

Depending on the type of devices used, it may be designed as a:

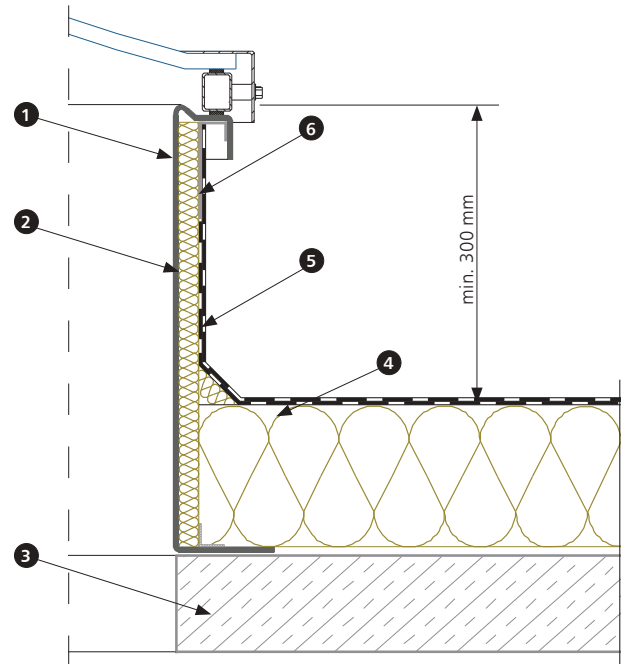
- » **electric 230 V~** ventilation control system,
- » **pneumatic** ventilation control system.

3. | Installation of smoke vents, ventilation vents, fixed skylights and roof hatches

3.1 | Smoke vent with steel straight base fixed onto reinforced concrete structure

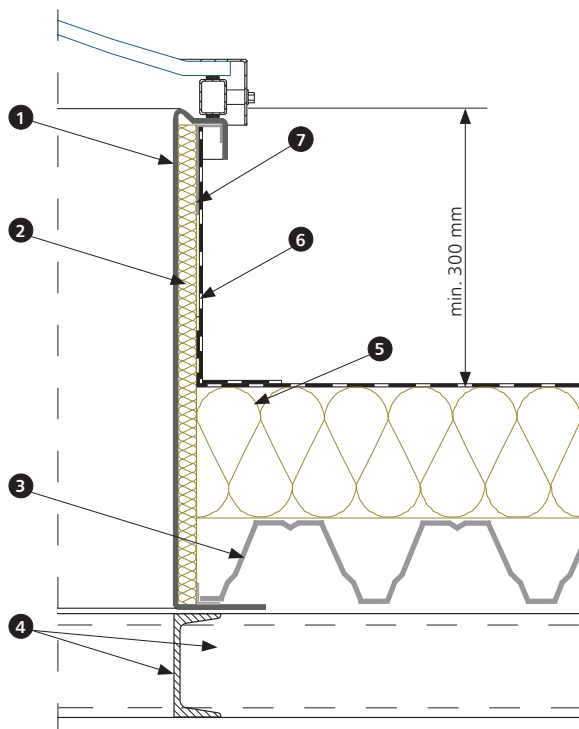


1. smoke vent steel base
2. thermal insulation of base
3. ceiling, e.g. reinforced concrete slab
4. thermal insulation of roof
5. PVC membrane
6. PVC coated sheet

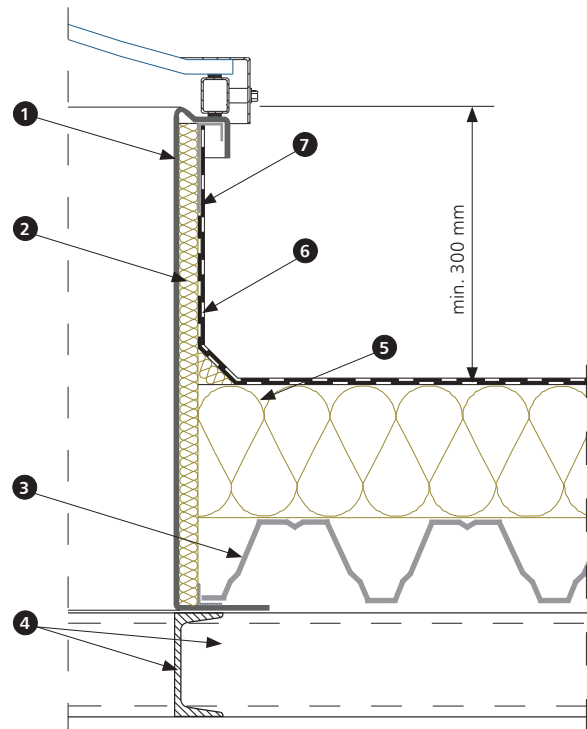


1. smoke vent steel base
2. thermal insulation of base
3. ceiling, e.g. reinforced concrete slab
4. thermal insulation of roof
5. roofing paper
6. galvanized steel sheet

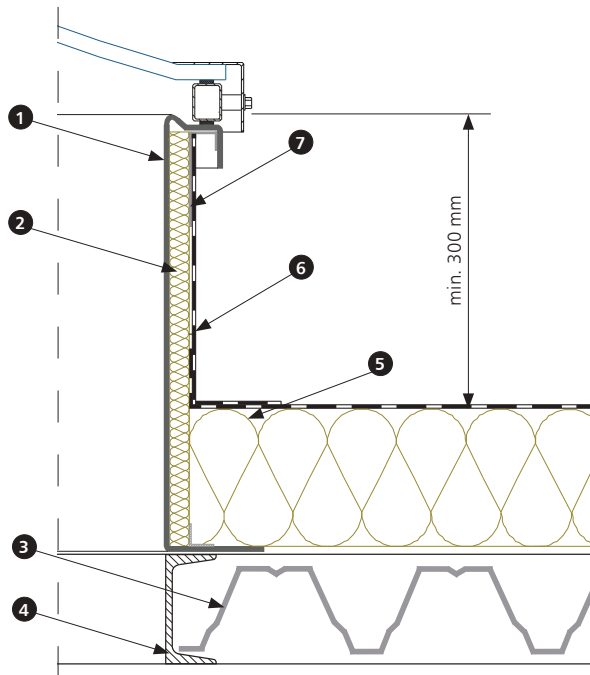
3.2 | Smoke vent with steel straight base fixed onto steel roof



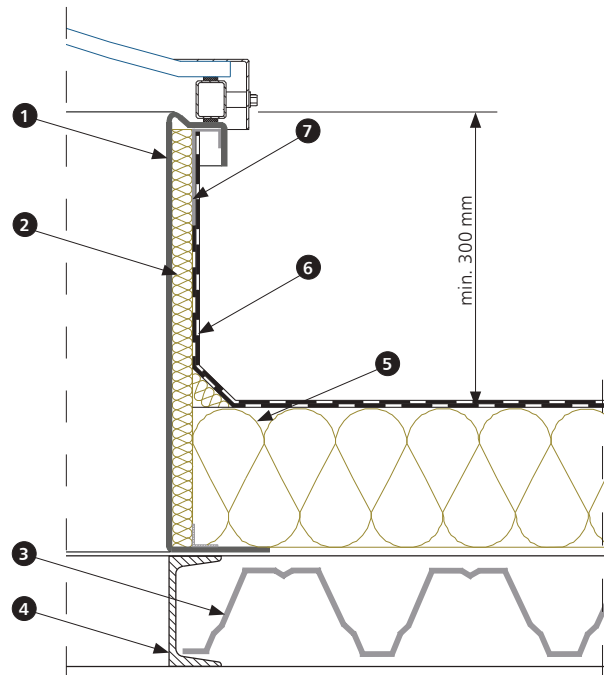
1. smoke vent steel base
2. thermal insulation of base
3. trapezoidal metal sheet
4. supporting steel profile e.g., purlin, trimmer
5. thermal insulation of roof
6. PVC membrane
7. PVC coated sheet



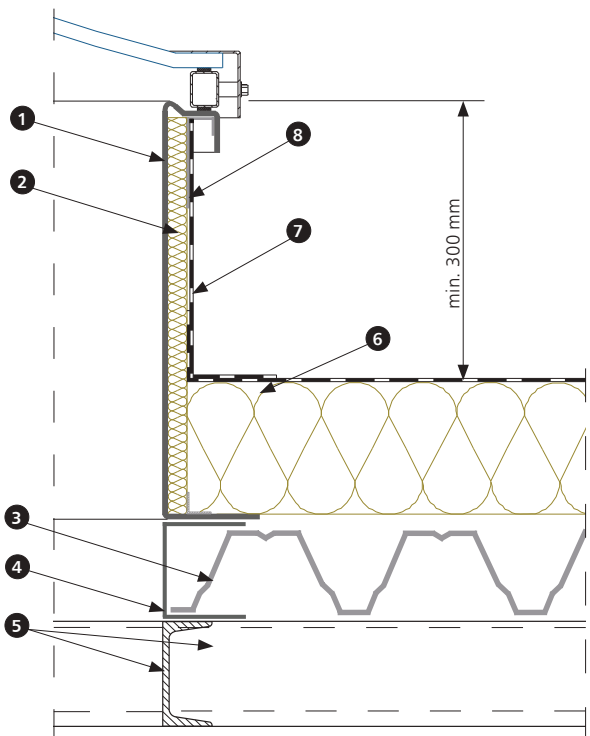
1. smoke vent steel base
2. thermal insulation of base
3. trapezoidal metal sheet
4. supporting steel profile e.g., purlin, trimmer
5. thermal insulation of roof
6. roofing paper
7. galvanized steel sheet



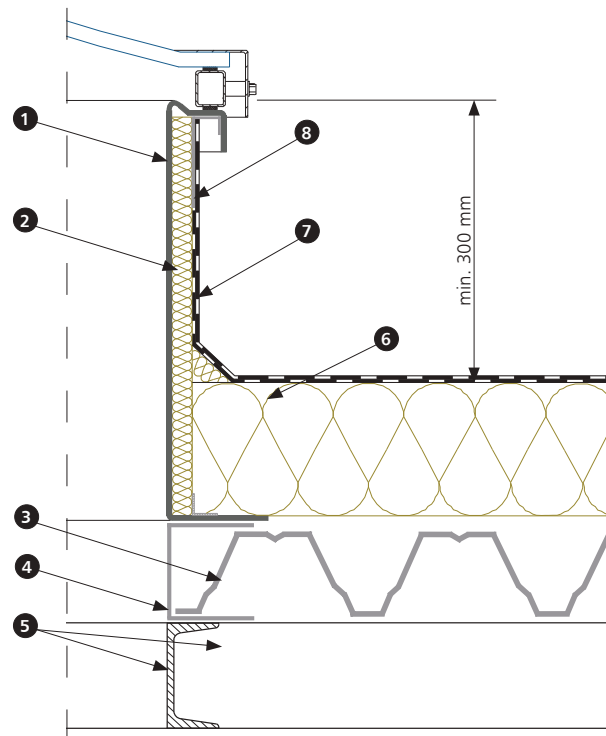
1. smoke vent steel base
2. thermal insulation of base
3. trapezoidal metal sheet
4. supporting steel profile e.g., purlin, trimmer
5. thermal insulation of roof
6. PVC membrane
7. PVC coated sheet



1. smoke vent steel base
2. thermal insulation of base
3. trapezoidal metal sheet
4. supporting steel profile e.g., purlin, trimmer
5. thermal insulation of roof
6. roofing paper
7. galvanized steel sheet

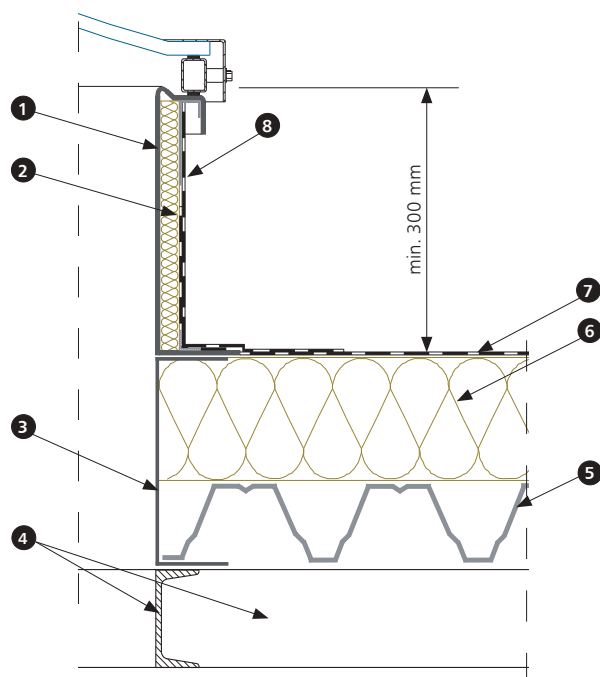


1. smoke vent steel base
2. thermal insulation of base
3. trapezoidal metal sheet
4. additional flashing
5. supporting steel profile e.g., purlin, trimmer
6. thermal insulation of roof
7. PVC membrane
8. PVC coated sheet



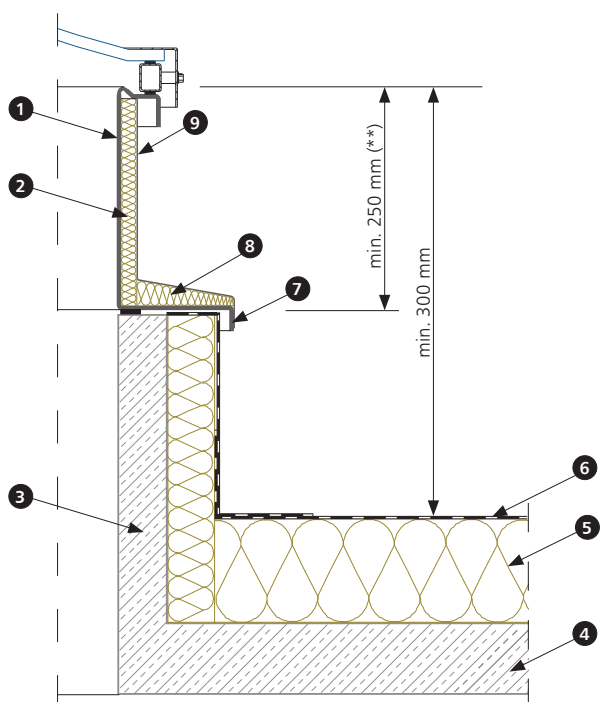
1. smoke vent steel base
2. thermal insulation of base
3. trapezoidal metal sheet
4. additional flashing
5. supporting steel profile e.g., purlin, trimmer
6. thermal insulation of roof
7. roofing paper
8. galvanized steel sheet

3.3 | Smoke vent with steel straight base fixed onto steel plinth

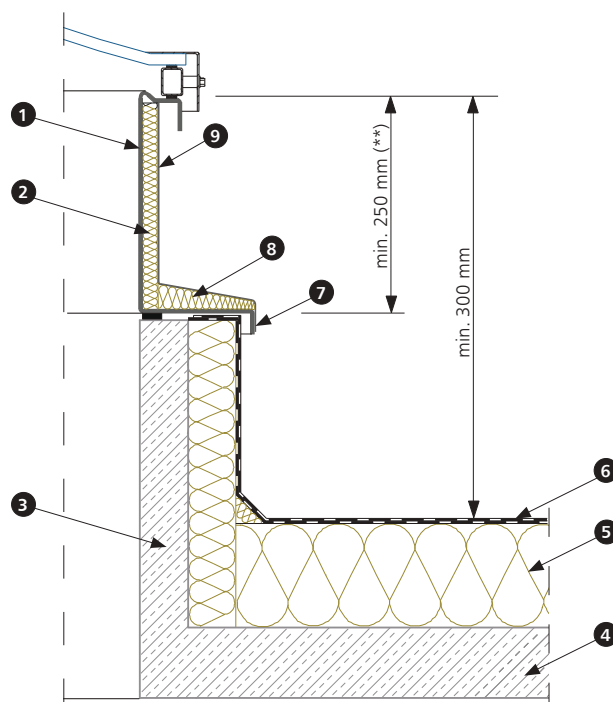


1. smoke vent steel straight base 300 mm
2. thermal insulation of base
3. additional plinth
4. supporting steel profile e.g., purlin, trimmer
5. trapezoidal metal sheet
6. thermal insulation of roof
7. PVC membrane
8. PVC coated sheet

3.4 | Smoke vent with plinth type straight base fixed onto reinforced concrete plinth



1. smoke vent steel base
2. thermal insulation of base
3. reinforced concrete or masonry plinth (*)
4. ceiling, e.g. reinforced concrete slab
5. thermal insulation of roof
6. PVC membrane
7. drip cap
8. thermal insulation of cover plate
9. galvanized steel sheet

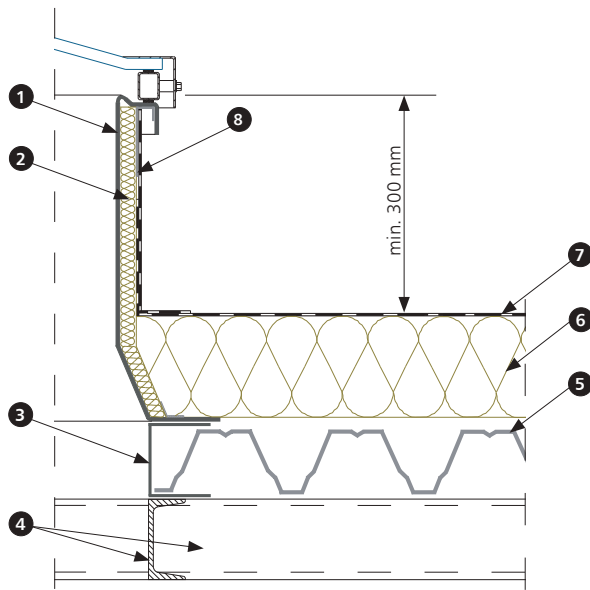


1. smoke vent steel base
2. thermal insulation of base
3. reinforced concrete or masonry plinth (*)
4. ceiling, e.g. reinforced concrete slab
5. thermal insulation of roof
6. roofing paper
7. drip cap
8. thermal insulation of cover plate
9. galvanized steel sheet

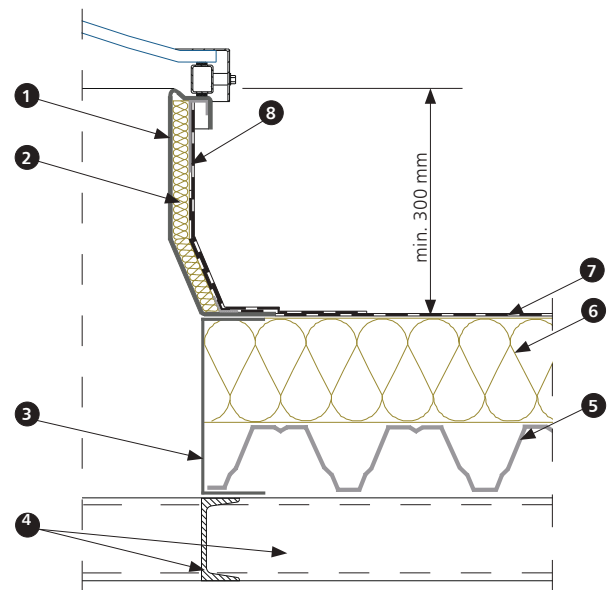
(*) Optional placing of overlay base on wooden or steel plinth.
 (**) For skylights of min. 160 mm.

It is possible to adjust the width of the overlay base to the size of the plinth.

3.5 | Smoke vent with steel skew base fixed onto steel structure



1. smoke vent steel skew base
2. thermal insulation of base
3. additional flashing
4. supporting steel profile e.g., purlin, trimmer
5. trapezoidal metal sheet
6. thermal insulation of roof
7. PVC membrane
8. PVC coated sheet



1. smoke vent steel skew base 300 mm
2. thermal insulation of base
3. additional flashing
4. supporting steel profile e.g., purlin, trimmer
5. trapezoidal metal sheet
6. thermal insulation of roof
7. PVC membrane
8. PVC coated sheet

» Rules for placing smoke vents on a sloped roof:

Single-leaf vent – with the longer side parallel to the ridge line, hinges on the lower side of the vent.

Double-leaf vent – with the hinges of the leaves perpendicular to the building's ridge line.

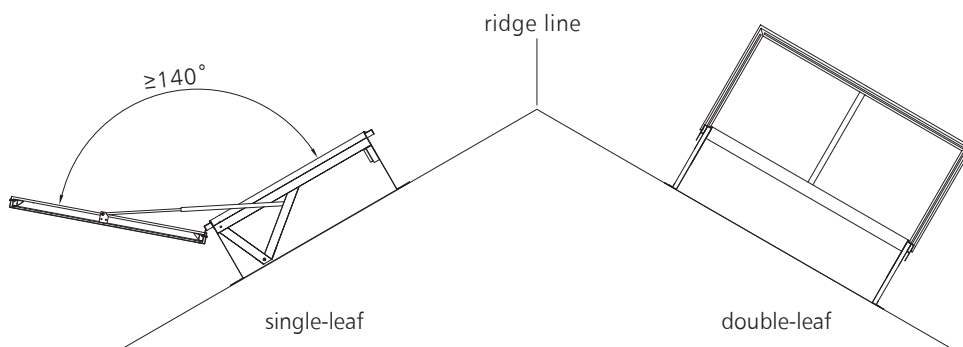


Fig. 34 Side cross-sectional view of the roof

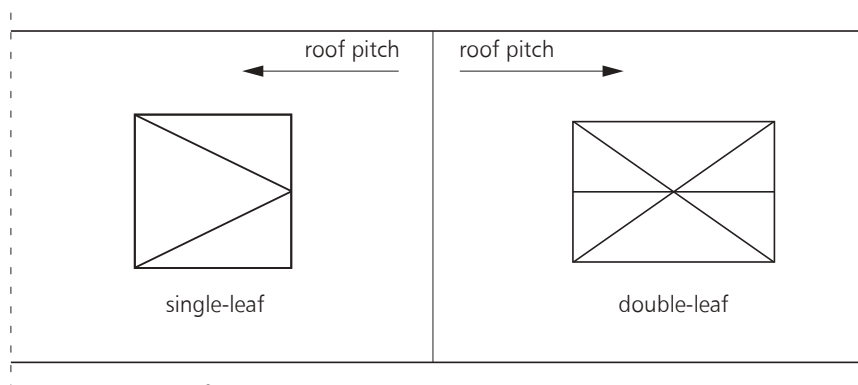


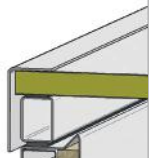
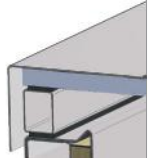
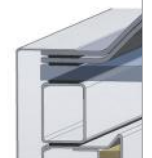
Fig. 35 Top view of the roof

4. | Smoke vents and ventilation vents, skylights and hatches glazing

A broad range of glazing options is available for vents, skylights and hatches used as sources of daylight.

Choosing the right glazing will have impact on:

- » sunlight intensity,
- » thermal insulation of building, and
- » operating safety.

Product type		Multi-chamber polycarbonate panel (PCA)	3x PMMA or PC dome (***)	2x PMMA or PC dome (***)	ALU sandwich panel (*), (***)	Multi-chamber polycarbonate panel and ALU envelope cover (*), (***)	B _{ROOF(t1)} (**)	2x PMMA or PC dome and PCA panel (***)
								
Smoke vents	C	•	•	•	•	•	•	•
	E	•	•	•	•	•	•	•
	NG-A	•	•	•	•	•	•	•
	DVP, DVPS	•	-	-	•	•	•	-
Fixed skylights	C/E	•	•	•	-	-	•	•
	NG-A	•	•	•	-	-	•	•
Roof hatches	C/E	•	•	•	-	-	•	•
	NG-A	•	•	•	-	-	•	•
Ventilation vents	C/E	•	•	•	•	•	•	•
	NG-A	•	•	•	•	•	•	•

(*) Opaque aluminium glazing in version:

- ALU sandwich panel (aluminium-thermal insulation-aluminium)
- Aluminium envelope cover with multi-chamber polycarbonate panel

(**) B_{ROOF(t1)} glazing (multi-chamber polycarbonate of thickness ≥ 10 mm and polyester panel)

(***) Applies to selected vent sizes

GLAZING SYMBOLS:

PCA – multi-chamber polycarbonate

PMMA – acrylate

PC – solid polycarbonate

4.1 | Multi-chamber polycarbonate panel (PCA)

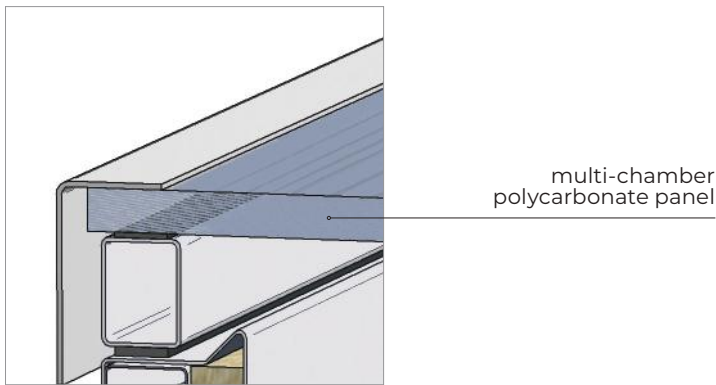


Fig. 36 Vent glazing: multi-chamber polycarbonate panel

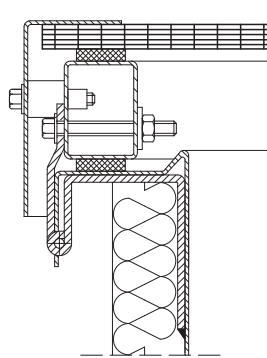


Fig. 37 Vent section, glazing: multi-chamber polycarbonate panel

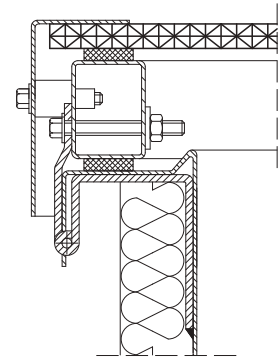


Fig. 38 Vent section, glazing: structured multi-chamber polycarbonate panel

PARAMETERS	PCA 10			PCA 16		
	CLEAR	OPAL	BLACK	CLEAR	OPAL	BLACK
HEAT TRANSFER COEFFICIENT U	2.2 ÷ 2.5 W/m ² K	2.2 ÷ 2.5 W/m ² K	2.5 W/m ² K	1.77 ÷ 2.0 W/m ² K	1.77 ÷ 2.0 W/m ² K	1.8 W/m ² K
LIGHT TRANSMISSION Lt	64 ÷ 73 %	57 ÷ 61 %	~0 %	56 ÷ 64 %	45 ÷ 54 %	~0 %
ACOUSTIC INSULATION R _w	18 ÷ 19 dB	18 ÷ 19 dB	18 dB	18 ÷ 19 dB	18 ÷ 19 dB	19 dB
FIRE PERFORMANCE (AS PER EN 13501-1)	B-s1,d0	B-s1,d0	B-s1,d0	- B-s1,d0 - B-s2,d0	- B-s1,d0 - B-s2,d0	B-s2,d0

PARAMETERS	PCA 20 mm			PCA 25 mm		
	CLEAR	OPAL	BLACK	CLEAR	OPAL	BLACK
HEAT TRANSFER COEFFICIENT U	1.59 ÷ 1.6 W/m ² K	1.59 ÷ 1.6 W/m ² K	1.6 W/m ² K	1.4 W/m ² K	1.4 W/m ² K	1.4 W/m ² K
LIGHT TRANSMISSION Lt	56 ÷ 64 %	45 ÷ 54 %	~0 %	54 ÷ 64 %	44 ÷ 50 %	~0 %
ACOUSTIC INSULATION R _w	21 dB	21 dB	21 dB	22 dB	22 dB	22 dB
FIRE PERFORMANCE (AS PER EN 13501-1)	- B-s1,d0 - B-s2,d0	- B-s1,d0 - B-s2,d0	B-s2,d0	- B-s1,d0 - B-s2,d0	- B-s1,d0 - B-s2,d0	- B-s1,d0 - B-s2,d0

All parameters of polycarbonate sheets are specified for standard execution.

4.2 | PMMA acrylic dome

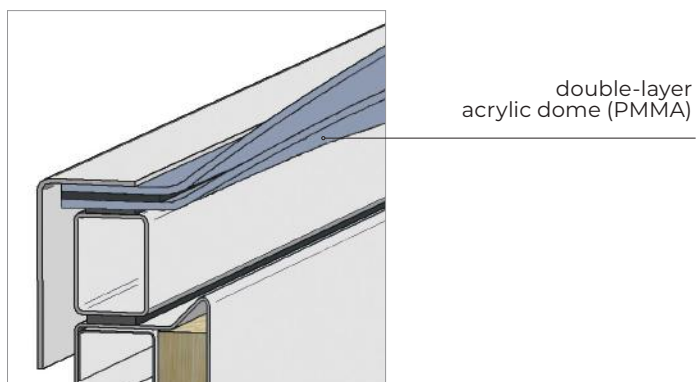


Fig. 39 Vent glazing:
double-layer acrylic dome

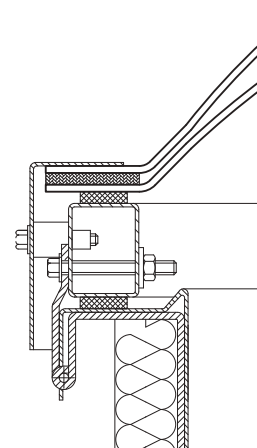


Fig. 40 Vent section, glazing:
double-layer acrylic dome

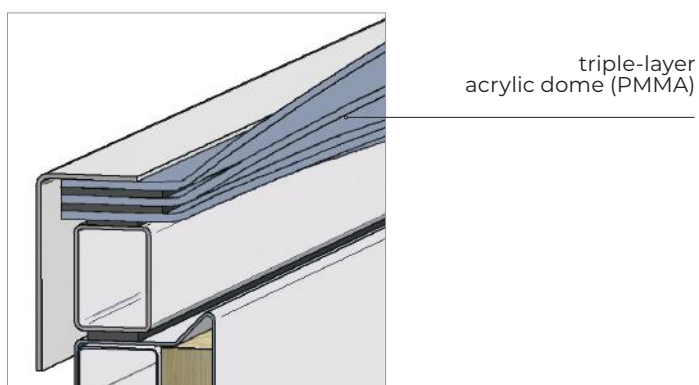


Fig. 41 Vent glazing:
triple-layer acrylic dome

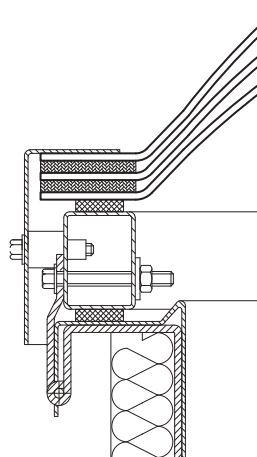
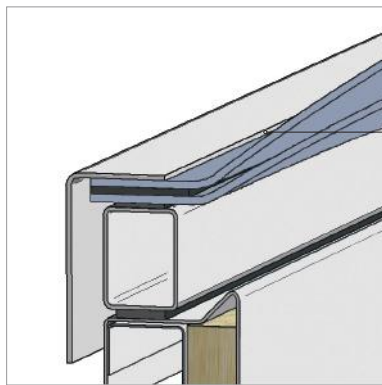


Fig. 42 Vent section, glazing:
triple-layer acrylic dome

PARAMETERS	DOUBLE-LAYER ACRYLIC DOME		TRIPLE-LAYER ACRYLIC DOME	
	CLEAR	OPAL	CLEAR	OPAL
HEAT TRANSFER COEFFICIENT U	2.2 W/m ² K	2.2 W/m ² K	1.5 W/m ² K	1.5 W/m ² K
LIGHT TRANSMISSION Lt	85 %	69 ÷ 75 %	78 %	63 ÷ 69 %
ACOUSTIC INSULATION R _w	20 dB	20 dB	22 dB	22 dB
FIRE PERFORMANCE (AS PER EN 13501-1)	NPD	NPD	NPD	NPD

All parameters of polycarbonate sheets are specified for standard execution.

4.3 | PC solid polycarbonate dome



double-layer solid polycarbonate dome

Fig. 43 Vent glazing: double-layer solid polycarbonate dome

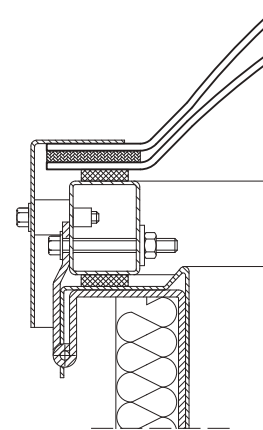
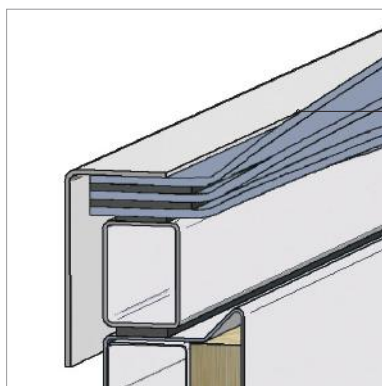


Fig. 44 Vent section, glazing: double-layer solid polycarbonate dome



triple-layer solid polycarbonate dome

Fig. 45 Vent glazing: triple-layer solid polycarbonate dome

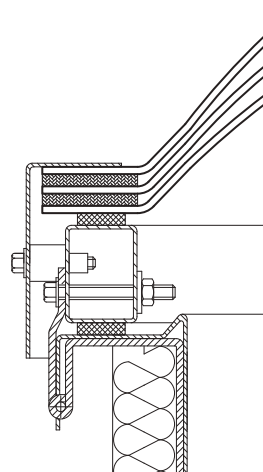


Fig. 46 Vent section, glazing: triple-layer solid polycarbonate dome

PARAMETERS	DOUBLE-LAYER SOLID POLYCARBONATE DOME		TRIPLE-LAYER SOLID POLYCARBONATE DOME	
	CLEAR	OPAL	CLEAR	OPAL
HEAT TRANSFER COEFFICIENT U	2.2 W/m ² K	2.2 W/m ² K	1.5 W/m ² K	1.5 W/m ² K
LIGHT TRANSMISSION Lt	76÷77 %	44÷53 %	66÷68 %	38÷46 %
ACOUSTIC INSULATION R _w	20 dB	20 dB	22 dB	22 dB
FIRE PERFORMANCE (AS PER EN 13501-1)	– B-s1,d0 – B-s2,d0 – NPD	– B-s1,d0 – B-s2,d0 – NPD	– B-s1,d0 – B-s2,d0 – NPD	– B-s1,d0 – B-s2,d0 – NPD

All parameters of polycarbonate sheets are specified for standard execution.

4.4 | ALU sandwich panel

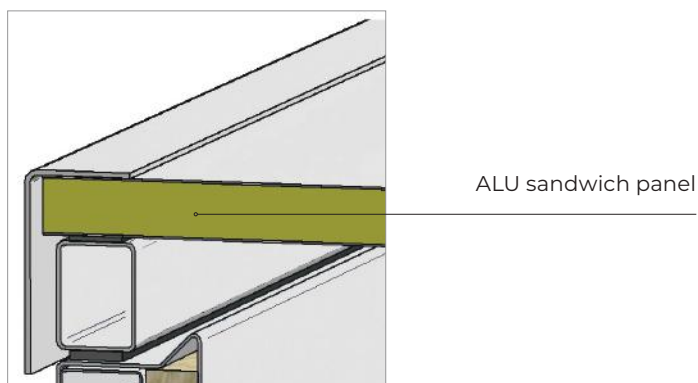


Fig. 47 Vent glazing:
ALU sandwich panel

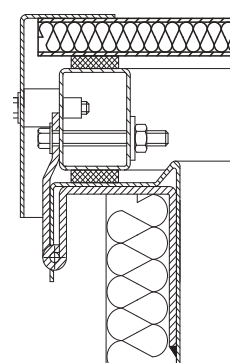


Fig. 48 Vent section, glazing:
ALU sandwich panel

PARAMETERS	ALU SANDWICH PANEL TH. 20 mm	ALU SANDWICH PANEL TH. 40 mm
HEAT TRANSFER COEFFICIENT U	1.4 W/m ² K	0.78 W/m ² K
LIGHT TRANSMISSION Lt	opaque	opaque
FIRE PERFORMANCE (AS PER EN 13501-1)	E / NPd	E / NPd

4.5 | ALU envelope cover with multi-chamber polycarbonate

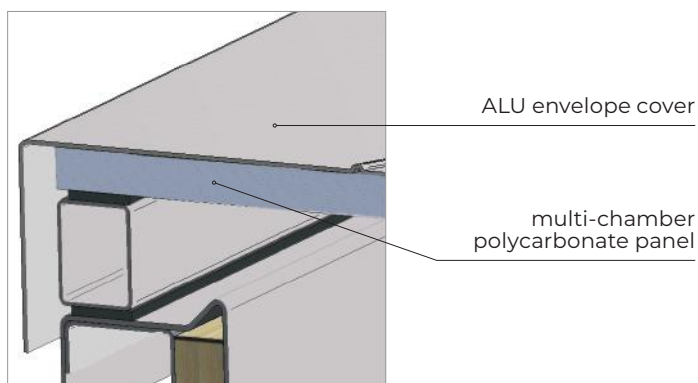


Fig. 49 Vent glazing:
ALU envelope cover with
multi-chamber polycarbonate

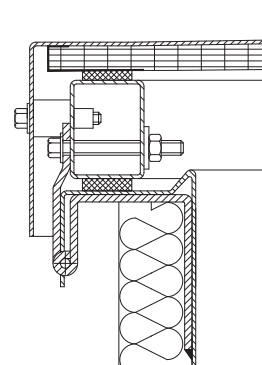


Fig. 50 Vent section, glazing:
ALU envelope cover with
multi-chamber polycarbonate

PARAMETERS	10 mm	16 mm	20 mm	25 mm
HEAT TRANSFER COEFFICIENT U	2.2÷2.5 W/m ² K	1.77÷2.0 W/m ² K	1.59÷1.6 W/m ² K	1.4 W/m ² K
LIGHT TRANSMISSION Lt	0 %	0 %	0 %	0 %
ACOUSTIC INSULATION R _w	18÷19 dB	18÷19 dB	21 dB	22 dB
FIRE PERFORMANCE (AS PER EN 13501-1)	B-s1,d0	– B-s1,d0 – B-s2,d0	– B-s1,d0 – B-s2,d0	B-s2,d0

All parameters of polycarbonate sheets are specified for standard execution.

4.6 | Single-layer acrylic dome (PMMA) / solid polycarbonate (PC) dome and multi-chamber polycarbonate panel (PCA)

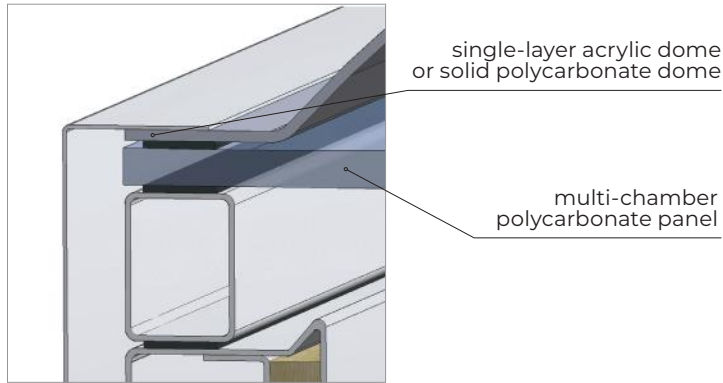


Fig. 51 Vent filling:
acrylic dome or solid polycarbonate dome
and multi-chamber polycarbonate panel

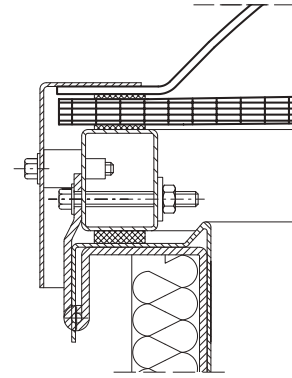


Fig. 52 Vent section, glazing:
acrylic dome or solid polycarbonate dome
and multi-chamber polycarbonate panel

PARAMETERS	1xPMMA + PCA 10	1xPC + PCA 10	1xPMMA + PCA 16	1xPC + PCA 16
HEAT TRANSFER COEFFICIENT U	1.6 W/m ² K	1.6 W/m ² K	1.38 W/m ² K	1.38 W/m ² K
LIGHT TRANSMISSION L _t (clear – clear)	59 ÷ 67 %	56 ÷ 64 %	52 ÷ 59 %	49 ÷ 56 %
LIGHT TRANSMISSION L _t (clear – opal)	52 ÷ 68 %	50 ÷ 54 %	41 ÷ 50 %	39 ÷ 48 %
LIGHT TRANSMISSION L _t (opal – clear)	48 ÷ 60 %	32 ÷ 44 %	42 ÷ 52 %	28 ÷ 38 %
LIGHT TRANSMISSION L _t (opal – opal)	43 ÷ 50 %	29 ÷ 37 %	34 ÷ 44 %	23 ÷ 32 %
ACOUSTIC INSULATION R _w	min. 19dB	min. 19dB	min. 21dB	min. 21dB
FIRE PERFORMANCE (AS PER EN 13501-1)	– PMMA: NPD – PCA10: B-s1,d0	– PC: B-s1,d0 – B-s2,d0 – NPD PCA10: B-s1,d0	– PMMA: NPD – PCA16: B-s1,d0 – B-s2,d0	– PC: B-s1,d0 – B-s2,d0 – NPD PCA10: B-s1,d0 – B-s2,d0

PARAMETERS	1xPMMA + PCA 20	1xPC + PCA 20	1xPMMA + PCA 25	1xPC + PCA 25
HEAT TRANSFER COEFFICIENT U	1.19 ÷ 1.26 W/m ² K	1.19 ÷ 1.26 W/m ² K	1.1 W/m ² K	1.1 W/m ² K
LIGHT TRANSMISSION L _t (clear – clear)	52 ÷ 59 %	49 ÷ 56 %	49 ÷ 59 %	46 ÷ 56 %
LIGHT TRANSMISSION L _t (clear – opal)	41 ÷ 50 %	39 ÷ 48 %	40 ÷ 46 %	38 ÷ 44 %
LIGHT TRANSMISSION L _t (opal – clear)	42 ÷ 52 %	28 ÷ 38 %	41 ÷ 52 %	27 ÷ 38 %
LIGHT TRANSMISSION L _t (opal – opal)	34 ÷ 44 %	23 ÷ 32 %	33 ÷ 41 %	22 ÷ 30 %
ACOUSTIC INSULATION R _w	min. 21dB	min. 21dB	min. 22dB	min. 22dB
FIRE PERFORMANCE (AS PER EN 13501-1)	– PMMA: NPD – PCA20: B-s1,d0	– PC: B-s1,d0 – B-s2,d0 – NPD PCA20: B-s1,d0	– PMMA: NPD – PCA25: B-s1,d0 – B-s2,d0	– PC: B-s1,d0 – B-s2,d0 – NPD PCA25: B-s1, d0 – B-s2,d0

All parameters of polycarbonate sheets are specified for standard execution.

4.7 | Double-layer acrylic dome (PMMA) / solid polycarbonate (PC) dome and multi-chamber polycarbonate panel (PCA)

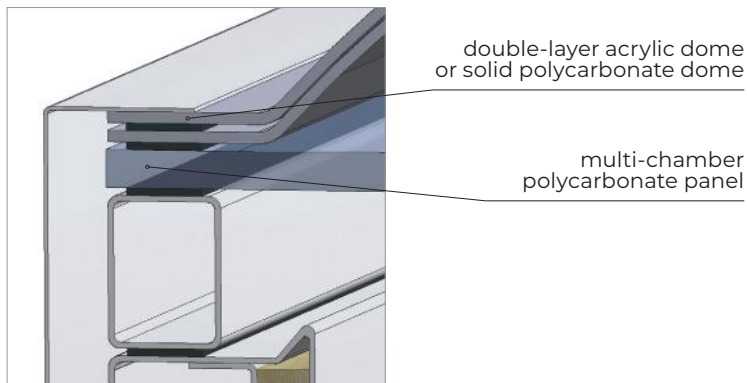


Fig. 53 Vent filling:
acrylic dome or solid polycarbonate dome
and multi-chamber polycarbonate panel

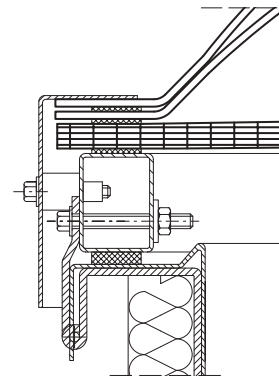


Fig. 54 Vent section, glazing:
acrylic dome or solid polycarbonate dome
and multi-chamber polycarbonate panel

PARAMETERS	2xPMMA + PCA 10	2xPC + PCA 10	2xPMMA + PCA 16	2xPC + PCA16
HEAT TRANSFER COEFFICIENT U	1.26 W/m ² K	1.26 W/m ² K	1.1 W/m ² K	1.1 W/m ² K
LIGHT TRANSMISSION L _t (clear – clear)	54 ÷ 62 %	48 ÷ 57 %	47 ÷ 54 %	42 ÷ 50 %
LIGHT TRANSMISSION L _t (clear – opal)	48 ÷ 52 %	43 ÷ 47 %	38 ÷ 46 %	34 ÷ 42 %
LIGHT TRANSMISSION L _t (opal – clear)	44 ÷ 55 %	28 ÷ 39 %	39 ÷ 48 %	24 ÷ 34 %
LIGHT TRANSMISSION L _t (opal – opal)	39 ÷ 46 %	25 ÷ 32 %	31 ÷ 41 %	20 ÷ 39 %
ACOUSTIC INSULATION R _w	min. 19dB	min. 19dB	min. 21dB	min. 21dB
FIRE PERFORMANCE (AS PER EN 13501-1)	– PMMA: NPD – PCA10: B-s1,d0	– PC: B-s1,d0 – B-s2,d0 – NPD PCA10: B-s1,d0	– PMMA: NPD – PCA16: B-s1,d0 – B-s2,d0	– PC: B-s1,d0 – B-s2,d0 – NPD PCA10: B-s1,d0 – B-s2,d0

PARAMETERS	2xPMMA + PCA 20	2xPC + PCA 20	2xPMMA + PCA 25	2xPC + PCA 25
HEAT TRANSFER COEFFICIENT U	1.0 W/m ² K	1.0 W/m ² K	0.95 W/m ² K	0.95 W/m ² K
LIGHT TRANSMISSION L _t (clear – clear)	47 ÷ 54 %	42 ÷ 50 %	46 ÷ 54 %	41 ÷ 50 %
LIGHT TRANSMISSION L _t (clear – opal)	38 ÷ 46 %	34 ÷ 42 %	37 ÷ 42 %	33 ÷ 39 %
LIGHT TRANSMISSION L _t (opal – clear)	39 ÷ 48 %	24 ÷ 34 %	37 ÷ 48 %	23 ÷ 34 %
LIGHT TRANSMISSION L _t (opal – opal)	20 ÷ 29 %	20 ÷ 29 %	30 ÷ 38 %	19 ÷ 26 %
ACOUSTIC INSULATION R _w	min. 21dB	min. 21dB	min. 22dB	min. 22dB
FIRE PERFORMANCE (AS PER EN 13501-1)	– PMMA: NPD – PCA20: B-s1,d0 – B-s2,d0	– PC: B-s1,d0 – B-s2,d0 – NPD PCA20: B-s1,d0 – B-s2,d0	– PMMA: NPD – PCA25: B-s2,d0	– PC: B-s1,d0 – B-s2,d0 – NPD PCA25: B-s2,d0

NOTE: The above configurations apply only to selected vent dimensions.

4.8 | **B_{ROOF}(t1)** multi-chamber polycarbonate panel + polyester panel

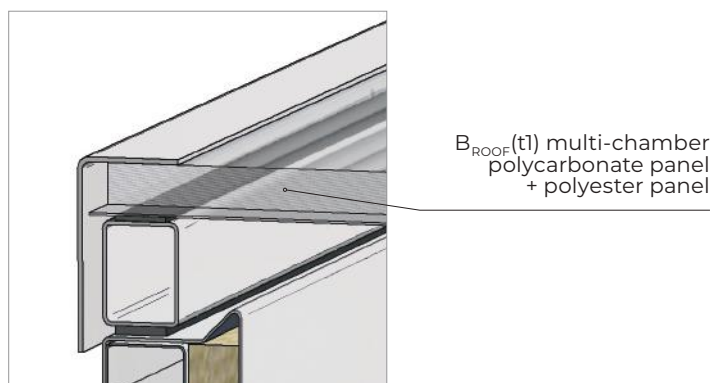


Fig. 55 Vent glazing:
multi-chamber polycarbonate
panel + polyester panel

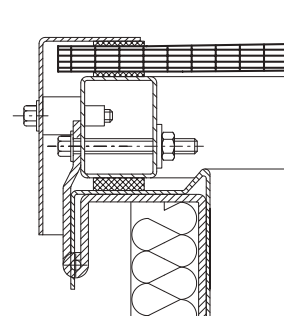
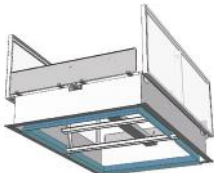


Fig. 56 Vent section, glazing: B_{ROOF}(t1)

PARAMETERS	B _{ROOF} (t1) – MULTI-CHAMBER POLYCARBONATE PANEL TH. 16 mm (*) + POLYESTER PANEL		
	CLEAR	OPAL	BLACK
HEAT TRANSFER COEFFICIENT U	1.77 ÷ 2.0 W/m ² K	1.77 ÷ 2.0 W/m ² K	2.0 W/m ² K
LIGHT TRANSMISSION Lt	44 ÷ 59 %	24 ÷ 49 %	~0 %
ACOUSTIC INSULATION R _w	19 ÷ 21 dB	19 ÷ 21dB	19 dB
FIRE PERFORMANCE (AS PER EN 13501-1)	B _{ROOF} (t1)	B _{ROOF} (t1)	B _{ROOF} (t1)

(*) B_{ROOF}(t1) glazing also available with multi-chamber polycarbonate panel of thickness 10 mm, 20 mm and 25 mm.

5. | Additional equipment for vents, skylights and hatches

Product type		Smoke vents	Fixed skylights	Roof hatches	Ventilation vents
Smoke vents with roof access option		•	•	•	-
Wind deflectors		•	-	-	-
Inlet deflector		•	-	-	-
Anti-burglar grid		•	•	•	•
Safety net 1200 J		•	•	•	•
Overlay base N type		•	•	•	•
Limit switch		•	-	•	•

5.1 | Smoke vent with roof access option

5.1.1 | Technical description of standard

- » mcr PROLIGHT smoke vents with offset actuator – classification according to Certificate of Conformity EN 12101-2,
- » smoke vents C/E type which length exceeds 1800 mm and NG-A type which length exceeds 1900 mm, enable access to the roof,
- » smoke vents type C/E type (square and rectangular, single-leaf with straight base) and NG-A type (with skew base) designed for flat and pitched roofs up to 15°, covered with roofing paper or PVC membrane,
- » straight base of height 300 mm or 500 mm made of galvanized steel sheet of 1.25 mm thickness,
- » bottom part of the base has a circumferential flange of width 100 mm**, through which the base is fitted to the roof structure,
- » upper part of base has shape enabling water runoff,
- » **base standard:** thermal insulation of base made of thickness 30 mm thick PIR insulation board or mineral wool of thickness 20 mm,
- » circumferential strip in the upper part of base, made of galvanized steel sheet, used for fixing roof work,
- » single-leaf vent leaf opening angle min. 140°,
- » hinges fixing the leaf to base installed at lengthwise side of vent,
- » **leaf glazing:** multi-chamber polycarbonate panel, acrylic dome, solid polycarbonate dome, sandwich panel, multi-chamber polycarbonate panel and single or double-layer acrylic dome or solid polycarbonate dome, multi-chamber polycarbonate panel with aluminium envelope cover and glazing of B_{ROOF}(t1) class (details in section 4 – page 63),
- » **smoke exhausting control:** electric 24 V-, through single actuators installed symmetrically or offset at the sides, for use of vent as revision roof hatch (roof access function),
- » **ATTENTION:** deflectors reduce the clear passage! The option with a inlet deflector is not recommended as it narrows the opening, is prone to damage, and makes ladder installation more difficult.

(*) For angles between 15° and 30°, check the type selection with documentation – **contact Mercor Light&Vent sp. z o.o. sales department.**

(**) Possibility of making other flange widths – **contact Mercor Light&Vent sp. z o.o. sales department.**

5.1.2 | Design of smoke vent with roof access function with offset actuator

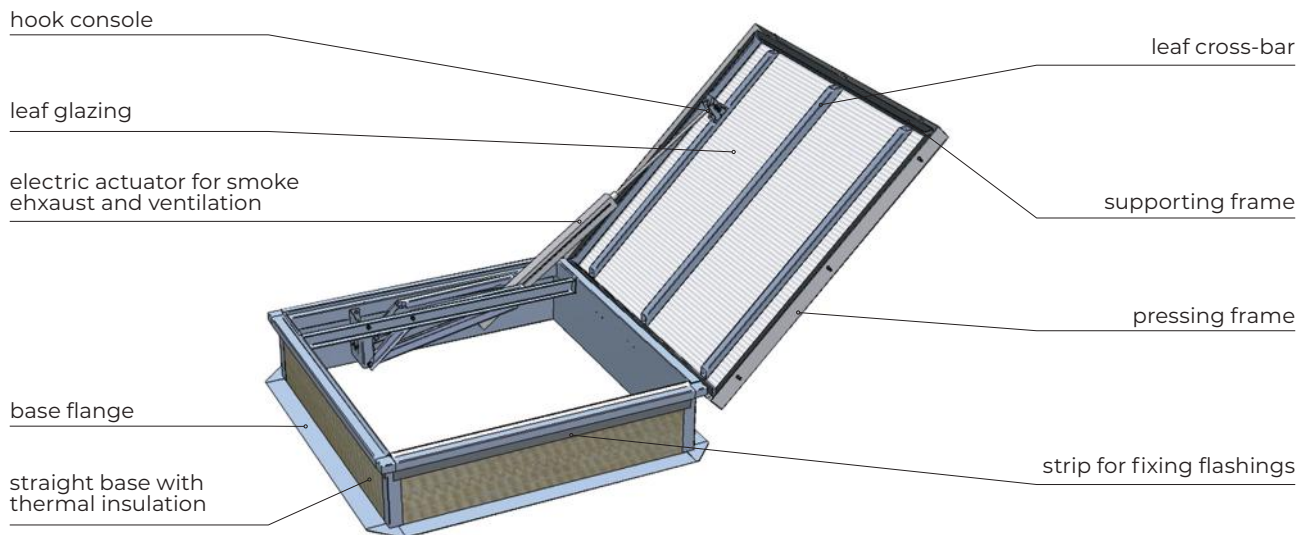


Fig. 57 Design of mcr PROLIGHT smoke vent with an offset electric control system for smoke exhaust and ventilation, featuring a roof access option

5.1.3 | Technical drawings of smoke vent with roof access option with offset actuator

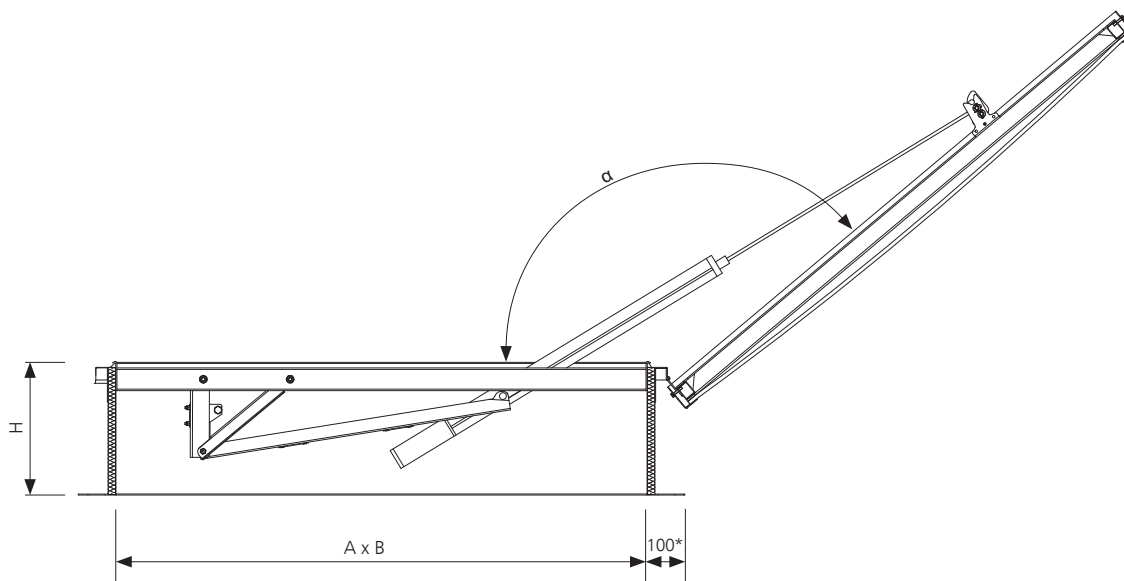


Fig. 58 Section **B-B** of mcr PROLIGHT smoke vent with roof access function in open position, dimensions in mm

(*) Possibility of making other flange widths – contact Mercor Light&Vent sp. z o.o. sales department.

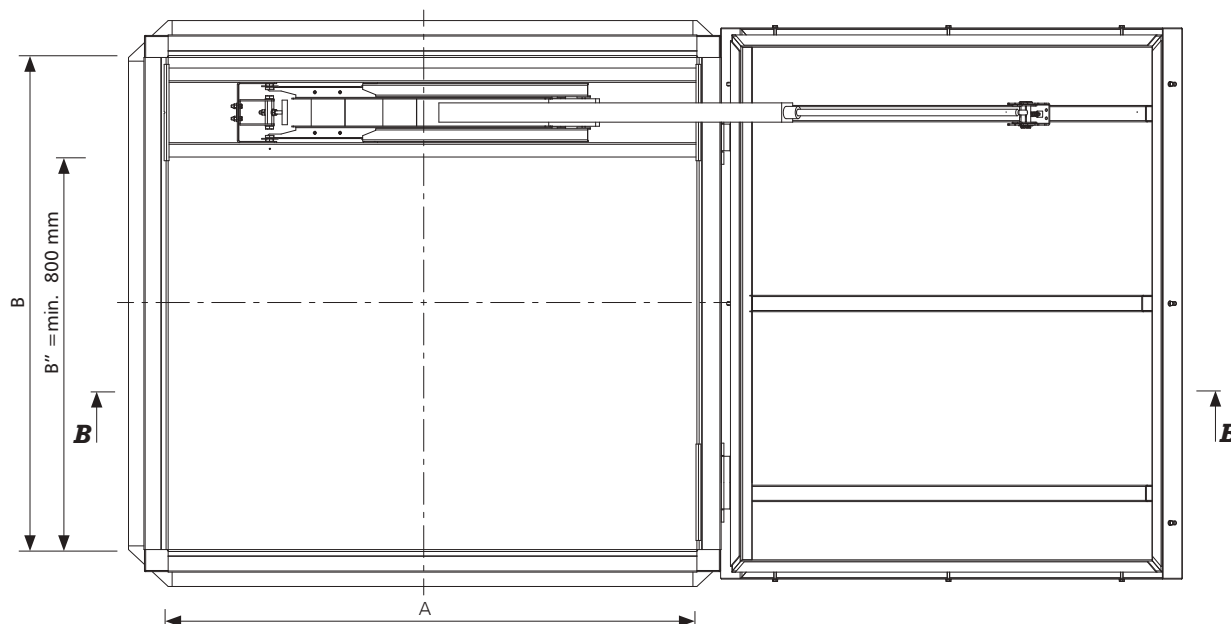
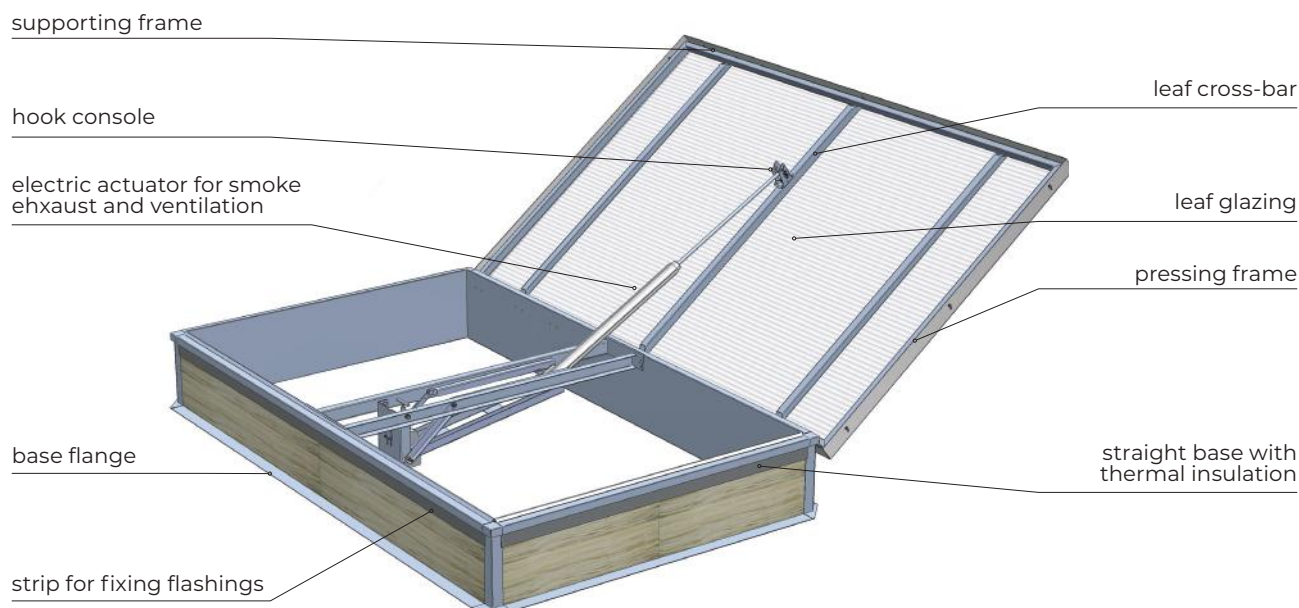


Fig. 59 Top view of mcr PROLIGHT smoke vent with roof access function in open position, dimensions in mm

A, B – nominal dimensions [mm], clear opening of smoke vent
 B'' – dimension in the clear passage
 H – smoke vent base height [mm]
 α – angle d'ouverture $\alpha \geq 140^\circ$

5.1.4 | Design of smoke vent with roof access function with single actuator mounted symmetrically



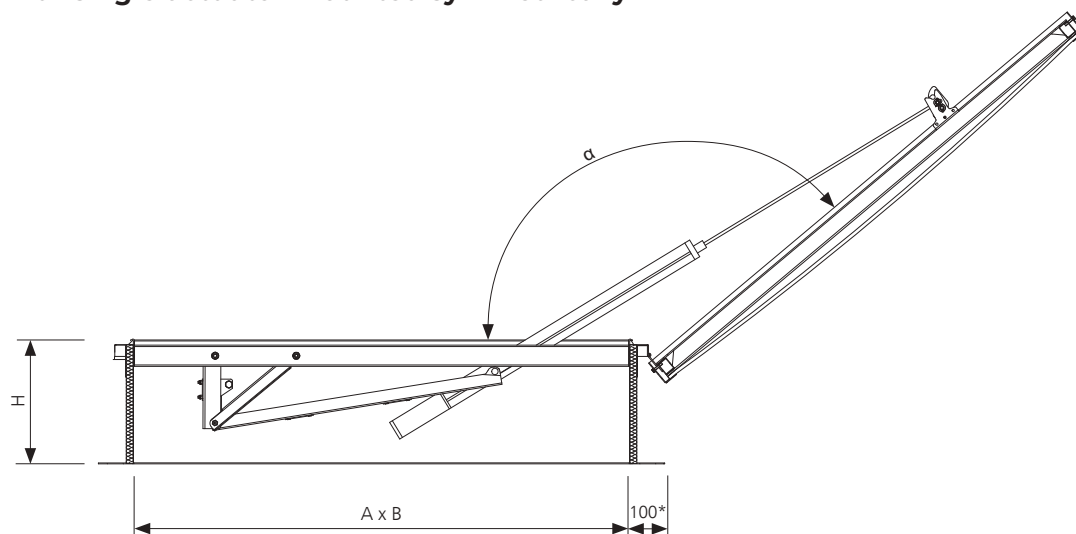
Rys. 60 Design of mcr PROLIGHT E smoke vent with a roof access option, featuring electrical control for smoke exhaust and ventilation, equipped with a single electric actuator mounted symmetrically for side lengths 1800 mm

5.1.5 | Non-standard options for smoke vent with roof access function

- » vent elements painted to any RAL color – applies to wind deflectors and base,
- » base made of aluminium sheet,
- » custom base height within 200(*) ÷ 700 mm,
- » custom width of circumferential flange of base,
- » circumferential strip for fixing roof flashings made of PVC coated metal sheet.

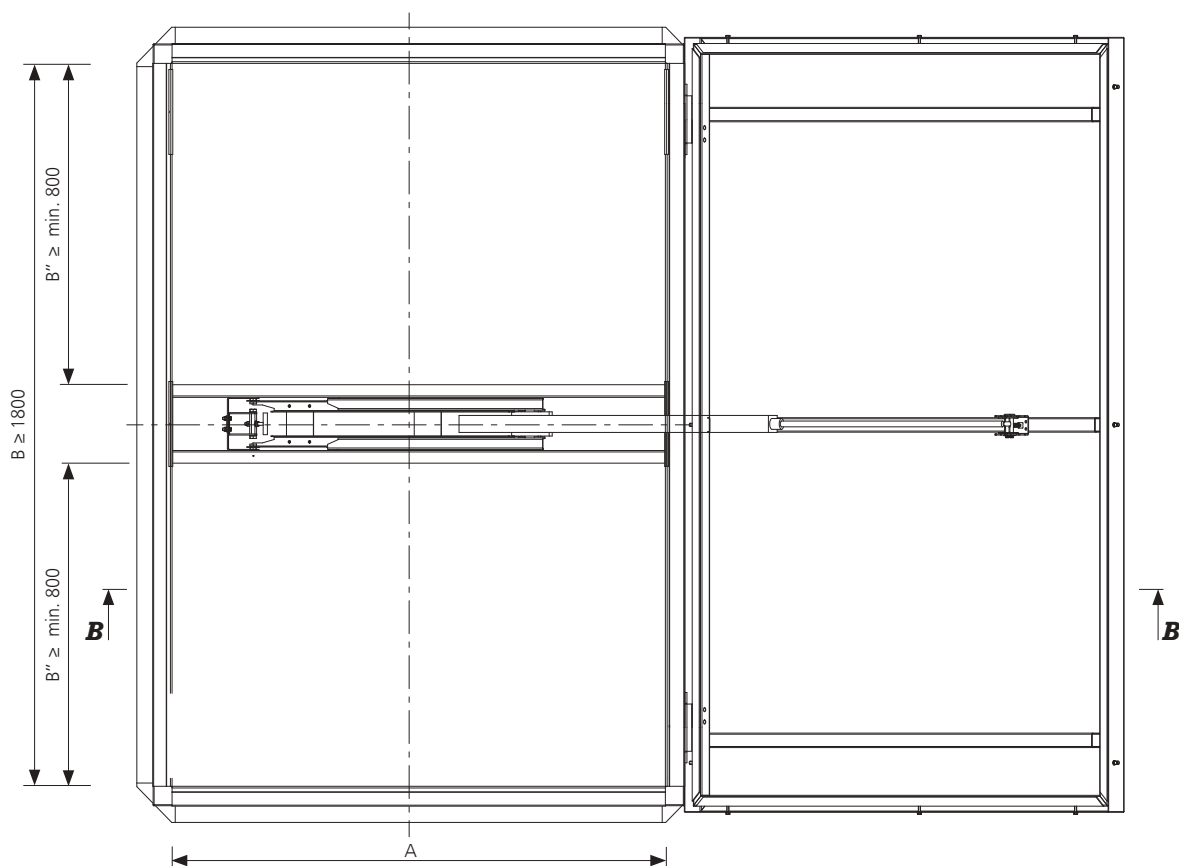
(*) The base height below 300 mm is only available if a plinth is provided under the vent, ensuring a total height (vent + plinth) of at least 300 mm.

5.1.6 | Technical drawings of smoke vent with roof access option with single actuator mounted symmetrically



Rys. 61 Cross-section **B-B** through the mcr PROLIGHT C or E smoke vent with a roof access option in the open position, dimensions in mm

(*) Possibility of making other flange widths – contact Mercor Light&Vent sp. z o.o. sales department.



Rys. 62 Top view of the mcr PROLIGHT C or E smoke vent with a roof access option in the open position, dimensions in mm

A, B – nominal dimensions [mm], clear opening of smoke vent
 A', B' – total dimensions of smoke vent leaf $A' = A + 135$ mm, $B' = B + 135$ mm
 B'' – dimension in the clear passage
 H – height of the smoke vent base [mm]
 α – opening angle of smoke vent $\alpha \geq 140^\circ$

5.1.7 | Technical details – smoke vent with roof access function with offset actuator

VENT TYPE	NOMINAL DIMENSIONS	ACTIVE AREA A _a [m ²]				ELECTRICAL CONTROLS	
		BASE OF MIN. H=500 mm		BASE OF MIN. H=300 mm		POWER CONSUMPTION [A] BY THE ELECTRIC ACTUATOR FOR THE CLASS	
		STANDARD	WITH WIND DEFLECTORS	STANDARD	WITH WIND DEFLECTORS		
	A x B [mm]	WITHOUT WIND DEFLECTORS		WITHOUT WIND DEFLECTORS		SL 250	SL 550
C 100	1000 x 1000	0.72	0.71	0.64	0.67	1 x 2.0	1 x 2.6
C 105	1050 x 1050	0.79	0.78	0.69	0.73	1 x 2.6	1 x 4.0
C 110	1100 x 1100	0.85	0.85	0.74	0.80	1 x 2.6	1 x 4.0
C 115	1150 x 1150	0.91	0.93	0.8	0.87	1 x 3.0	1 x 3.0
C 120	1200 x 1200	0.98	1.01	0.85	0.95	1 x 3.0	1 x 3.0
C 125	1250 x 1250	1.05	1.09	0.91	1.03	1 x 4.0	1 x 4.0
E 100/110	1000 x 1100	0.79	0.78	0.69	0.73	1 x 2.6	1 x 4.0
E 100/120	1000 x 1200	0.85	0.84	0.75	0.79	1 x 3.0	1 x 3.0
E 110/120	1100 x 1200	0.92	0.92	0.80	0.87	1 x 3.0	1 x 3.0
NG-A 115/115	1150 x 1150	–	0.90	–	0.88	1 x 2.6	1 x 4.0
NG-A 110/120	1100 x 1200	–	0.90	–	0.88	1 x 2.6	1 x 4.0
NG-A 120/120	1200 x 1200	–	0.99	–	0.97	1 x 2.6	1 x 4.0
NG-A 125/125	1250 x 1250	–	1.08	–	1.06	1 x 3.0	1 x 3.0

5.1.8 | Technical details – smoke vent with roof access function with single actuator mounted symmetrically

VENT TYPE	NOMINAL DIMENSIONS (*)	ACTIVE AREA A _a [m ²]			
		BASE OF MIN. H=500 mm		BASE OF MIN. H=300 mm	
		STANDARD	WITH WIND DEFLECTORS	STANDARD	WITH WIND DEFLECTORS
	A x B [mm]	WITHOUT WIND DEFLECTORS		WITHOUT WIND DEFLECTORS	
C 180	1800 x 1800	1.94	2.20	1.65	2.11
C 190	1900 x 1900	2.13	2.45	1.81	2.35
C 200	2000 x 2000	2.32	2.68	1.96	2.56
E 100/180	1000 x 1800	1.22	1.24	1.03	1.19
E 100/190	1000 x 1900	1.27	1.31	1.07	1.25
E 100/200	1000 x 2000	1.34	1.38	1.12	1.32
E 100/210	1000 x 2100	1.40	1.45	1.16	1.39
E 100/220	1000 x 2200	1.45	1.52	1.19	1.45
E 100/230	1000 x 2300	1.50	1.59	1.22	1.50
E 100/240	1000 x 2400	1.56	1.66	1.27	1.56
E 100/250	1000 x 2500	1.63	1.73	1.30	1.63
E 110/180	1100 x 1800	1.32	1.37	1.11	1.30
E 110/190	1100 x 1900	1.39	1.44	1.16	1.37
E 110/200	1100 x 2000	1.45	1.52	1.21	1.43
E 110/210	1100 x 2100	1.51	1.59	1.25	1.51
E 110/220	1100 x 2200	1.57	1.66	1.29	1.58
E 110/230	1100 x 2300	1.63	1.74	1.33	1.65
E 110/240	1100 x 2400	1.69	1.81	1.37	1.72
E 110/250	1100 x 2500	1.75	1.88	1.41	1.79

(*) It is possible to make intermediate sizes of smoke vents between the values provided in the table.

The size of the effective smoke extraction area for these dimensions is determined by linear interpolation.

(**) The approximate weight provided for the smoke vent with a base height of 500 mm, standard construction with a filling of 16 mm thick cellular polycarbonate and pneumatic control.

5.1.8 | Technical details – smoke vent with roof access function with single actuator mounted symmetrically

VENT TYPE	NOMINAL DIMENSIONS (*)	ACTIVE AREA A _a [m²]			
		BASE OF MIN. H=500 mm		BASE OF MIN. H=300 mm	
		STANDARD	WITH WIND DEFLECTORS	STANDARD	WITH WIND DEFLECTORS
	A x B [mm]	WITHOUT WIND DEFLECTORS		WITHOUT WIND DEFLECTORS	
E 120/180	1200 x 1800	1.43	1.49	1.19	1.40
E 120/190	1200 x 1900	1.49	1.57	1.25	1.49
E 120/200	1200 x 2000	1.56	1.66	1.30	1.56
E 120/210	1200 x 2100	1.63	1.71	1.34	1.64
E 120/220	1200 x 2200	1.69	1.80	1.40	1.72
E 120/230	1200 x 2300	1.76	1.89	1.43	1.80
E 120/240	1200 x 2400	1.81	1.96	1.47	1.87
E 120/250	1200 x 2500	1.89	2.04	1.53	1.95
E 130/180	1300 x 1800	1.52	1.61	1.26	1.52
E 130/190	1300 x 1900	1.58	1.68	1.33	1.61
E 130/200	1300 x 2000	1.66	1.77	1.38	1.69
E 130/220	1300 x 2200	1.80	1.94	1.49	1.86
E 130/230	1300 x 2300	1.88	2.03	1.52	1.94
E 130/250	1300 x 2500	2.02	2.21	1.63	2.11
E 140/180	1400 x 1800	1.6	1.71	1.36	1.64
E 140/200	1400 x 2000	1.76	1.90	1.46	1.82
E 140/250	1400 x 2500	2.14	2.38	1.75	2.28
E 150/180	1500 x 1800	1.70	1.84	1.43	1.76
E 150/200	1500 x 2000	1.86	2.04	1.56	1.95
E 150/210	1500 x 2100	1.95	2.14	1.61	2.05
E 150/240	1500 x 2400	2.20	2.45	1.80	2.34
E 150/250	1500 x 2500	2.25	2.55	1.84	2.44
E 160/180	1600 x 1800	1.79	1.96	1.50	1.87
E 160/190	1600 x 1900	1.88	2.07	1.58	1.98
E 160/200	1600 x 2000	1.95	2.18	1.63	2.08
E 160/220	1600 x 2200	2.15	2.39	1.76	2.29
E 160/230	1600 x 2300	2.21	2.50	1.84	2.39
E 160/240	1600 x 2400	2.30	2.61	1.88	2.50
E 180/200	1800 x 2000	2.16	2.45	1.80	2.34
E 180/220	1800 x 2200	2.34	2.65	1.94	2.53
E 180/240	1800 x 2400	2.55	2.89	2.07	2.76
E 180/250	1800 x 2500	2.61	3.02	2.16	2.88
E 190/200	1900 x 2000	2.24	2.55	1.86	2.43
NG-A 100/190	1000 x 1900	–	1.33	–	1.29
NG-A 100/200	1000 x 2000	–	1.40	–	1.36
NG-A 100/210	1000 x 2100	–	1.47	–	1.45
NG-A 100/220	1000 x 2200	–	1.56	–	1.52
NG-A 100/230	1000 x 2300	–	1.63	–	1.59
NG-A 100/240	1000 x 2400	–	1.70	–	1.66
NG-A 100/250	1000 x 2500	–	1.78	–	1.73
NG-A 110/190	1100 x 1900	–	1.48	–	1.44
NG-A 110/200	1100 x 2000	–	1.56	–	1.52
NG-A 110/220	1100 x 2200	–	1.72	–	1.67
NG-A 110/240	1100 x 2400	–	1.90	–	1.82

(*) It is possible to make intermediate sizes of smoke vents between the values provided in the table.

The size of the effective smoke extraction area for these dimensions is determined by linear interpolation.

(**) The approximate weight provided for the smoke vent with a base height of 500 mm, standard construction with a filling of 16 mm thick cellular polycarbonate and pneumatic control.

5.1.8 | Technical details – smoke vent with roof access function with single actuator mounted symmetrically

VENT TYPE	NOMINAL DIMENSIONS (*)	ACTIVE AREA A _a [m ²]			
		BASE OF MIN. H=500 mm		BASE OF MIN. H=300 mm	
		STANDARD	WITH WIND DEFLECTORS	STANDARD	WITH WIND DEFLECTORS
	A x B [mm]	WITHOUT WIND DEFLECTORS		WITHOUT WIND DEFLECTORS	
NG-A 120/190	1200 x 1900	–	1.62	–	1.57
NG-A 120/200	1200 x 2000	–	1.73	–	1.66
NG-A 120/230	1200 x 2300	–	1.99	–	1.93
NG-A 120/250	1200 x 2500	–	2.16	–	2.10
NG-A 130/190	1300 x 1900	–	1.78	–	1.73
NG-A 130/220	1300 x 2200	–	2.06	–	2.00
NG-A 130/250	1300 x 2500	–	2.37	–	2.28
NG-A 140/190	1400 x 1900	–	1.92	–	1.86
NG-A 140/200	1400 x 2000	–	2.02	–	1.96
NG-A 140/240	1400 x 2400	–	2.45	–	2.39
NG-A 150/190	1500 x 1900	–	2.08	–	2.00
NG-A 150/220	1500 x 2200	–	2.41	–	2.34
NG-A 150/250	1500 x 2500	–	2.78	–	2.66
NG-A 160/190	1600 x 1900	–	2.22	–	2.13
NG-A 160/200	1600 x 2000	–	2.34	–	2.27
NG-A 160/240	1600 x 2400	–	2.84	–	2.73
NG-A 180/200	1800 x 2000	–	2.66	–	2.56
NG-A 180/250	1800 x 2500	–	3.38	–	3.24
NG-A 190/200	1900 x 2000	–	2.81	–	2.70
NG-A 190/240	1900 x 2400	–	3.42	–	3.28
NG-A 190/250	1900 x 2500	–	3.56	–	3.42
NG-A 200/200	2000 x 2000	–	2.96	–	2.84
NG-A 200/210	2000 x 2100	–	3.11	–	2.98
NG-A 200/220	2000 x 2200	–	3.30	–	3.17
NG-A 200/230	2000 x 2300	–	3.45	–	3.31

(*) It is possible to make intermediate sizes of smoke vents between the values provided in the table.

The size of the effective smoke extraction area for these dimensions is determined by linear interpolation.

(**) The approximate weight provided for the smoke vent with a base height of 500 mm, standard construction with a filling of 16 mm thick cellular polycarbonate and pneumatic control.

5.2 | Wind deflectors

- » a smoke vent element increasing its active area,
- » **wind deflectors are used in:**
 - mcr PROLIGHT vents of C, E and DVP type as optional accessory,
 - mcr PROLIGHT NG-A and DVPS type as standard accessory,
- » consists of wind shield fixed to the base with mounting consoles,
- » wind deflectors made of aluminium sheet; mounting consoles made of galvanized steel sheet,
- » wind deflectors delivered as separate elements to be assembled on site (with previously installed mounting consoles),
- » **non-standard options:**
 - powder coating of wind deflectors.

Wind deflectors are installed in smoke vents in pairs:

- » at corners of the vent base, opposite to the hinges side (PROLIGHT C/E, NG-A type vents),
- » along side walls of the base (mcr PROLIGHT DVP, DVPS type).

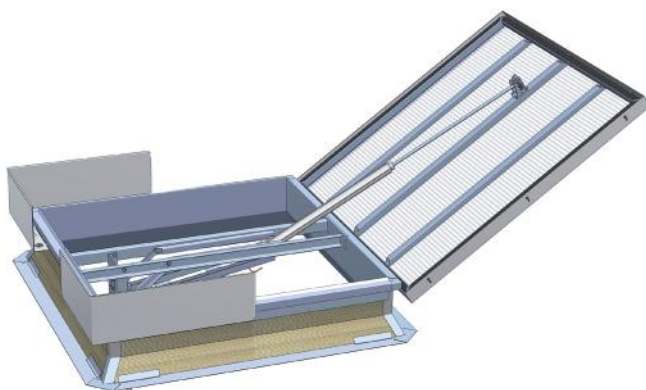


Fig. 63 Wind deflectors in single-leaf smoke vents mcr PROLIGHT NG-A type

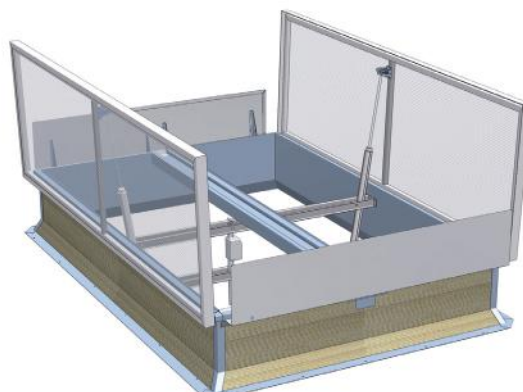


Fig. 64 Wind deflectors in double-leaf smoke vents mcr PROLIGHT DVP type

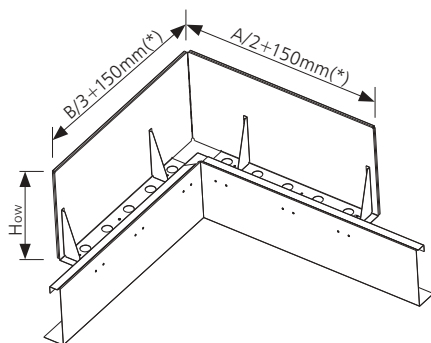


Fig. 65 Internal view of the deflector in the mcr PROLIGHT C/E/NG-A smoke vent

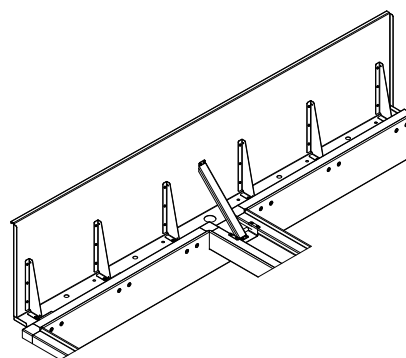


Fig. 66 Internal view of the deflector in the mcr PROLIGHT DVP/DVPS smoke vent

Vent type	Wind deflector height
C/E	100 – 450 mm
NG-A	230 – 530 mm
DVP	100 – 390 mm
DVPS	100 – 390 mm

Wind deflector height depends on:

- » smoke vent type,
- » nominal dimensions of smoke vent,
- » base height,
- » inlet deflector applied as optional accessory.

A, B – nominal smoke vent dimensions [mm]

H_{ow} – wind deflector height [mm]

(*) mcr PROLIGHT C and E type vents
mcr PROLIGHT DVP, DVPS type vents: A-100 mm
mcr PROLIGHT NG-A type vents: A/2+100 mm

5.3 | Inlet deflector

- » element of a smoke vent that increases its active area; always used alongside wind deflectors,
- » **inlet deflectors are used in:**
 - mcr PROLIGHT C, E, DVP type vents as optional accessory,
- » made of galvanized steel sheet,
- » the application of inlet deflector determines wind deflectors height,
- » the lower edge of inlet deflector protrudes 100 mm below the base,
- » **in case of fitting inlet deflector and anti-burglar grid or safety net together 1200 J,**
the minimum vent base height should be:
 - 300 mm for mcr PROLIGHT C and E type vents,
 - 310 mm for mcr PROLIGHT DVP type vents,
- » **non-standard options:**
 - powder coating of inlet deflector,
 - aluminium sheet or stainless steel making.

In order to avoid damage, inlet deflector is installed in the so-called transport position – above the lower base edge. After installing smoke vent on the roof, the inlet deflector should be lowered to working position.

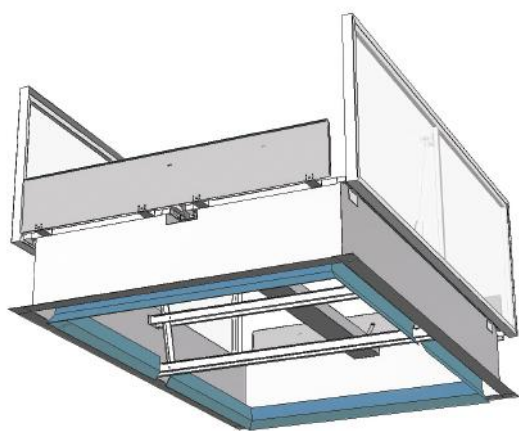


Fig. 67 Inlet deflector installed in mcr PROLIGHT DVP type vent

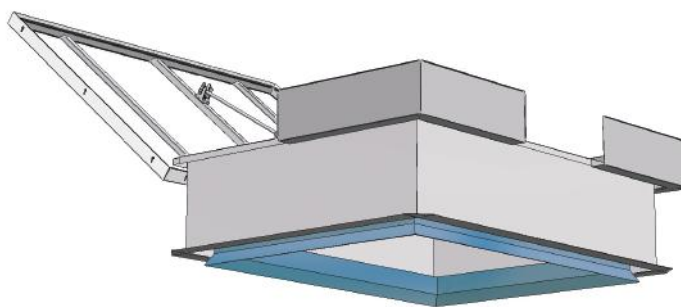


Fig. 68 Inlet deflector installed in mcr PROLIGHT E type vent

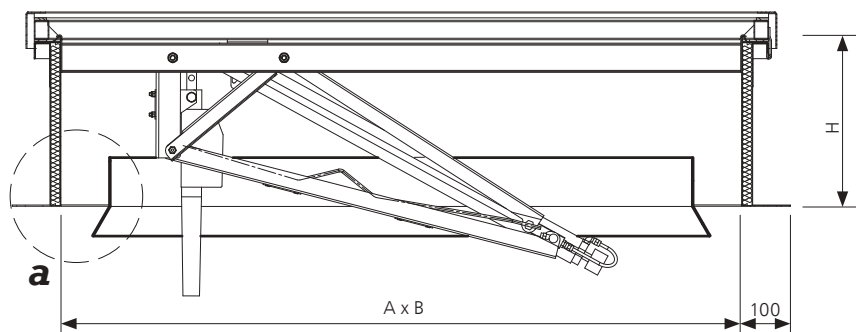
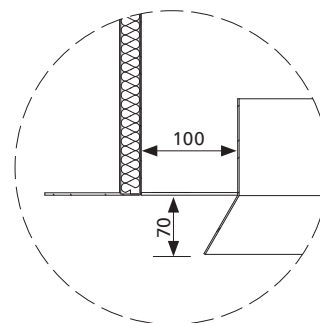


Fig. 69 Section of vent with inlet deflector installed



Detail **a** dimensions in mm

5.4 | Anti-burglar grid

- » application in vents within the full dimensional range, and in skylight and hatches,
- » prevents from access of unauthorized persons, and from falling inside,
- » conforms to class 2 anti-burglar resistance as per ENV 1627,
- » resistant to impact of large, soft body, up to maximum energy of 1200 J, corresponds to SB1200 class as per EN 1873 standard,
- » made of $\varnothing 21$ mm galvanized steel rods fixed in steel sections; the pipes rotate, preventing from sawing off,
- » rods additionally stringed with cross-bar,
- » grid installed in the device base,
- » maximum distance between rods of the grid max. 180 mm,
- » powder painted or galvanized grid.



Fig. 70 Anti-burglar grid installed in mcr PROLIGHT E type vent

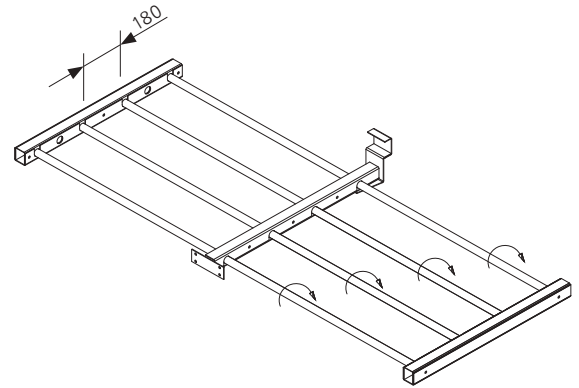


Fig. 71 Anti-burglar grid for smoke vent

5.5 | Safety net 1200 J

- » application in spot vents, skylights and roof hatches,
 - » resistant to impact of large, soft body, up to maximum energy of 1200 J, corresponds to SB1200 class as per EN 1873 standard,
 - » net installed in the device base,
 - » made of galvanized steel rods with a diameter of 4÷8 mm, with mesh sizes ranging from 150 x 170 mm to 150 x 500 mm.
- » net non-standard options:**
- powder coating,
 - openable net for mcr PROLIGHT smoke vents with roof access function and hatches,
- » optional safety (safeguard) net manufacturing, in accordance with EN 1263-1, providing fall protection
- the net is made of polypropylene ropes and installed in the vent base.



Fig. 72 Safety net installed in mcr PROLIGHT C type vent

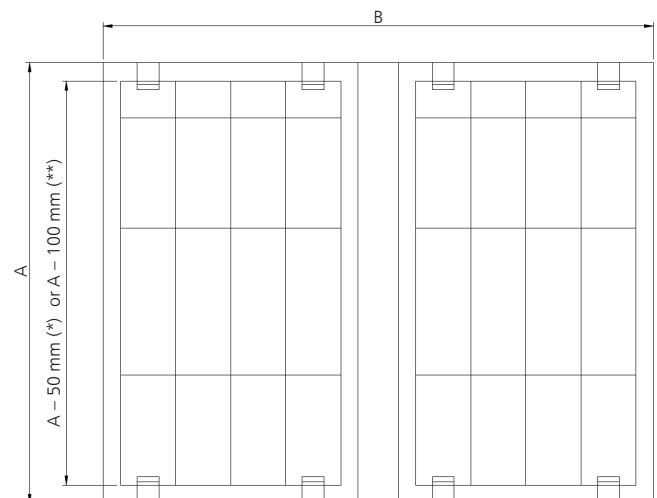


Fig. 73 Top view of vent with safety net

A, B – nominal smoke vent dimensions [mm]

(*) A-50 mm for vents with a dimension starting from 115 cm, increasing every 10 cm (C115, C125, NG-A115/120, E115/120, etc.).

(**) A-100 mm for vents where the first dimension is less than 115 cm, increasing every 10 cm (C100, NG-A100/120, NG-A110/120, etc.).

5.6 | Overlay type base – N type

- » possible to apply in mcr PROLIGHT C/E and NG-A type vent,
- » vents with N type base are designed for placement on reinforced concrete, masonry or steel plinths,
- » flange allowing mounting on a plinth,
- » the base flange dimensions are adapted to the size of existing plinth, according to client specifications,
- » external flashing of the base with flange is made of galvanized steel sheet.

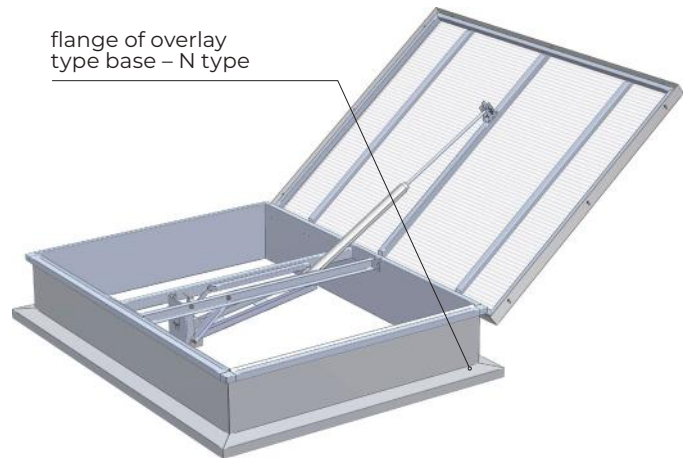


Fig. 74 mcr PROLIGHT E type smoke vent with N type base

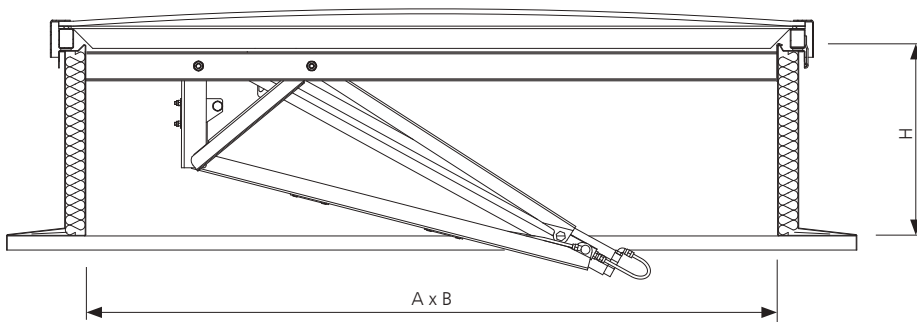
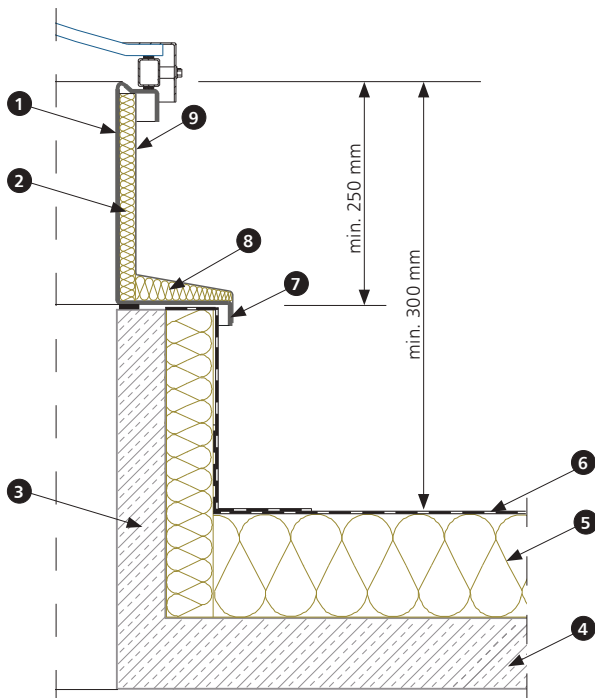
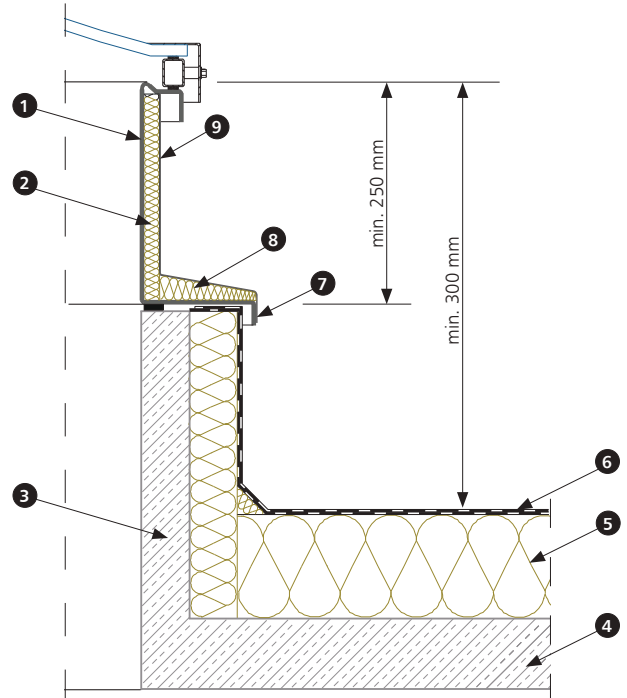


Fig. 75 Section of mcr PROLIGHT E type vent with N plinth type base



1. smoke vent steel base
2. thermal insulation of base
3. reinforced concrete or masonry plinth (*)
4. ceiling, e.g. reinforced concrete slab
5. thermal insulation of roof
6. PVC membrane
7. drip cap
8. thermal insulation of flange
9. galvanized steel sheet

(*) wooden or steel plinth



1. smoke vent steel base
2. thermal insulation of base
3. reinforced concrete or masonry plinth (*)
4. ceiling, e.g. reinforced concrete slab
5. thermal insulation of roof
6. roofing paper
7. drip cap
8. thermal insulation of cover plate
9. galvanized steel sheet

5.7 | Limit switch

- » used for signaling the position of the leaf in a smoke exhaust or ventilation vent and roof hatch, to display the status of the device on a synoptic panel or to transmit a signal to the fire signaling system,
- » **depending on the configuration, it is possible to indicate three position states:**
 - complete closure of the vent,
 - complete opening of the vent,
 - any opening of the vent,
- » it has two voltage-free contacts NO and NC,
- » voltage range up to 115 V- or up to 250 V~,
- » the current load capacity of the contacts is a maximum of 5 A (resistive load) and depends on the type of load,
- » switch durability class IP65.



Fig. 76 Limit switch in mcr PROLIGHT smoke vent



Fig. 77 mcr PROLIGHT smoke vent with limit switch



5.8 | Mechanic opening system

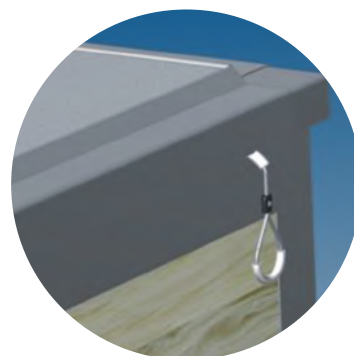
Mechanic opening system relies on using gas springs (oleopneumatic actuators) in smoke exhaust vents. Actuation of smoke vents is effected by the energy of gas compressed in the gas spring. The vent is kept closed by a mechanical lock with thermal fuse. When the temperature rises above a certain level, the lock opens and the actuators expands, causing the opening of the vent. With adequate lock design (use of electromagnet), the system may be opened remotely by an electric signal (24 V-), which permits e.g. integration with central control panel for smoke exhaust and fire alarm signalling systems.

		Single leaf vent with gas springs		Double leaf vent with gas springs
Certificate of conformity no. 1396-CPR-0040		●	●	●
Parameters in accordance with EN 12101-2		SL=350 WL= 750 Re=300 B=600 T=00(*)	SL=500 WL=1500 Re=100 B=600 T=00(*)	SL=480 / SL=750 WL=1500 Re=100 B=600 T=(-5)
Ventilation		Windlass	-	-
Glazing	Multi-chamber polycar- bonate panel	●	●	●
	Acrylic dome	●	-	-
	Solid polycarbonate dome	●	-	-
	ALU sandwich panel(**)	●	●	●
	Classification B _{ROOF} (t1)	-	-	-
	Multi-chamber polycar- bonate panel and envelope cover(***)	●	●	●
	Multi-chamber polycar- bonate panel and single or double-layer acrylic dome or solid polycarbo- nate dome	-	-	-
Additional equipment	Pull cords for manual opening from inside and/ or outside	●	●	●
Available sizes		C type – 800 ÷ 1200 mm (from 800 x 800 mm to 1200 x 1200 mm) E type – 800/1000 mm ÷ 1000/1200 mm (from 800 x 1000 mm to 1000 x 1200 mm) INTERMEDIATE SIZES ALLOWED	C type – 1000 ÷ 1000 mm (from 1000 x 1000 mm to 1400 x 1400 mm) E type – 1000/1100 mm ÷ 1000/2000 mm (from 1000 x 1100 mm to 1000 x 2000 mm) INTERMEDIATE SIZES ALLOWED	DVP 1000 x 1800 mm DVP 1000 x 2000 mm DVP 1200 x 1800 mm DVP 1200 x 2000 mm DVP 1200 x 2400 mm NO INTERMEDIATE SIZES ALLOWED

(*) (-5) available if SL reduced by 5%

(**) ALU sandwich panel: aluminium-thermal insulation-aluminium

(***) Applies to selected vent sizes



Detail **a** – pull cord

Fig. 78 Design of mcr PROLIGHT C smoke vent equipped in mechanic control system

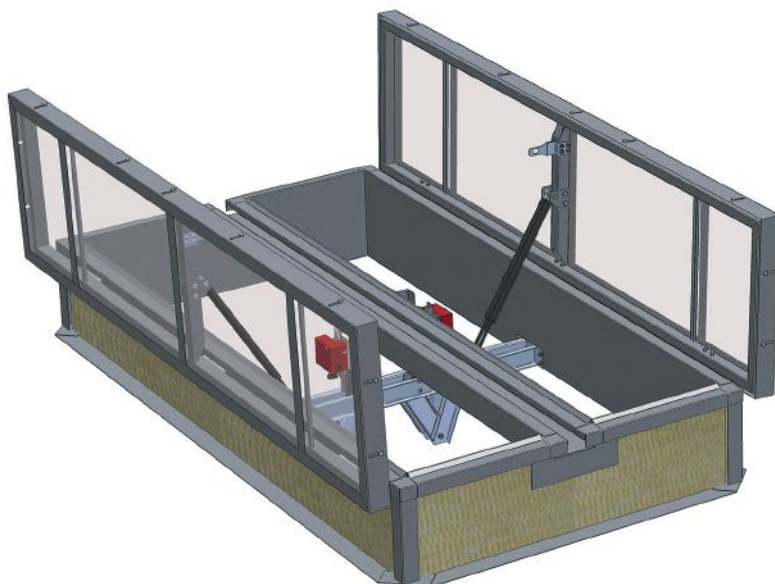
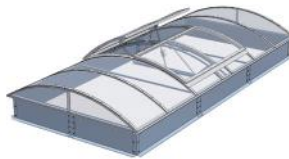
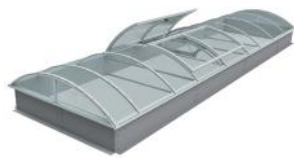
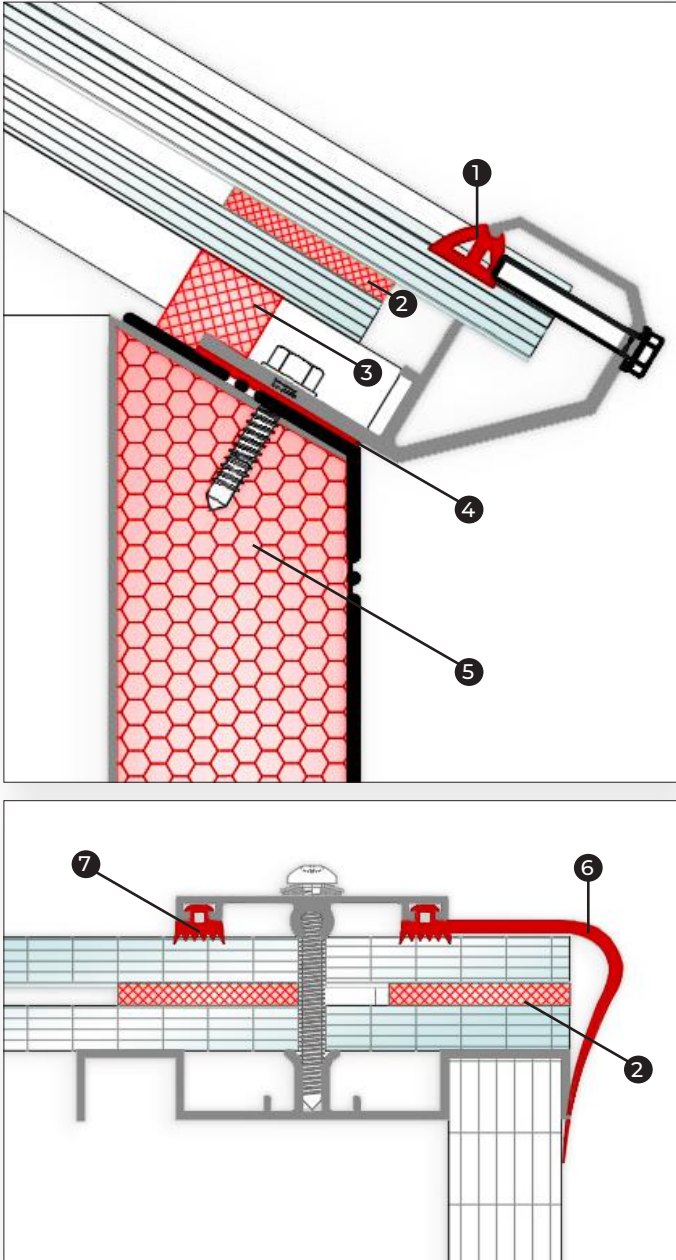


Fig. 79 Design of mcr PROLIGHT DVP smoke vent equipped in mechanic control system

6. | Arch shaped continuous rooflights

	Continuous rooflights without vents	Continuous rooflights with mcr PROLIGHT vents	Continuous rooflights with mcr PROLIGHT TB vents
Parameters			
Classification of rooflight	Certificate of Conformity in accordance EN 14963: » DL1000 / DL1125 / DL1500 / DL 2000 / DL 2050 / DL 2500 – resistance to downward loads as per EN 14963, dependent on glazing thickness » UL 1000 / UL 1500 – resistance to pull-off loads as per EN 14963, dependent on glazing thickness » Resistance of glazing to hard body impact as per EN 14963 » Resistance of glazing to large soft body impact as per EN 14963 for SB300 class » Fire performance for external fire, class B_{ROOF(t1)} as per EN 13501-5+A1		
Rooflight span	1.2 ≤ S ≤ 6.0 m		
Module length	m ₁ = 710 mm or m ₂ = 1060 mm		
Geometry	The geometry of the strip depends on the thickness of the polycarbonate (PCA):		
	glazing thickness (PCA) [mm]	bending radius R [mm]	min. rooflight span S [m]
	10	1750, 2050, 2800	1.2
	16	2800, 3250, 4500	1.5
	20	3600, 4500	2.0
	25	4500	2.5
Glazing	» multi-chamber polycarbonate panel (PCA) of th. 10 mm, 16 mm, 20 mm, 25 mm » B _{ROOF(t1)} classification – multi-chamber polycarbonate panel, as above + polyester panel » multiple glazing with multi-chamber polycarbonate, see section 8 for details – page 121.		
Smoke vents	» single-leaf vents 1000 x 1000 mm ÷ 2000 x 2500 mm		
Ventilation vents	» double-leaf vents 1000 x 1000 mm ÷ 2500 x 2500 mm		
Smoke vent classification	Certificate of Constancy of Performance 1396-CPR-0039 as per EN12101-2: » WL1000 or WL 1500 – operational certainty of vents under wind stress of 1000 Pa or 1500 Pa » T(-25) – resistance of vents to low temperature of -25°C » B300 – resistance of vents to high temperature of 300°C » SL – operational certainty of vents under snow load N/m ² » Re50 – operational reliability of single-leaf during 50 cycles of opening and closing to smoke exhaust position, and 10 000 cycles to ventilation position (double function vent) » Re50 and Re300 – operational reliability of double-leaf vent during 50 cycles of opening and closing to smoke exhaust position, and 10 000 cycles to ventilation position (double function vent)		
Vent control	» smoke exhaust – pneumatic, electric 24 V- » ventilation – electric 230 V~, electric 24 V-		
Non-standard options » alternative base sheet thickness of 2.5 mm – for self-supporting base of modular length up to 6.0 m » rooflight elements painted to any RAL color » custom base height of h ≥ 300 mm » custom width of circumferential flange of base » self-supporting base of modular length up to 6.0 m » overlay base » safety nets » available in configuration with soft body impact resistance up to 1200 J » in continuous rooflights, it is possible to use E30/EI30 fire divisions			

» Thermal performance-enhancing elements in the mcr PROLIGHT rooflight systems



1. Chambered system gasket (EPDM) for continuous rooflights

In multi-layer filling solutions, an **EPDM** cover is used on tympanum clamping profiles, providing additional sealing for the external part of the rooflight.

2. The element shaping the airspace between the plates increases:

- thermal insulation,
- acoustic insulation,
- protection against condensation.

3. Edge profile thermal cover

An expansion seal prevents thermal bridging and condensation. After application, it increases its height from 4÷8 mm to 25 mm for **N60** profiles and from 7÷12 mm to 40 mm for **N80** profiles. The expansion time largely depends on atmospheric conditions, with higher temperatures accelerating the process.

4. Edge profile joint seal

A **PES** foam tape separates the contact surfaces of steel elements, preventing thermal bridging at the base of the daylight band.

5. Thermal insulation of the rooflight

All daylight band bases in the mcr PROLIGHT system are designed to accommodate thermal insulation in the form of **mineral wool** or **polyurethane boards**.

This insulation minimizes heat loss in winter and prevents overheating in summer, contributing to reduced heating and cooling costs and lower CO₂ emissions.

6. Tympanum cover gasket/shield (EPDM)

To reduce thermal discomfort, a feathered seal is applied externally to the tympanum (rooflight's peaks).

7. Clamping profile seal

The tympanum cover is mounted under the clamping profile in the **clamping profile seal's** installation channel. The feather of the cover overlaps the vertical wall of the tympanum.

6.1 | Arch shaped continuous rooflights without vents

6.1.1 | Technical description of standard

- » continuous rooflights in accordance with EN 14963 (CE marked),
- » straight base of height 300 mm ÷ 700 mm made of galvanized steel sheet of thickness adequate to the rooflights parameters (width, length, glazing thickness),
- » bottom part of base has a circumferential flange of standard width 70 mm, for installing on the roof structure,
- » rooflight base stiffened with bracing at 1500 mm or 3000 mm,
- » continuous rooflight base adapted for installing thermal insulation of min. thickness 50 mm,
- » continuous rooflight structure made of aluminium profiles of shape ensuring water run-off,
- » rooflights glazing made of multi-chamber polycarbonate, available in various thicknesses and colors, glazing with B_{ROOF}(t1) classification,
- » continuous rooflights may be delivered with openable vents (more information in chapter 6.2 page 90).

6.1.2 | Arch shaped continuous rooflight design

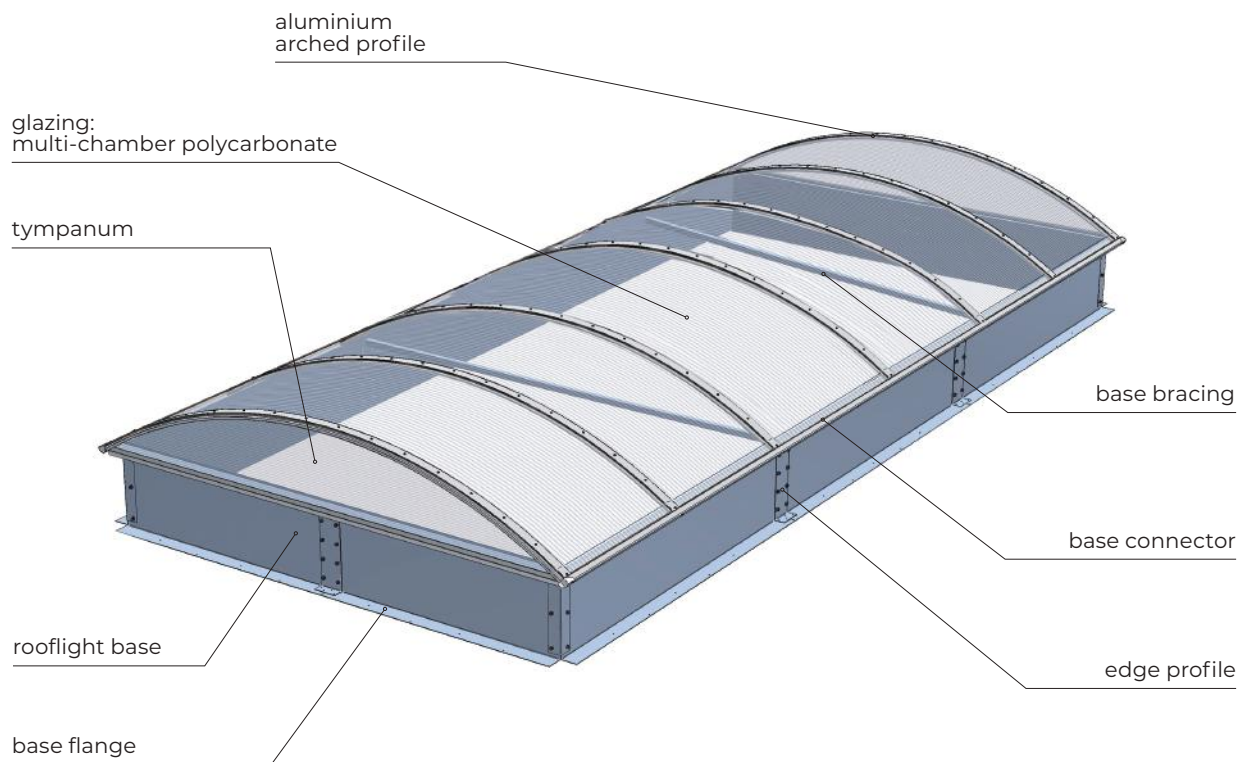


Fig. 80 Design of mcr PROLIGHT arch shaped continuous rooflight

6.1.3 | Technical drawings of arch shaped continuous rooflight

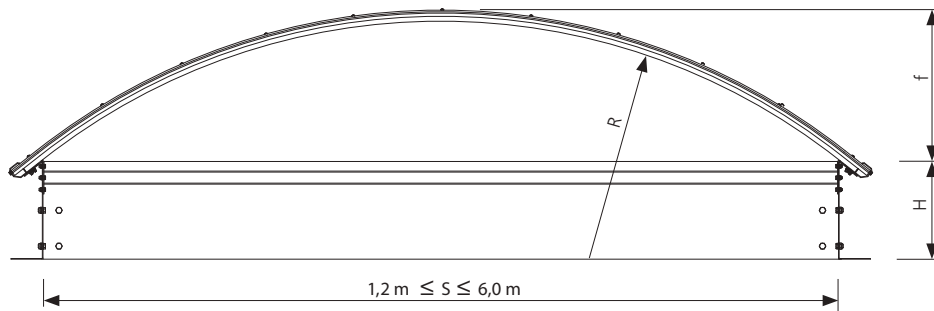


Fig. 81 Cross section **A-A** of mcr PROLIGHT arch shaped continuous rooflight

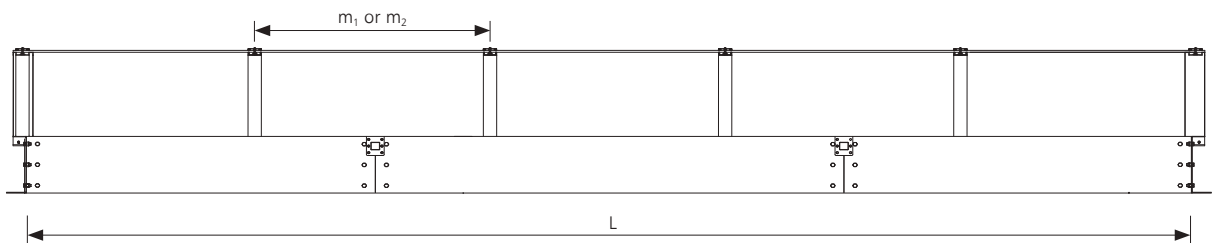


Fig. 82 Cross section **B-B** of mcr PROLIGHT arch shaped continuous rooflight

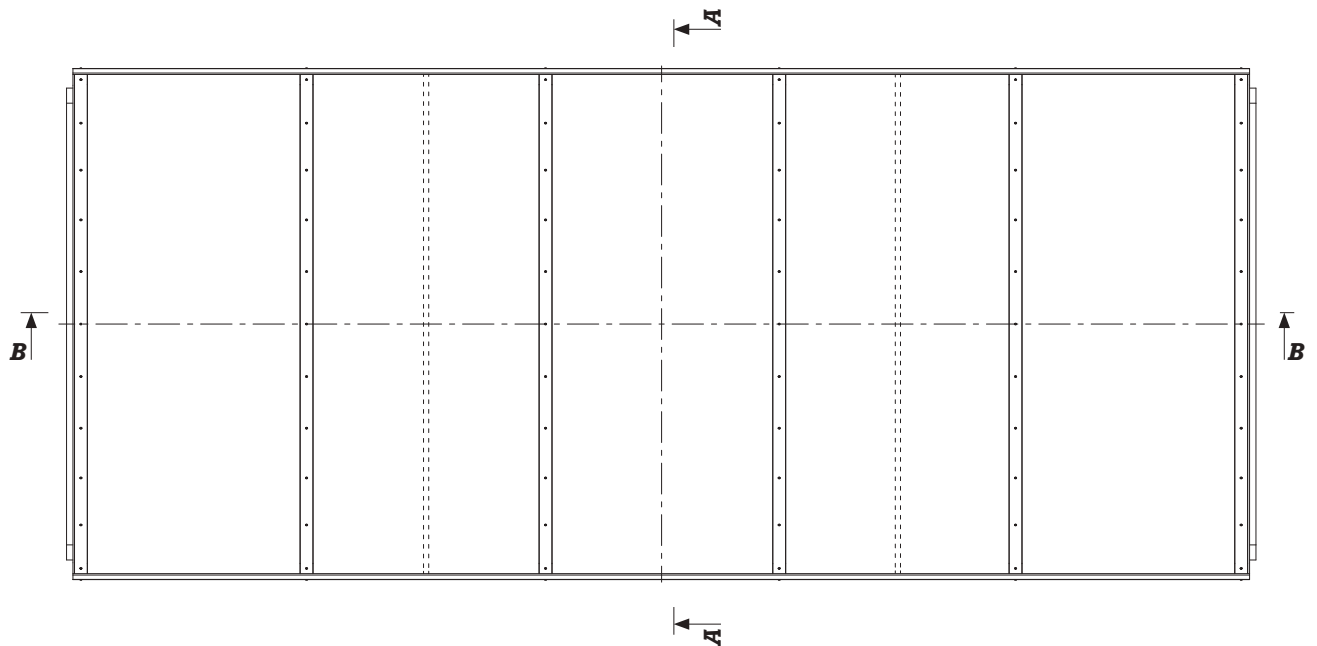


Fig. 83 Top view of mcr PROLIGHT continuous rooflight

- S – continuous rooflight span [m]
- L – rooflight length [m]
- R – continuous rooflight radius [mm]
- f – continuous rooflight rise [mm] – depends on glazing thickness, bending radius and rooflight span
- H – continuous rooflight base height [mm]
- m – modular spacing of bearing and pressing sections available in two sizes: $m_1 = 710$ mm or $m_2 = 1060$ mm

6.2 | Smoke vents integrated in arch shaped continuous rooflights

6.2.1 | Technical description of standard

- » classification as per Certificate of constancy of performance No. 1396-CPR-0039 (CE marked),
- » **continuous rooflights may be delivered with openable vents:**
 - smoke vents for exhausting smoke, heat and burning fumes,
 - ventilation vents for daily ventilation
- » **smoke vent leaf opening angle:**
 - $\geq 140^\circ$ for single-leaf vent,
 - $\geq 90^\circ$ for double-leaf vent,
- » **smoke exhaust control:** pneumatic, electric 24 V-,
- » **ventilation control:** electric 230 V~.

6.2.2 | Arch shaped continuous rooflight design with integrated smoke vents design

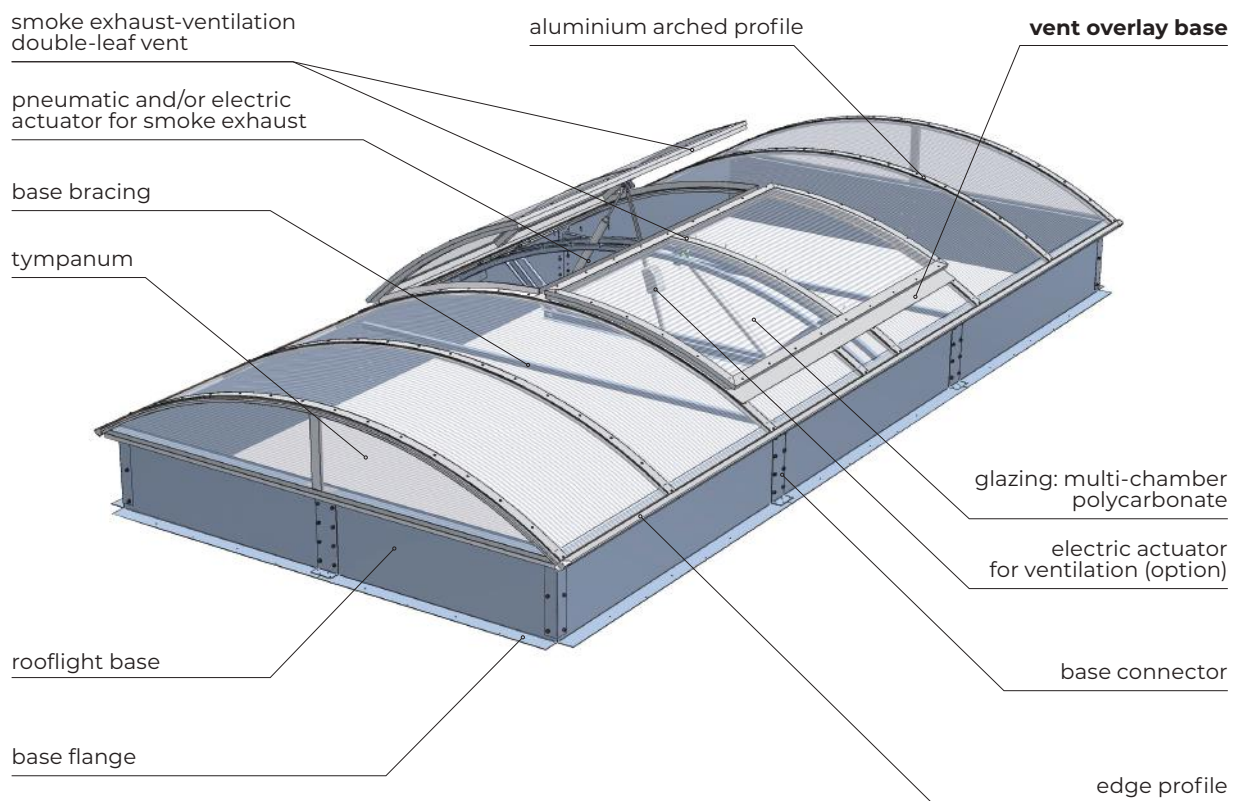


Fig. 84 Design of mcr PROLIGHT arch shaped continuous rooflight with integrated smoke exhaust and daily ventilation double-leaf vent

6.2.3 | Technical drawings of sample configurations of continuous rooflights with integrated smoke vents

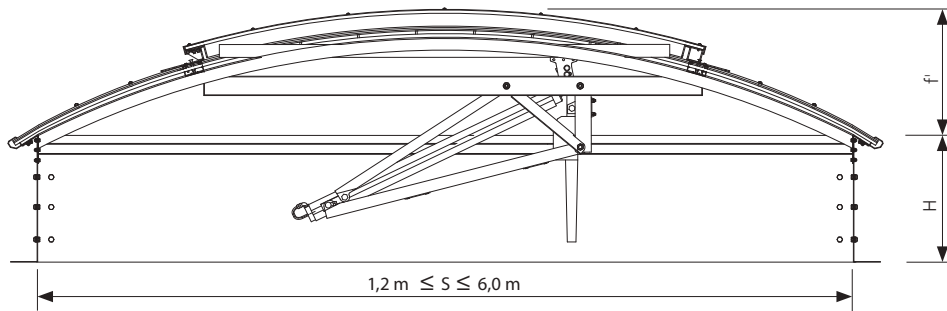


Fig. 85 Cross section **C-C** of mcr PROLIGHT arch shaped continuous rooflight with integrated smoke exhaust and daily ventilation single-leaf vent

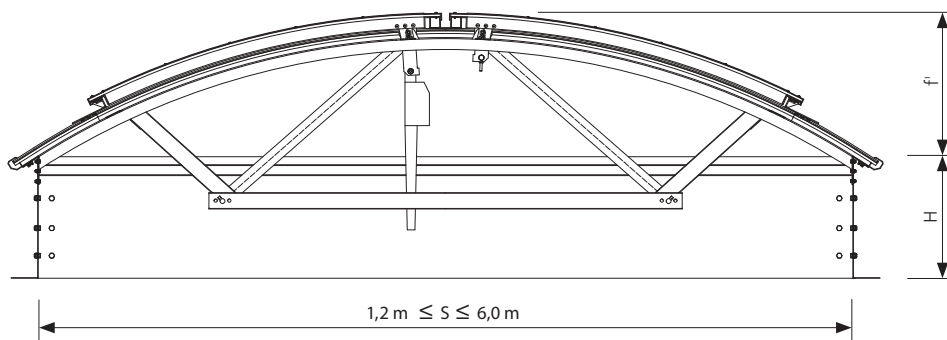


Fig. 86 Cross section **D-D** of mcr PROLIGHT arch shaped continuous rooflight with integrated smoke exhaust and daily ventilation double-leaf vent

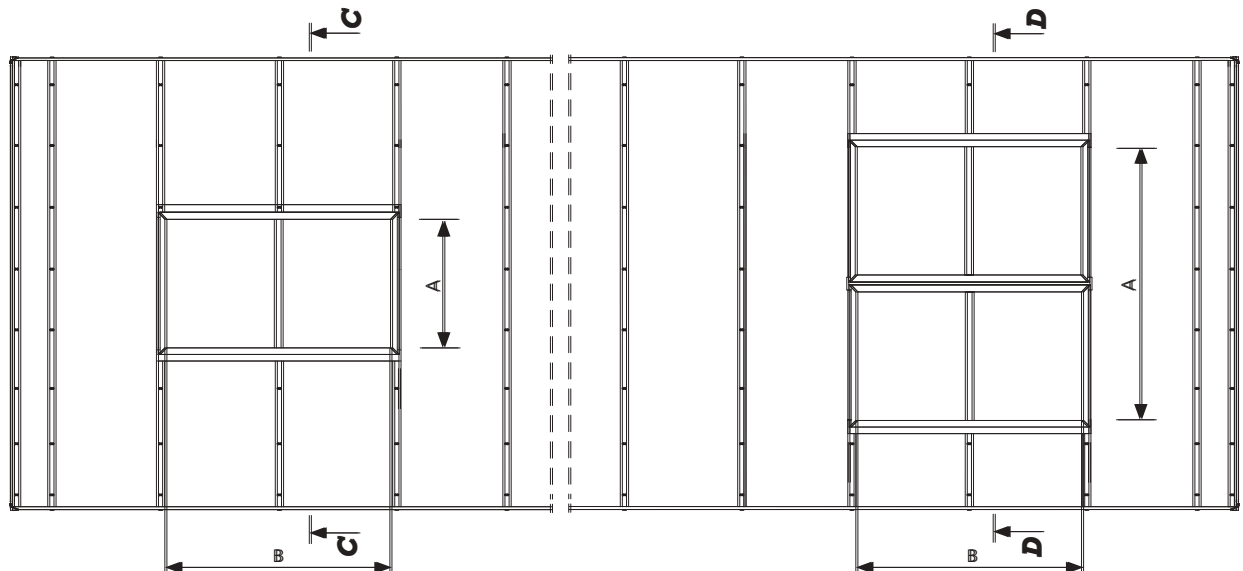


Fig. 87 Top view of mcr PROLIGHT arch shaped continuous rooflight with integrated smoke exhaust and daily ventilation single and double-leaf vent

- S – continuous rooflight span [m]
- f – continuous rooflight rise [mm] – depends on glazing thickness, bending radius and rooflight span
- H – continuous rooflight base height [mm]
- A, B – nominal vent dimensions

6.2.4 | Available sizes table for smoke vents in arch shaped continuous rooflights as per CE 1396-CPR-0039

NOMINAL DIMENSIONS [A x B]	ACTIVE AREA A_a [m ²]			
	SINGLE-LEAF VENTS		DOUBLE-LEAF VENTS	
[mm]	WITHOUT WIND DEFLECTORS	WITH WIND DEFLECTORS	WITHOUT WIND DEFLECTORS	WITH WIND DEFLECTORS
1000 x 1000	0.44	0.72	0.42	0.66
1000 x 1100	0.47	0.8	0.46	0.73
1000 x 1200	0.51	0.87	0.5	0.81
1000 x 1300	0.54	0.95	0.54	0.88
1000 x 1400	0.57	1.02	0.58	0.95
1000 x 1500	0.6	1.09	0.62	1.03
1000 x 1600	0.63	1.17	0.67	1.1
1000 x 1700	0.66	1.24	0.71	1.17
1000 x 1800	0.68	1.32	0.76	1.25
1000 x 1900	0.71	1.39	0.8	1.32
1000 x 2000	0.73	1.46	0.85	1.39
1000 x 2100	0.75	1.54	0.9	1.47
1000 x 2200	0.77	1.61	0.95	1.54
1000 x 2300	0.79	1.68	1.0	1.61
1000 x 2400	0.81	1.76	1.05	1.69
1000 x 2500	0.83	1.83	1.1	1.76
1100 x 1000	0.48	0.8	0.45	0.73
1100 x 1100	0.52	0.88	0.49	0.82
1100 x 1200	0.56	0.96	0.53	0.9
1100 x 1300	0.6	1.04	0.57	0.98
1100 x 1400	0.63	1.12	0.62	1.06
1100 x 1500	0.67	1.2	0.66	1.14
1100 x 1600	0.7	1.29	0.71	1.22
1100 x 1700	0.73	1.37	0.76	1.3
1100 x 1800	0.76	1.45	0.8	1.38
1100 x 1900	0.79	1.53	0.85	1.47
1100 x 2000	0.82	1.61	0.9	1.55
1100 x 2100	0.84	1.69	0.95	1.63
1100 x 2200	0.87	1.78	1.0	1.71
1100 x 2300	0.89	1.86	1.05	1.79
1100 x 2400	0.91	1.94	1.11	1.87
1100 x 2500	0.93	2.02	1.16	1.95
1200 x 1000	0.52	0.87	0.48	0.81
1200 x 1100	0.57	0.96	0.52	0.9
1200 x 1200	0.61	1.05	0.56	0.99
1200 x 1300	0.65	1.14	0.61	1.08
1200 x 1400	0.69	1.23	0.66	1.16
1200 x 1500	0.73	1.32	0.7	1.25
1200 x 1600	0.77	1.41	0.75	1.34
1200 x 1700	0.8	1.49	0.8	1.43
1200 x 1800	0.84	1.58	0.85	1.52
1200 x 1900	0.87	1.67	0.9	1.61
1200 x 2000	0.9	1.76	0.95	1.7
1200 x 2100	0.93	1.85	1.0	1.79
1200 x 2200	0.96	1.94	1.06	1.88
1200 x 2300	0.99	2.03	1.11	1.97
1200 x 2400	1.01	2.12	1.17	2.06
1200 x 2500	1.04	2.21	1.22	2.15
1300 x 1000	0.56	0.95	0.51	0.88
1300 x 1100	0.61	1.04	0.55	0.98
1300 x 1200	0.66	1.14	0.6	1.08
1300 x 1300	0.7	1.24	0.65	1.17

6.2.4 | Available sizes table for smoke vents in arch shaped continuous rooflights as per CE 1396-CPR-0039

NOMINAL DIMENSIONS [A x B]	ACTIVE AREA A_a [m ²]			
	SINGLE-LEAF VENTS		DOUBLE-LEAF VENTS	
[mm]	WITHOUT WIND DEFLECTORS	WITH WIND DEFLECTORS	WITHOUT WIND DEFLECTORS	WITH WIND DEFLECTORS
1300 x 1400	0.75	1.33	0.69	1.27
1300 x 1500	0.79	1.43	0.74	1.37
1300 x 1600	0.83	1.53	0.79	1.46
1300 x 1700	0.87	1.62	0.84	1.56
1300 x 1800	0.91	1.72	0.9	1.66
1300 x 1900	0.95	1.82	0.95	1.76
1300 x 2000	0.98	1.91	1.0	1.85
1300 x 2100	1.02	2.01	1.06	1.95
1300 x 2200	1.05	2.11	1.11	2.05
1300 x 2300	1.08	2.2	1.17	2.15
1300 x 2400	1.11	2.3	1.23	2.24
1300 x 2500	1.14	2.4	1.29	2.34
1400 x 1000	0.6	1.02	0.54	0.95
1400 x 1100	0.66	1.12	0.58	1.06
1400 x 1200	0.71	1.23	0.63	1.16
1400 x 1300	0.76	1.33	0.68	1.27
1400 x 1400	0.81	1.44	0.73	1.38
1400 x 1500	0.85	1.54	0.78	1.48
1400 x 1600	0.9	1.64	0.84	1.59
1400 x 1700	0.94	1.75	0.89	1.69
1400 x 1800	0.99	1.85	0.94	1.8
1400 x 1900	1.03	1.96	1.0	1.9
1400 x 2000	1.07	2.06	1.05	2.01
1400 x 2100	1.11	2.17	1.11	2.11
1400 x 2200	1.14	2.27	1.17	2.22
1400 x 2300	1.18	2.37	1.23	2.32
1400 x 2400	1.21	2.48	1.29	2.43
1400 x 2500	1.25	2.58	1.35	2.53
1500 x 1000	0.65	1.09	0.57	1.03
1500 x 1100	0.7	1.2	0.62	1.14
1500 x 1200	0.76	1.32	0.67	1.25
1500 x 1300	0.81	1.43	0.72	1.37
1500 x 1400	0.86	1.54	0.77	1.48
1500 x 1500	0.92	1.65	0.82	1.59
1500 x 1600	0.97	1.76	0.88	1.71
1500 x 1700	1.01	1.88	0.93	1.82
1500 x 1800	1.06	1.99	0.99	1.93
1500 x 1900	1.11	2.1	1.05	2.05
1500 x 2000	1.15	2.21	1.11	2.16
1500 x 2100	1.19	2.32	1.16	2.27
1500 x 2200	1.23	2.43	1.22	2.39
1500 x 2300	1.27	2.55	1.29	2.5
1500 x 2400	1.31	2.66	1.35	2.61
1500 x 2500	1.35	2.77	1.41	2.73
1600 x 1000	0.69	1.17	0.6	1.1
1600 x 1100	0.75	1.29	0.65	1.22
1600 x 1200	0.81	1.41	0.7	1.34
1600 x 1300	0.86	1.53	0.75	1.46
1600 x 1400	0.92	1.64	0.81	1.59
1600 x 1500	0.98	1.76	0.86	1.71
1600 x 1600	1.03	1.88	0.92	1.83
1600 x 1700	1.08	2	0.98	1.95

6.2.4 | Available sizes table for smoke vents in arch shaped continuous rooflights as per CE 1396-CPR-0039

NOMINAL DIMENSIONS [A x B]	ACTIVE AREA A_a [m ²]			
	SINGLE-LEAF VENTS		DOUBLE-LEAF VENTS	
[mm]	WITHOUT WIND DEFLECTORS	WITH WIND DEFLECTORS	WITHOUT WIND DEFLECTORS	WITH WIND DEFLECTORS
1600 x 1800	1.13	2.12	1.04	2.07
1600 x 1900	1.18	2.24	1.1	2.19
1600 x 2000	1.23	2.36	1.16	2.31
1600 x 2100	1.28	2.48	1.22	2.44
1600 x 2200	1.32	2.6	1.28	2.56
1600 x 2300	1.37	2.72	1.34	2.68
1600 x 2400	1.41	2.84	1.41	2.8
1600 x 2500	1.45	2.96	1.47	2.92
1700 x 1000	0.73	1.24	0.62	1.17
1700 x 1100	0.79	1.37	0.68	1.3
1700 x 1200	0.86	1.49	0.73	1.43
1700 x 1300	0.92	1.62	0.79	1.56
1700 x 1400	0.98	1.75	0.85	1.69
1700 x 1500	1.04	1.88	0.9	1.82
1700 x 1600	1.1	2	0.96	1.95
1700 x 1700	1.15	2.13	1.02	2.08
1700 x 1800	1.21	2.26	1.08	2.21
1700 x 1900	1.26	2.38	1.15	2.34
1700 x 2000	1.31	2.51	1.21	2.47
1700 x 2100	1.36	2.64	1.27	2.6
1700 x 2200	1.41	2.76	1.34	2.73
1700 x 2300	1.46	2.89	1.4	2.86
1700 x 2400	1.51	3.02	1.47	2.99
1700 x 2500	1.55	3.15	1.53	3.12
1800 x 1000	0.77	1.32	0.65	1.25
1800 x 1100	0.84	1.45	0.71	1.38
1800 x 1200	0.9	1.58	0.77	1.52
1800 x 1300	0.97	1.72	0.83	1.66
1800 x 1400	1.03	1.85	0.89	1.8
1800 x 1500	1.1	1.99	0.95	1.93
1800 x 1600	1.16	2.12	1.01	2.07
1800 x 1700	1.22	2.26	1.07	2.21
1800 x 1800	1.28	2.39	1.13	2.35
1800 x 1900	1.34	2.53	1.19	2.48
1800 x 2000	1.39	2.66	1.26	2.62
1800 x 2100	1.45	2.79	1.32	2.76
1800 x 2200	1.5	2.93	1.39	2.9
1800 x 2300	1.55	3.06	1.46	3.03
1800 x 2400	1.6	3.2	1.53	3.17
1800 x 2500	1.65	3.33	1.6	3.31
1900 x 1000	0.81	1.39	0.68	1.32
1900 x 1100	0.88	1.53	0.74	1.47
1900 x 1200	0.95	1.67	0.8	1.61
1900 x 1300	1.02	1.82	0.86	1.76
1900 x 1400	1.09	1.96	0.92	1.9
1900 x 1500	1.16	2.1	0.99	2.05
1900 x 1600	1.22	2.24	1.05	2.19
1900 x 1700	1.29	2.38	1.11	2.34
1900 x 1800	1.35	2.53	1.18	2.48
1900 x 1900	1.41	2.67	1.24	2.63
1900 x 2000	1.47	2.81	1.31	2.78
1900 x 2100	1.53	2.95	1.38	2.92

6.2.4 | Available sizes table for smoke vents in arch shaped continuous rooflights as per CE 1396-CPR-0039

NOMINAL DIMENSIONS [A x B]	ACTIVE AREA A_a [m ²]			
	SINGLE-LEAF VENTS		DOUBLE-LEAF VENTS	
[mm]	WITHOUT WIND DEFLECTORS	WITH WIND DEFLECTORS	WITHOUT WIND DEFLECTORS	WITH WIND DEFLECTORS
1900 x 2200	1.59	3.09	1.45	3.07
1900 x 2300	1.65	3.24	1.52	3.21
1900 x 2400	1.7	3.38	1.59	3.36
1900 x 2500	1.75	3.52	1.66	3.5
2000 x 1000	0.85	1.46	0.71	1.39
2000 x 1100	0.92	1.61	0.77	1.55
2000 x 1200	1	1.76	0.84	1.7
2000 x 1300	1.07	1.91	0.9	1.85
2000 x 1400	1.15	2.06	0.96	2.01
2000 x 1500	1.22	2.21	1.03	2.16
2000 x 1600	1.29	2.36	1.09	2.31
2000 x 1700	1.36	2.51	1.16	2.47
2000 x 1800	1.42	2.66	1.22	2.62
2000 x 1900	1.49	2.81	1.29	2.78
2000 x 2000	1.55	2.96	1.36	2.93
2000 x 2100	1.62	3.11	1.43	3.08
2000 x 2200	1.68	3.26	1.5	3.24
2000 x 2300	1.74	3.41	1.57	3.39
2000 x 2400	1.8	3.56	1.65	3.54
2000 x 2500	1.85	3.71	1.72	3.7
2100 x 1000	-	-	0.74	1.47
2100 x 1100	-	-	0.81	1.63
2100 x 1200	-	-	0.87	1.79
2100 x 1300	-	-	0.93	1.95
2100 x 1400	-	-	1.0	2.11
2100 x 1500	-	-	1.07	2.27
2100 x 1600	-	-	1.13	2.44
2100 x 1700	-	-	1.2	2.6
2100 x 1800	-	-	1.27	2.76
2100 x 1900	-	-	1.34	2.92
2100 x 2000	-	-	1.41	3.08
2100 x 2100	-	-	1.49	3.24
2100 x 2200	-	-	1.56	3.41
2100 x 2300	-	-	1.63	3.57
2100 x 2400	-	-	1.71	3.73
2100 x 2500	-	-	1.78	3.89
2200 x 1000	0.93	1.61	0.77	1.54
2200 x 1100	-	-	0.84	1.71
2200 x 1200	-	-	0.9	1.88
2200 x 1300	-	-	0.97	2.05
2200 x 1400	-	-	1.04	2.22
2200 x 1500	-	-	1.11	2.39
2200 x 1600	-	-	1.18	2.56
2200 x 1700	-	-	1.25	2.73
2200 x 1800	-	-	1.32	2.9
2200 x 1900	-	-	1.39	3.07
2200 x 2000	-	-	1.46	3.24
2200 x 2100	-	-	1.54	3.41
2200 x 2200	-	-	1.61	3.58
2200 x 2300	-	-	1.69	3.75
2200 x 2400	-	-	1.77	3.91
2200 x 2500	-	-	1.84	4.08

6.2.4 | Available sizes table for smoke vents in arch shaped continuous rooflights as per CE 1396-CPR-0039

NOMINAL DIMENSIONS [A x B]	ACTIVE AREA A_a [m ²]			
	SINGLE-LEAF VENTS		DOUBLE-LEAF VENTS	
[mm]	WITHOUT WIND DEFLECTORS	WITH WIND DEFLECTORS	WITHOUT WIND DEFLECTORS	WITH WIND DEFLECTORS
2300 x 1000	-	-	0.8	1.61
2300 x 1100	-	-	0.87	1.79
2300 x 1200	-	-	0.94	1.97
2300 x 1300	-	-	1.01	2.15
2300 x 1400	-	-	1.08	2.32
2300 x 1500	-	-	1.15	2.5
2300 x 1600	-	-	1.22	2.68
2300 x 1700	-	-	1.29	2.86
2300 x 1800	-	-	1.37	3.03
2300 x 1900	-	-	1.44	3.21
2300 x 2000	-	-	1.52	3.39
2300 x 2100	-	-	1.59	3.57
2300 x 2200	-	-	1.67	3.75
2300 x 2300	-	-	1.75	3.92
2300 x 2400	-	-	1.83	4.1
2300 x 2500	-	-	1.91	4.28
2400 x 1000	-	-	0.83	1.69
2400 x 1100	-	-	0.9	1.87
2400 x 1200	-	-	0.97	2.06
2400 x 1300	-	-	1.04	2.24
2400 x 1400	-	-	1.11	2.43
2400 x 1500	-	-	1.19	2.61
2400 x 1600	-	-	1.26	2.8
2400 x 1700	-	-	1.34	2.99
2400 x 1800	-	-	1.41	3.17
2400 x 1900	-	-	1.49	3.36
2400 x 2000	-	-	1.57	3.54
2400 x 2100	-	-	1.65	3.73
2400 x 2200	-	-	1.72	3.91
2400 x 2300	-	-	1.81	4.1
2400 x 2400	-	-	1.89	4.29
2400 x 2500	-	-	1.97	4.47
2500 x 1000	-	-	0,86	1,76
2500 x 1100	-	-	0,93	1,95
2500 x 1200	-	-	1,0	2,15
2500 x 1300	-	-	1,08	2,34
2500 x 1400	-	-	1,15	2,53
2500 x 1500	-	-	1,23	2,73
2500 x 1600	-	-	1,3	2,92
2500 x 1700	-	-	1,38	3,12
2500 x 1800	-	-	1,46	3,31
2500 x 1900	-	-	1,54	3,5
2500 x 2000	-	-	1,62	3,7
2500 x 2100	-	-	1,7	3,89
2500 x 2200	-	-	1,78	4,08
2500 x 2300	-	-	1,86	4,28
2500 x 2400	-	-	1,95	4,47
2500 x 2500	-	-	2,03	4,67

6.2.5 | Smoke vents control in arch shaped continuous rooflights as per CE 1396-CPR-0039

For correct operation, smoke vents as well as smoke exhaust & ventilation vents require devices controlling their opening and closing. A set of such devices constitutes a system for smoke exhaust control or smoke exhaust and ventilation control. **Depending on the type of devices used, it may be designed as a:**

- » **pneumatic** smoke exhaust control system,
- » **24 V-/48 V- electric** smoke exhaust control system with ventilation function, 48 V- or Actulux control (more on page 21),
- » **pneumatic and electric** control system; the pneumatic part is responsible for smoke exhaust, while the 230 V~ electric part – for ventilation.

Smoke exhaust control systems are activated as follows:

1. **automatic** – through a thermo switch installed in the vent (pneumatic system), or by optical smoke sensors (electric system),
2. **manual** – by a release of CO₂ cartridges in alarm box (pneumatic system), or by operation of RPO-1 emergency pushbutton (electric system),
3. **FAS signal** – by external impulse from fire alarm system (FAS) sent to an electromagnet installed in the alarm box (pneumatic system) or directly to smoke exhaust control unit (electric system).

6.2.6 | Technical data

SINGLE-LEAF VENTS IN ARCH SHAPED CONTINUOUS ROOFLIGHTS					
VENT DIMENSIONS (*)	PNEUMATIC CONTROL (**)			ELECTRIC CONTROL (***)	
	PNEUMATIC ACTUATOR		MIN. CAPACITY OF CO ₂ CARTRIDGE SL 950	POWER CONSUMPTION [A] BY ELECTRIC ACTUATOR FOR CLASS	
	STROKE	DIAMETER			
[mm]	[mm]	[mm]	[g]	SL 250	SL 550
1000 x 1000	550	50	40	1.6	2.0
1000 x 1200	550	50	40	1.6	2.6
1000 x 1400	550	50	40	1.6	2.6
1000 x 1600	550	50	40	2.0	4.0
1000 x 1800	550	50	40	2.0	4.0
1000 x 2000	550	50	40	2.0	4.0
1000 x 2200	550	50	40	2.6	4.0
1000 x 2500	550	50	40	2.6	6.0
1200 x 1000	550	50	40	2.0	4.0
1200 x 1200	550	50	40	2.0	4.0
1200 x 1600	550	50	40	2.6	6.0
1200 x 1800	550	50	40	2.6	6.0
1200 x 2100	550	50	55	4.0	6.0
1200 x 2500	550	50	55	4.0	6.0
1400 x 1000	750	50	40	2.6	4.0
1500 x 1500	750	50	55	4.0	6.0
1500 x 1800	750	50	55	4.0	8.0
1500 x 2100	750	50	80	6.0	8.0
1500 x 2500	750	50	80	6.0	-
1600 x 1000	750	50	40	2.6	6.0
1800 x 1000	1050	63	80	6.0	8.0
1800 x 1800	1050	63	120	6.0	-
1800 x 2100	1050	63	120	8.0	-
1800 x 2500	1050	63	120	8.0	-
2000 x 1000	1050	63	80	6.0	8.0
2000 x 2000	1050	63	120	8.0	-
2000 x 2100	1050	63	120	8.0	-
2000 x 2500	1050	63	120	-	-
2200 x 1000	1300	63	120(**)	-	-

(*) For different smoke vent dimensions than specified in the table control system should be selected for larger size of the vent.

(**) SL 500

(***) For selected sizes there are different SL options available:

– For electric control: SL 750, SL 950, SL 1300 and SL 1600

– For pneumatic control: SL 250, SL 550, SL 750, SL 1300, SL 1600 and SL 2000

6.2.6 | Technical data

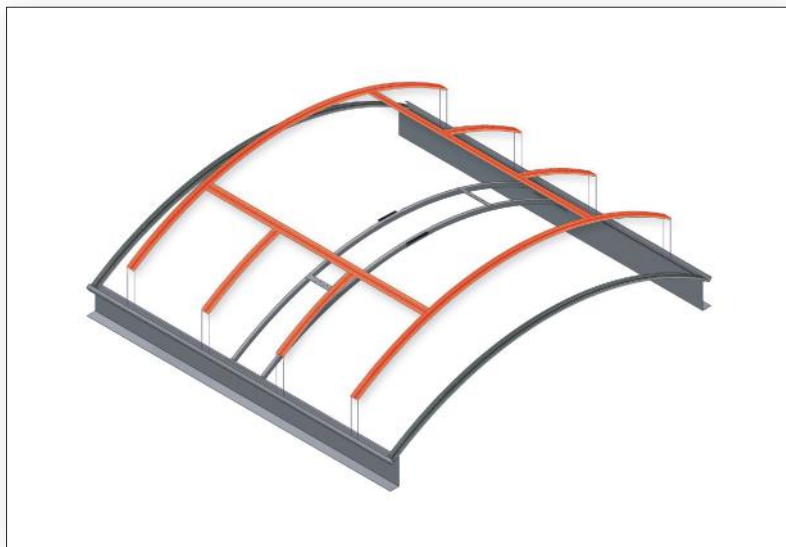
SINGLE-LEAF VENTS IN ARCH SHAPED CONTINUOUS ROOFLIGHTS					
VENT DIMENSIONS (*)	PNEUMATIC CONTROL (**)			ELECTRIC CONTROL (**)	
	PNEUMATIC ACTUATOR		MIN. CAPACITY OF CO ₂ CARTRIDGE SL 950	POWER CONSUMPTION [A] BY ELECTRIC ACTUATOR FOR CLASS	
	STROKE	DIAMETER			
[mm]	[mm]	[mm]	[g]	SL 250	SL 550
1000 x 2500	400	40	40	2 x 0.8	2 x 1.3
1200 x 1200	400	40	24	2 x 0.8	2 x 1.0
1200 x 1500	400	40	24	2 x 0.8	2 x 1.0
1200 x 2100	400	40	24	2 x 0.8	2 x 1.3
1500 x 1500	400	40	24	2 x 1.6	2 x 2.0
1500 x 2100	400	40	40	2 x 1.6	2 x 2.6
1500 x 2500	400	40	40	2 x 1.6	2 x 2.6
1800 x 2100	550	40	55	2 x 1.6	2 x 4.0
2000 x 2100	600	40	55	2 x 2.0	2 x 4.0
2000 x 2500	600	40	80	2 x 2.0	2 x 4.0
2200 x 2500	700	40	80	2 x 4.0	2 x 6.0
2400 x 2500	750	40	120	2 x 4.0	2 x 6.0
2500 x 2500	850	40	120	2 x 4.0	2 x 8.0

(*) For different smoke vent dimensions than specified in the table control system should be selected for larger size of the vent.

(**) For selected sizes there are different SL options available:

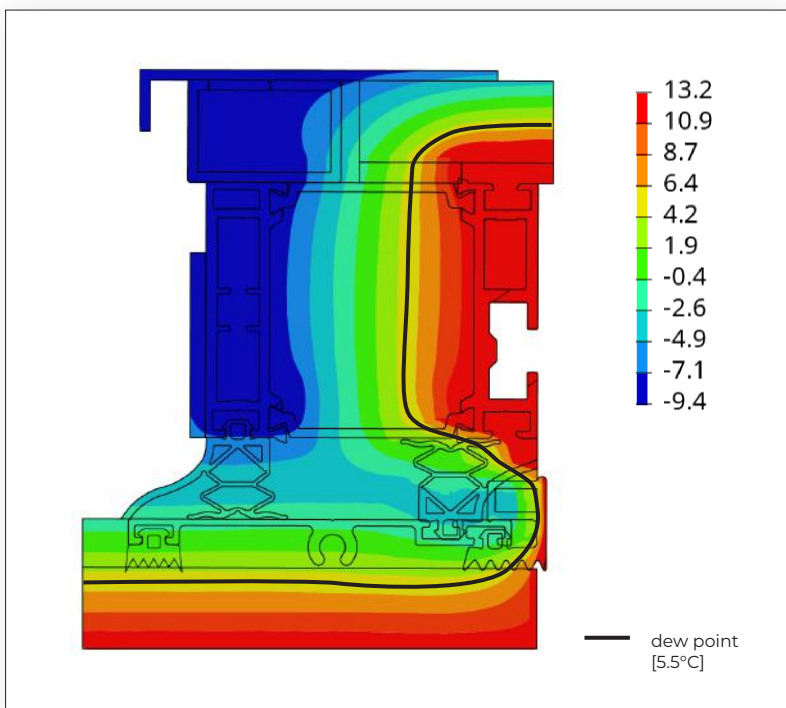
- For electric control: SL 750, SL 950, SL 1300, SL 1600 and SL 2000
- For pneumatic control: SL 550, SL 1300, SL 1600 and SL 2000

» Advantages of mcr PROLIGHT TB vents



Simplified design

The mcr PROLIGHT TB smoke vents feature a simplified design that **eliminates the need for an overlay base for the vent frame**. The use of an advanced, multi-stage sealing system enhances tightness and simplifies installation. With a reduced number of components and lower weight, the system is more cost-effective in transport and installation while maintaining high thermal insulation performance.



Isothermal Distribution

A numerical analysis conducted in compliance with current standards presents a detailed isothermal distribution within the PROLIGHT TB smoke vent. The isothermal graph illustrates the optimized thermal efficiency of the structure.

The effective thermal insulation of the mcr PROLIGHT TB vent results from the precise design of thermal insulation zones, improving the energy performance of the entire structure and ensuring user thermal comfort. **By eliminating thermal bridges**, this solution meets the highest energy efficiency standards and contributes to reducing the operational costs of buildings in which it is installed.



Load-Bearing Frame

A specially designed leaf frame profile **allows for quick assembly/disassembly** of the traverse.



Improved Thermal Performance

The wing profile features a thermal break and multiple sealing levels. **This prevents thermal bridges** and potential moisture condensation.



New Profiles

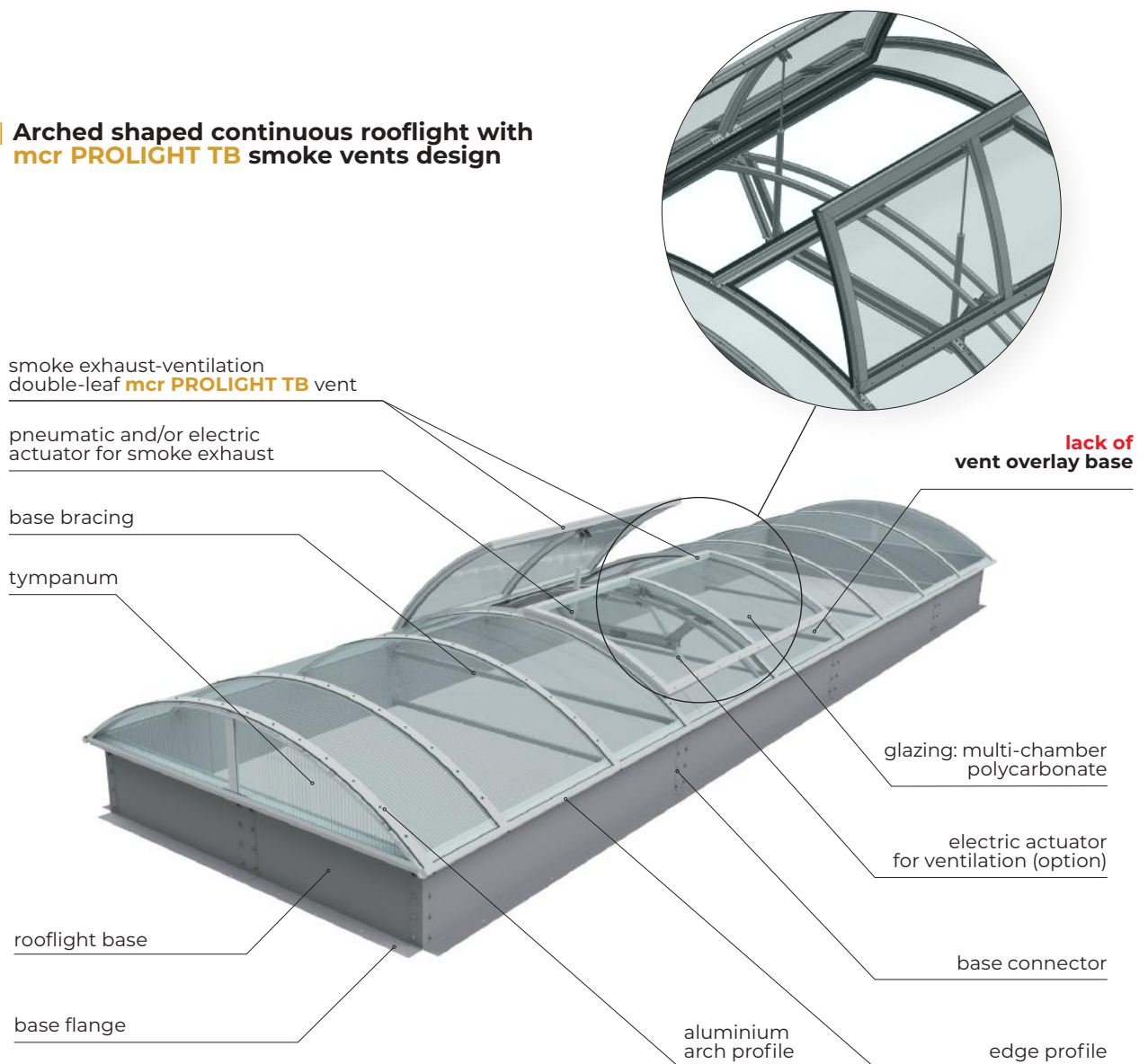
The leaf frame structure is connected using specially designed corners (without welding).

6.3 | Smoke vents **mcr PROLIGHT TB** integrated in arched shaped continuous rooflights

6.3.1 | Technical description of standard

- » Parameters compliant with the Classification Report EN 12101-2 FIRES-JR-005-20-NURE edition 2 and confirmed Certificate of constancy of performance No. 1396-CPR-0189,
- » **smoke exhaust vents mcr PROLIGHT TB:**
 - no overlay base, ensuring simpler and faster installation,
 - no thermal bridges,
- » high sealing performance,
- » modified leaf construction (warm leaf frame profile with thermal insulation inserts),
- » **smoke vent leaf opening angle:**
 - single-leaf vent $\geq 140^\circ$,
 - double-leaf vent $90^\circ - 100^\circ$,
- » **improved water drainage with a new gutter system:**
 - additional detachment for increased slope,
 - leaf drip edges directing water to the central gutter,
- » **smoke ventilation control:** pneumatic, electric 24 V-,
- » **ventilation control:** electric 230 V~.

6.3.2 | Arched shaped continuous rooflight with **mcr PROLIGHT TB** smoke vents design



Rys. 88 Design of **mcr PROLIGHT** arch shaped continuous rooflight with integrated **mcr PROLIGHT TB** smoke exhaust and daily ventilation double-leaf vent

6.3.3 | Technical drawings of sample configurations of continuous rooflights with integrated smoke vents **mcr PROLIGHT TB**

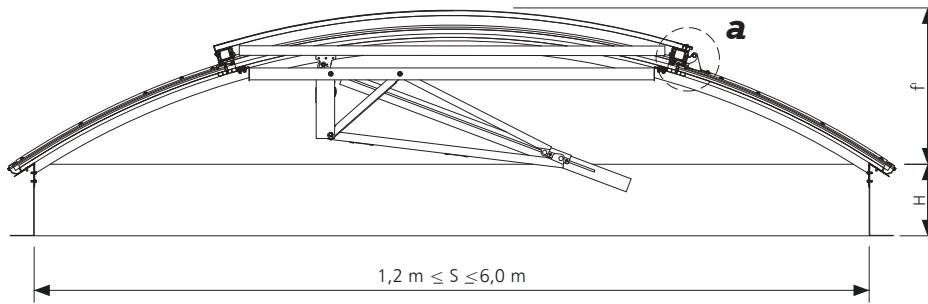


Fig. 89 Cross section **E-E** of arch shaped continuous rooflight with integrated **mcr PROLIGHT TB** smoke exhaust and daily ventilation single-leaf vent

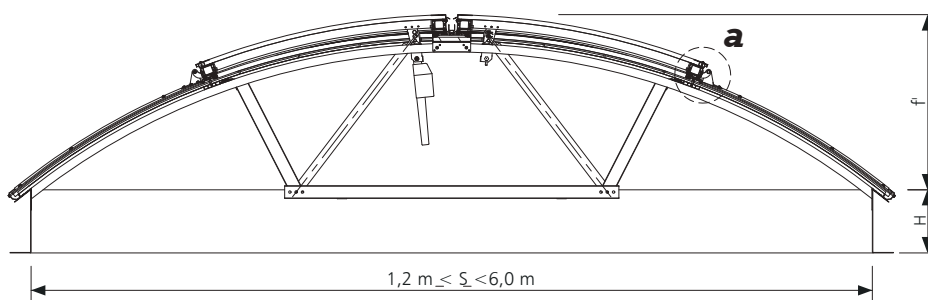
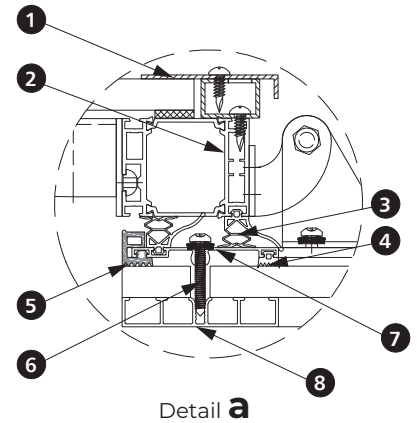


Fig. 90 Cross section **F-F** of arch shaped continuous rooflight with integrated **mcr PROLIGHT TB** smoke exhaust and daily ventilation double-leaf vent



1. pressing frame
2. leaf profile TB
3. outer leaf gasket

4. gasket SIM-02
5. inner gasket
6. screw with EPDM washer DIN 7981

7. pressure profile D75
8. load-bearing profile N80x15

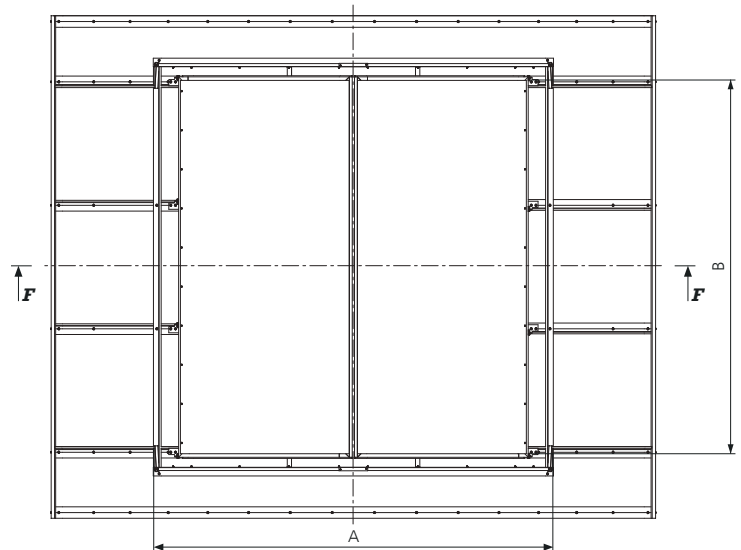
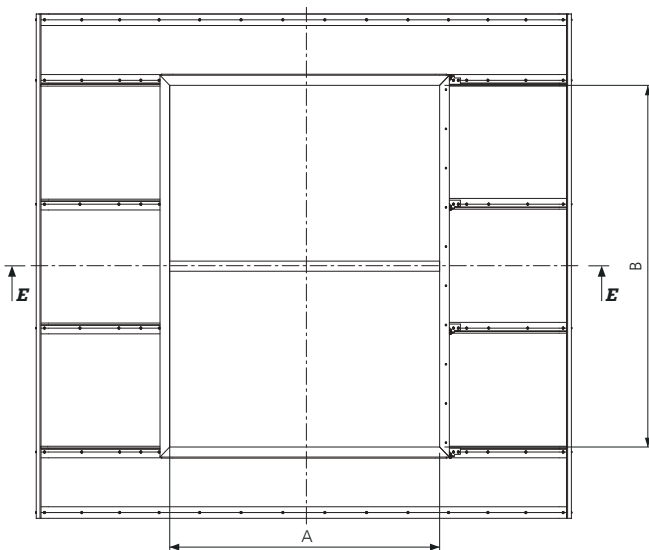


Fig. 91 Top view of arch shaped continuous rooflight with integrated **mcr PROLIGHT TB** smoke exhaust and daily ventilation single and double-leaf vent

S – continuous rooflight span [m]
f – continuous rooflight rise with vent / vents [mm] – depends on glazing thickness, bending radius and rooflight span
H – continuous rooflight base height [mm]
A, B – nominal vent dimensions [mm]

6.3.4 | Available sizes table for smoke vents in arch shaped continuous rooflights as per CE 1396-CPR-0189

NOMINAL DIMENSIONS [A x B]	ACTIVE AREA A_a [m ²]			
	SINGLE-LEAF VENTS		DOUBLE-LEAF VENTS	
[mm]	WITHOUT WIND DEFLECTORS	WITH WIND DEFLECTORS	WITHOUT WIND DEFLECTORS	WITH WIND DEFLECTORS
1000 x 1000	0.44	0.72	0.42	0.66
1000 x 1100	0.47	0.8	0.46	0.73
1000 x 1200	0.51	0.87	0.5	0.81
1000 x 1300	0.54	0.95	0.54	0.88
1000 x 1400	0.57	1.02	0.58	0.95
1000 x 1500	0.6	1.09	0.62	1.03
1000 x 1600	0.63	1.17	0.67	1.1
1000 x 1700	0.66	1.24	0.71	1.17
1000 x 1800	0.68	1.32	0.76	1.25
1000 x 1900	0.71	1.39	0.8	1.32
1000 x 2000	0.73	1.46	0.85	1.39
1000 x 2100	0.75	1.54	0.9	1.47
1000 x 2200	0.77	1.61	0.95	1.54
1000 x 2300	0.79	1.68	1.0	1.61
1000 x 2400	0.81	1.76	1.05	1.69
1000 x 2500	0.83	1.83	1.1	1.76
1100 x 1000	0.48	0.8	0.45	0.73
1100 x 1100	0.52	0.88	0.49	0.82
1100 x 1200	0.56	0.96	0.53	0.9
1100 x 1300	0.6	1.04	0.57	0.98
1100 x 1400	0.63	1.12	0.62	1.06
1100 x 1500	0.67	1.2	0.66	1.14
1100 x 1600	0.7	1.29	0.71	1.22
1100 x 1700	0.73	1.37	0.76	1.3
1100 x 1800	0.76	1.45	0.8	1.38
1100 x 1900	0.79	1.53	0.85	1.47
1100 x 2000	0.82	1.61	0.9	1.55
1100 x 2100	0.84	1.69	0.95	1.63
1100 x 2200	0.87	1.78	1.0	1.71
1100 x 2300	0.89	1.86	1.05	1.79
1100 x 2400	0.91	1.94	1.11	1.87
1100 x 2500	0.93	2.02	1.16	1.95
1200 x 1000	0.52	0.87	0.48	0.81
1200 x 1100	0.57	0.96	0.52	0.9
1200 x 1200	0.61	1.05	0.56	0.99
1200 x 1300	0.65	1.14	0.61	1.08
1200 x 1400	0.69	1.23	0.66	1.16
1200 x 1500	0.73	1.32	0.7	1.25
1200 x 1600	0.77	1.41	0.75	1.34
1200 x 1700	0.8	1.49	0.8	1.43
1200 x 1800	0.84	1.58	0.85	1.52
1200 x 1900	0.87	1.67	0.9	1.61
1200 x 2000	0.9	1.76	0.95	1.7
1200 x 2100	0.93	1.85	1.0	1.79
1200 x 2200	0.96	1.94	1.06	1.88
1200 x 2300	0.99	2.03	1.11	1.97
1200 x 2400	1.01	2.12	1.17	2.06
1200 x 2500	1.04	2.21	1.22	2.15
1300 x 1000	0.56	0.95	0.51	0.88
1300 x 1100	0.61	1.04	0.55	0.98
1300 x 1200	0.66	1.14	0.6	1.08
1300 x 1300	0.7	1.24	0.65	1.17

6.3.4 | Available sizes table for smoke vents in arch shaped continuous rooflights as per CE 1396-CPR-0189

NOMINAL DIMENSIONS [A x B]	ACTIVE AREA A_a [m ²]			
	SINGLE-LEAF VENTS		DOUBLE-LEAF VENTS	
[mm]	WITHOUT WIND DEFLECTORS	WITH WIND DEFLECTORS	WITHOUT WIND DEFLECTORS	WITH WIND DEFLECTORS
1300 x 1400	0.75	1.33	0.69	1.27
1300 x 1500	0.79	1.43	0.74	1.37
1300 x 1600	0.83	1.53	0.79	1.46
1300 x 1700	0.87	1.62	0.84	1.56
1300 x 1800	0.91	1.72	0.9	1.66
1300 x 1900	0.95	1.82	0.95	1.76
1300 x 2000	0.98	1.91	1.0	1.85
1300 x 2100	1.02	2.01	1.06	1.95
1300 x 2200	1.05	2.11	1.11	2.05
1300 x 2300	1.08	2.2	1.17	2.15
1300 x 2400	1.11	2.3	1.23	2.24
1300 x 2500	1.14	2.4	1.29	2.34
1400 x 1000	0.6	1.02	0.54	0.95
1400 x 1100	0.66	1.12	0.58	1.06
1400 x 1200	0.71	1.23	0.63	1.16
1400 x 1300	0.76	1.33	0.68	1.27
1400 x 1400	0.81	1.44	0.73	1.38
1400 x 1500	0.85	1.54	0.78	1.48
1400 x 1600	0.9	1.64	0.84	1.59
1400 x 1700	0.94	1.75	0.89	1.69
1400 x 1800	0.99	1.85	0.94	1.8
1400 x 1900	1.03	1.96	1.0	1.9
1400 x 2000	1.07	2.06	1.05	2.01
1400 x 2100	1.11	2.17	1.11	2.11
1400 x 2200	1.14	2.27	1.17	2.22
1400 x 2300	1.18	2.37	1.23	2.32
1400 x 2400	1.21	2.48	1.29	2.43
1400 x 2500	1.25	2.58	1.35	2.53
1500 x 1000	0.65	1.09	0.57	1.03
1500 x 1100	0.7	1.2	0.62	1.14
1500 x 1200	0.76	1.32	0.67	1.25
1500 x 1300	0.81	1.43	0.72	1.37
1500 x 1400	0.86	1.54	0.77	1.48
1500 x 1500	0.92	1.65	0.82	1.59
1500 x 1600	0.97	1.76	0.88	1.71
1500 x 1700	1.01	1.88	0.93	1.82
1500 x 1800	1.06	1.99	0.99	1.93
1500 x 1900	1.11	2.1	1.05	2.05
1500 x 2000	1.15	2.21	1.11	2.16
1500 x 2100	1.19	2.32	1.16	2.27
1500 x 2200	1.23	2.43	1.22	2.39
1500 x 2300	1.27	2.55	1.29	2.5
1500 x 2400	1.31	2.66	1.35	2.61
1500 x 2500	1.35	2.77	1.41	2.73
1600 x 1000	0.69	1.17	0.6	1.1
1600 x 1100	0.75	1.29	0.65	1.22
1600 x 1200	0.81	1.41	0.7	1.34
1600 x 1300	0.86	1.53	0.75	1.46
1600 x 1400	0.92	1.64	0.81	1.59
1600 x 1500	0.98	1.76	0.86	1.71
1600 x 1600	1.03	1.88	0.92	1.83
1600 x 1700	1.08	2	0.98	1.95

6.3.4 | Available sizes table for smoke vents in arch shaped continuous rooflights as per CE 1396-CPR-0189

NOMINAL DIMENSIONS [A x B]	ACTIVE AREA A_a [m ²]			
	SINGLE-LEAF VENTS		DOUBLE-LEAF VENTS	
[mm]	WITHOUT WIND DEFLECTORS	WITH WIND DEFLECTORS	WITHOUT WIND DEFLECTORS	WITH WIND DEFLECTORS
1600 x 1800	1.13	2.12	1.04	2.07
1600 x 1900	1.18	2.24	1.1	2.19
1600 x 2000	1.23	2.36	1.16	2.31
1600 x 2100	1.28	2.48	1.22	2.44
1600 x 2200	1.32	2.6	1.28	2.56
1600 x 2300	1.37	2.72	1.34	2.68
1600 x 2400	1.41	2.84	1.41	2.8
1600 x 2500	1.45	2.96	1.47	2.92
1700 x 1000	0.73	1.24	0.62	1.17
1700 x 1100	0.79	1.37	0.68	1.3
1700 x 1200	0.86	1.49	0.73	1.43
1700 x 1300	0.92	1.62	0.79	1.56
1700 x 1400	0.98	1.75	0.85	1.69
1700 x 1500	1.04	1.88	0.9	1.82
1700 x 1600	1.1	2	0.96	1.95
1700 x 1700	1.15	2.13	1.02	2.08
1700 x 1800	1.21	2.26	1.08	2.21
1700 x 1900	1.26	2.38	1.15	2.34
1700 x 2000	1.31	2.51	1.21	2.47
1700 x 2100	1.36	2.64	1.27	2.6
1700 x 2200	1.41	2.76	1.34	2.73
1700 x 2300	1.46	2.89	1.4	2.86
1700 x 2400	1.51	3.02	1.47	2.99
1700 x 2500	1.55	3.15	1.53	3.12
1800 x 1000	0.77	1.32	0.65	1.25
1800 x 1100	0.84	1.45	0.71	1.38
1800 x 1200	0.9	1.58	0.77	1.52
1800 x 1300	0.97	1.72	0.83	1.66
1800 x 1400	1.03	1.85	0.89	1.8
1800 x 1500	1.1	1.99	0.95	1.93
1800 x 1600	1.16	2.12	1.01	2.07
1800 x 1700	1.22	2.26	1.07	2.21
1800 x 1800	1.28	2.39	1.13	2.35
1800 x 1900	1.34	2.53	1.19	2.48
1800 x 2000	1.39	2.66	1.26	2.62
1800 x 2100	1.45	2.79	1.32	2.76
1800 x 2200	1.5	2.93	1.39	2.9
1800 x 2300	1.55	3.06	1.46	3.03
1800 x 2400	1.6	3.2	1.53	3.17
1800 x 2500	1.65	3.33	1.6	3.31
1900 x 1000	0.81	1.39	0.68	1.32
1900 x 1100	0.88	1.53	0.74	1.47
1900 x 1200	0.95	1.67	0.8	1.61
1900 x 1300	1.02	1.82	0.86	1.76
1900 x 1400	1.09	1.96	0.92	1.9
1900 x 1500	1.16	2.1	0.99	2.05
1900 x 1600	1.22	2.24	1.05	2.19
1900 x 1700	1.29	2.38	1.11	2.34
1900 x 1800	1.35	2.53	1.18	2.48
1900 x 1900	1.41	2.67	1.24	2.63
1900 x 2000	1.47	2.81	1.31	2.78
1900 x 2100	1.53	2.95	1.38	2.92

6.3.4 | Available sizes table for smoke vents in arch shaped continuous rooflights as per CE 1396-CPR-0189

NOMINAL DIMENSIONS [A x B]	ACTIVE AREA A_a [m ²]			
	SINGLE-LEAF VENTS		DOUBLE-LEAF VENTS	
[mm]	WITHOUT WIND DEFLECTORS	WITH WIND DEFLECTORS	WITHOUT WIND DEFLECTORS	WITH WIND DEFLECTORS
1900 x 2200	1.59	3.09	1.45	3.07
1900 x 2300	1.65	3.24	1.52	3.21
1900 x 2400	1.7	3.38	1.59	3.36
1900 x 2500	1.75	3.52	1.66	3.5
2000 x 1000	0.85	1.46	0.71	1.39
2000 x 1100	0.92	1.61	0.77	1.55
2000 x 1200	1	1.76	0.84	1.7
2000 x 1300	1.07	1.91	0.9	1.85
2000 x 1400	1.15	2.06	0.96	2.01
2000 x 1500	1.22	2.21	1.03	2.16
2000 x 1600	1.29	2.36	1.09	2.31
2000 x 1700	1.36	2.51	1.16	2.47
2000 x 1800	1.42	2.66	1.22	2.62
2000 x 1900	1.49	2.81	1.29	2.78
2000 x 2000	1.55	2.96	1.36	2.93
2000 x 2100	1.62	3.11	1.43	3.08
2000 x 2200	1.68	3.26	1.5	3.24
2000 x 2300	1.74	3.41	1.57	3.39
2000 x 2400	1.8	3.56	1.65	3.54
2000 x 2500	1.85	3.71	1.72	3.7
2100 x 1000	-	-	0.74	1.47
2100 x 1100	-	-	0.81	1.63
2100 x 1200	-	-	0.87	1.79
2100 x 1300	-	-	0.93	1.95
2100 x 1400	-	-	1.0	2.11
2100 x 1500	-	-	1.07	2.27
2100 x 1600	-	-	1.13	2.44
2100 x 1700	-	-	1.2	2.6
2100 x 1800	-	-	1.27	2.76
2100 x 1900	-	-	1.34	2.92
2100 x 2000	-	-	1.41	3.08
2100 x 2100	-	-	1.49	3.24
2100 x 2200	-	-	1.56	3.41
2100 x 2300	-	-	1.63	3.57
2100 x 2400	-	-	1.71	3.73
2100 x 2500	-	-	1.78	3.89
2200 x 1000	0.93	1.61	0.77	1.54
2200 x 1100	-	-	0.84	1.71
2200 x 1200	-	-	0.9	1.88
2200 x 1300	-	-	0.97	2.05
2200 x 1400	-	-	1.04	2.22
2200 x 1500	-	-	1.11	2.39
2200 x 1600	-	-	1.18	2.56
2200 x 1700	-	-	1.25	2.73
2200 x 1800	-	-	1.32	2.9
2200 x 1900	-	-	1.39	3.07
2200 x 2000	-	-	1.46	3.24
2200 x 2100	-	-	1.54	3.41
2200 x 2200	-	-	1.61	3.58
2200 x 2300	-	-	1.69	3.75
2200 x 2400	-	-	1.77	3.91
2200 x 2500	-	-	1.84	4.08

6.3.4 | Available sizes table for smoke vents in arch shaped continuous rooflights as per CE 1396-CPR-0189

NOMINAL DIMENSIONS [A x B]	ACTIVE AREA A_a [m ²]			
	SINGLE-LEAF VENTS		DOUBLE-LEAF VENTS	
[mm]	WITHOUT WIND DEFLECTORS	WITH WIND DEFLECTORS	WITHOUT WIND DEFLECTORS	WITH WIND DEFLECTORS
2300 x 1000	-	-	0.8	1.61
2300 x 1100	-	-	0.87	1.79
2300 x 1200	-	-	0.94	1.97
2300 x 1300	-	-	1.01	2.15
2300 x 1400	-	-	1.08	2.32
2300 x 1500	-	-	1.15	2.5
2300 x 1600	-	-	1.22	2.68
2300 x 1700	-	-	1.29	2.86
2300 x 1800	-	-	1.37	3.03
2300 x 1900	-	-	1.44	3.21
2300 x 2000	-	-	1.52	3.39
2300 x 2100	-	-	1.59	3.57
2300 x 2200	-	-	1.67	3.75
2300 x 2300	-	-	1.75	3.92
2300 x 2400	-	-	1.83	4.1
2300 x 2500	-	-	1.91	4.28
2400 x 1000	-	-	0.83	1.69
2400 x 1100	-	-	0.9	1.87
2400 x 1200	-	-	0.97	2.06
2400 x 1300	-	-	1.04	2.24
2400 x 1400	-	-	1.11	2.43
2400 x 1500	-	-	1.19	2.61
2400 x 1600	-	-	1.26	2.8
2400 x 1700	-	-	1.34	2.99
2400 x 1800	-	-	1.41	3.17
2400 x 1900	-	-	1.49	3.36
2400 x 2000	-	-	1.57	3.54
2400 x 2100	-	-	1.65	3.73
2400 x 2200	-	-	1.72	3.91
2400 x 2300	-	-	1.81	4.1
2400 x 2400	-	-	1.89	4.29
2400 x 2500	-	-	1.97	4.47
2500 x 1000	-	-	0.86	1.76
2500 x 1100	-	-	0.93	1.95
2500 x 1200	-	-	1.0	2.15
2500 x 1300	-	-	1.08	2.34
2500 x 1400	-	-	1.15	2.53
2500 x 1500	-	-	1.23	2.73
2500 x 1600	-	-	1.3	2.92
2500 x 1700	-	-	1.38	3.12
2500 x 1800	-	-	1.46	3.31
2500 x 1900	-	-	1.54	3.5
2500 x 2000	-	-	1.62	3.7
2500 x 2100	-	-	1.7	3.89
2500 x 2200	-	-	1.78	4.08
2500 x 2300	-	-	1.86	4.28
2500 x 2400	-	-	1.95	4.47
2500 x 2500	-	-	2.03	4.67

6.3.5 | Smoke vents control in arch shaped continuous rooflights as per CE 1396-CPR-0189

For correct operation, smoke vents as well as smoke exhaust & ventilation vents require devices controlling their opening and closing. A set of such devices constitutes a system for smoke exhaust control or smoke exhaust and ventilation control. **Depending on the type of devices used, it may be designed as a:**

- » **pneumatic** smoke exhaust control system,
- » **24 V- electric** smoke exhaust control system with ventilation function,
- » **pneumatic and electric** control system; the pneumatic part is responsible for smoke exhaust, while the 230 V~ electric part – for ventilation.

Smoke exhaust control systems are activated as follows:

1. **automatic** – through a thermo switch installed in the vent (pneumatic system), or by optical smoke sensors (electric system),
2. **manual** – by a release of CO₂ cartridges in alarm box (pneumatic system), or by operation of RPO-1 emergency pushbutton (electric system),
3. **FAS signal** – by external impulse from fire alarm system (FAS) sent to an electromagnet installed in the alarm box (pneumatic system) or directly to smoke exhaust control unit (electric system).

6.3.6 | Technical data

SINGLE-LEAF VENTS mcr PROLIGHT TB IN ARCH SHAPED CONTINUOUS ROOFLIGHTS					
VENT DIMENSIONS (*)	PNEUMATIC CONTROL (**)			ELECTRIC CONTROL (**)	
	PNEUMATIC ACTUATOR		MIN. CAPACITY OF CO ₂ – CARTRIDGE – SL 950	POWER CONSUMPTION [A] BY ELECTRIC ACTUATOR FOR CLASS	
	STROKE	DIAMETER			
[mm]	[mm]	[mm]	[g]	SL 250	SL 550
1000 x 1000	550	50	40	1.6	2.0
1000 x 1200	550	50	40	1.6	2.6
1000 x 1400	550	50	40	1.6	2.6
1000 x 1600	550	50	40	2.0	4.0
1000 x 1800	550	50	40	2.0	4.0
1000 x 2000	550	50	40	2.0	4.0
1000 x 2200	550	50	40	2.6	4.0
1000 x 2500	550	50	40	2.6	6.0
1200 x 1000	550	50	40	2.0	4.0
1200 x 1200	550	50	40	2.0	4.0
1200 x 1600	550	50	40	2.6	6.0
1200 x 1800	550	50	40	2.6	6.0
1200 x 2100	550	50	55	4.0	6.0
1200 x 2500	550	50	55	4.0	6.0
1400 x 1000	750	50	40	2.6	4.0
1500 x 1500	750	50	55	4.0	6.0
1500 x 1800	750	50	55	4.0	8.0
1500 x 2100	750	50	80	6.0	8.0
1500 x 2500	750	50	80	6.0	-
1600 x 1000	750	50	40	2.6	6.0
1800 x 1000	1050	63	80	6.0	8.0
1800 x 1800	1050	63	120	6.0	-
1800 x 2100	1050	63	120	8.0	-
1800 x 2500	1050	63	120	8.0	-
2000 x 1000	1050	63	80	6.0	8.0
2000 x 2000	1050	63	120	8.0	-
2000 x 2100	1050	63	120	8.0	-
2000 x 2500	1050	63	120	-	-
2200 x 1000	1300	63	120(**)	-	-

(*) For different smoke vent dimensions than specified in the table control system should be selected for larger size of the vent.

(**) SL 500

(***) For selected sizes there are different SL options available:

– For electric control: SL 750, SL 950, SL 1300 and SL 1600

– For pneumatic control: SL 250, SL 550, SL 750, SL 1300, SL 1600 and SL 2000

6.3.6 | Technical data

SINGLE-LEAF VENTS mcr PROLIGHT TB IN ARCH SHAPED CONTINUOUS ROOFLIGHTS					
VENT DIMENSIONS (*)	PNEUMATIC CONTROL (**)			ELECTRIC CONTROL (**)	
	PNEUMATIC ACTUATOR		MIN. CAPACITY OF CO ₂ – CARTRIDGE – SL 950	POWER CONSUMPTION [A] BY ELECTRIC ACTUATOR FOR CLASS	
	STROKE	DIAMETER			
[mm]	[mm]	[mm]	[g]	SL 250	SL 550
1000 x 2500	400	40	40	2 x 0,8	2 x 1,3
1200 x 1200	400	40	24	2 x 0,8	2 x 1,0
1200 x 1500	400	40	24	2 x 0,8	2 x 1,0
1200 x 2100	400	40	24	2 x 0,8	2 x 1,3
1500 x 1500	400	40	24	2 x 1,6	2 x 2,0
1500 x 2100	400	40	40	2 x 1,6	2 x 2,6
1500 x 2500	400	40	40	2 x 1,6	2 x 2,6
1800 x 2100	550	40	55	2 x 1,6	2 x 4,0
2000 x 2100	600	40	55	2 x 2,0	2 x 4,0
2000 x 2500	600	40	80	2 x 2,0	2 x 4,0
2200 x 2500	700	40	80	2 x 4,0	2 x 6,0
2400 x 2500	750	40	120	2 x 4,0	2 x 6,0
2500 x 2500	850	40	120(**)	2 x 4,0	2 x 8,0

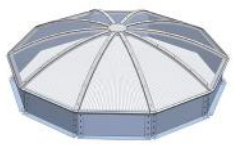
(*) For different smoke vent dimensions than specified in the table control system should be selected for larger size of the vent.

(**) SL 500

(***) For selected sizes there are different SL options available:

- For electric control: SL 750, SL 950, SL 1300 and SL 1600
- For pneumatic control: SL 250, SL 550, SL 750, SL 1300, SL 1600 and SL 2000

6.4 | Non-standard solutions

	Triangular shaped rooflights	Pyramid skylights	Dome skylights
Parameters			
Classification of rooflight	Certificate of Conformity in accordance EN 14963: » DL1000 / DL1125 / DL1500 / DL 2000 / DL 2050 / DL 2500 – resistance to downward loads as per EN 14963, dependent on glazing thickness » UL 1000/ UL 1500 – resistance to pull-off loads as per EN 14963, dependent on glazing thickness » Resistance of glazing to hard body impact as per EN 14963 » Resistance of glazing to large soft body impact as per EN 14963 for SB300 class » Fire performance for external fire, class B_{ROOF(tl)} as per EN 13501-5+A1		
Skylight span / diameter	$1.2 \leq S \leq 5.0 \text{ m}$	$1.2 \leq S \leq 5.0 \text{ m}$	$1.2 \leq D \leq 6.0 \text{ m}$
Geometry	Skylight inclination angle: » $30^\circ < \alpha < 60^\circ$, » optimum $\alpha = 45^\circ$		Dome base shape: » regular polygon inscribed into a circle of diameter D
Module length	$m_1 = 710 \text{ mm}$ or $m_2 = 1060 \text{ mm}$		
Glazing	» multi-chamber polycarbonate panel (PCA) of th. 10 mm, 16 mm, 20 mm, 25 mm, » B _{ROOF(tl)} classification – multi-chamber polycarbonate panel, as above + polyester panel, » multiple glazing with multi-chamber polycarbonate, see Section 8 for details – page 121.		
Ventilation vents	» 0.65 x 0.65 m – 1.5 x 1.9 m for module 710 mm » 1.0 x 1.0 m – 1.4 x 2.0 m for module 1060 mm	» 0.65 x 0.65 m – 1.26 x 1.3 m for module 710 mm » 1.0 x 1.0 m – 1.4 x 1.0 m for module 1060 mm	-
Non-standard options » alternative base sheet thickness of 2.5 mm for self-supporting base of modular length up to 6.0 m » skylight elements painted to any RAL color » custom base height of $h \geq 300 \text{ mm}$ » custom width of circumferential flange of base, » self-supporting base of modular length up to 6.0 m » custom base design » safety nets » available in configuration with soft body impact resistance up to 1200 J			

6.4.1 | Triangular shaped continuous rooflights

6.4.1.1 | Technical description of standard

- » continuous rooflights in accordance with EN 14963 (CE marked),
- » **width:** 1.2 ÷ 5.0 m,
- » straight base of height 300 mm ÷ 700 mm made of galvanized steel sheet of thickness adequate to the rooflight parameters (width, length, glazing thickness),
- » bottom part of base has a circumferential flange of standard width 70 mm, for installing on the roof structure,
- » rooflight base hardened using bracing spaced at 1500 mm or 3000 mm,
- » continuous rooflight base adapted for installing thermal insulation of min. thickness 50 mm,
- » continuous rooflight structure made of aluminium profiles of shape ensuring water run-off,
- » continuous rooflights glazing made of multi-chamber polycarbonate, available in various thicknesses and colors,
- » **continuous rooflights may be delivered with openable vents:**
 - ventilation vents for daily ventilation of facilities,
- » **ventilation control:** electric 230 V~.

6.4.1.2 | Triangular shaped continuous rooflight design

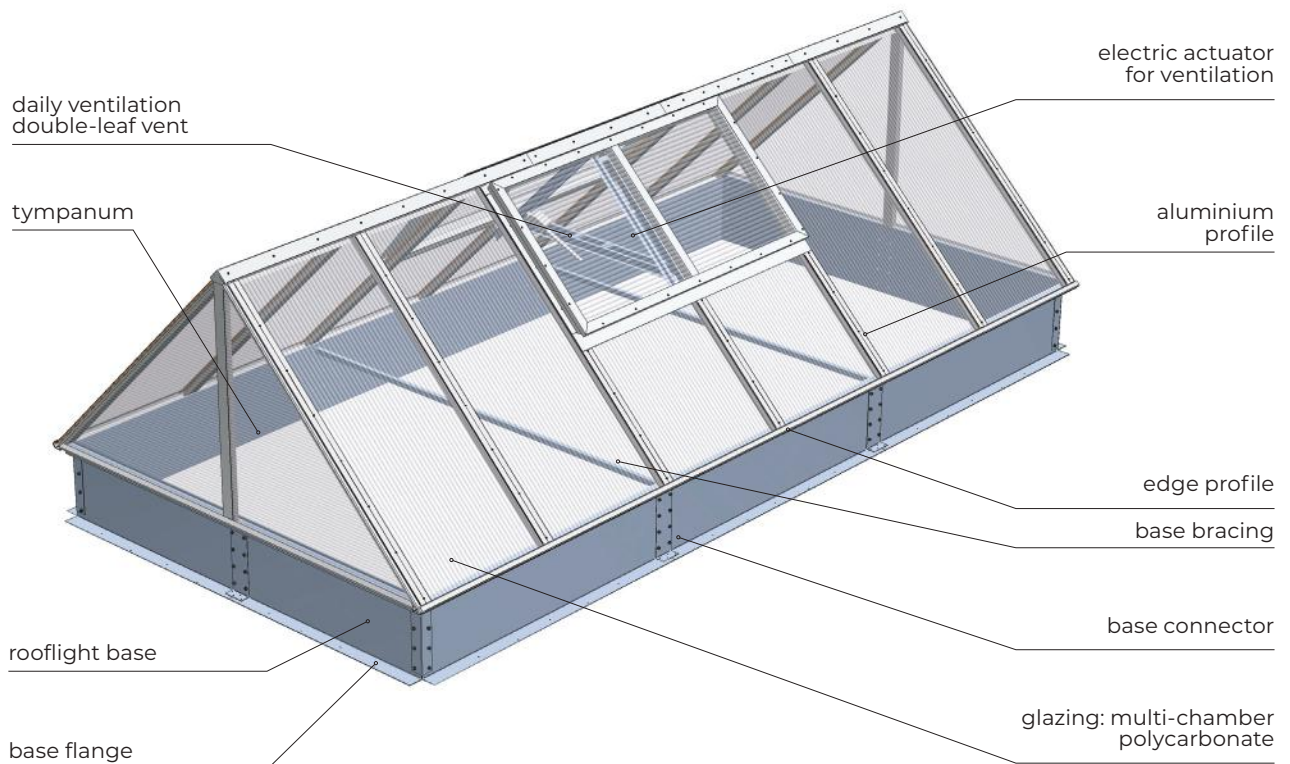


Fig. 92 Design of mcr PROLIGHT triangular shaped continuous rooflight with double-leaf vent, with electric actuator for daily ventilation

6.4.1.3 | Technical drawings of triangular shaped continuous rooflight

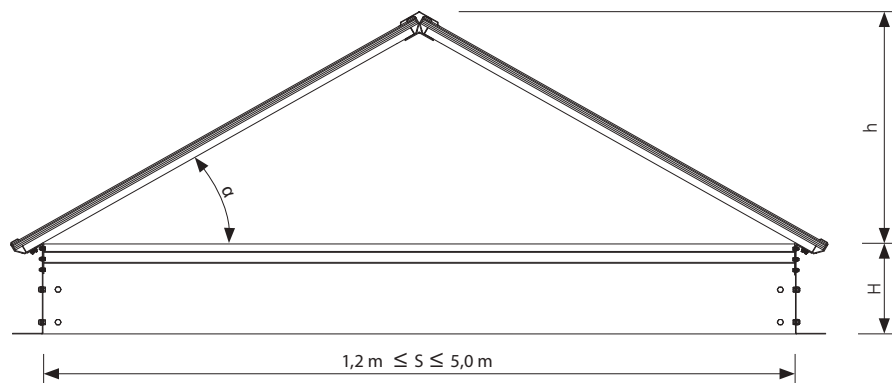


Fig. 93 Cross section **A-A** of mcr PROLIGHT triangular shaped continuous rooflight

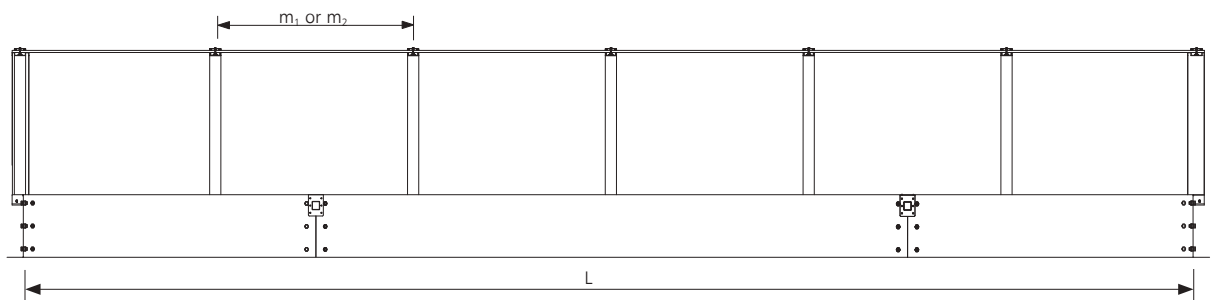


Fig. 94 Cross section **B-B** of mcr PROLIGHT triangular shaped continuous rooflight

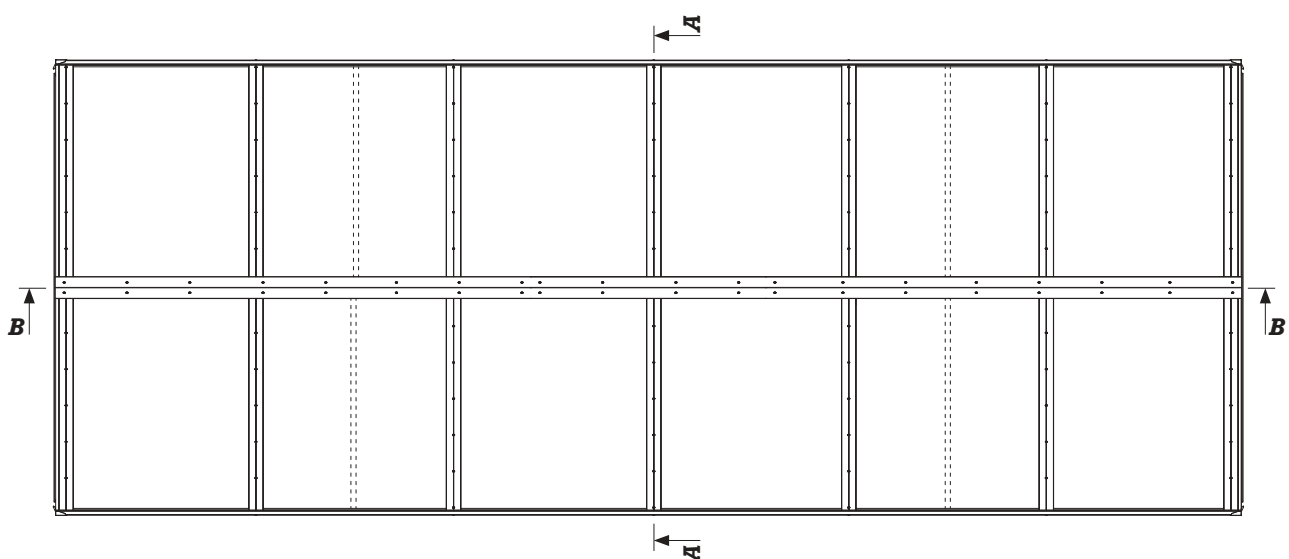


Fig. 95 Top view of mcr PROLIGHT triangular shaped continuous rooflight

S – continuous rooflight span [m]
H – continuous rooflight base height [mm]
h – continuous rooflight height [mm], dependent on rooflight angle of inclination and span
m – modular spacing of load-bearing and pressure profiles available in two dimensions: $m_1 = 710 \text{ mm}$ or $m_2 = 1060 \text{ mm}$

6.4.1.4 | Technical drawings of sample configurations of triangular shaped continuous rooflights with ventilation vents

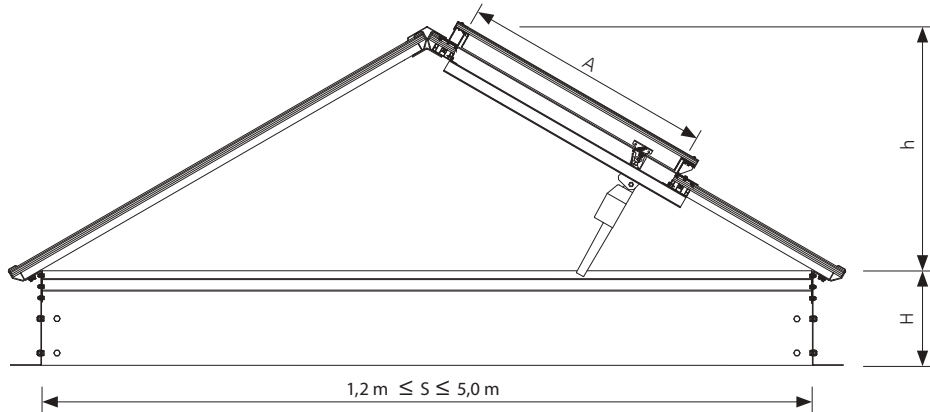


Fig. 96 Cross section **C-C** of mcr PROLIGHT triangular shaped continuous rooflight with daily ventilation single-leaf vent

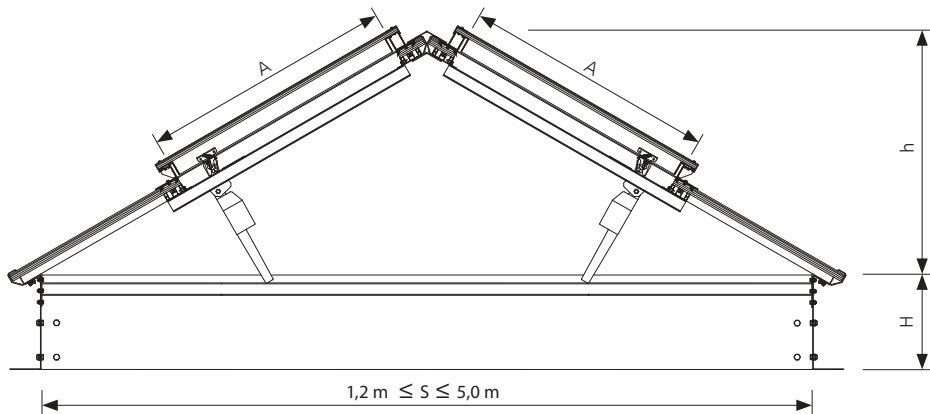


Fig. 97 Cross section **D-D** of mcr PROLIGHT triangular shaped continuous rooflight with daily ventilation double-leaf vent

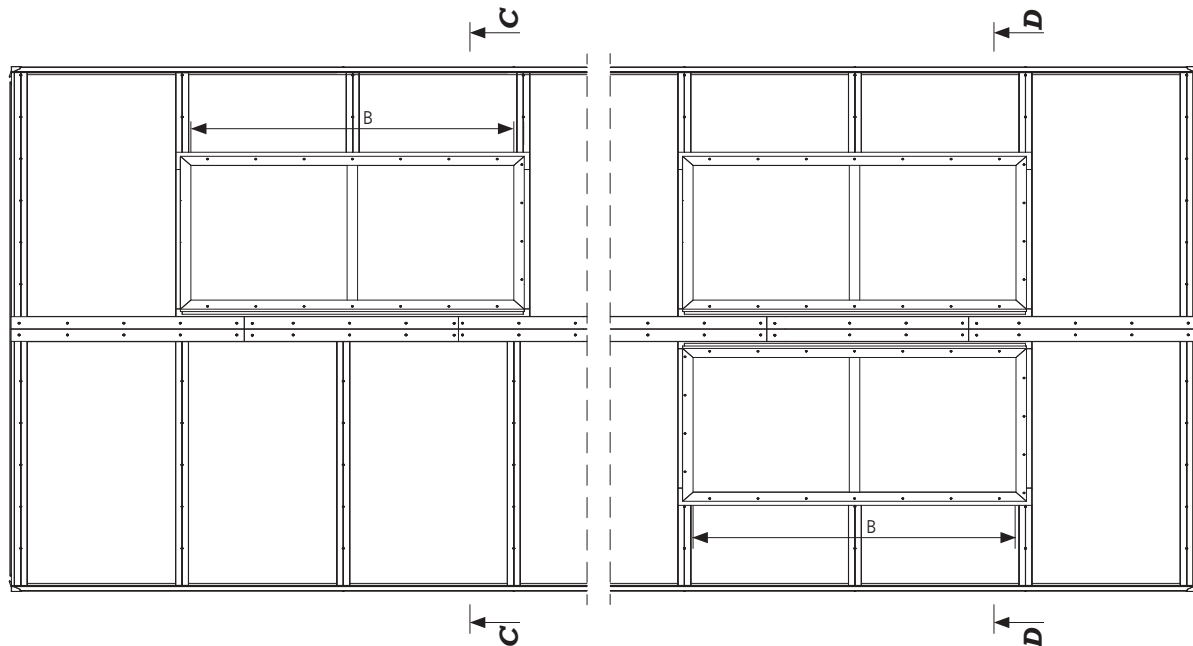


Fig. 98 Top view of mcr PROLIGHT triangular shaped continuous rooflight with daily ventilation single-leaf and double-leaf vent

S – continuous rooflight span [m]
 H – continuous rooflight base height [mm]
 h – continuous rooflight height [mm], dependent on rooflight angle of inclination and span
 A, B – nominal vent dimensions [mm]



6.4.1.5 | Available sizes for ventilation vents in triangular shaped continuous rooflights

NOMINAL DIMENSIONS [A x B]	NOTES (*)
[mm]	
650 x 650	Strips with a module of 710 mm
1000 x 650	Strips with a module of 710 mm
1200 x 650	Strips with a module of 710 mm
1000 x 1000	Strips with a module of 1060 mm
1200 x 1000	Strips with a module of 1060 mm
1400 x 1000	Strips with a module of 1060 mm
1000 x 2000	Strips with a module of 1060 mm
1200 x 2000	Strips with a module of 1060 mm
1400 x 2000	Strips with a module of 1060 mm
1000 x 1300	Strips with a module of 710 mm
1200 x 1300	Strips with a module of 710 mm
1260 x 1300	Strips with a module of 710 mm
1000 x 1900	Strips with a module of 710 mm
1200 x 1900	Strips with a module of 710 mm
1400 x 1900	Strips with a module of 710 mm
1500 x 1900	Strips with a module of 710 mm

(*) Module – Dimension between 2 bearing profiles of the rooflight which is either $m_1 = 710$ mm or $m_2 = 1060$ mm

6.4.2 | Pyramid skylights

6.4.2.1 | Technical description of standard

- » skylights in accordance with EN 14963 (CE marked),
- » **width:** 1.2 ÷ 5.0 m,
- » straight base of height 300 mm ÷ 700 mm made of galvanized steel sheet of thickness adequate to the skylight parameters (width, length, glazing thickness),
- » bottom part of base has a circumferential flange of standard width 70 mm, for installing on the roof structure,
- » skylight base adapted for installing thermal insulation of min. thickness 50 mm,
- » skylight structure made of aluminium profiles of shape ensuring water run-off,
- » skylight glazing made of multi-chamber polycarbonate, available in various thicknesses and colors,
- » **skylights can be equipped with single-leaf ventilation vents within the dimensional range:**
 - 0.65 x 0.65 m – 1.26 x 1.3 m for the 710 mm module,
 - 1.0 x 1.0 m – 1.4 x 1.06 m for the 1060 mm module,
- » **ventilation control:** electric 230 V~.

6.4.2.2 | Pyramid skylight design

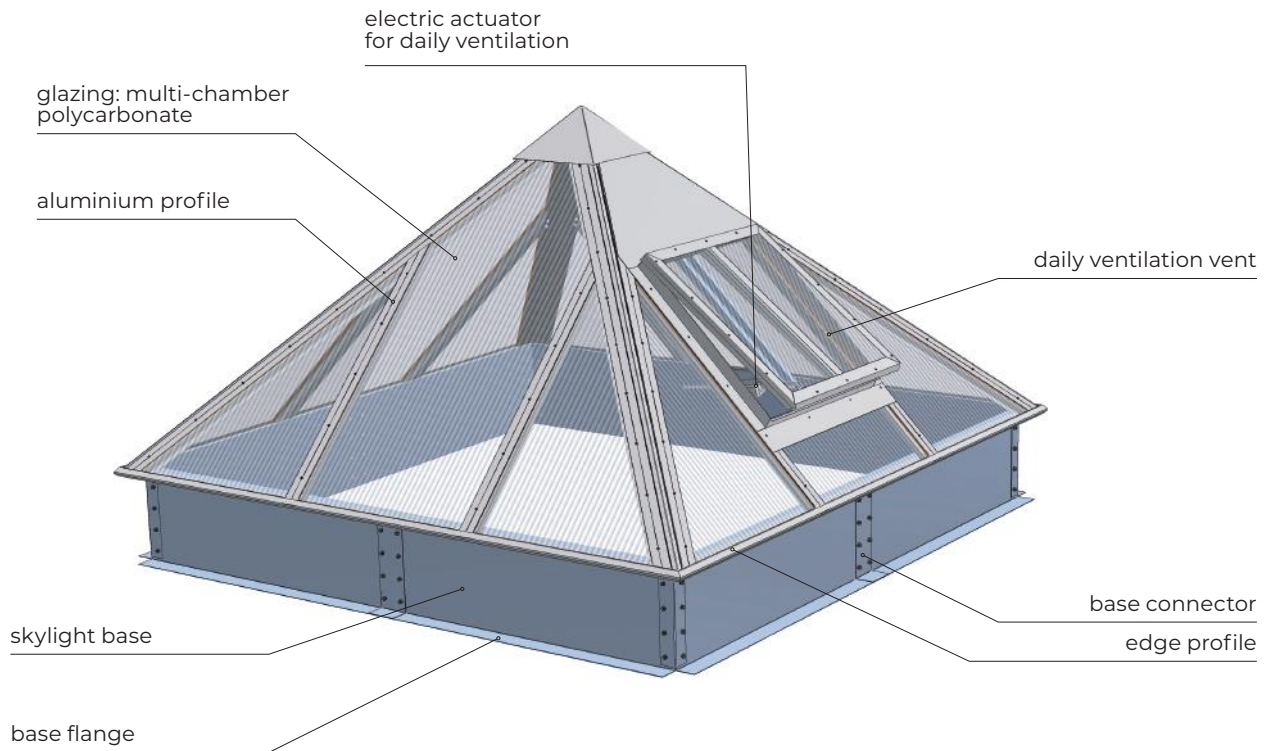


Fig. 99 Design of mcr PROLIGHT pyramid skylight with smoke vent, with electric actuator for daily ventilation

6.4.2.3 | Technical drawings of pyramid skylight

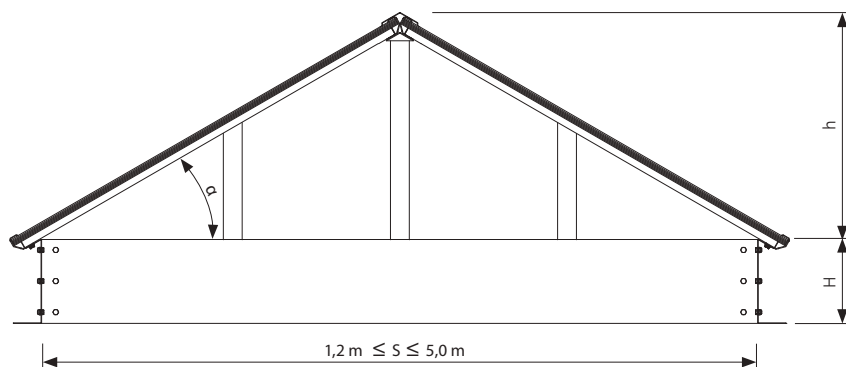


Fig. 100 Cross section **A-A** of mcr PROLIGHT pyramid skylight

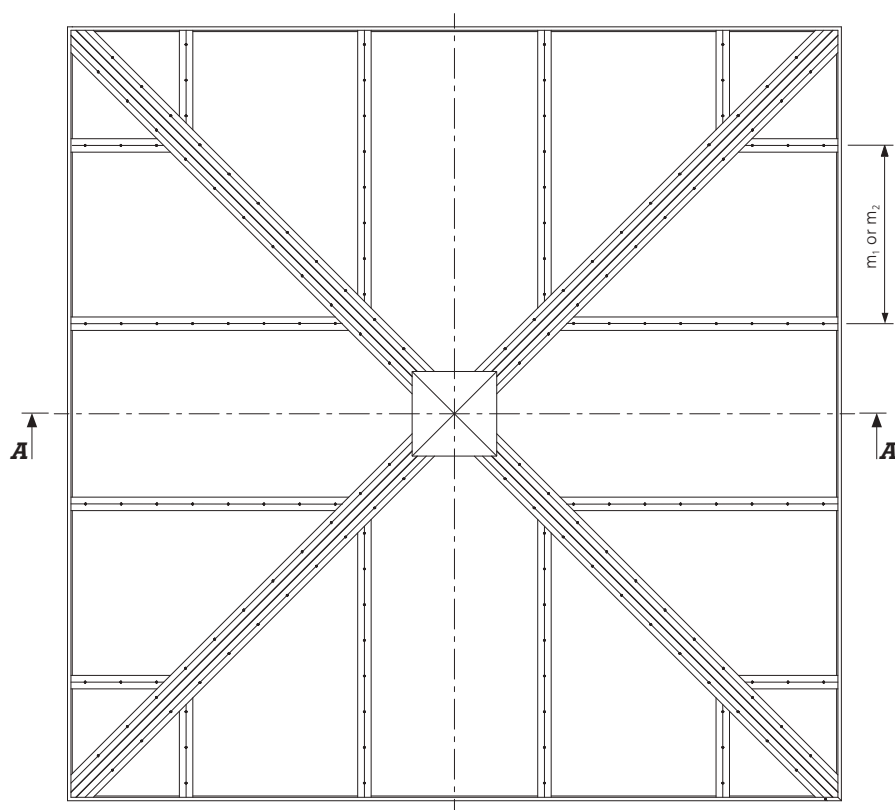


Fig. 101 Top view of mcr PROLIGHT pyramid skylight

S – skylight span [m]
H – skylight base height [mm]
h – skylight height [mm] – dependent on inclination angle
 α – inclination angle of rooflight walls, $30^\circ < \alpha < 60^\circ$
m – modular spacing of load-bearing and pressure profiles available in two dimensions: $m_1 = 710 \text{ mm}$ or $m_2 = 1060 \text{ mm}$

6.4.2.4 | Technical drawings of pyramid skylight with ventilation vent

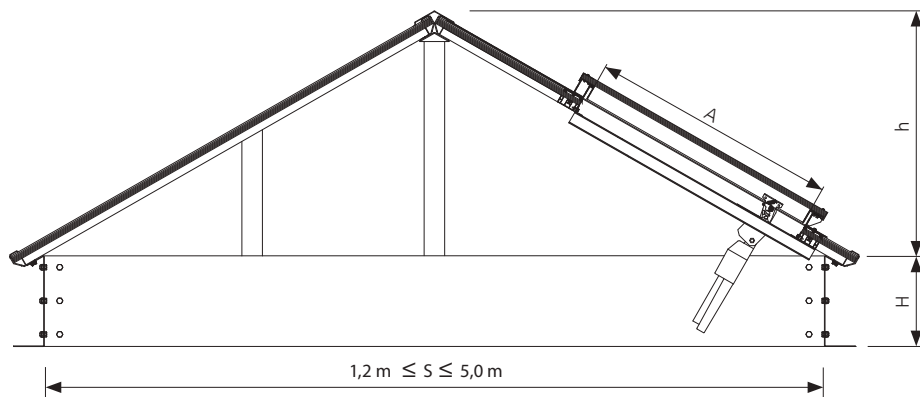


Fig. 102 Cross section **A-A** of mcr PROLIGHT pyramid skylight with daily ventilation vent

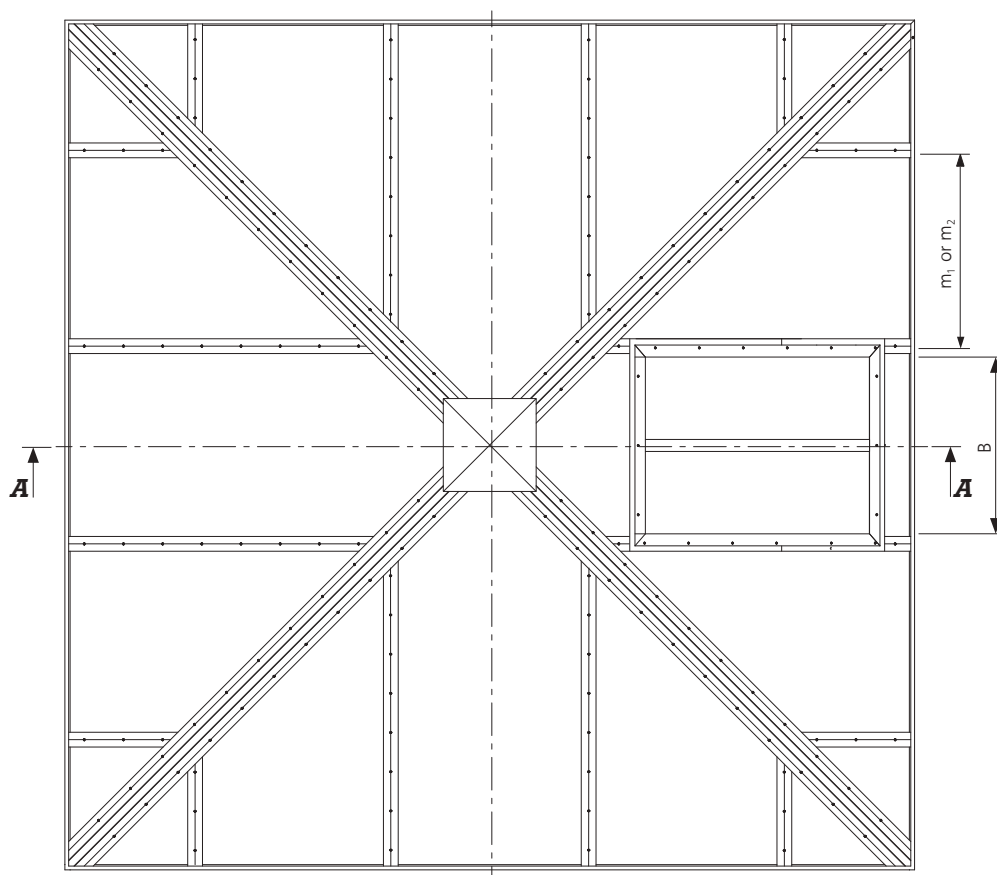


Fig. 103 Top view of mcr PROLIGHT pyramid skylight with daily ventilation vent

- S – skylight span [m]
- H – skylight base height [mm]
- h – skylight height [mm] – dependent on inclination angle
- A, B – nominal vent dimensions [mm]
- m – modular spacing of load-bearing and pressure profiles available in two dimensions: $m_1 = 710 \text{ mm}$ or $m_2 = 1060 \text{ mm}$.

6.4.2.5 | Available sizes table for ventilation vents in pyramid skylights

NOMINAL DIMENSIONS [A x B]	NOTES (*)
[mm]	
650 x 650	Skylights with module 710 mm
1000 x 650	Skylights with module 710 mm
1200 x 650	Skylights with module 710 mm
1000 x 1000	Skylights with module 1060 mm
1200 x 1000	Skylights with module 1060 mm
1400 x 1000	Skylights with module 1060 mm
1000 x 1300	Skylights with module 710 mm
1200 x 1300	Skylights with module 710 mm
1260 x 1300	Skylights with module 710 mm

(*) Module – Dimension between 2 bearing profiles of the skylight which is either $m_1 = 710$ mm or $m_2 = 1060$ mm

6.4.3 | Dome skylights

6.4.3.1 | Technical description of standard

- » skylights in accordance with EN14963 (CE marked),
- » **width:** 1.2 ÷ 6.0 m,
- » straight base of height 300 mm ÷ 700 mm made of galvanized steel sheet of thickness adequate to the skylight parameters (width, length, glazing thickness),
- » bottom part of base has a circumferential flange of standard width 70 mm, for installing on the roof structure,
- » skylight base adapted for installing thermal insulation of min. thickness 50 mm,
- » skylight structure made of aluminium profiles of shape ensuring water run-off,
- » multi-chamber polycarbonate skylight glazing available in various thicknesses and colors.

6.4.3.2 | Dome skylight design

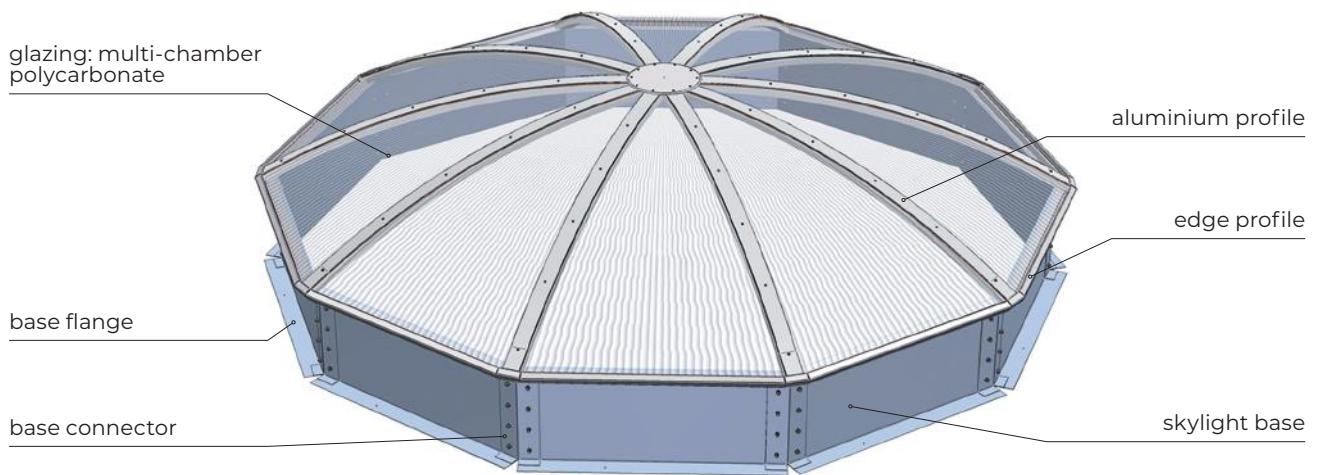


Fig. 104 mcr PROLIGHT dome skylight design

6.4.3.3 | Technical drawings of dome skylight

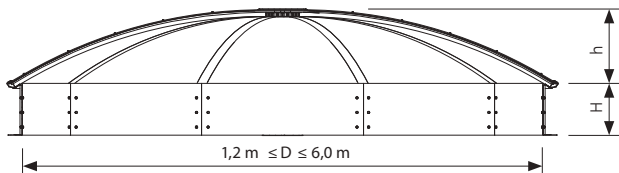


Fig. 105 Cross section **A-A** of mcr PROLIGHT dome skylight

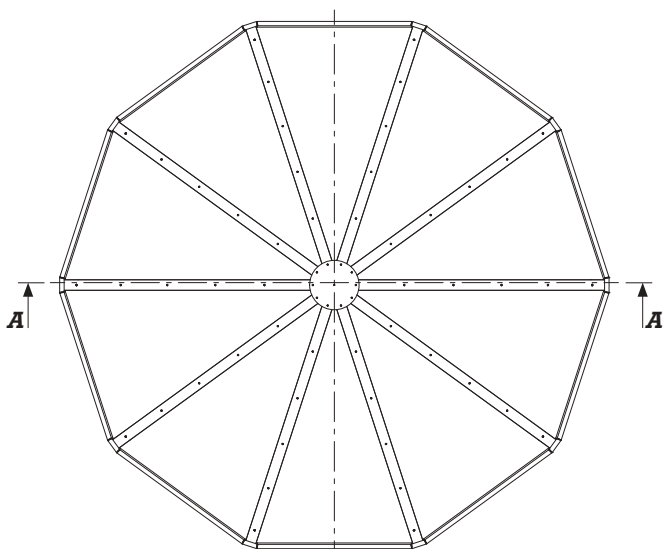
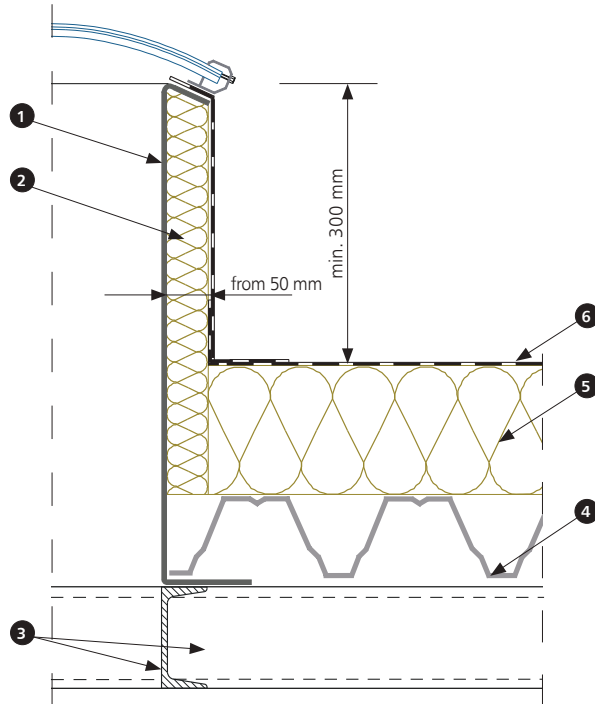


Fig. 106 Top view of mcr PROLIGHT dome skylight

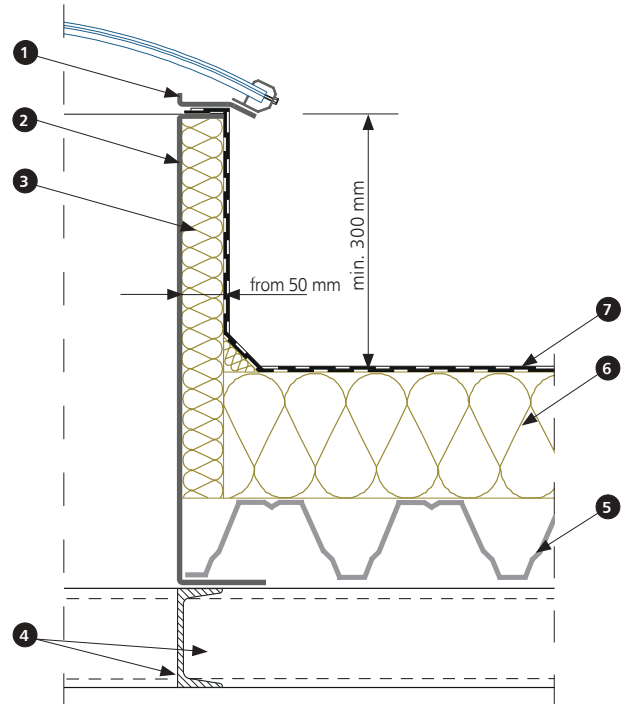
D – skylight diameter [m]
H – skylight base height [mm]
h – skylight height [mm], dependent on dome radius and skylight diameter [mm]
R – dome radius depends on the glazing thickness [mm]

7. | Installation of continuous rooflight bases

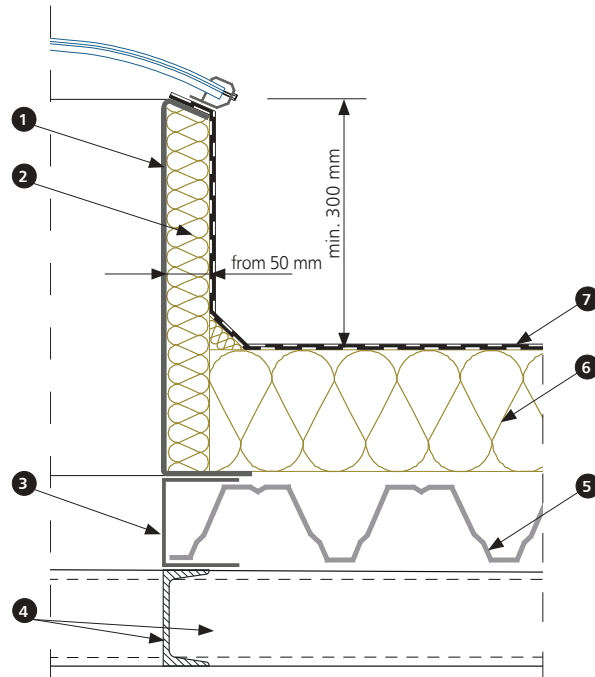
7.1 | Installation of continuous rooflight bases on steel structure



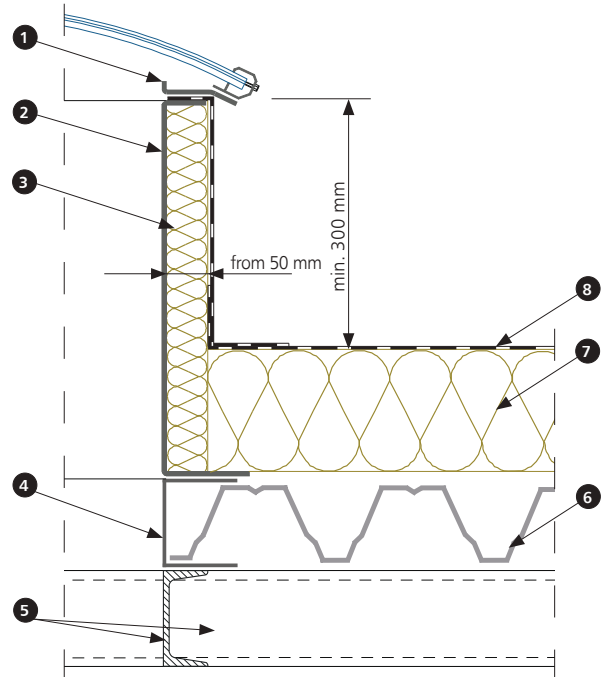
1. continuous rooflight steel base
2. thermal insulation of base
3. supporting steel profile e.g. purlin, trimmer
4. trapezoidal metal sheet
5. thermal insulation of roof
6. PVC membrane



1. continuous rooflight overlay base
2. continuous rooflight steel base
3. thermal insulation of base
4. supporting steel profile e.g. purlin, trimmer
5. trapezoidal metal sheet
6. thermal insulation of roof
7. roofing paper

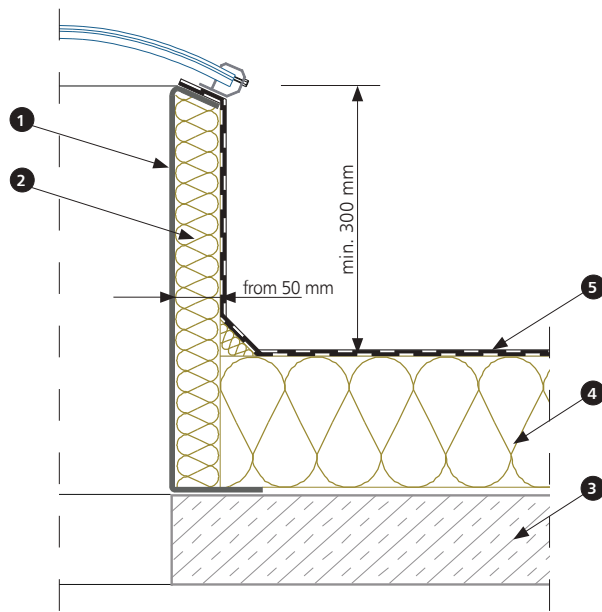


1. continuous rooflight steel base
2. thermal insulation of base
3. additional flashing
4. supporting steel profile e.g. purlin, trimmer
5. trapezoidal metal sheet
6. thermal insulation of roof
7. roofing paper

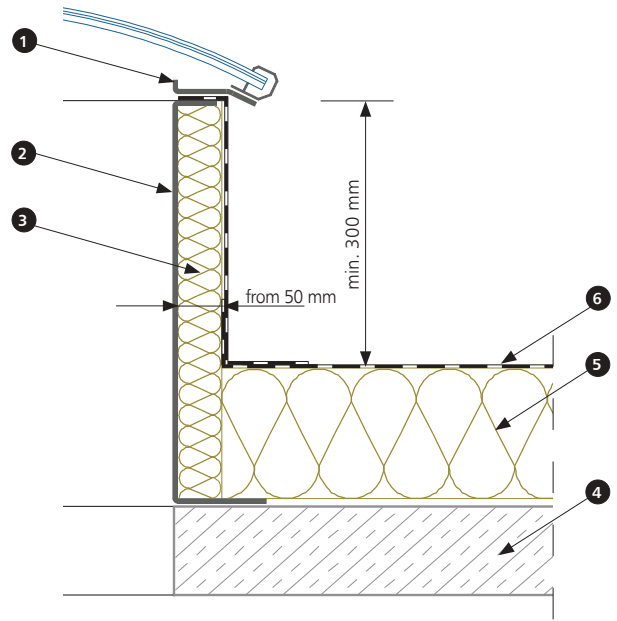


1. continuous rooflight overlay base
2. continuous rooflight steel base
3. thermal insulation of base
4. additional flashing
5. supporting steel profile e.g. purlin, trimmer
6. trapezoidal metal sheet
7. thermal insulation of roof
8. PVC membrane

7.2 | Installation of continuous rooflight bases on reinforced concrete structure

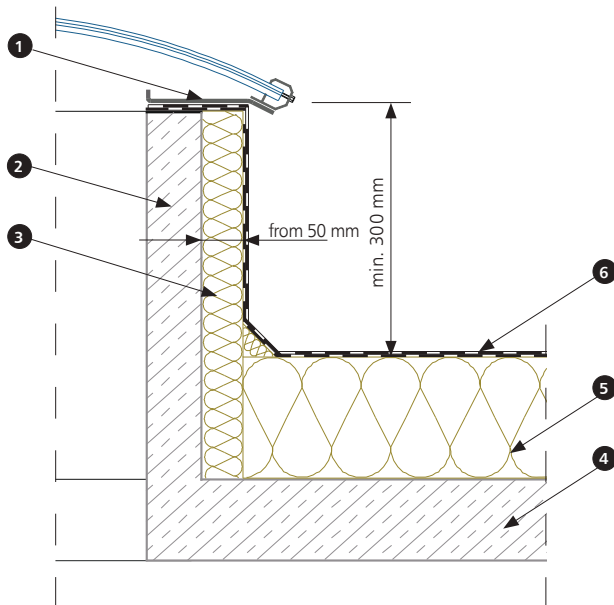


1. continuous rooflight steel base
2. thermal insulation of base
3. ceiling, e.g. reinforced concrete slab
4. thermal insulation of roof
5. roofing paper



1. continuous rooflight overlay base
2. continuous rooflight steel base
3. thermal insulation of base
4. ceiling, e.g. reinforced concrete slab
5. thermal insulation of roof
6. PVC membrane

7.3 | Installation of continuous rooflight standard bases on reinforced concrete, steel or wooden plinth



1. continuous rooflight overlay base
2. plinth (concrete, steel or wooden) (*)
3. thermal insulation of plinth
4. ceiling, e.g. reinforced concrete slab
5. thermal insulation of roof
6. roofing paper

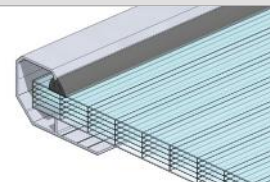
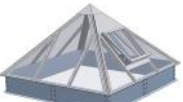
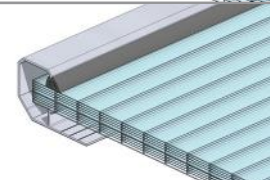
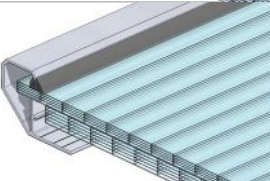
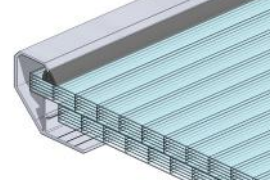
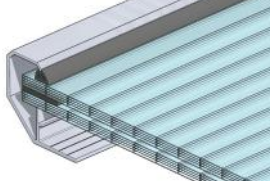
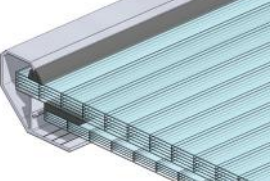
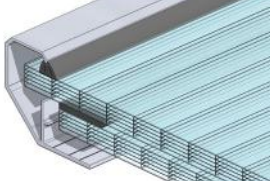
(*) Possibility of mounting the overlay base on a wooden or steel plinth.

8. | Continuous rooflight glazing

A wide range of glazing options is available for mcr PROLIGHT continuous rooflights.

Choosing the right glazing will contribute:

- » sunlight intensity,
- » thermal insulation of building,
- » operating safety.

Glazing type			Type			
			Arch shaped rooflight	Non-standard solutions		
				Triangular shaped rooflight	Pyramidal shaped rooflight	Dome rooflight
Single	PCA					
			•	•	•	•
Multiple (*)	PCA 10 + PCA 10		•	-	-	-
	PCA 10 + PCA 16		•	-	-	-
	PCA 16 + PCA 16		•	-	-	-
Multiple with air gap (PP) (*)	PCA 10 + PP + PCA 10		•	-	-	-
	PCA 16 + PP + PCA 10		•	-	-	-
	PCA 16 + PP + PCA 16		•	-	-	-

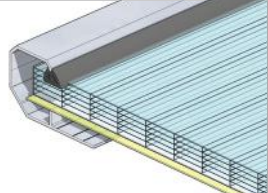
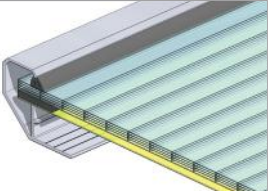
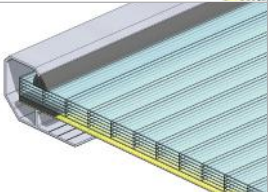
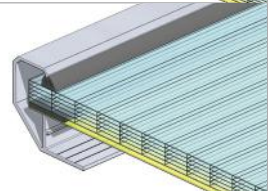
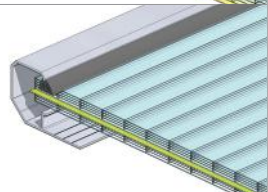
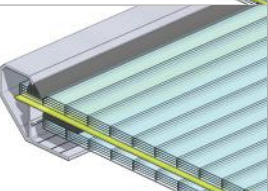
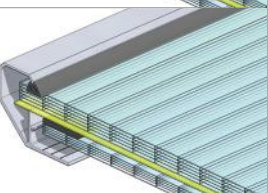
LEGEND:

PCA – multi-chamber polycarbonate panel
 PCA 10 – multi-chamber polycarbonate panel of 10 mm thickness
 PCA 16 – multi-chamber polycarbonate panel of 16 mm thickness

PCA 20 – multi-chamber polycarbonate panel of 20 mm thickness
 PCA 25 – multi-chamber polycarbonate panel of 25 mm thickness
 PP – air gap
 NRO – NRO polyester panel, B_{ROOF}(t1) glazing or fiberglass mat

(*) dimensional range for skylight specified to 4.0 m

8. | Continuous rooflight glazing

Glazing type			Type			
			Arch shaped rooflight	Non-standard solutions		
				Triangular shaped rooflight	Pyramidal shaped rooflight	Dome rooflight
						
Classification $B_{\text{roof}}(t_1)$ (*)	PCA + NRO		•	•	•	-
	PCA 10 + PP + NRO		•	-	-	-
	PCA 16 + PP + NRO		•	-	-	-
	PCA 20 + PP + NRO		•	-	-	-
	PCA 10 + NRO + PCA 10 (**)		•	-	-	-
	PCA 10 + NRO + PP + PCA 10		•	-	-	-
	PCA 16 + NRO + PP + PCA 10		•	-	-	-

LEGEND:

PCA – multi-chamber polycarbonate panel
 PCA 10 – multi-chamber polycarbonate panel of 10 mm thickness
 PCA 16 – multi-chamber polycarbonate panel of 16 mm thickness

(*) dimensional range for rooflight specified to 4.0 m

PCA 20 – multi-chamber polycarbonate panel of 20 mm thickness
 PCA 25 – multi-chamber polycarbonate panel of 25 mm thickness
 PP – air gap
 NRO – NRO polyester panel, $B_{\text{roof}}(t_1)$ glazing or fiberglass mat

(**) dimensional range for rooflight specified to 3.5 m

8.1 | Single glazing

8.1.1 | Multi-chamber polycarbonate panel (PCA)

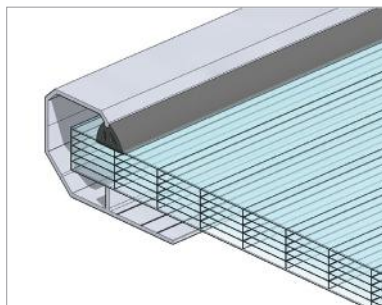


Fig. 107 Rooflight glazing: multi-chamber polycarbonate panel (PCA)

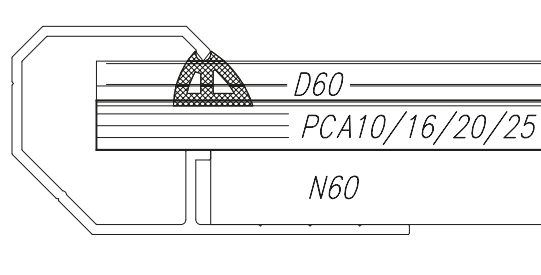


Fig. 108 Rooflight section glazing: single multi-chamber polycarbonate panel

SINGLE PANEL PARAMETERS (PCA)	PCA 10		PCA 16	
	CLEAR	OPAL	CLEAR	OPAL
HEAT TRANSFER COEFFICIENT U	2.2 ÷ 2.9 W/m²K		1.77 ÷ 2.0 W/m²K	
LIGHT TRANSMISSION Lt	64 ÷ 73 %	57 ÷ 61 %	56 ÷ 64 %	45 ÷ 54 %
ACOUSTIC INSULATION R _w	18 ÷ 19 dB		18 ÷ 19 dB	
FIRE PERFORMANCE (AS PER EN 13501-1)	B-s1,d0		- B-s1,d0 - B-s2,d0	

SINGLE PANEL PARAMETERS (PCA)	PCA 20		PCA 25	
	CLEAR	OPAL	CLEAR	OPAL
HEAT TRANSFER COEFFICIENT U	1.59 ÷ 1.8 W/m²K		1.4 ÷ 1.6 W/m²K	
LIGHT TRANSMISSION Lt	56 ÷ 64 %	45 ÷ 54 %	54 ÷ 64 %	38 ÷ 50 %
ACOUSTIC INSULATION R _w	21 dB		22 dB	
FIRE PERFORMANCE (AS PER EN 13501-1)	- B-s1,d0 - B-s2,d0		B-s2,d0	

8.2 | Multi-layer glazing

8.2.1 | Two multi-chamber polycarbonate 10 mm panels (PCA 10+PCA 10)

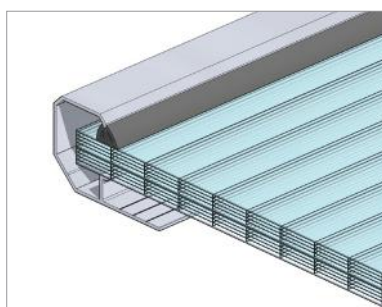


Fig. 109 Rooflight glazing: two multi-chamber polycarbonate panels (PCA 10 + PCA 10)

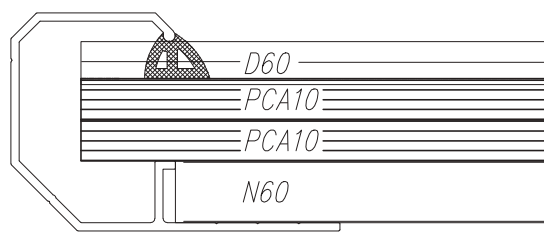


Fig. 110 Section of rooflight of width 1.2 ÷ 3.5 m; supporting profile (N) and pressing profile (D) of width 60 mm

PANEL SET PARAMETERS (PCA 10 + PCA 10)	PCA 10 + PCA 10	
	CLEAR	OPAL
HEAT TRANSFER COEFFICIENT U	1.3 ÷ 1.8 W/m²K	
LIGHT TRANSMISSION Lt	53 ÷ 77 %	19 ÷ 58 %
ACOUSTIC INSULATION R _w	min. 19 dB	
FIRE PERFORMANCE (AS PER EN 13501-1)	B-s1,d0	

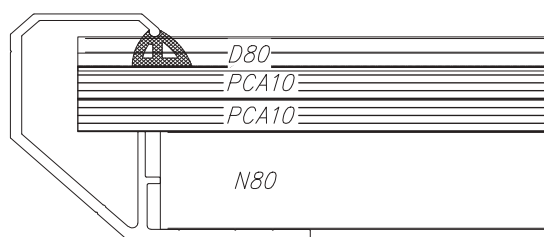


Fig. 111 Section of rooflight of width 3.5 ÷ 4.0 m; supporting profile (N) and pressing profile (D) of width 80 mm

All parameters of polycarbonate sheets are specified for standard execution.

8.2.2 | Two multi-chamber polycarbonate 10 mm and 16 mm panels (PCA 10+PCA 16)

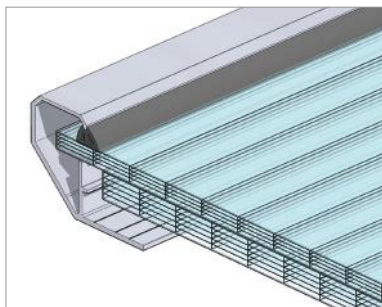


Fig. 112 Rooflight glazing: two multi-chamber polycarbonate panels (PCA 10 + PCA 16)

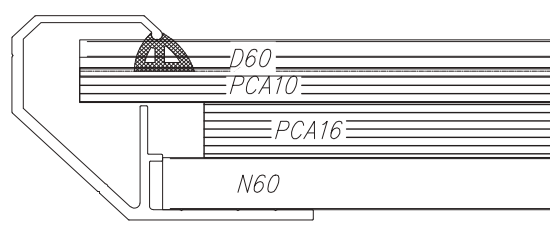


Fig. 113 Section of rooflight of width 1.5÷4.0 m; supporting profile (N) and pressing profile (D) of width 60 mm

PANEL SET PARAMETERS (PCA 10 + PCA 16)	PCA 10 + PCA 16	
	CLEAR	OPAL
HEAT TRANSFER COEFFICIENT U	1.1÷1.4 W/m ² K	
LIGHT TRANSMISSION Lt	39÷64 %	13÷54 %
ACOUSTIC INSULATION R _w	min. 18 dB	
FIRE PERFORMANCE (AS PER EN 13501-1)	– B-s1,d0 – B-s2,d0	

8.2.3 | Two multi-chamber polycarbonate 16 mm panels (PCA 16+PCA 16)

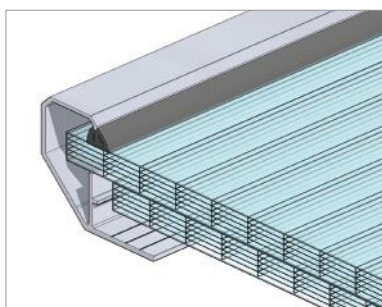


Fig. 114 Rooflight glazing: two multi-chamber polycarbonate panels (PCA 16 + PCA 16)

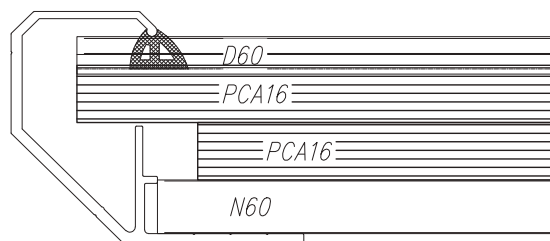


Fig. 115 Section of rooflight of width 1.5÷6.0 m; supporting profile (N) and pressing profile (D) of width 60 mm

PANEL SET PARAMETERS (PCA 16 + PCA 16)	PCA 16 + PCA 16	
	CLEAR	OPAL
HEAT TRANSFER COEFFICIENT U	1.0÷1.1 W/m ² K	
LIGHT TRANSMISSION Lt	29÷47 %	9÷29 %
ACOUSTIC INSULATION R _w	min. 18 dB	
FIRE PERFORMANCE (AS PER EN 13501-1)	– B-s1,d0 – B-s2,d0	

All parameters of polycarbonate sheets are specified for standard execution.

8.2.4 | Two multi-chamber polycarbonate 10 mm panels with air gap (PCA 10+PP+PCA 10)

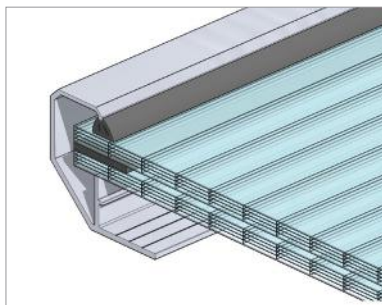


Fig. 116 Rooflight glazing: two multi-chamber polycarbonate panels (PCA 10 + PCA 10) with air gap between (PP)

PANEL SET PARAMETERS (PCA 10 + PP + PCA 10)	PCA 10 + PP + PCA 10	
	CLEAR	OPAL
HEAT TRANSFER COEFFICIENT U	1.3÷1.8 W/m²K	
LIGHT TRANSMISSION Lt	53÷77 %	19÷58 %
ACOUSTIC INSULATION R _w	min. 19 dB	
FIRE PERFORMANCE (AS PER EN 13501-1)	B-s1,d0	

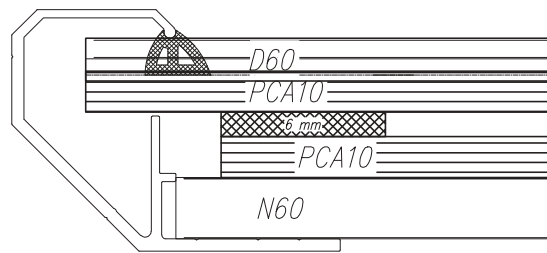


Fig. 117 Section of rooflight of width 1.2÷3.5 m; supporting profile (N) and pressing profile (D) of width 60 mm

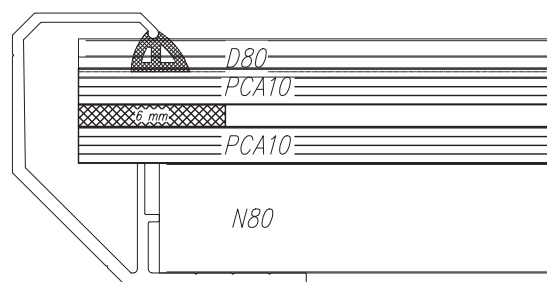


Fig. 118 Section of rooflight of width 3.5÷4.0 m; supporting profile (N) and pressing profile (D) of width 80 mm

8.2.5 | Two multi-chamber polycarbonate 16 mm and 10 mm panels with air gap (PCA 16+PP+PCA 10)

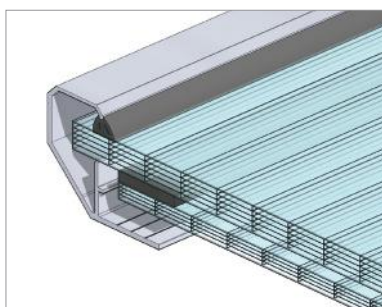


Fig. 119 Rooflight glazing: two multi-chamber polycarbonate panels (PCA 16 + PCA 10) with air gap between (PP)

PANEL SET PARAMETERS (PCA 16 + PP + PCA 10)	PCA 16 + PP + PCA 10	
	CLEAR	OPAL
HEAT TRANSFER COEFFICIENT U	1.0÷1.1 W/m²K	
LIGHT TRANSMISSION Lt	39÷64 %	13÷54 %
ACOUSTIC INSULATION R _w	min. 18 dB	
FIRE PERFORMANCE (AS PER EN 13501-1)	– B-s1,d0 – B-s2,d0	

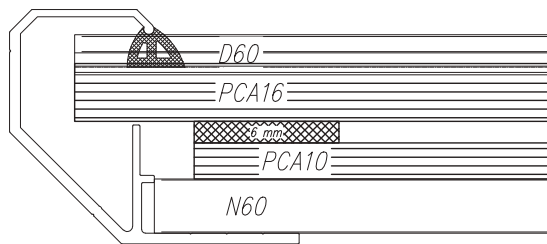


Fig. 120 Section of rooflight of width 1.5÷6.0 m; supporting profile (N) and pressing profile (D) of width 60 mm

All parameters of polycarbonate sheets are specified for standard execution.

8.2.6 | Two multi-chamber polycarbonate 16 mm panels with air gap (PCA 16+PP+PCA 16)

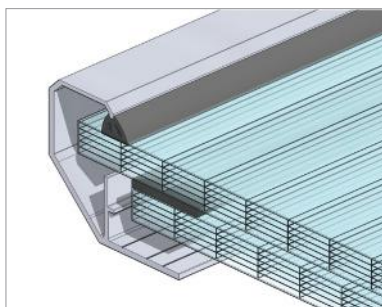


Fig. 121 Rooflight glazing: two multi-chamber polycarbonate panels (PCA 16 + PCA 16) with air gap between (PP)

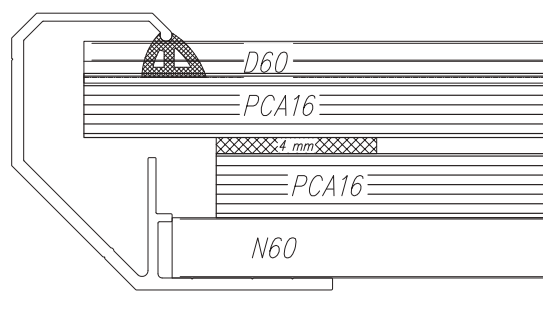


Fig. 122 Section of rooflight of width 1.5÷4.0 m; supporting profile (N) and pressing profile (D) of width 60 mm

PANEL SET PARAMETERS (PCA 16 + PP + PCA 16)	PCA 16 + PP + PCA 16	
	CLEAR	OPAL
HEAT TRANSFER COEFFICIENT U	0.9÷1.0 W/m²K	
LIGHT TRANSMISSION Lt	20÷22 %	13÷54 %
ACOUSTIC INSULATION R _w	min. 21 dB	
FIRE PERFORMANCE (AS PER EN 13501-1)	B-s1,d0	

8.2.7 | Multi-chamber polycarbonate panel and NRO panel (PCA+NRO)

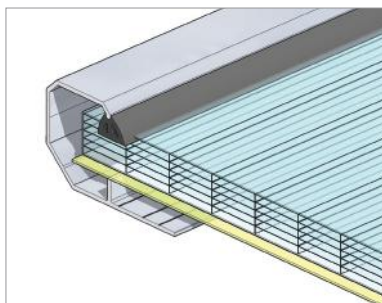


Fig. 123 Rooflight glazing: multi-chamber polycarbonate panel (PCA), NRO panel

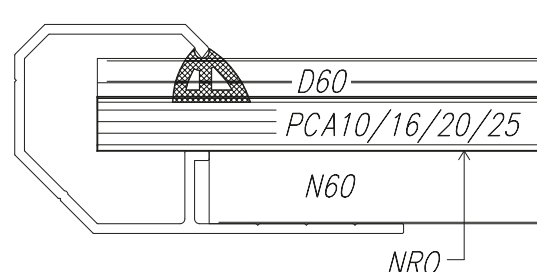


Fig. 124 Rooflight section; glazing – single multi-chamber polycarbonate panel and NRO panel

PANEL SET PARAMETERS (PCA) POLYESTER PANEL NRO	PCA 10 + NRO		PCA 16 + NRO	
	CLEAR	OPAL	CLEAR	OPAL
HEAT TRANSFER COEFFICIENT U	2.2÷2.9 W/m²K		1.77÷2.0 W/m²K	
LIGHT TRANSMISSION Lt	51÷58 %	45÷49 %	45÷51 %	36÷43 %
ACOUSTIC INSULATION R _w	18÷19 dB		18÷19 dB	
FIRE PERFORMANCE (AS PER EN 13501-1)	B _{ROOF} (t1)		B _{ROOF} (t1)	

PANEL SET PARAMETERS (PCA)	PCA 20 + NRO		PCA 25 + NRO	
	CLEAR	OPAL	CLEAR	OPAL
HEAT TRANSFER COEFFICIENT U	1.59÷1.8 W/m²K		1.4÷1.6 W/m²K	
LIGHT TRANSMISSION Lt	45÷51 %	36÷43 %	43÷51 %	30÷40 %
ACOUSTIC INSULATION R _w	21 dB		22 dB	
FIRE PERFORMANCE (AS PER EN 13501-1)	B _{ROOF} (t1)		B _{ROOF} (t1)	

All parameters of polycarbonate sheets are specified for standard execution.

8.2.8 | 10 mm multi-chamber polycarbonate panel, air gap and NRO panel (PCA 10+PP+NRO)

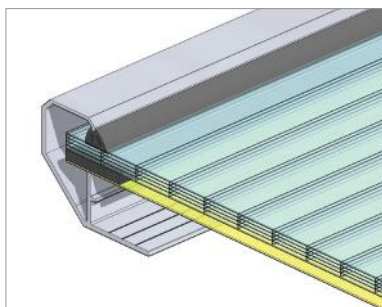


Fig. 125 Rooflight glazing: multi-chamber polycarbonate panel (PCA 10), NRO panel with air gap between (PP)

PANEL SET PARAMETERS (PCA 10 + PP + NRO)	PCA 10 + PP + NRO	
	CLEAR	OPAL
HEAT TRANSFER COEFFICIENT U	1,8÷2,0 W/m²K	
LIGHT TRANSMISSION Lt	13÷24 %	6÷18 %
ACOUSTIC INSULATION R _w	min. 19 dB	
FIRE PERFORMANCE (AS PER EN 13501-1)	B _{ROOF} (t1)	

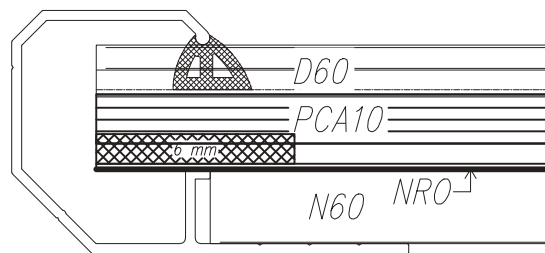


Fig. 126 Section of rooflight of width 1.2÷3.5 m; supporting profile (N) and pressing profile (D) of width 60 mm

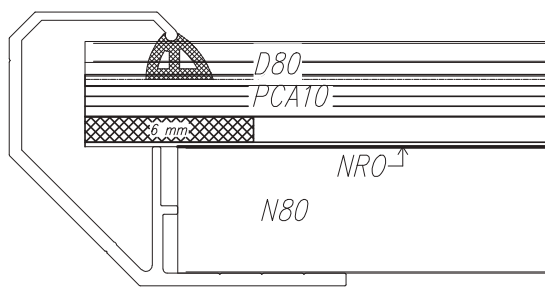


Fig. 127 Section of rooflight of width 1.5÷4.0 m; supporting profile (N) and pressing profile (D) of width 80 mm

8.2.9 | 16 mm multi-chamber polycarbonate panel, air gap and NRO panel (PCA 16+PP+NRO)

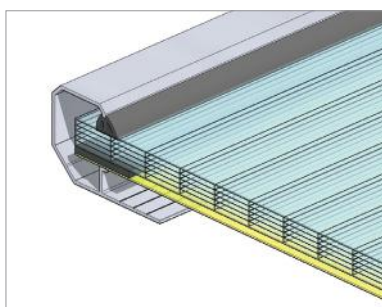


Fig. 128 Rooflight glazing: multi-chamber polycarbonate panel (PCA 16), NRO panel with air gap between (PP)

PANEL SET PARAMETERS (PCA 16 + PP + NRO)	PCA 16 + PP + NRO	
	CLEAR	OPAL
HEAT TRANSFER COEFFICIENT U	1.5÷1.6 W/m²K	
LIGHT TRANSMISSION Lt	11÷21 %	6÷16 %
ACOUSTIC INSULATION R _w	min. 19 dB	
FIRE PERFORMANCE (AS PER EN 13501-1)	B _{ROOF} (t1)	

All parameters of polycarbonate sheets are specified for standard execution.

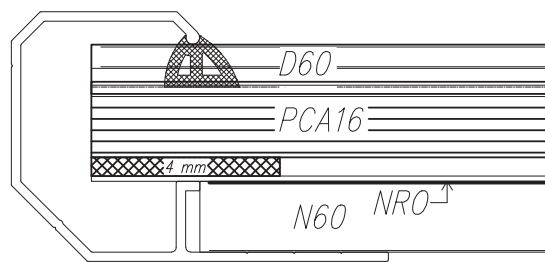


Fig. 129 Section of rooflight of width 1.5÷4.0 m; supporting profile (N) and pressing profile (D) of width 60 mm

8.2.10 | 20 mm multi-chamber polycarbonate panel, air gap and NRO panel (PCA 20+PP+NRO)

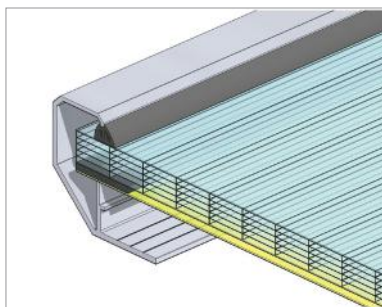


Fig. 130 Rooflight glazing: multi-chamber polycarbonate panel (PCA 10), NRO panel with air gap between (PP)

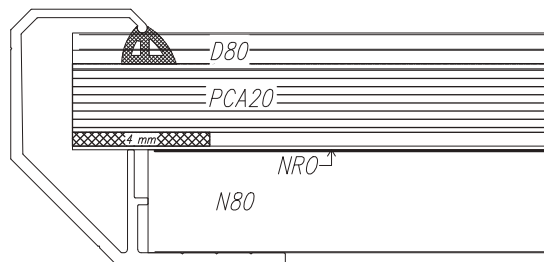


Fig. 131 Section of rooflight of width 2.0÷4.0 m; supporting profile (N) and pressing profile (D) of width 60 mm

PANEL SET PARAMETERS (PCA 20 + PP + NRO)	PCA 20 + PP + NRO	
	CLEAR	OPAL
HEAT TRANSFER COEFFICIENT U	1.3÷1.4 W/m ² K	
LIGHT TRANSMISSION Lt	11÷19 %	5÷16 %
ACOUSTIC INSULATION R _w	min. 19 dB	
FIRE PERFORMANCE (AS PER EN 13501-1)	B _{ROOF} (t1)	

8.2.11 | Multi-chamber polycarbonate 10 mm panel and NRO panel (PCA 10+NRO+PCA10) or fiberglass mat

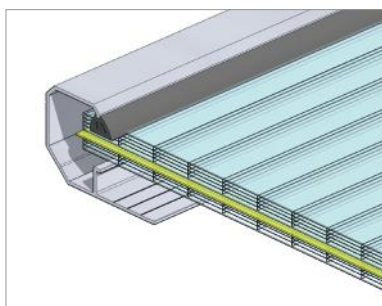


Fig. 132 Rooflight glazing: two multi-chamber polycarbonate panels (PCA 10 + PCA 10) with NRO panel between

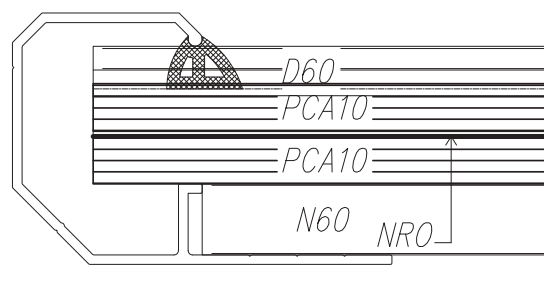


Fig. 133 Section of rooflight of width 1.2÷3.5 m; supporting profile (N) and pressing profile (D) of width 60 mm

PANEL SET PARAMETERS (PCA 10 + NRO + PCA 10)	PCA 10 + NRO + PCA10	
	CLEAR	OPAL
HEAT TRANSFER COEFFICIENT U	1.3÷1.5 W/m ² K	
LIGHT TRANSMISSION Lt	10÷22 %	4÷17 %
ACOUSTIC INSULATION R _w	min. 19 dB	
FIRE PERFORMANCE (AS PER EN 13501-1)	B _{ROOF} (t1)	

All parameters of polycarbonate sheets are specified for standard execution.

8.2.12 | Multi-chamber polycarbonate 10 mm panel with NRO panel and air gap (PCA 10+NRO+PP+PCA 10)

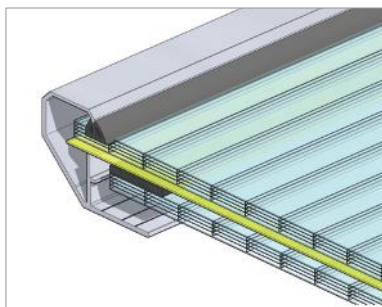


Fig. 134 Rooflight glazing: two multi-chamber polycarbonate panels (PCA 10 + PCA 10) with air gap (PP) and NRO panel between

PANEL SET PARAMETERS (PCA 10 + NRO + PP + PCA 10)	PCA 10 + NRO + PP + PCA 10	
	CLEAR	OPAL
HEAT TRANSFER COEFFICIENT U	1.2÷1.3 W/m²K	
LIGHT TRANSMISSION Lt	10÷22 %	4÷17 %
ACOUSTIC INSULATION R _w	min. 18 dB	
FIRE PERFORMANCE (AS PER EN 13501-1)	B _{ROOF} (t1)	

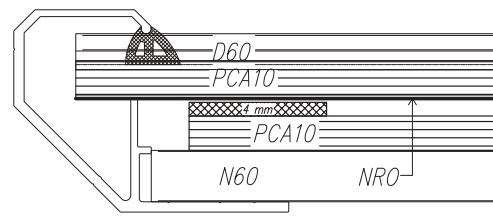


Fig. 135 Section of rooflight of width 1.2÷3.5 m; supporting profile (N) and pressing profile (D) of width 60 mm

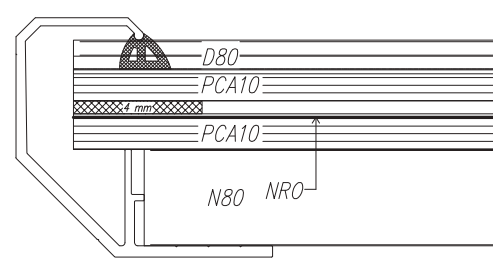


Fig. 136 Section of rooflight of width 4.0 m; multi-chamber polycarbonate panel (PCA), NRO panel

8.2.13 | Two multi-chamber polycarbonate 16 mm and 10 mm panels with NRO panel and air gap (PCA 16+NRO+PP+PCA 10)

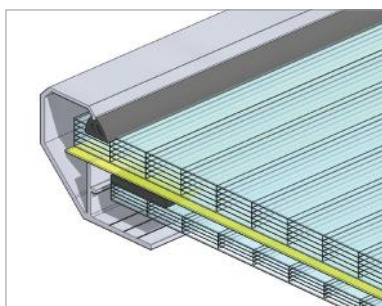


Fig. 137 Rooflight glazing: two multi-chamber polycarbonate panels (PCA 16 + PCA 10) with NRO panel and air gap (PP) between

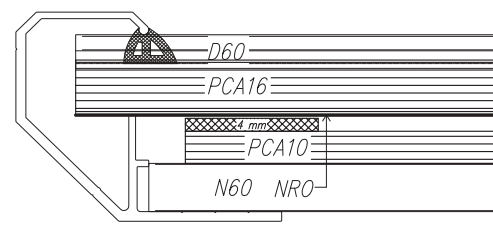


Fig. 138 Section of rooflight of width 1.5÷6.0 m; supporting profile (N) and pressing profile (D) of width 60 mm

PANEL SET PARAMETERS (PCA 16 + NRO + PP + PCA 10)	PCA 16 + NRO + PP + PCA 10	
	CLEAR	OPAL
HEAT TRANSFER COEFFICIENT U	1.0÷1.1 W/m²K	
LIGHT TRANSMISSION Lt	2÷16 %	6÷16 %
ACOUSTIC INSULATION R _w	min. 18 dB	
FIRE PERFORMANCE (AS PER EN 13501-1)	B _{ROOF} (t1)	

All parameters of polycarbonate sheets are specified for standard execution.

9. | Additional equipment for continuous rooflights

Equipment Product type	Wind deflectors	Anti-burglar grid	Safety net 1200 J	Limit switch
				
Smoke vents in continuous rooflights	●	●	●	●
Daily ventilation vents in continuous rooflights	●	●	●	●
Fixed continuous rooflights (without vents)	-	● (*)	● (**)	-

(*) Anti-burglar grid available only for selected dimensions of continuous rooflights

(**) Safety net available only for selected dimensions of continuous rooflights

9.1 | Wind deflectors

- » a smoke vent element increasing its active area,
- » **wind deflectors are used as standard equipment in smoke exhaust vents mcr PROLIGHT and mcr PROLIGHT TB,**
- » they consists of wind shield fixed to the base with mounting consoles,
- » wind deflectors dimensions range: 100 ÷ 300 mm (depending on type and width of vent integrated in rooflight),
- » wind shields made of aluminium sheet; mounting consoles made of galvanized steel sheet,
- » **non-standard options:**
 - powder coating of wind deflectors.

Wind deflectors are installed in smoke vents in pairs:

- » in the free corners of single-leaf vents in arched rooflights,
- » on the width of the double-leaf vent in arched rooflights.

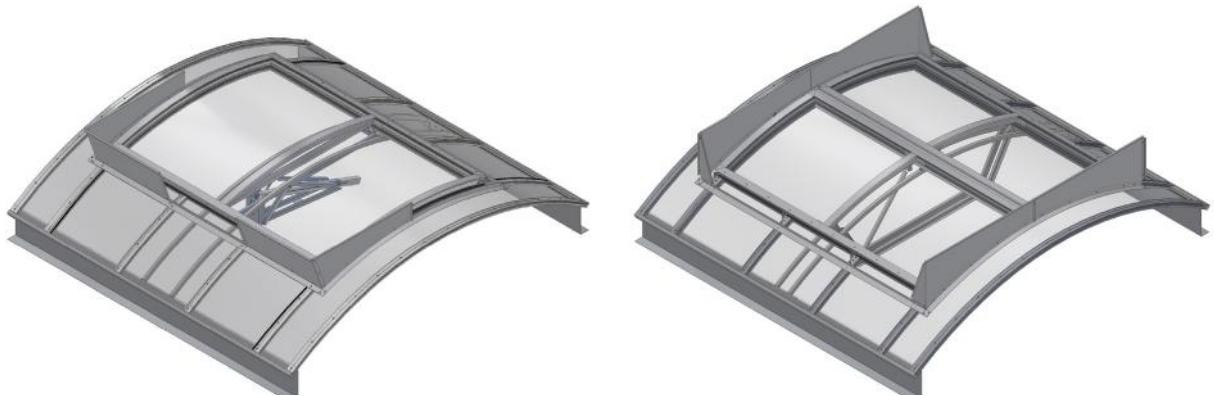


Fig. 139 Wind deflectors in single-leaf and double-leaf smoke vent installed in continuous rooflight

9.2 | Anti-burglar grid

- » application in vents within the full dimensional range in continuous rooflights of span up to 6 m,
- » prevents from access of unauthorized persons, and from falling inside,
- » conforms to class 2 anti-burglar resistance as per ENV 1627,
- » resistant to impact of large, soft body, up to maximum energy of 1200 J – corresponds to SB1200 class as per EN 1873 standard,
- » made of ø21 mm galvanized steel rods fixed in steel sections; the pipes rotate, preventing sawing off,
- » rods additionally stringed with cross-bar,
- » grid installed in the device base,
- » maximum distance between rods of the grid – 180 mm,
- » powder painted or galvanized grid.

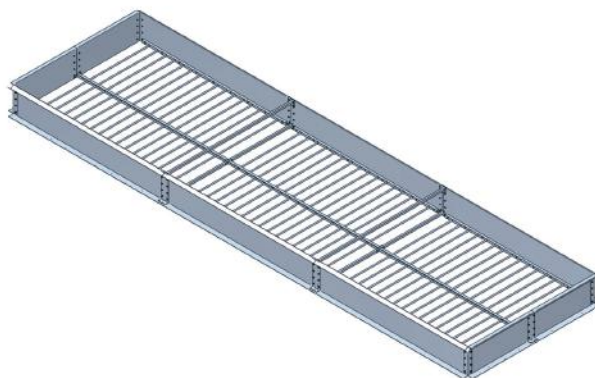


Fig. 140 Anti-burglar grid installed in continuous rooflight base

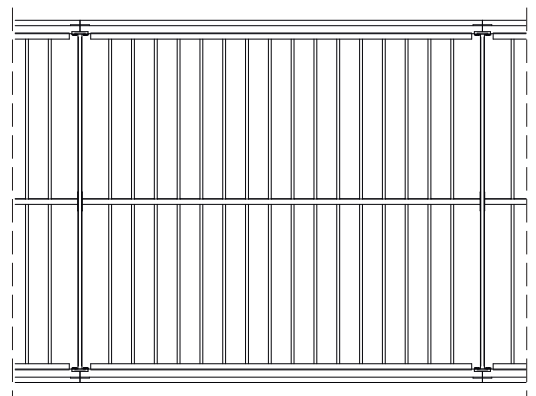


Fig. 141 Top view of anti-burglar of installed in continuous rooflight

9.3 | Safety net 1200 J

- » application in vents within the full dimensional range in continuous rooflights of span up to 3.6 m,
- » protects from falling through the vent,
- » resistant to impact of large, soft body, up to maximum energy of 1200 J – corresponds to SB1200 class as per EN 1873 standard,
- » net installed in the device base,
- » made of galvanized steel rods of 4÷8 mm diameter, with 100 x 100 mm to 150 x 650 mm mesh,
- » **net non-standard options:**
 - powder coating,
- » optional safety (safeguard) net making, conformant with EN 1263-1, providing fall protection,
- » the net is made of polypropylene ropes and installed in the vent base.

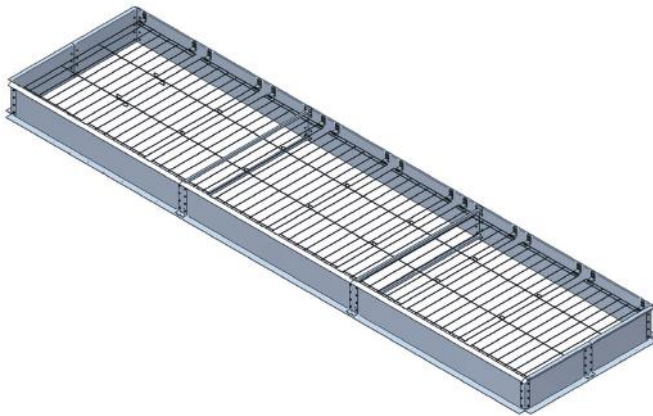


Fig. 142 Safety net 1200 J installed in continuous rooflight base

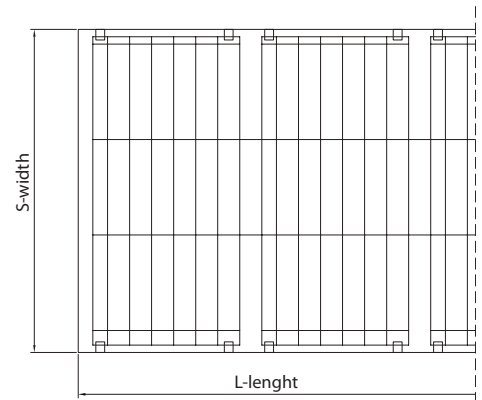


Fig. 143 Top view of safety net installed in continuous rooflight

9.4 | Limit switch

- » used for signaling the position of the leaf in a smoke exhaust or ventilation vent, to display the status of the device on a synoptic panel or to transmit a signal to the fire signaling system,
- » **depending on the configuration, it is possible to indicate three position states:**
 - complete closure of the vent,
 - complete opening of the vent,
 - any opening of the vent,
- » it has two voltage-free contacts NO and NC,
- » voltage range up to 115 V- or up to 250 V~,
- » the current load capacity of the contacts is a maximum of 5 A (resistive load) and depends on the type of load,
- » switch durability class IP65.



Fig. 144 Limit switch in smoke vent installed in continuous rooflight

This image shows a full page of blank graph paper. The grid consists of thin, light gray horizontal and vertical lines that intersect to form small squares across the entire surface. There are no margins, text, or other markings on the paper.

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